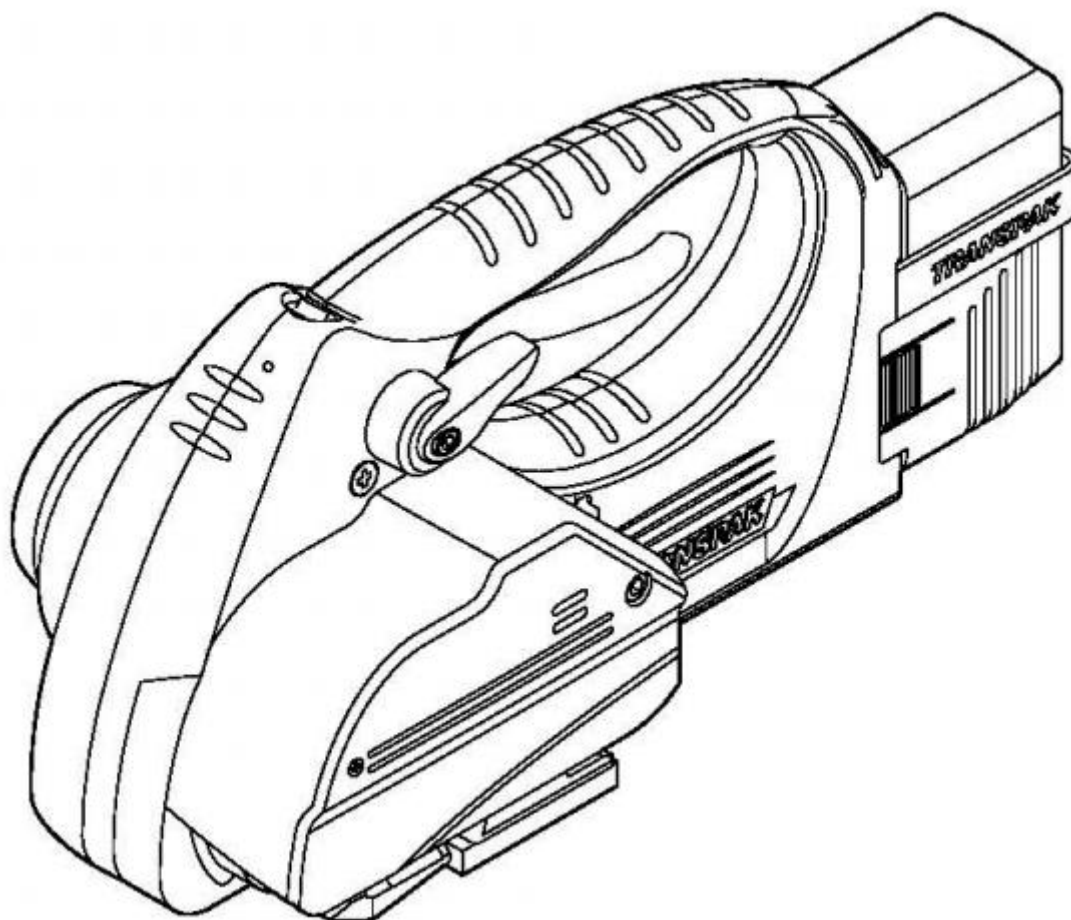


Gripper (H45-10072) Installation Guide for Battery-Powered Strapping Tool

General Information

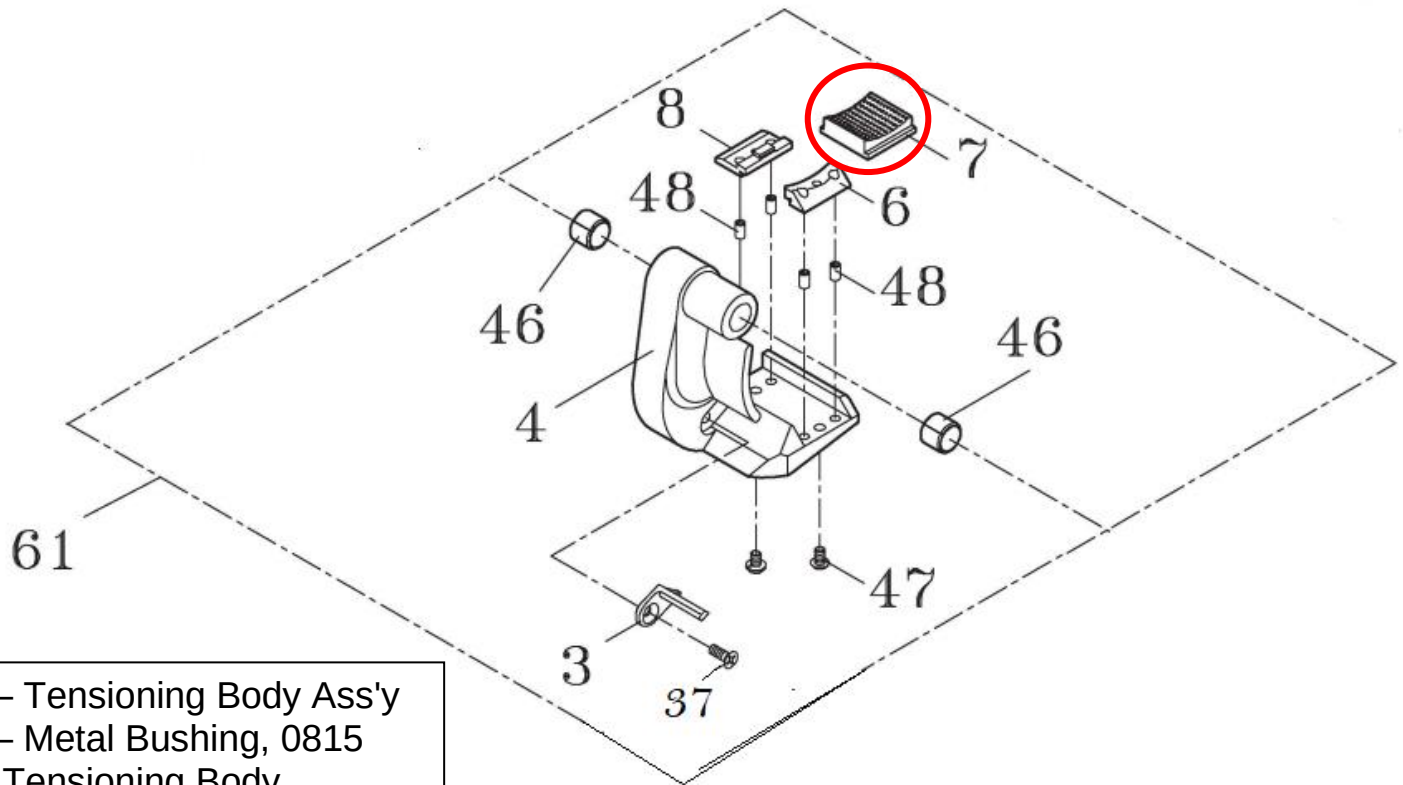
This document is a guide for Gripper Assembly. Listed below are the machines which are compatible to the H45-10072 Gripper spare part:

- H-45



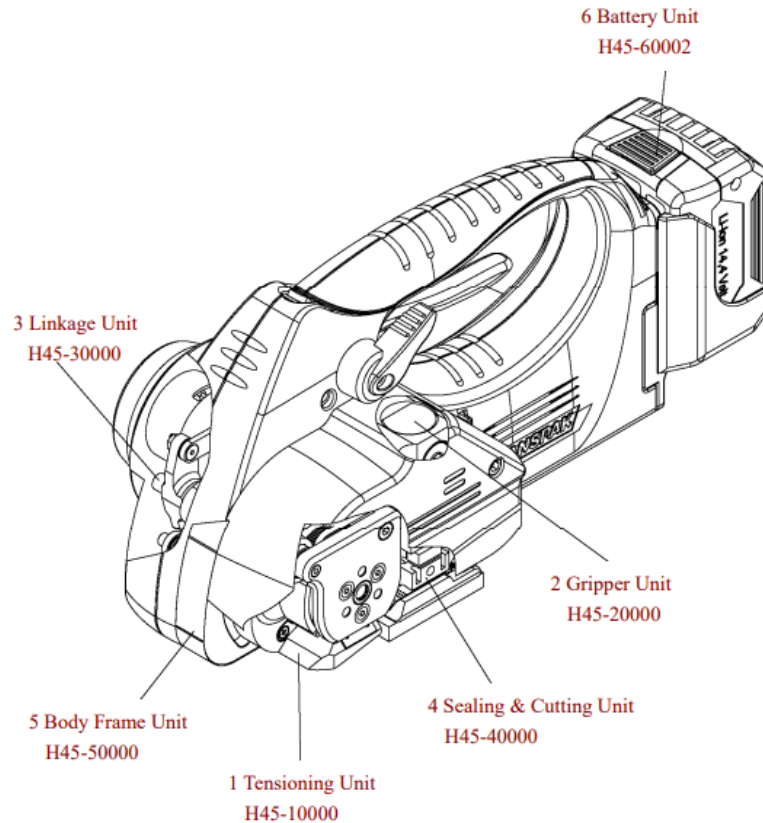
Spare Parts Assembly

H45-10072 Gripper is a part for the Battery-Powered Strapping Tool. The Gripper is connected to the following spare parts:



- 61 – Tensioning Body Ass'y
- 46 – Metal Bushing, 0815
- 4 – Tensioning Body
- 3 – Strap Stop
- 37 – FHS, M3×8 (N)
- 47 – FHS, M3×6 (N)
- 48 – Spring Pin, 3×6
- 8 – Holder
- 6 – Holder
- 48 – Spring Pin, 3×6
- 7 – Gripper**

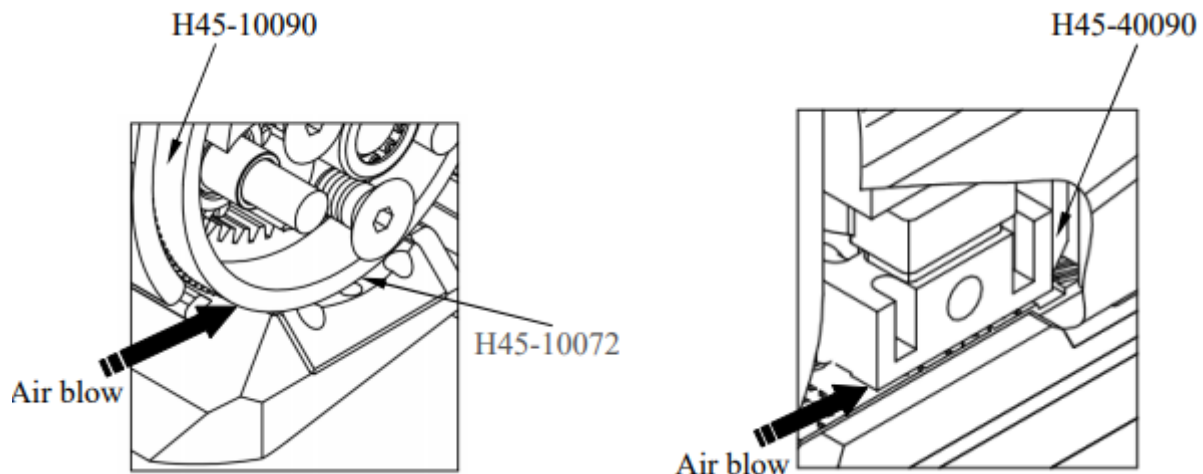
The H45-10072 Gripper is part of the Tensioning Body Ass'y (H45-10700) inside the Tensioning Unit (H45-10000). It is installed in between two Holders (H45-10060 and H45-10081) on the Tensioning Body (H45-10040). To install/replace the Gripper, start with taking out the body or casing of the machine. Remove the End Cover (H45-10010) by loosening the screws. Gently slid off the Gripper (H45-10072) and replace it with a new one. Do not forget properly attach the screws.



Maintenance:

(Please take off battery before doing maintenance)

- Clean the area around the Tensioning Wheel (H45-10090), Gripper (H45-10072) and Cutter (H45-40090) daily using an air gun. Make sure to use the air gun to blow the debris from the left side to avoid any debris blowing to inside of the tool.

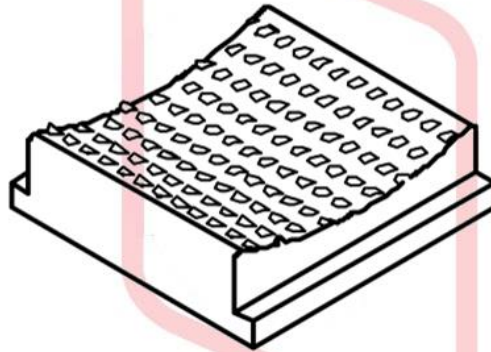


Troubleshooting:

- When the strap slips while tensioning, clean the debris on the teeth of the Tensioning Wheel (H45-10090) or Gripper (H45-10072). If the teeth are clean, check if the Tensioning Wheel (H45-10090) or Gripper (H45-10070) teeth is worn and need replacement.

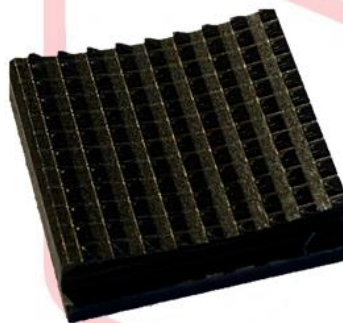
[Disclaimer: It is not the responsibility of HBC/STEP for the service you perform and the choice and securing of skills needed by person doing the service.]

Images



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[H45-10072 Gripper Drawing]



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[Actual Image]