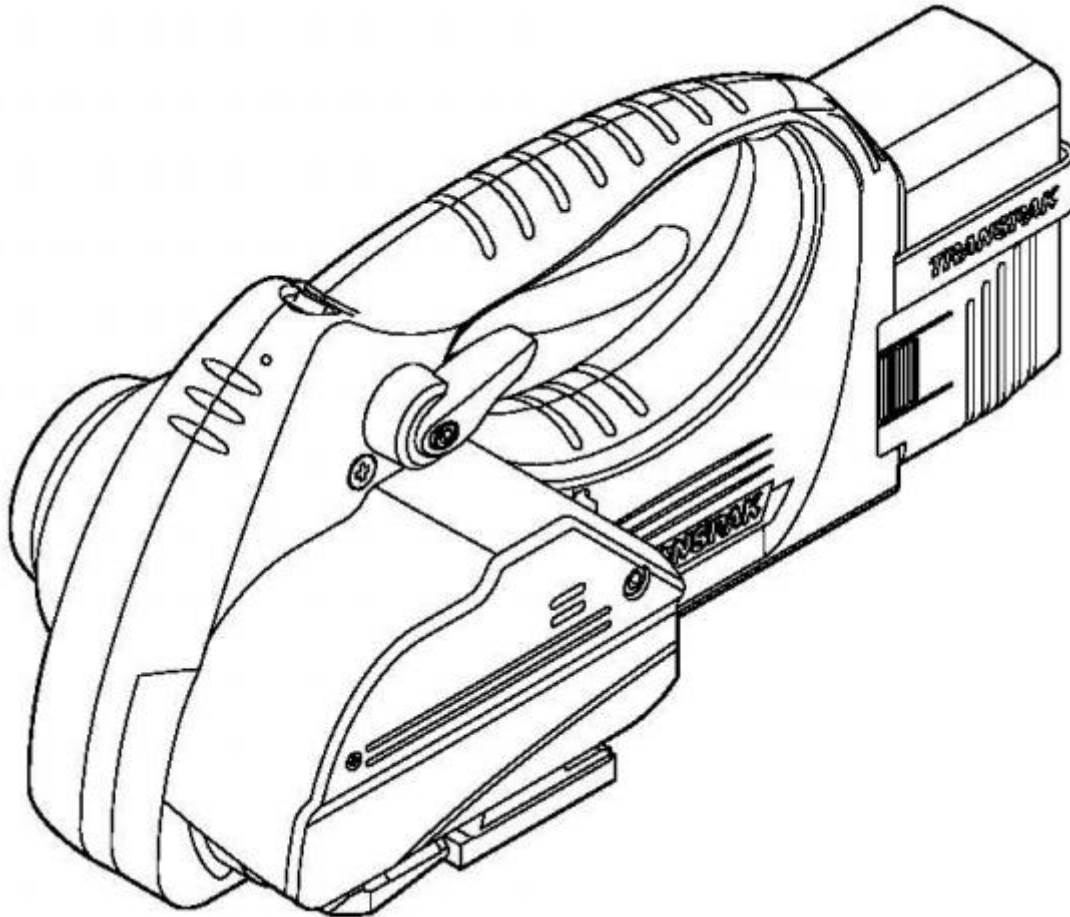


# Tensioning Wheel (H45-10090) Installation Guide for Battery-Powered Manual Tool For Plastic Strapping Tool

## General Information

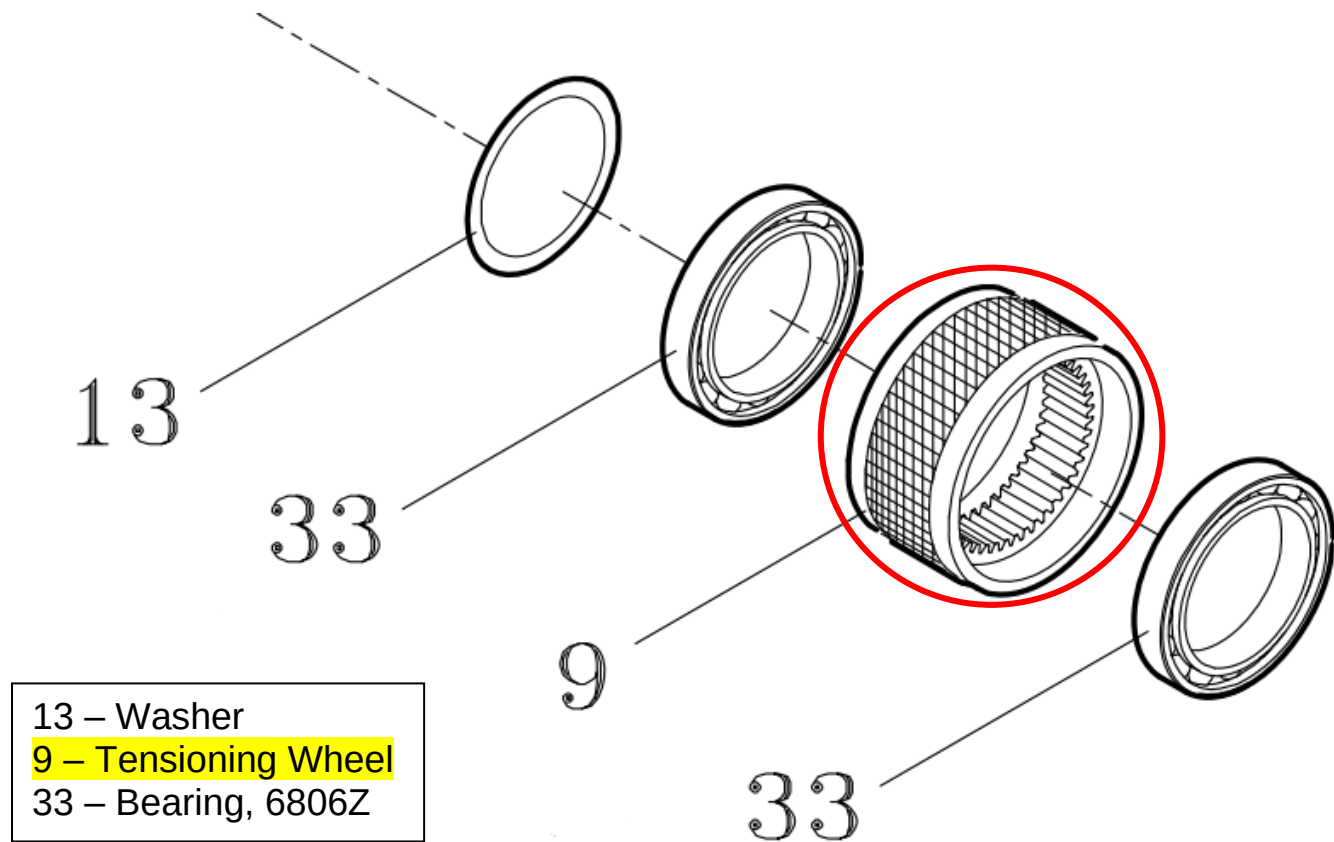
This document is a guide for Tensioning Wheel Assembly. Listed below are the machines which are compatible to the H45-10090 Tensioning Wheel spare part:

- H-45

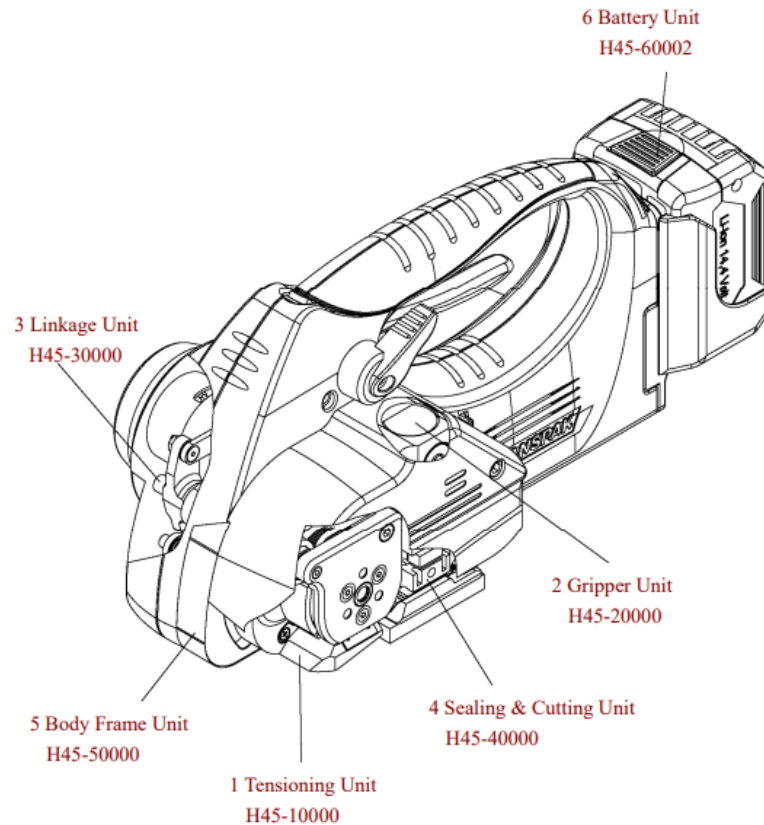


## Spare Parts Assembly

H45-10090 Tensioning Wheel is a part for the Tensioning Unit of the Battery-Powered Manual Tool for Plastic Strapping Tool. The Tensioning Wheel is connected to the following spare parts:



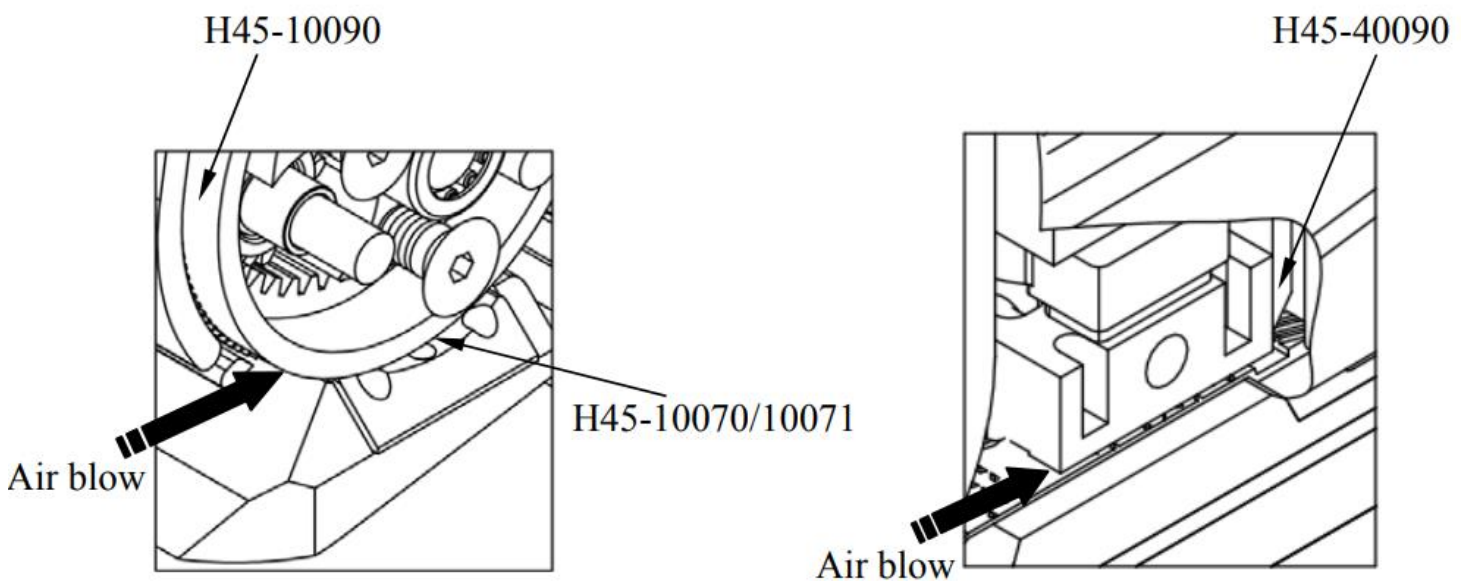
The H45-10090 Tensioning Wheel is inside the Tensioning Unit (H45-10000). It is installed together on Tensioning Wheel Shaft (H45-10140), Bearing, 6806 (BR6806), and Tensioning Unit Frame. To install/replace the Tensioning Wheel, start with taking out the body or casing of the machine. Remove the End Cover (H45-10010) by loosening the screws. Remove the Bearing, 6806Z (BR6806Z) on Tensioning Wheel and gently slid it off the Tensioning Wheel Shaft (H45-10140).



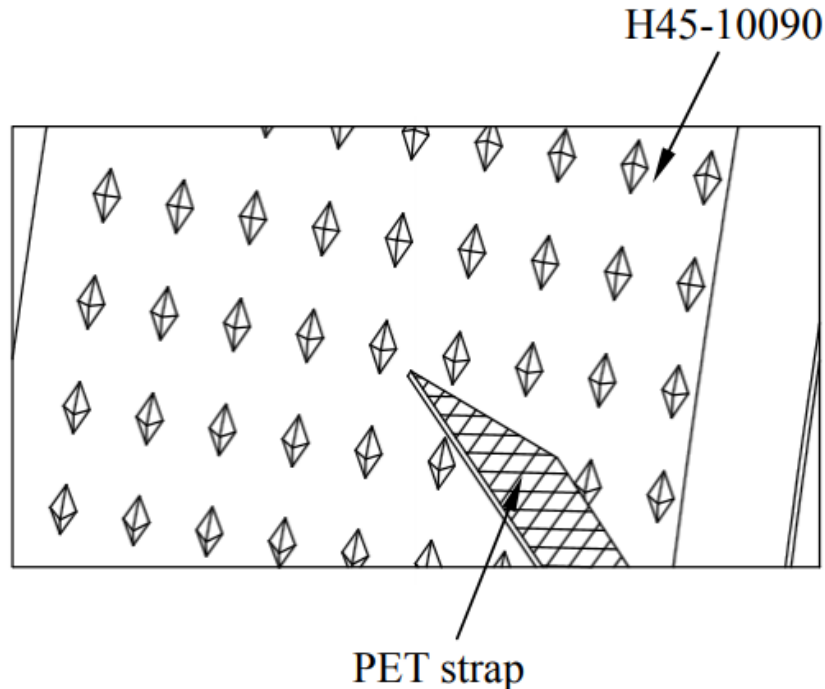
### Maintenance:

(Please take off battery before doing maintenance)

- Clean the area around the Tensioning Wheel (H45-10090), Gripper (H45-10070/H45-10071) and Cutter (H45-40090) daily using an air gun. Make sure to use the air gun to blow the debris from the left side to avoid any debris blowing to inside of the tool.



- Use PET (or other plastic) to dislodge the debris by sharing the tip if an air gun couldn't dislodge the debris between the teeth of Tensioning Wheel (H45-10090). Please do not use any metal material or hard material to clean the teeth to avoid any damage to the teeth.

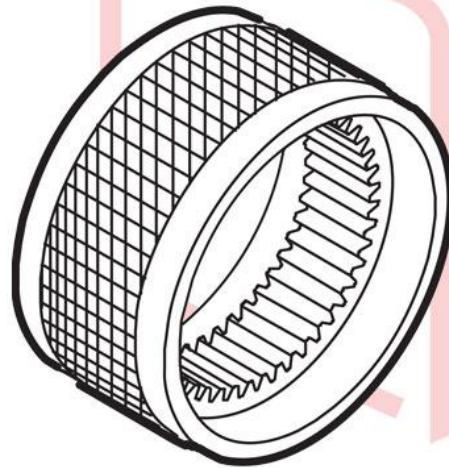


#### Troubleshooting:

- When the strap slips while tensioning, clean the debris on the teeth of the Tensioning Wheel (H45-10090) or Gripper (H45-10070). If the teeth are clean, check if the Tensioning Wheel (H45-10090) or Gripper (H45-10070) teeth is worn and need replacement.

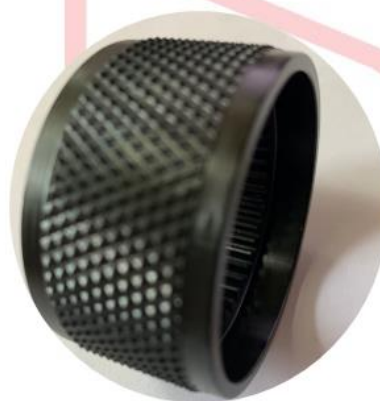
[Disclaimer: It is not the responsibility of HBC/STEP for the service you perform and the choice and securing of skills needed by person doing the service.]

## Images



Copyright © 2014 hallbrookcomponents.com

[H45-10090 Tensioning Wheel Drawing]



© Copyright 2016 hallbrookcomponents.com

[Actual Image]