

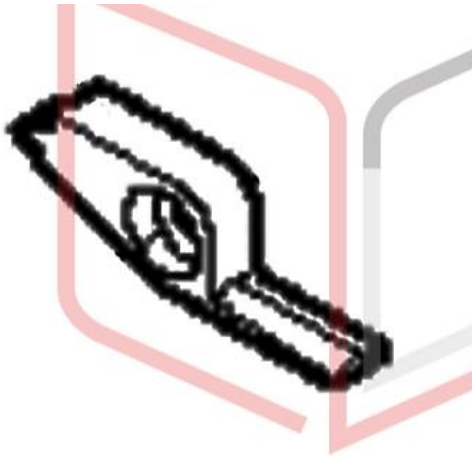
Item: **H44-10320 Lower Cutter**

Document: **Installation Guide**

In connection with: **Combination Tools (Tensioning and Sealing)**

(For P.P. and PET Strap)

Edition/date/Initials: A 221021 CZA



Part images:

Support 24/7: Hallbrookcomponents.com support team is ready 24/7, use online Zendesk, phone or email. Details later in this guide.

Index:

1. General information
2. Requirements to do the repair and assembly
3. Spare Parts dismantling and assembly
4. Test of machine/tool
5. Ordering the part
6. Hallbrookcomponents.com 24/7 support and contact information
7. Hallbrookcomponents.com your partner in packaging
8. Disclaimer

1. General Information

This document is a guide for H44-10320 Lower Cutter. Listed below are the tools which are compatible to the H44-10320 Lower Cutter spare part:

- STEP H-44-12 (12mm strap width) Part no.: 41212010
- STEP H-44-16 (16mm strap width) Part no.: 41213010



2. Requirements to do the repair and assembly of part(s)

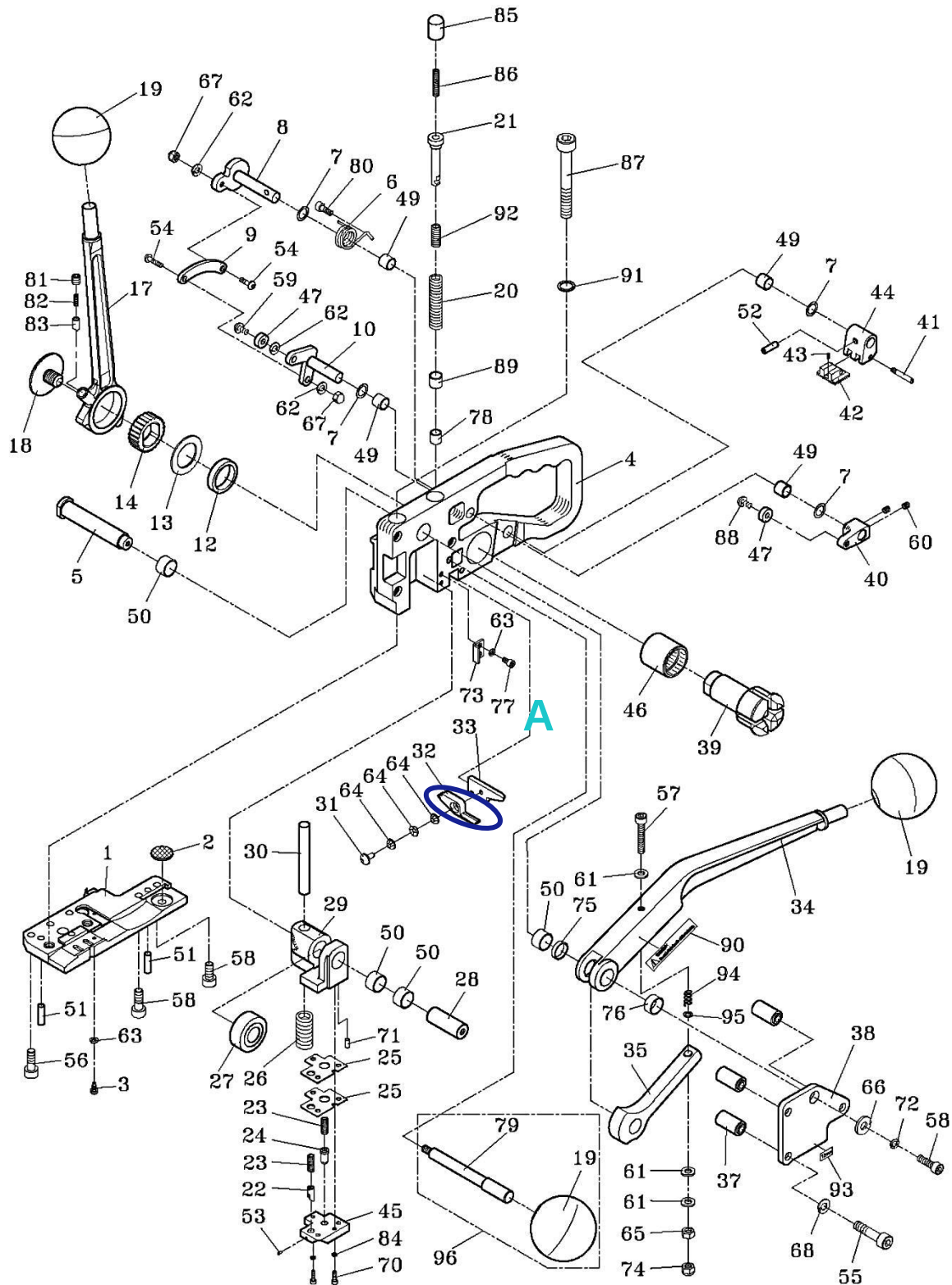
Tool must not be used or repaired by persons not properly trained or knowledgeable with the assembly. Become familiar with the tool and keep fingers away from areas that can pinch or cut. If in doubt contact our support team for further guidance and advice.

3. Spare Parts dismantling and assembly of H44-10320 Lower Cutter

Following installation at A:

The H44-10320 Lower Cutter is installed to the Housing (H44-10041) with the Upper Cutter (H44-10330) secured by 3 pcs of DS, 0410 (DS04) and a Bolt (H44-10310).

The H44-10320 Lower Cutter position 32, with the full assembly of the H-44 Combination Tool consists of:



Position	Parts no.	Description	Qty
4	H44-10041	Housing	1
31	H44-10310	Bolt	1
32	H44-10320	Lower Cutter	1
33	H44-10330	Upper Cutter	1
64	DS04	DS, 0410	3

4. Test of machine/tool installation of new parts with old parts

Once the machine is assembled secure the machine/tool is clean, oiled and is ready to use.

5. Ordering spare parts:

Purchase planning when exchanging the H44-10320 Lower Cutter.

Link to order H44-10320 Lower Cutter:

https://hallbrookcomponents.com/h-series-of-strapping-tools-for-pppetwg/4560-h44-10320-lower-cutter.html?search_query=H44-10320&results=1

6. Hallbrookcomponents.com 24/7 support and contact information

Hallbrookcomponents.com part of Salbæk Technology Group that operates worldwide with office in Many countries. Our 24/7 support and hotline via these channels:



- Email: support@hallbrookcomponents.com
- Zendesk: On our websites https://hallbrookcomponents.com
- Skype. Easy.packaging
- Denmark phone: +45 – 7027 2220 or 3695 9804
- USA phone: +1 – 310 773 3423
- Spain phone: +34 – 699 900 987
- Italy phone: +39 – 351 988 0682
- Sweden phone: +46 – 31 799 5398
- Philippines phone: +63 - 916 777 5299
- Hong Kong phone: +852 - 8170 1025

Always check the web for latest or updated phone numbers.



Easy Packaging since 1995.

Where are we are?



7. Hallbrookcomponents.com – Your packaging solution partner

SAL-TECH EASY PACKAGING: STRAPPING - WRAPPING - BANDING - CARTON ERECTING/CLOSING - WEIGHING - FORM, FILL & SEAL

WE ARE A INTERNATIONAL DANISH COMPANY - DANISH DESIGN, ENGINEERING & QUALITY - INTERNATIONAL SALES, PRODUCTION AND SERVICE



8. Disclaimer

[Disclaimer: It is not the responsibility of HBC/STEP for the service you perform and the choice and securing of skills needed by person doing the service.] All service provided under our sales & delivery terms and conditions, available on our websites.