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Item: **H36-1502 Side Plate (For 16mm)**

Document: **Installation Guide**

In connection with: **Strapping Sealer**

(For P.P. & PET Strap)

Edition/date/Initials: A 111021 CZA





Part images:

Support 24/7: Hallbrookcomponents.com support team is ready 24/7, use online Zendesk, phone or email. Details later in this guide.

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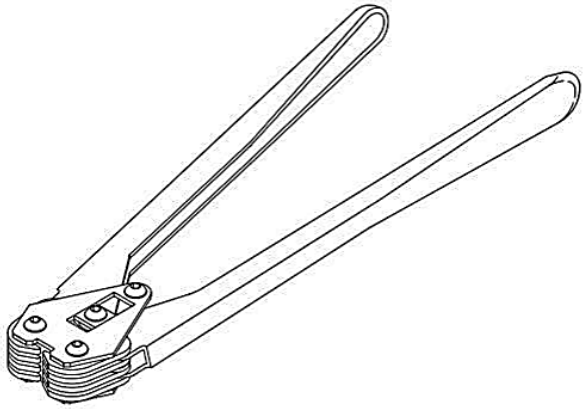
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1. General Information

This document is a guide for H36-1502 Side Plate (for 16mm). Listed below is the tool which is compatible to the H36-1502 Side Plate (for 16mm) spare part:

- H-36-16 (Handle Length: 460mm) Part no.: 41243020





2. Maintenance Instructions

- Keep tool clean by brushing or periodically blowing dust or dirt off with clean, dry compressed air.
- Periodically lubricate all moving parts with one or two drops of light machine oil.

3. Requirements to do the repair and assembly of part(s)

You can repair your H-36 within legal requirements in most places worldwide, given you have the needed skill sets and can overview of the job at hand. If in doubt contact our support team for further guidance and advice.

4. Spare Parts dismantling and assembly of H36-1502 Side Plate (for 16mm)

There are 2 pcs of H36-1502 Side Plate (for 16mm) marked as A &B installed to H36 Strapping Sealer, on opposite ends. (Shown Assembly below read from left to right)

Upper part: Side Plate (H36-1502) A secured by the Screw (H34-1214) connected by the Collar (H34-1210), to Side Plate (H36-1502) B secured by Screw (H34-1214).

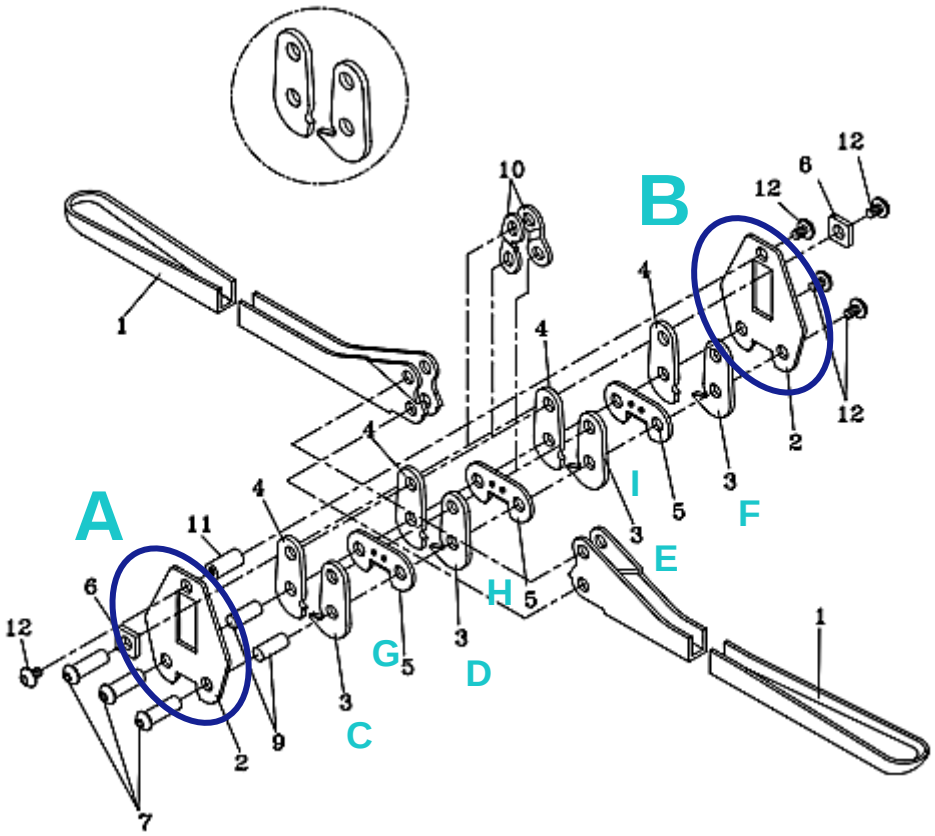
Mid part, Pivot Pin (H34-1208) with the Shoulder Plate (H34-1212) passed through the Side Plate (H36-1502) A, and Side Plate (H36-1502) B secured by Pivot Pin (H34-1208) and Screw (H34-1214) on the other end.

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Lower part: 2 pcs of Pivot Pin (H34-1208) left and right side part of the of Side Plate (H36-1502) A, connected to 2 pcs Handle Pin (H34-1207) passed through set C Jaw (H36-1503/H36-1204), then to Handle (H36-1201), Shear (H36-1505) G, set D Jaw (H36-1503/H36-1204), Shear (H36-1505) H, set E Jaw (H36-1503/H36-1204), Shear (H36-1505) I, Handle (H36-1201),set F Jaw (H36-1503/H36-1204), and Side Plate (H36- 1502) B secured by 2 pcs of Screw (H34-1214).

Note: From Shear (H36-1505) G to Shear (H36-1505) I are installed in the middle of the Handle.

The H36-1502 Side Plate (for 16mm) position 2, with the full assembly of the H-36 unit consists of:



Position	Parts no.	Description	Qty
1	H36-1201	Handle	2
2	H36-1502	Side Plate (For H-36 16mm)	2
3	H36-1503	Jaw	4
4	H36-1204	Jaw	4
5	H36-1505 H36-1580	Shear (For 16x0.7mm) Shear (For 16x0.8~1.0mm) (Option)	3 (3)

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6	H34-1212	Shoulder Plate	2
7	H34-1208	Pivot Pin	3
9	H34-1207	Handle Pin	2
10	H34-1205	Connecting Plate	2
11	H34-1210	Collar	1
12	H34-1214	Screw	2

5. Test of machine/tool installation of new parts with old parts

Once the machine is assembled secure the machine/tool is clean, oiled and is ready to use.

6. Ordering spare parts:

Purchase planning when exchanging the H36-1502 Side Plate (for 16mm).

Link to order H36-1502 Side Plate (for 16mm):
https://hallbrookcomponents.com/h-series-of-strapping-tools-for-pppetwg/255-h36-1502-side-plate-for-16mm.html?search_query=H36-1502&results=1

7. Hallbrookcomponents.com 24/7 support and contact information

Hallbrookcomponents.com part of Salbæk Technology Group that operates worldwide with office in Many countries. Our 24/7 support and hotline via these channels:

- Email: support@hallbrookcomponents.com
- Zendesk: On our websites https:\\hallbrookcomponents.com
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- Denmark phone: +45 – 7027 2220 or 3695 9804
- USA phone: +1 – 310 773 3423
- Spain phone: +34 – 699 900 987

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