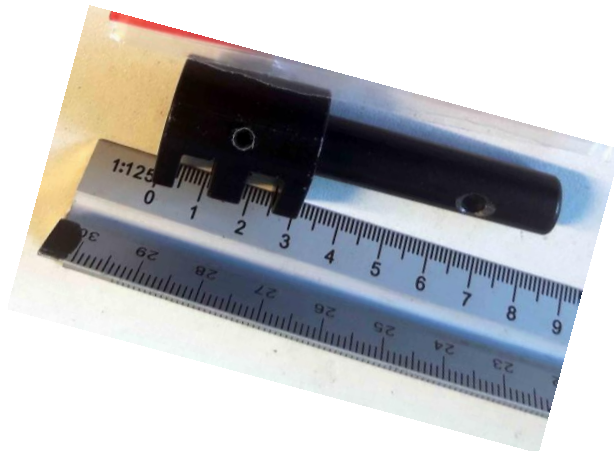
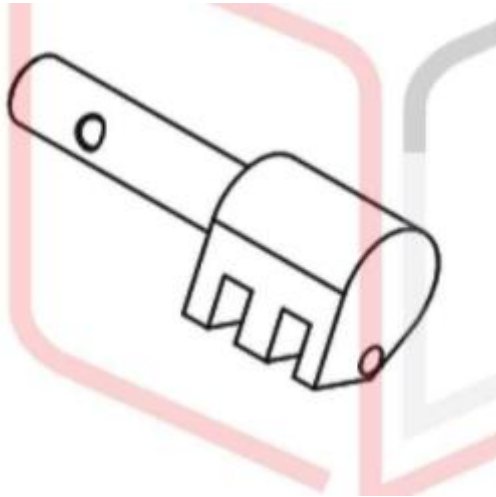


Item: **H21-015 Gripper**

Document: **Installation Guide**

In connection with: **Strapping Tensioner**
(For P.P. & PET Strap)

Edition/date/Initials: A 071021 CZA



Part images:

Support 24/7: Hallbrookcomponents.com support team is ready 24/7, use online Zendesk, phone or email. Details later in this guide.

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1. General Information

This document is a guide for H21-015 Gripper. Listed below are the tools which are compatible to the H21-015 Gripper spare part:

- H-21 (For P.P. Strap) Part no.: 41220000
- H-23 (For PET Strap) Part no.: 41220020
- H-22 (For Cord Strap, 9mm-19mm) Part no.: 41220010



2. Maintenance Instructions

- Keep tool clean by brushing or periodically blowing dust or dirt off with clean, dry compressed air.
- Periodically lubricate all moving parts with one or two drops of light machine oil.

3. Requirements to do the repair and assembly of part(s)

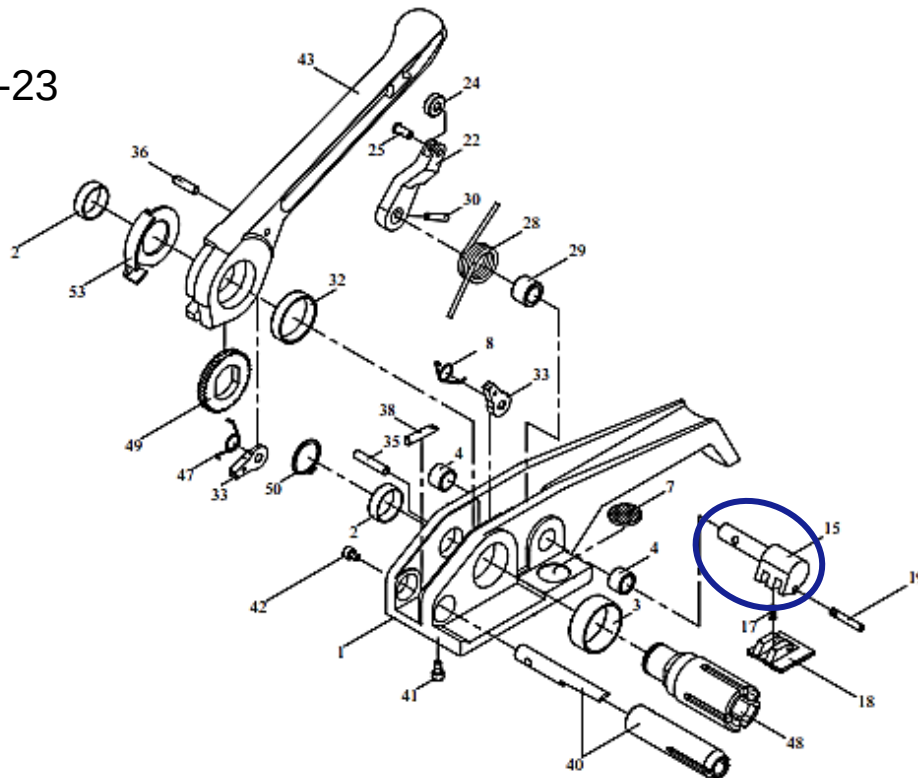
You can repair your H-21/22/23 within legal requirements in most places worldwide, given you have the needed skill sets and can overview of the job at hand. If in doubt contact our support team for further guidance and advice.

4. Spare Parts dismantling and assembly of H21-015 Gripper

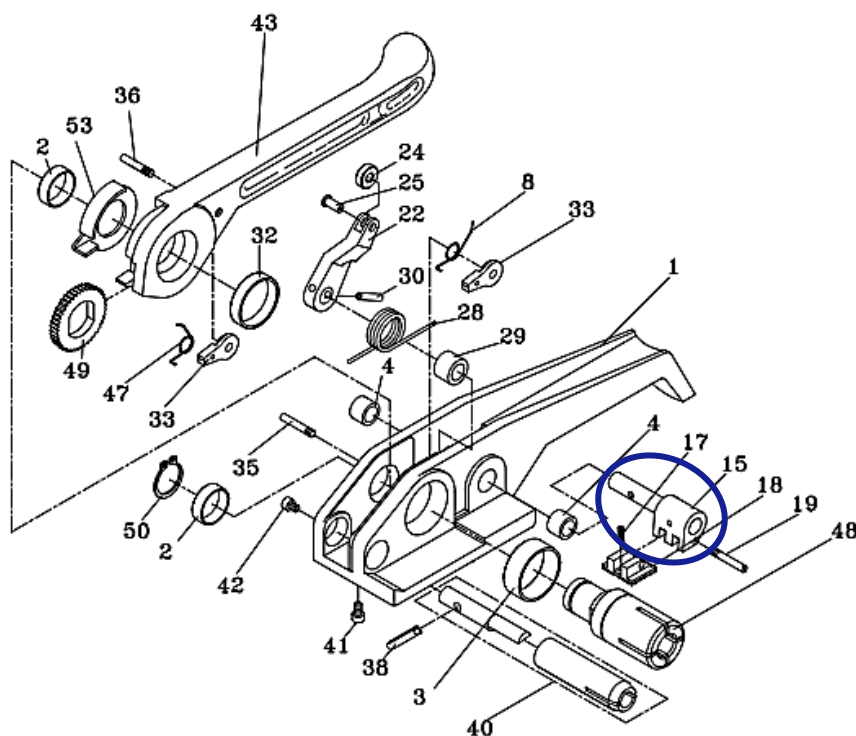
H21-015 Gripper is installed to the Base (H21-001/ H22-001) with the Bushing (H21-004) where the Gripper Plate (H21-018/H22-018) is installed with the Gripper Spring (H21-017) and secured by Gripper Screw (H21-019).

The H21-015 Gripper position 15, with the full assembly of the H-21//23 and H-22 unit consists of:

H-21/H-23



H-22



Position	Parts no.	Description	Qty
1	H21-001	Base (For H-21/H-23)	1
	H22-001	Base (H-22)	1
4	H21-004	Bushing	2
7	H21-007	Base Plug (H-21)	1
	H23-007	Base Plug (H-23)	1
15	H21-015	Gripper	1
17	H21-017	Gripper Spring	1
18	H21-018	Gripper Plate (For H-21/H-23)	1
	H22-018	Gripper Plate (H-22)	1
19	H21-019	Gripper Screw	1

5. Test of machine/tool installation of new parts with old parts

Once the machine is assembled secure the machine/tool is clean, oiled and is ready to use.

6. Ordering spare parts:

Purchase planning when exchanging the H21-015 Gripper.

Link to order H21-015 Gripper:

https://hallbrookcomponents.com/h-series-of-strapping-tools-for-pppetwg/181-h21-015-gripper.html?search_query=H21-015&results=1

7. Hallbrookcomponents.com 24/7 support and contact information

Hallbrookcomponents.com part of Salbæk Technology Group that operates worldwide with office in Many countries. Our 24/7 support and hotline via these channels:



- Email: support@hallbrookcomponents.com
- Zendesk: On our websites <https://hallbrookcomponents.com>
- Skype. Easy.packaging
- Denmark phone: +45 – 7027 2220 or 3695 9804

- USA phone: +1 – 310 773 3423
- Spain phone: +34 – 699 900 987
- Italy phone: +39 – 351 988 0682
- Sweden phone: +46 – 31 799 5398
- Philippines phone: +63 - 916 777 5299
- Hong Kong phone: +852 - 8170 1025

Always check the web for latest or updated phone numbers.



Easy Packaging since 1995.

Where are we are?



8. Hallbrookcomponents.com – Your packaging solution partner

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9. Disclaimer

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