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MSP-C-0808100 or MSP-C-0607700 Spring Installation

1. Place both #10 and # 11 Springs together so they overlap (image 1)

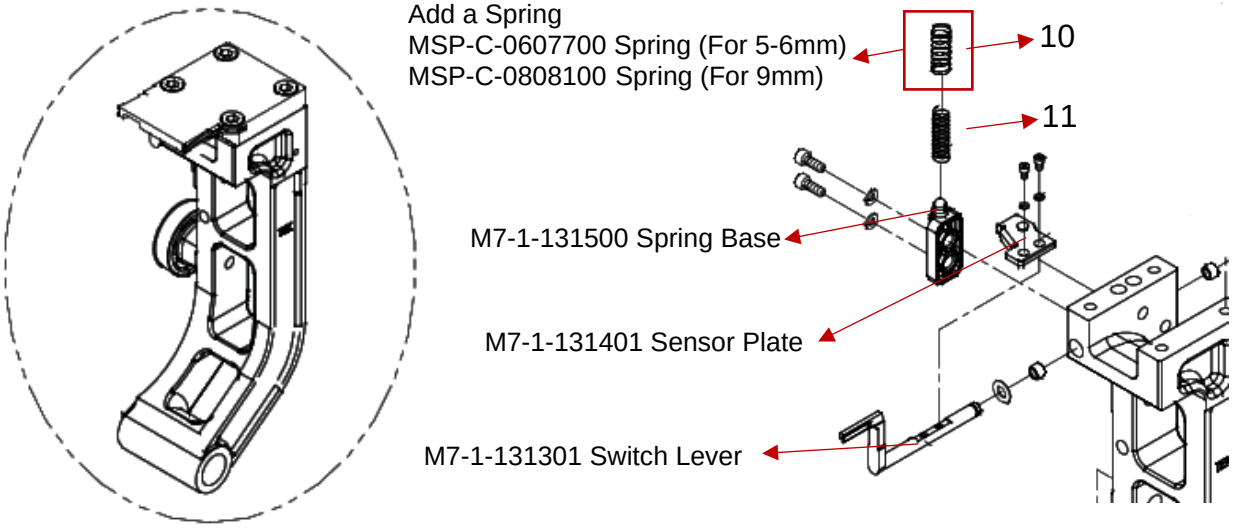


Image 1

2. The position of M7-1-131301 Switch Lever while there's no P.P. Strap can be shown in image 2.

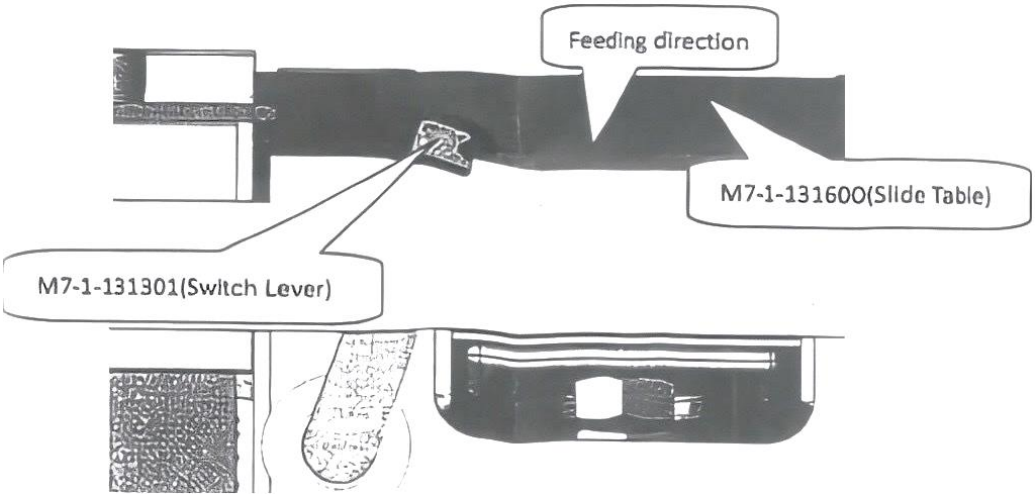


Image 2

3. Move the position of M7-1-131301 Switch Lever to 2.5~3mm away from Slide Table. (ref. image 3) If MV-6-20220 Proximity Sensor (SQ1) is not switched ON after the adjustment, move its position toward M7-1-131400 Sensor Plate then make sure MV-6-20220 Proximity Sensor (SQ1) is ON after adjusting the M7-1-131301 Switch Lever position.

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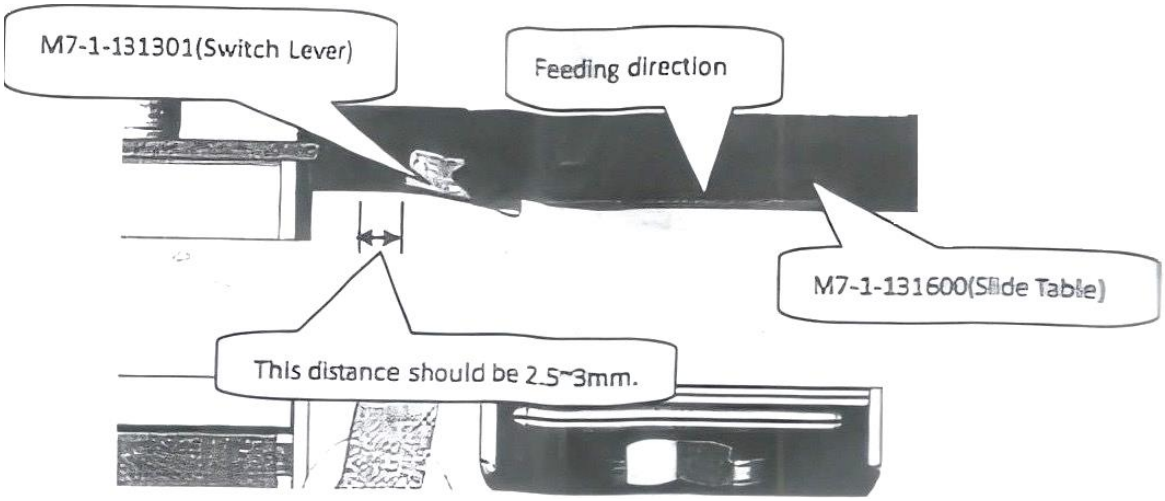


Image 3

4. When the MV-6-20220 Proximity Sensor (SQ1) is ON, make sure the bottom part of M7-1-131400 Sensor Plate is slightly touching MSP-C-0808100 or MSP-C-0607700 Spring. If the MSP-C-0808100 or MSP-C-0607700 Spring is pressed too much by M7-1-131400 Sensor Plate, adjust the M7-1-131500 Spring Base downward. (ref. image 4)

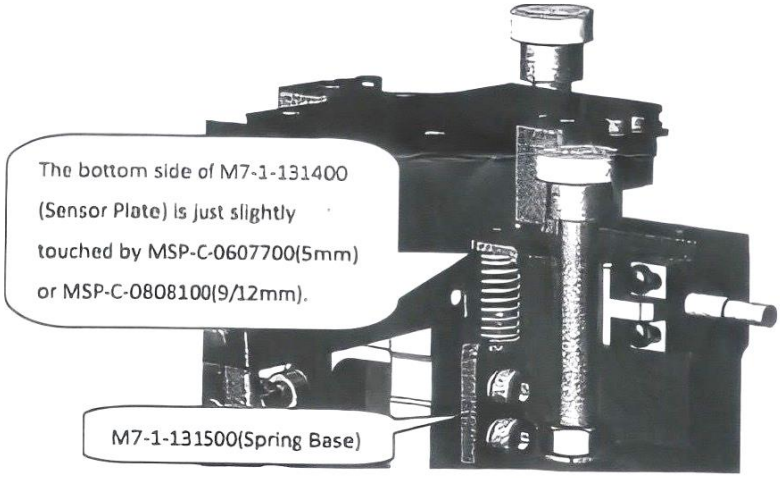


Image 4

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