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Item: **H44-10061 Spring**

Document: **Installation Guide**

In connection with: **Combination Tools (Tensioning and Sealing)**

(For P.P. and PET Strap)

Edition/date/Initials: A 261021 CZA



Part images:

Support 24/7: Hallbrookcomponents.com support team is ready 24/7, use online Zendesk, phone or email. Details later in this guide.

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1. General Information

This document is a guide for H44-10061 Spring. Listed below are the tools which are compatible to the H44-10061 Spring spare part:

- STEP H-44-12 (12mm strap width) Part no.: 41212010
- STEP H-44-16 (16mm strap width) Part no.: 41213010



2. Requirements to do the repair and assembly of part(s)

Tool must not be used or repaired by persons not properly trained or knowledgeable with the assembly. Become familiar with the tool and keep fingers away from areas that can pinch or cut. If in doubt contact our support team for further guidance and advice.

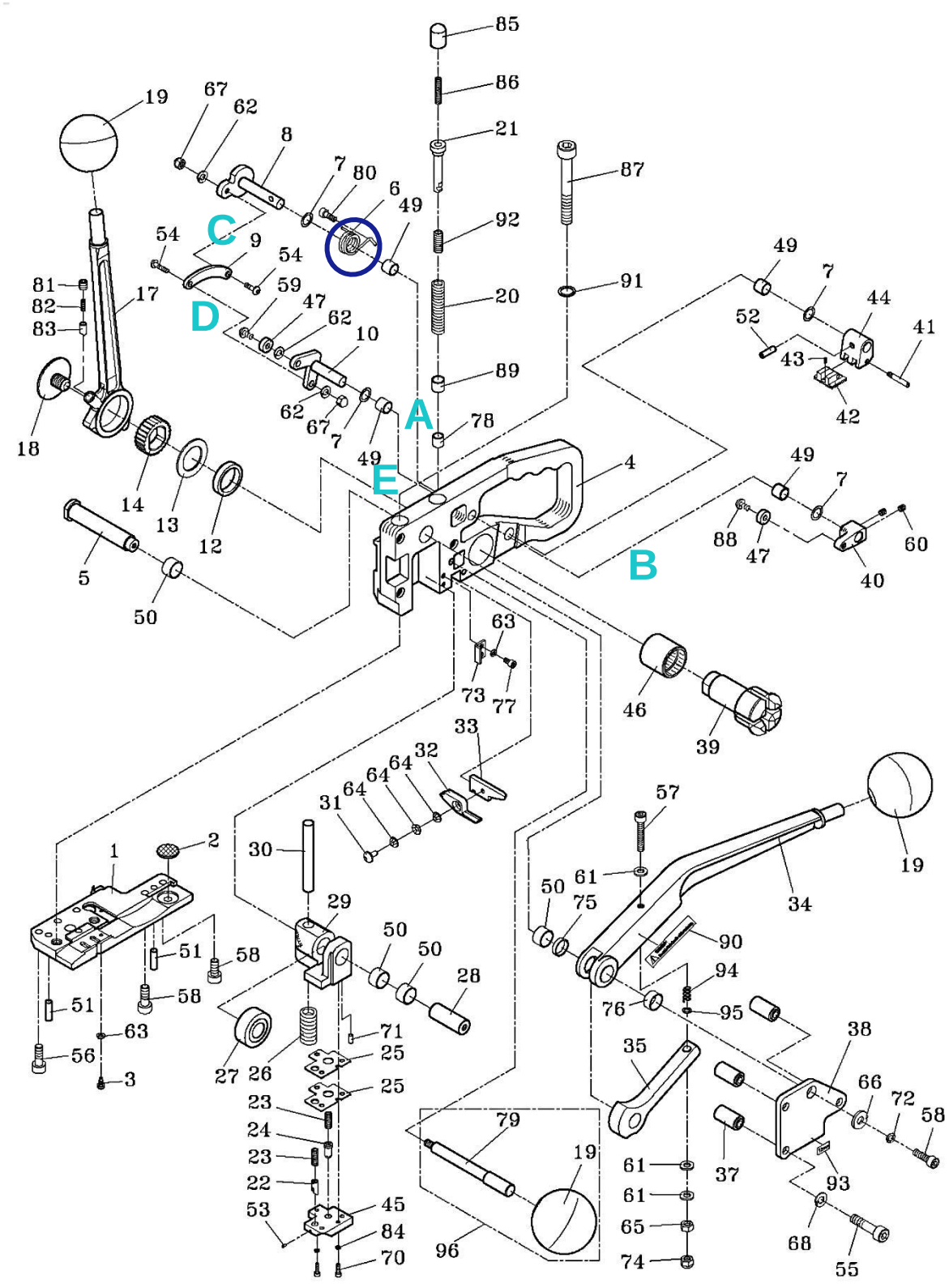
3. Spare Parts dismantling and assembly of H44-10061 Spring

Following installation at A:

The H44-10061 Spring is installed to Shaft (H44-10080) supported by Washer (H44-10070) and secured by HBS, M4x12 (N) (HBS0412N) and Metal Bushing, 1010 (MB1010), wherein Shaft (H44-10080) is installed to the Housing (H44-10041).

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The H44-10061 Upper Cutter position 6, with the full assembly of the H-44 Combination Tool consists of:



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Position	Parts no.	Description	Qty
4	H44-10041	Housing	1
6	H44-10061	Spring	1
7	H44-10070	Washer	1
8	H44-10080	Shaft	1
49	Metal Bushing, 1010	MB1010	1
80	HBS0412N	HBS, M4x12 (N)	1

4. Test of machine/tool installation of new parts with old parts

Once the machine is assembled secure the machine/tool is clean, oiled and is ready to use.

5. Ordering spare parts:

Purchase planning when exchanging the H44-10061 Spring.

Link to order H44-10061 Spring:

https://hallbrookcomponents.com/h-series-of-strapping-tools-for-pppetwg/6583-h44-10061-spring.html?search_query=H44-10061+&results=1

6. Hallbrookcomponents.com 24/7 support and contact information

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