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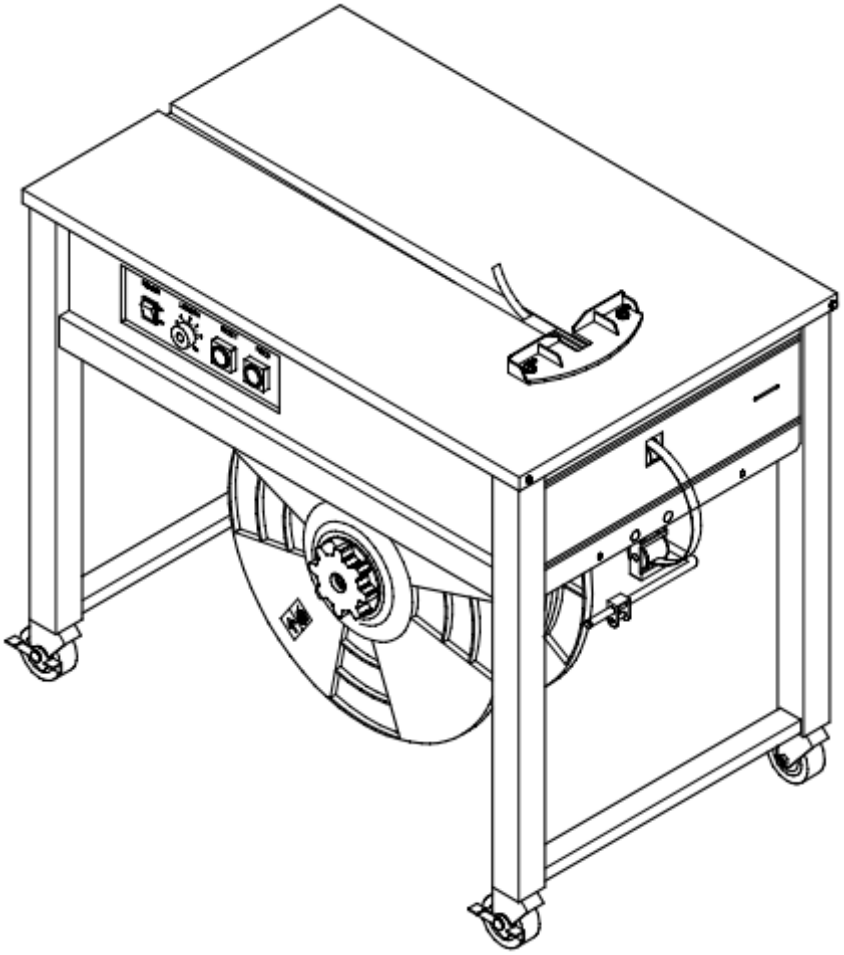
Return Spring (TB-114) Installation Guide for Semi-Automatic Polypropylene Strapping Machine

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General Information

This document is a guide for Return Spring. Listed below are the machines which are compatible to the TB-114 Return Spring spare part:

- TP-201
- TP-202
- TP-203
- TP-202L
- TP-201CE
- TP-202CE
- TP-203CE
- TP-202LCE
- TP-201Y
- TP-201YS



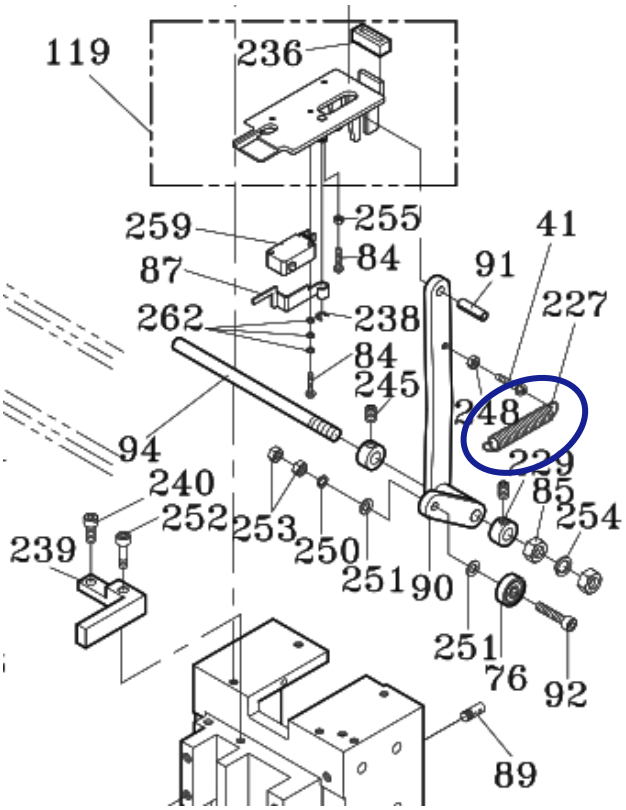
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Spare Parts Assembly

TB-114 Return Spring is part for the Semi- Automatic Polypropylene Strapping Machine. The Return Spring is connected to the following spare parts:

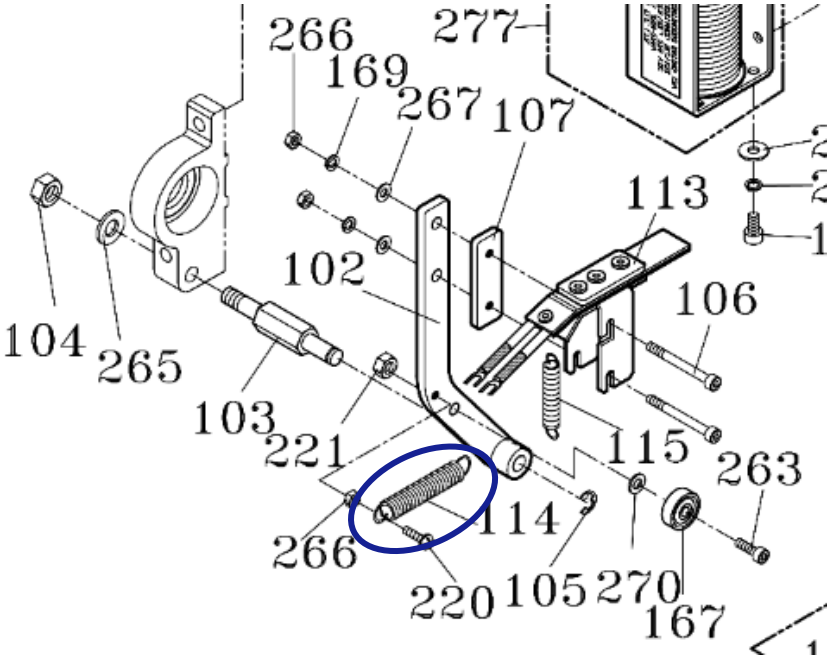
- **Machine Assembly A**

90 - Arm
248 – HN, M4
41 – PMS, M4x20
227 – Return Spring



- **Machine Assembly B**

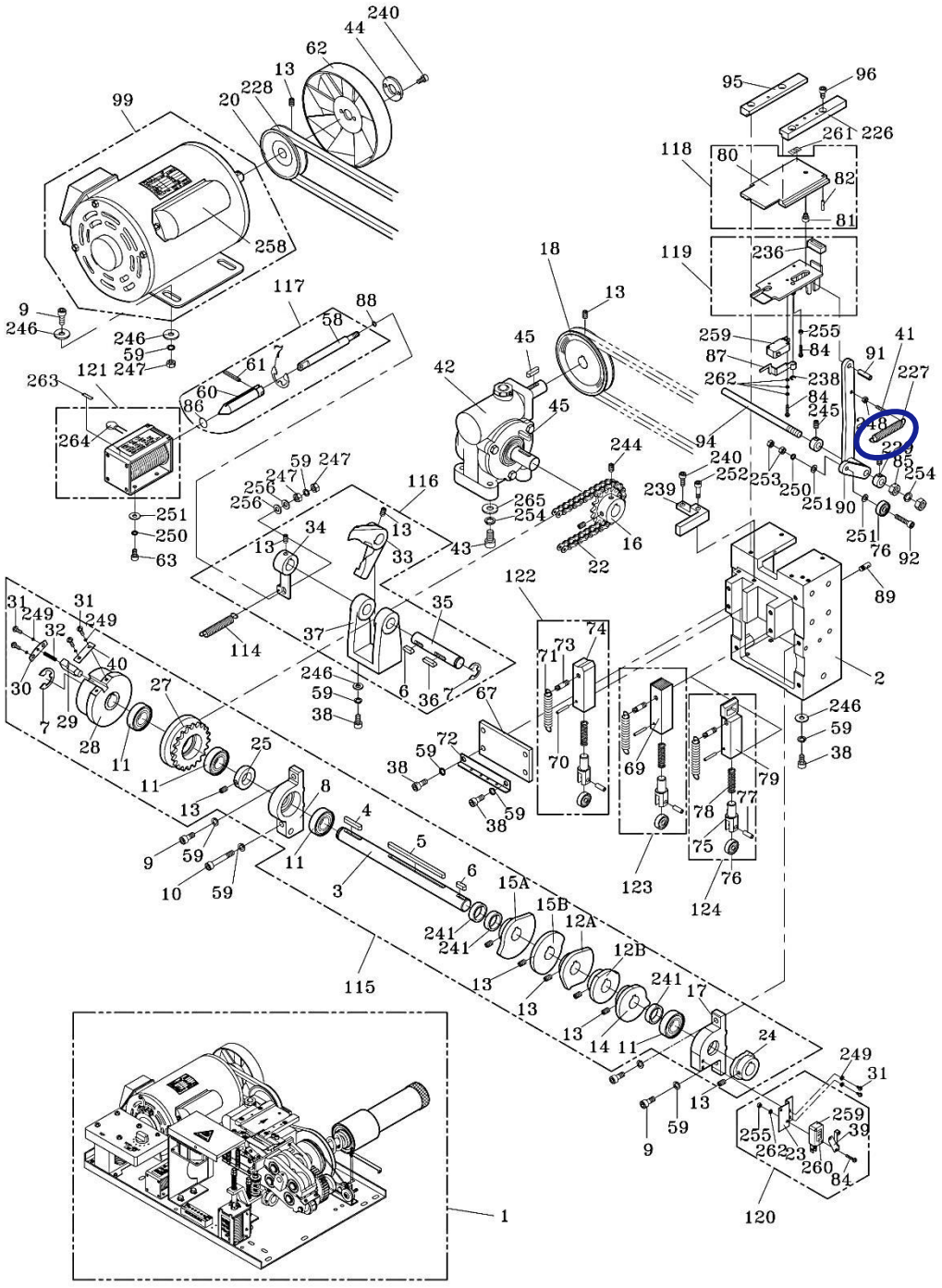
102 – Heater Arm
266 – HN, M4
220 – PMS, M4x12
114 – Return Spring



The TB-114 Return Spring has 2 parts installed in the Strapping Head Unit, within Machine Assembly A and B.

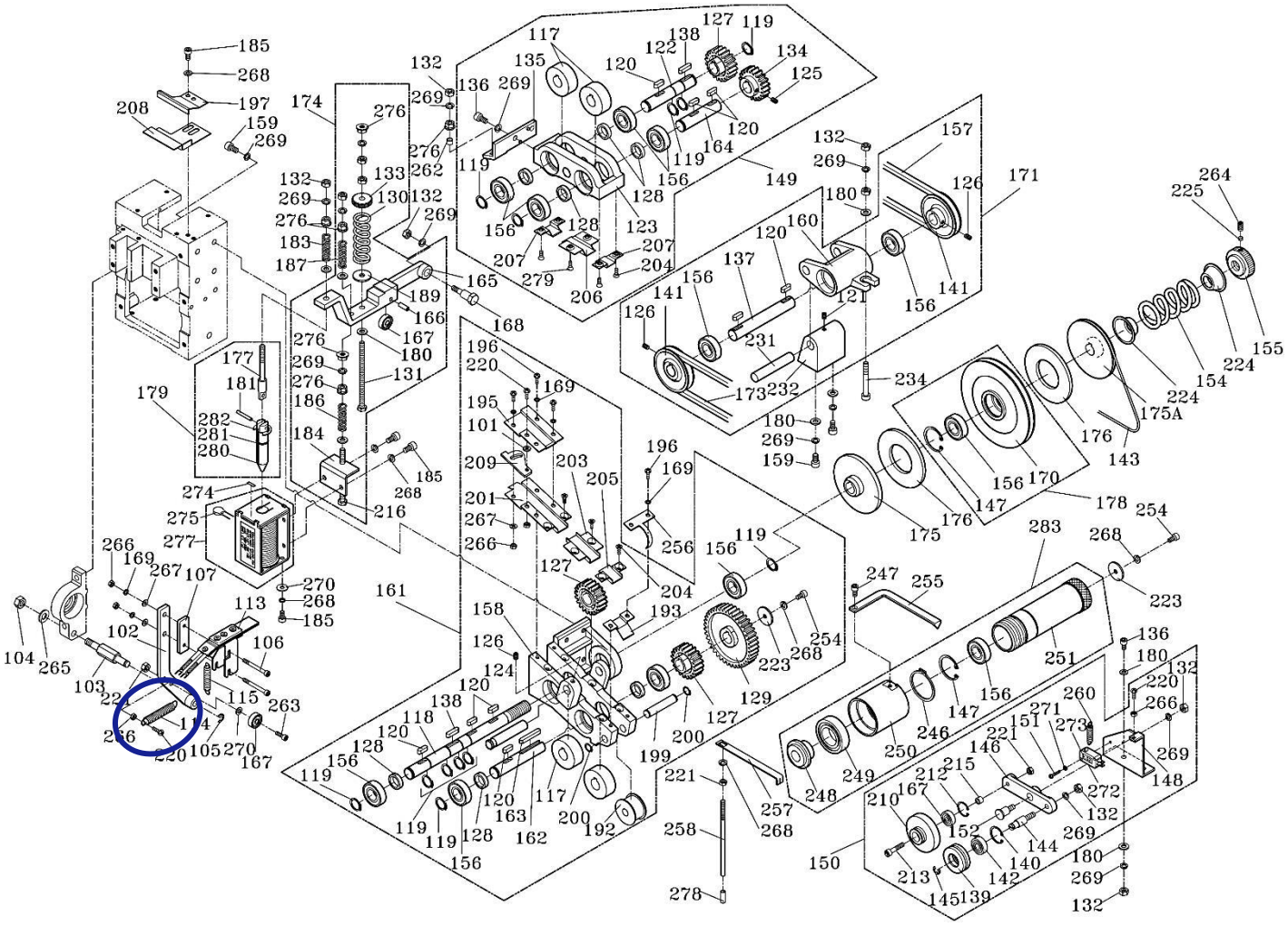
In Machine Assemby A: The TB-114 Return Spring is installed to the Arm (TA-090) secured by PMS, M4×20 (PMS0420) and HN, M4 (HN04).

In Machine Assemby B: The TB-114 Return Spring is installed to the Heater Arm (TB-102) secured in between by PMS, M4×12 (PMS0412) and HN, M4 (HN04).



1 – Strapping Head Unit (Machine Assemby A)

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Strapping Head Unit (Machine Assemby B)

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Images



[TB-114 Return Spring Drawing]



[Actual Image]

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