

How to Position Heater Set in Genesis Machine

INSTRUCTIONS

STEP TP-501 GENESIS

STEP TP-502 GENESIS

STEP TP-501Y GENESIS

C O N T E N T

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General Information

This is an instructional manual on how to position the heater set spare part that has been purchased.

See terms and notes below:

Power Switch → TK-001

Front and Rear Table Plates → T7-5-10240 / T7-5-10250

Heater Tongue → T7-1-12111

Heater Bracket → T7-1-12121

Heater Arm → T7-1-12430

Screw → T7-1-12291

HN06S → Fixed Nut

Handle Wheel → T7-1-11240

Slide Table → T7-1-10250

Press Bar → T7-1-14110

Heater Tongue Bracket/Lock Bracket → T7-1-12160

Instructions

Read carefully and follow the steps on how to position the Heater Set for safety and smooth operation of machine thereafter:

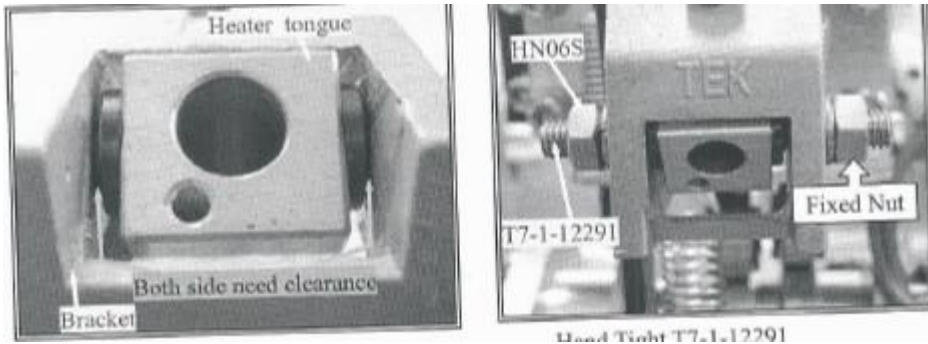
STEP 1.

First and foremost, secure that Power Switch is turned off before taking off the front and rear table plates.

Take note that th

STEP 3.

It is required that the Heater Tongue is enabled to move back and forth freely, screw needs to be adjusted to get this done. Next is to secure that the horizontal movement of Heater Tongue is within 1mm. Take note that -hand side of the Heater Tongue but leave left-hand side hand tight.



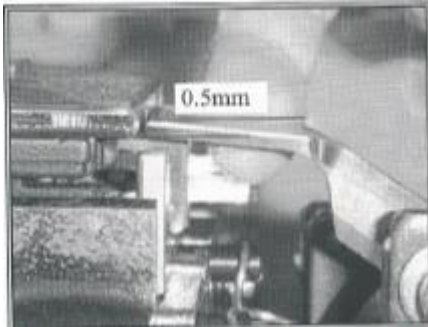
STEP 4.

The M1 Motor Handle Wheel should be rotated to enable the Heater Tongue to go between Slide Table and Press Bar. Keep the rotating motion on the motor Handle Wheel up until the Heater Tongue is pressed between the Slide Table and Press Bar. After, tense or tighten both HBS0520S and HBS0516S of the Heater Bracket.



STEP 5.

The M1 Motor Handle Wheel needs to draw Heater Tongue and Slide table progressively apart. During the process where Heater Tongue is to be parted from the Slide Table, lift the Heater Tongue with right hand and use left hand to change the position of HSS0516S this is to make it touch the Heater Tongue a little bit. It is necessary that the top surface of the Heater Tongue is around 0.5mm higher than that of the bottom surface of the Slide Table. For last, tighten the HN05S screw.



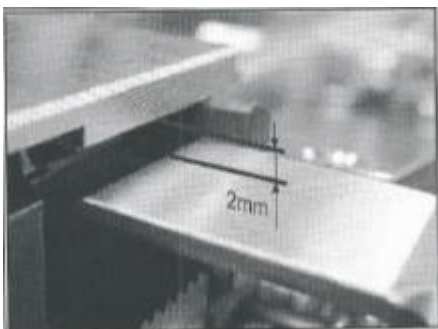
STEP 6.

Lift the Heater Tongue Bracket and change the position until it is very near the Heater Tongue.



STEP 7.

Alter the position of the Heater Tongue until the top surface is around 2mm lower than that of the bottom surface of the Slide Table. Lock the Bracket in place with HN05S.



STEP 8.

When Bracket is locked, turn on the Power and wait for the ready lamp to light up. Make sure to check the Heater Tongue, it should move freely back and forth and should be able to move horizontally within 1mm. If everything is done and in position, then it is time to tighten the HN06S on the Screw at the left-side of the Heater Tongue which was left in hand tight at STEP 3.