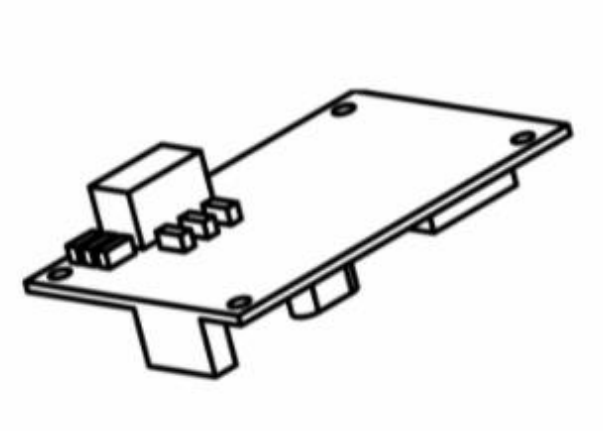
Hallbrookcomponents.com
Salbæk Technology Group
support@sal-tech.com
Skype: easy.packaging

Item: **H46-60400 Control P.C.B**

Document: **Installation Guide**

In connection with: **Battery Powered Strapping Tool (For P.P. and PET Strap)**

Edition/date/Initials: A 281021 CZA





Part images:

Support 24/7: Hallbrookcomponents.com support team is ready 24/7, use online Zendesk, phone or email. Details later in this guide.

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1. General Information

This document is a guide for H46-60400 Control P.C.B (For H-46A). Listed below are the tools which are compatible to the H46-60400 Control P.C.B (For H-46A) spare part:

- STEP Kronos H-46A (For 11-13mm Strap) Part no.: 41211210
- STEP Kronos H-46A (For 15-16mm Strap) Part no.: 41211220



2. Maintenance Instructions

- Do not use the tool if the switch does not turn on and off. Any tool that cannot be controlled with the switch is dangerous and must be repaired.
- Take off the battery pack from the tool before making any adjustments, changing accessories, or storing tools. Such preventive safety measures reduce the risk of starting the tool accidentally.
- Store idle tools out of the reach of children and do not allow persons unfamiliar with the tool or these instructions to operate the tool. Tools are dangerous in the hands of untrained users.
- Maintain tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the tool's operation. If damaged, have the tool repaired before use. Many accidents are caused by poorly maintained tools.
- Use the tool, accessories and tool bits etc. In accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the tool for operations different from those intended could result in a hazardous situation.

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3. Requirements to do the repair and assembly of part(s)

Tool must not be used or repaired by persons not properly trained or knowledgeable with the assembly. Failure to follow the operating and assembly instructions or improper load positioning could result in strap breakage. Become familiar with the tool and keep fingers away from areas that can pinch or cut.

If in doubt contact our support team for further guidance and advice.

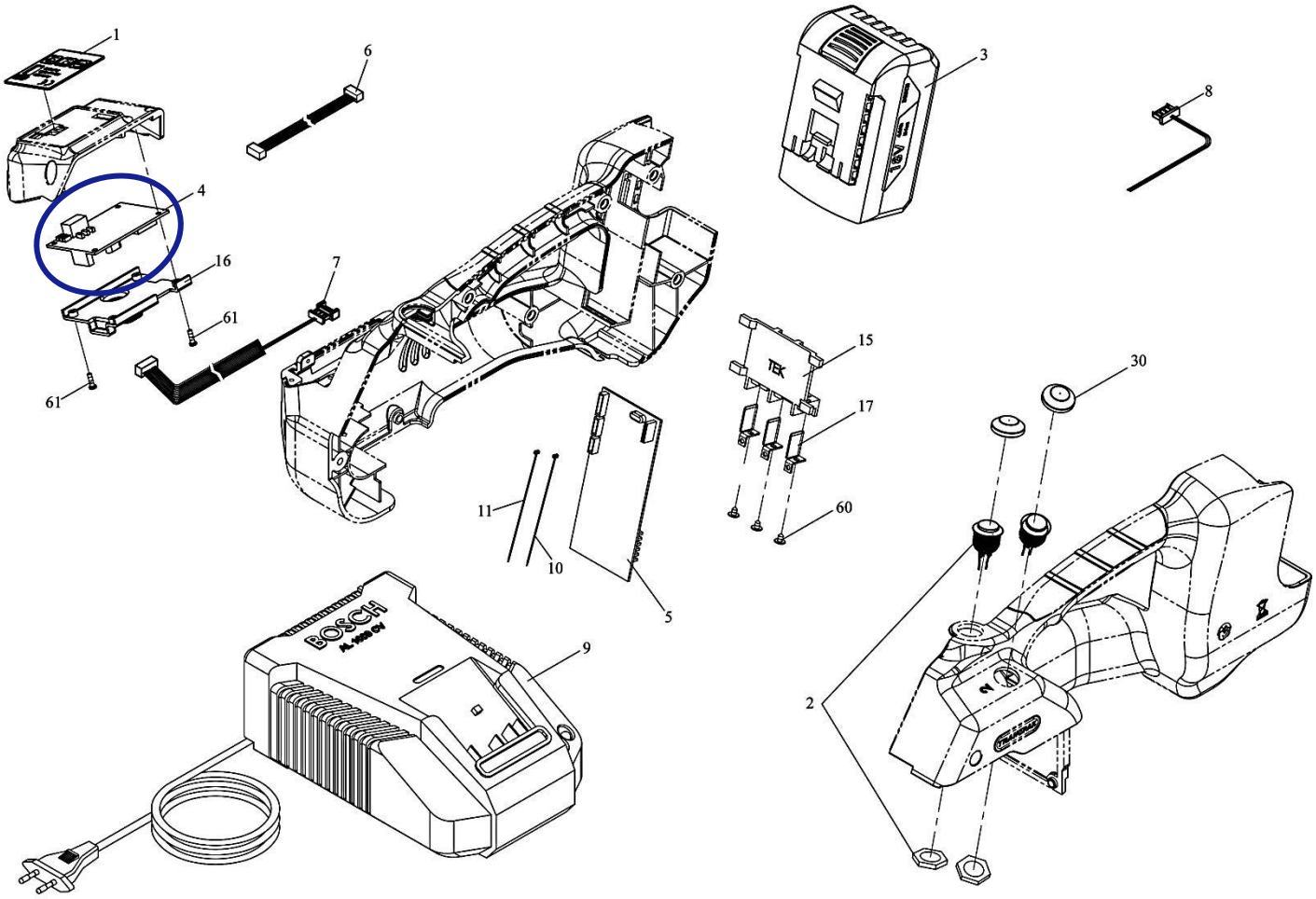
4. Spare Parts dismantling and assembly of H46-60400 Control P.C.B (For H-46A)

H46-60400 Control P.C.B (For H-46A) is a part located in the Battery Unit (H46-60000/H46-60010).

The H46-60400 Control P.C.B (For H-46A) is attached to the Cover (H46-51300), connected to Wire Ass'y (H46-60600) and Position Wire (H46-60800) and secured by 2 pcs of TTP2.510N (TTP, M2.5x10 N).

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The H46-60400 Control P.C.B (For H-46A) position 4, with the full assembly of the H-46A Battery unit consists of:



Position	Parts no.	Description	Qty
	H46-60000 H46-60010	Battery Unit (220V/230V/240V) Battery Unit (110V)	1 1
1	H46-60100	Control Panel	1
4	H46-60400	Control PCB (For H-46A)	1
6	H46-60600	Wire Ass'y	1
7	H46-60800	Position Wire	1
16	H46-51300	Cover	1
61	TTP2-510N	TTP, M2.5x10 (N)	2

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5. Test of machine/tool installation of new parts with old parts

Once the machine is assembled secure the machine/tool is clean, oiled and is ready to use.

6. Ordering spare parts:

Purchase planning when exchanging the H46-60400 Control P.C.B (For H-46A).

Link to order H46-60400 Control P.C.B (For H-46A):
https://hallbrookcomponents.com/h-46-kronos-battery-powered-strapping-tool/4987-h46-60400-control-pcb-for-h-46a.html?search_query=H46-60400&results=1

7. Options for STEP Kronos H-46A

- Battery Bosch Li-Ion 18V, 4.0 Ah — Part no.: 41211280
- Battery Charger Bosch 115V (110-120V), 230V (220-240V 50/60 Hz, 1 Ph — Part no.: 41211290
- Suspension Bracket — Part no.: H46-50300
- Bottom base wearing protection plate — Part no.: H46-51500

8. Hallbrookcomponents.com 24/7 support and contact information

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- Email: support@hallbrookcomponents.com
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- USA phone: +1 – 310 773 3423
- Spain phone: +34 – 699 900 987
- Italy phone: +39 – 351 988 0682
- Sweden phone: +46 – 31 799 5398
- Philippines phone: +63 - 916 777 5299
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Always check the web for latest or updated phone numbers.

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