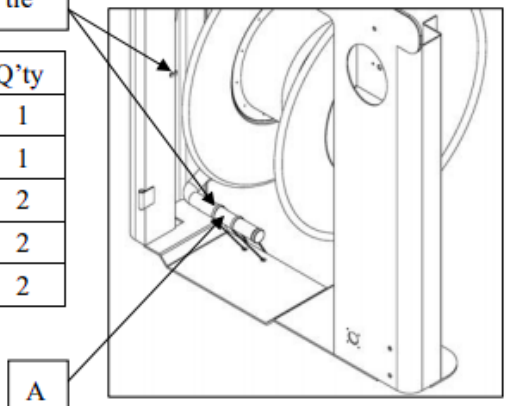
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M7-4-121701 Gas Spring Installation

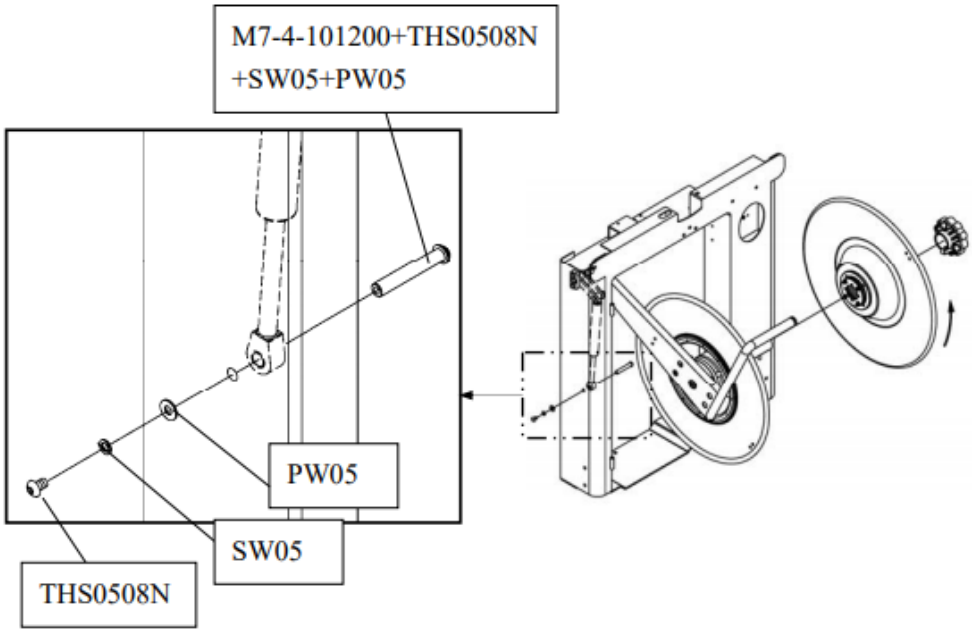
(To protect the Gas Spring, the PIN on one side should be disconnected before shipment. The Reel Group should be fixed by Cable Tie. The Gas Spring must be installed before using the machine.)

1. Open the right door of the machine and remove plastic bag A. There you'll find the operation manual and parts (as seen in following chart)

Part No.	Description	Q'ty
	Operation	1
M7-4-101200	Shaft	1
THS0508N	THS, M5×8 (N)	2
SW05	SW, M5	2
PW05	PW, M5	2



2. Cut the cable tie which is fixed in the Reel Group
3. Have the Shaft (M7-4-101200) threading from within the machine then raise the Reel Group. Move the Gas Spring to make the PIN that also goes through the hole. Use 2 Allan Key with 3mm to fix THS0508N+PW05+SW05 entirely.



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