Salbæk Technology Group
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Switch Lever (M7-1-131300)

Installation Guide

Edition A
050922 DFF

SUPPORT 24/7: Hallbrookcomponents.com support team is ready 24/7, use online Zendesk, phone, or email. Details later in this guide.

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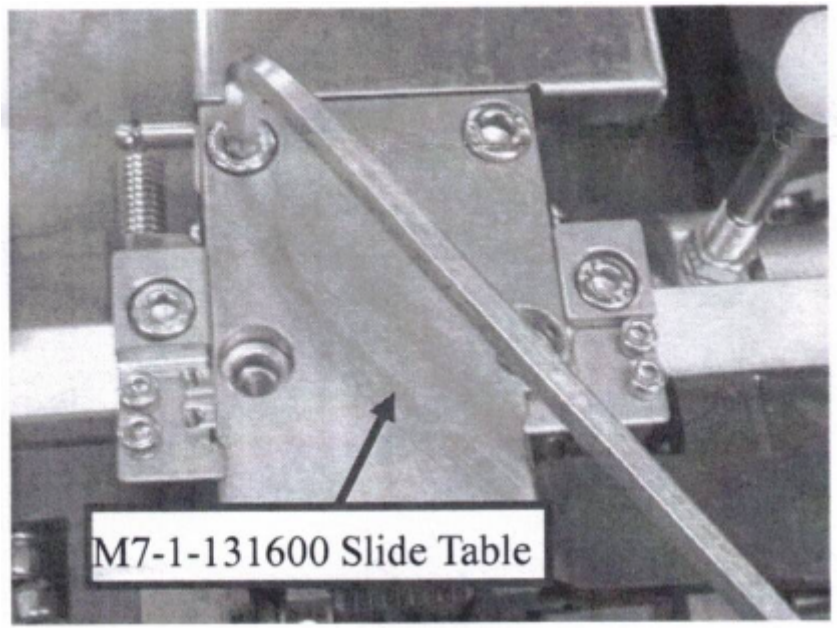
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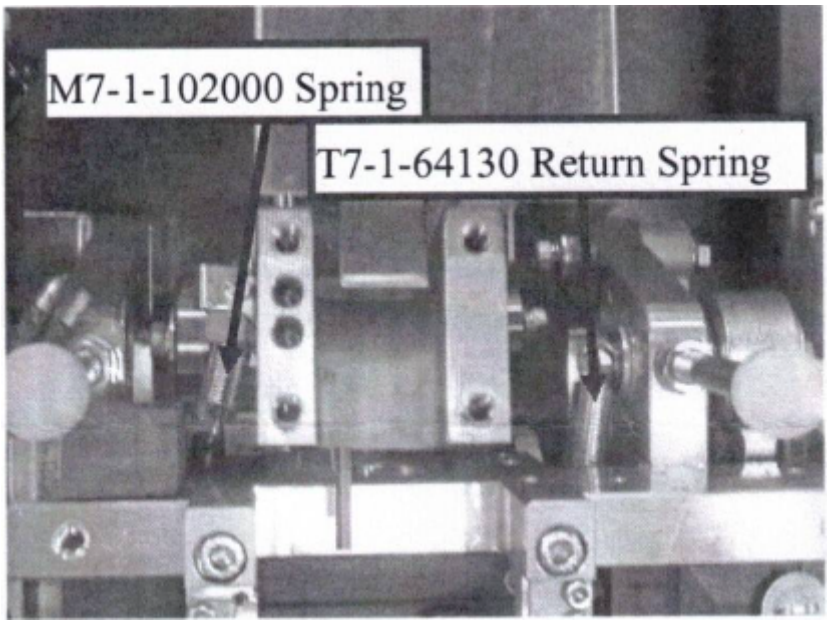
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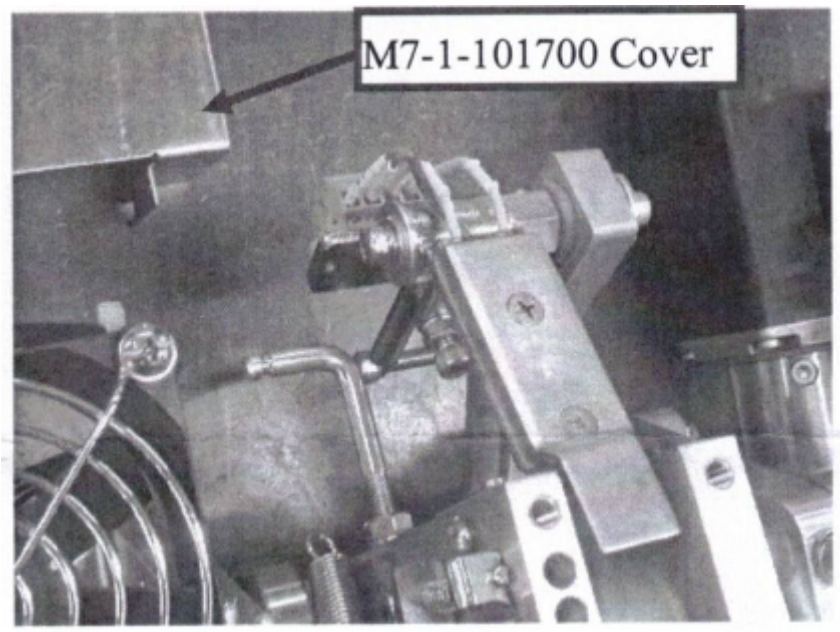
1. INSTALLATION/ REPLACING SWITCH LEVER M7-1-131300

1. Remove M7-1-131600 Slide Table, and then remove M7-1-102000 Spring and T7-1-64130 Return Spring as well. Take out M7-1-101700 Cover.

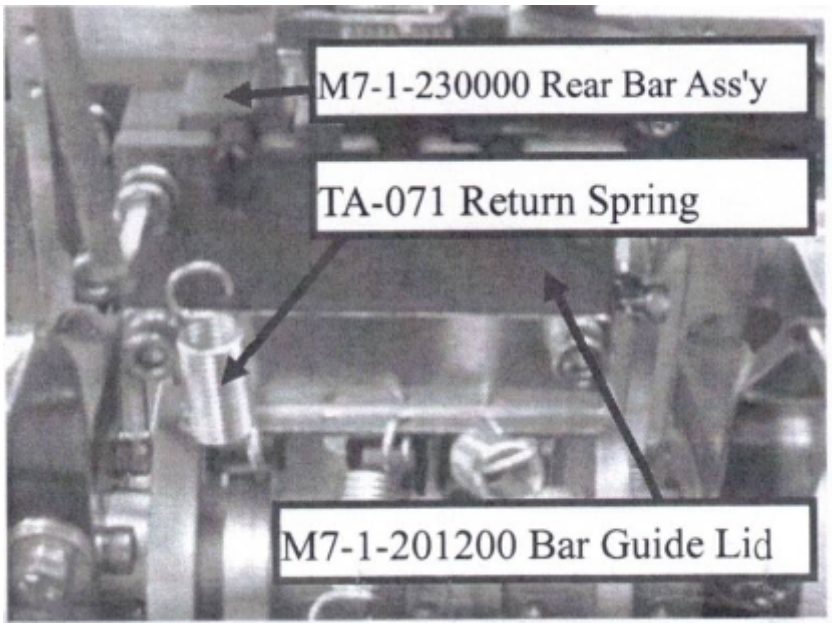




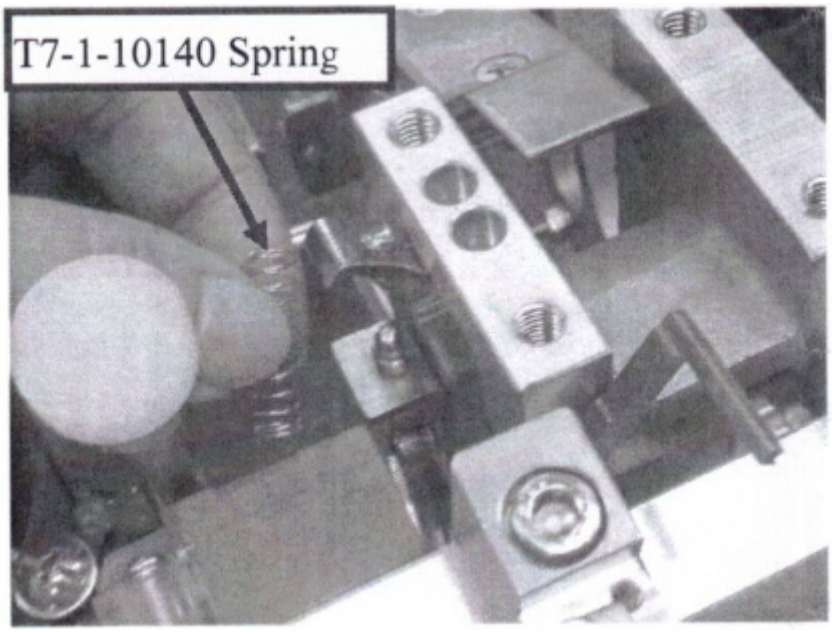
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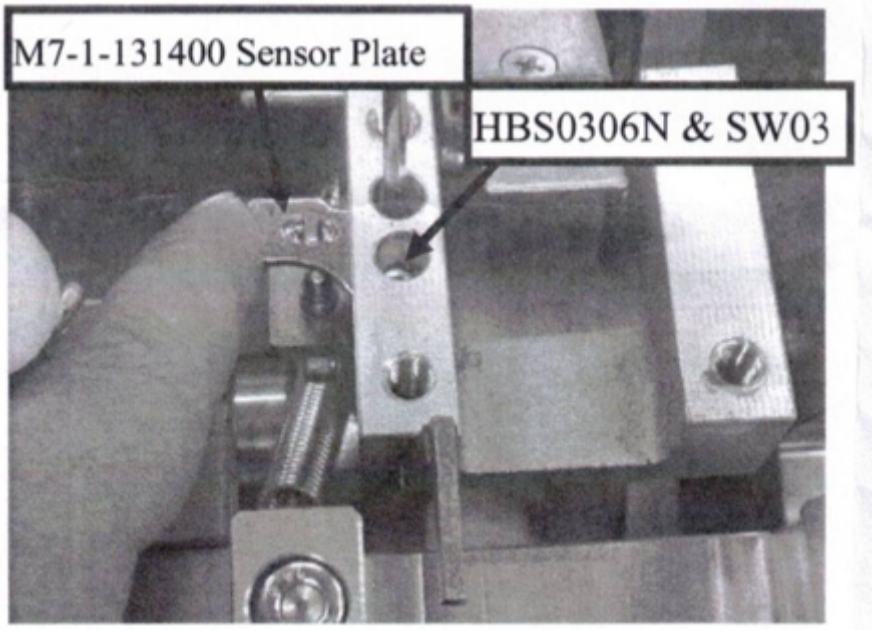
2. Rotate T7-1-11240 Handle to make M7-2-210001 Strap Track Frame Ass'y open to its maximum. Remove TA-071 Return Spring, M7-1-201200 Bar Guide Lid, M7-1-230000 Rear Bar Ass'y, T7-1-10140 Spring, ER04 Snap Ring E-4 and T7-3-40470 Washer in order.



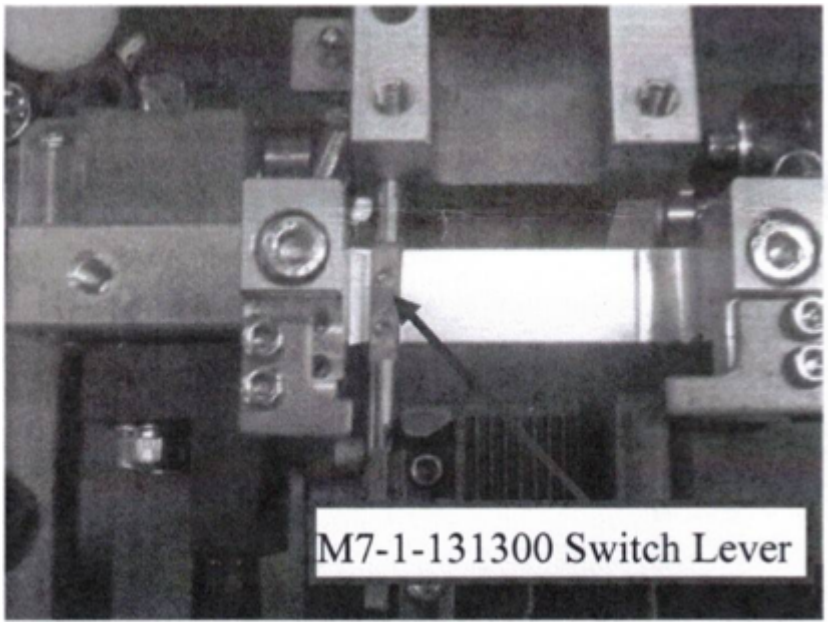
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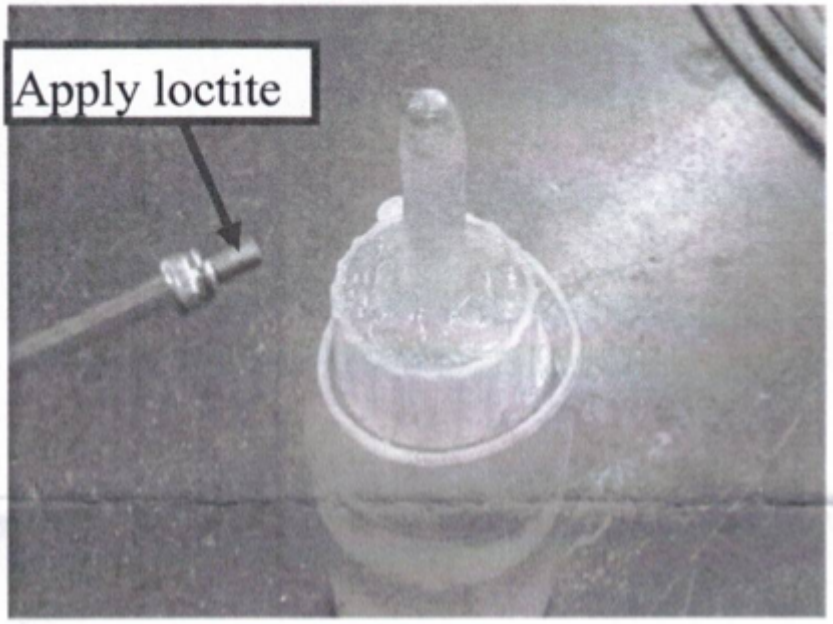
3. Remove HBS0306N and SW03 in order to take out M7-1-131400 Sensor Plate. Replace the M7-131300 Switch Lever.



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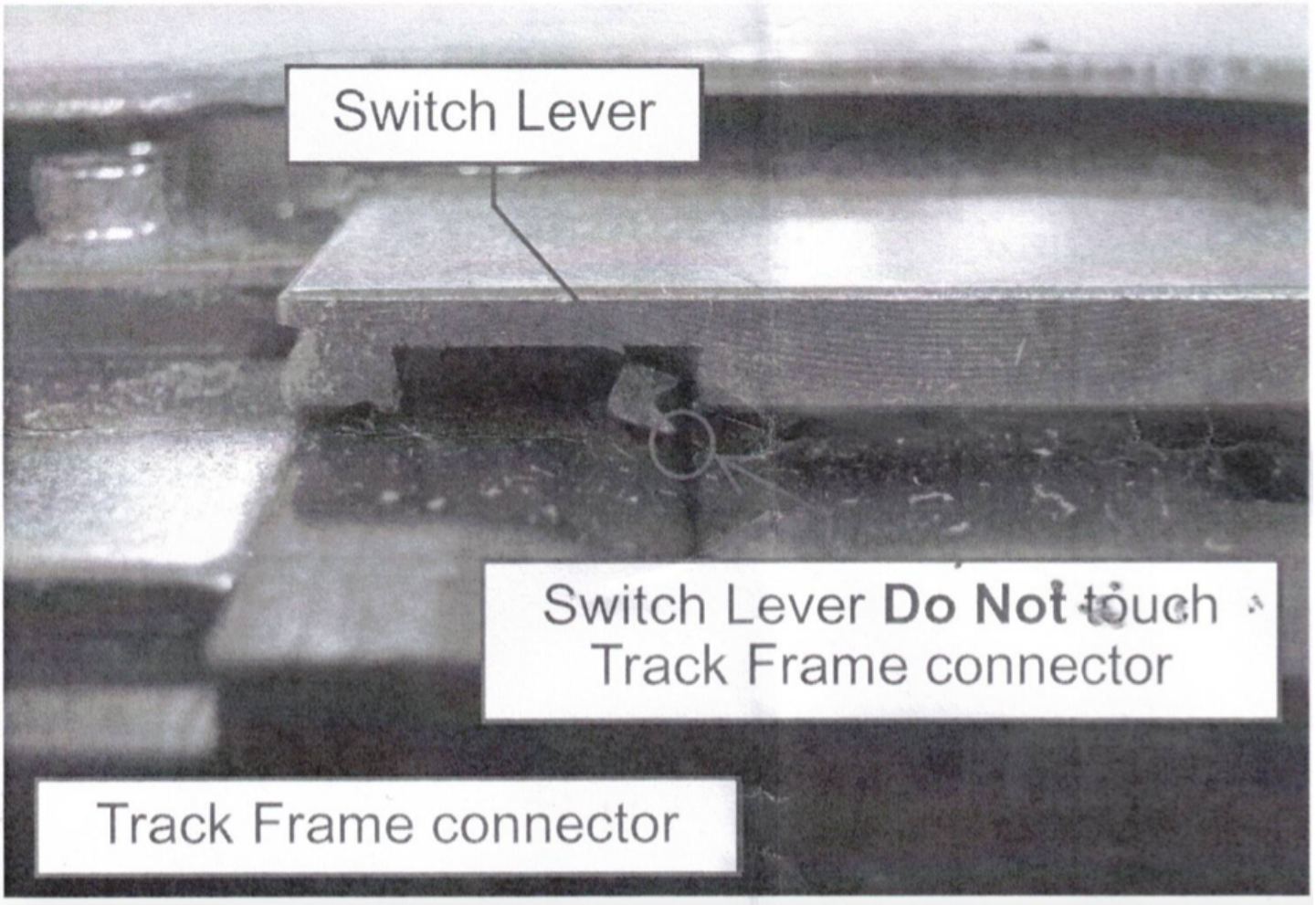


4. Install M7-1-131400 Sensor Plate in reverse order. Apply some loctite on HBS0306N and SW03 before screwing them. Install other parts in reverse order as well.



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5. Male sure M7-1-131300 Switch Lever can move freely and can't be touched by Track Frame connector. Done



2. ORDERING SPARE PARTS

Plan purchasing spare parts when replacing the M7-1-131300 Switch Lever

Link to order:
https://hallbrookcomponents.com/transpak/6698-m7-1-131300-switch-lever.html

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3. Hallbrookcomponents.com 24/7 SUPPORT & CONTACT INFORMATION

Hallbrookcomponents.com part of Salbæk Technology Group that operates worldwide with office in Many countries. Our 24/7 support and hotline via these channels:

- Email: support@hallbrookcomponents.com
- Zendesk: On our websites https:\\hallbrookcomponents.com
- Skype. Easy.packaging
- Denmark phone: +45 – 7027 2220 or 3695 9804
- USA phone: +1 – 310 773 3423
- Spain phone: +34 – 699 900 987
- Italy phone: +39 – 351 988 0682
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Always check the web for latest or updated phone numbers.



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