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M7-1-201400 Strap Guide Installation Guide for Automatic Strapping Machine

Edition B
050922 ARD

SUPPORT 24/7: Hallbrookcomponents.com support team is ready 24/7, use online Zendesk, phone, or email. Details later in this guide.

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1. GENERAL INFORMATION

This document is a guide for M7-1-201400 Strap Guide installation. Listed below are the machines which M7-1-201400 Strap Guide are compatible to.

- TP-702-59
- TP-702B
- TP-702BP

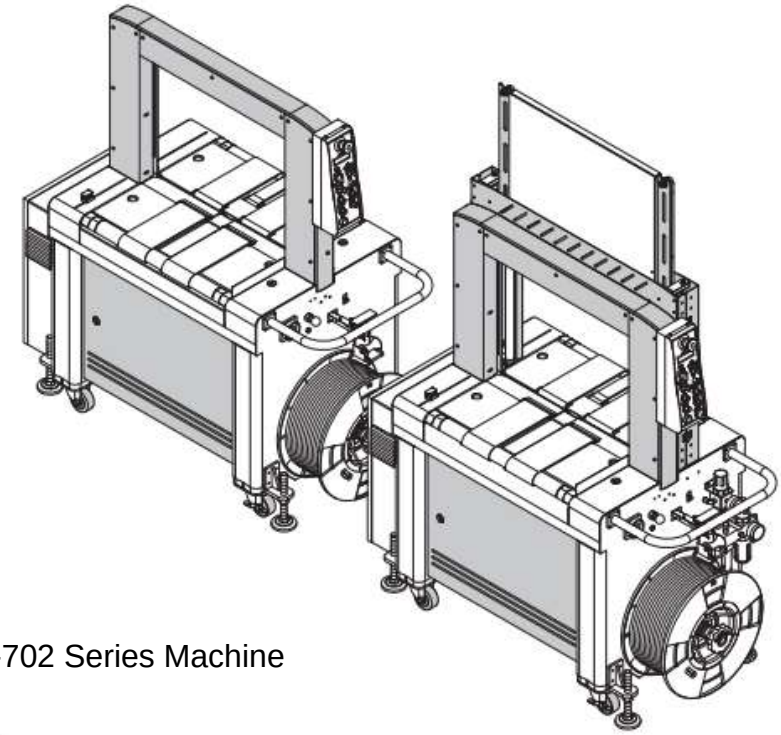


Figure A. TP-702 Series Machine

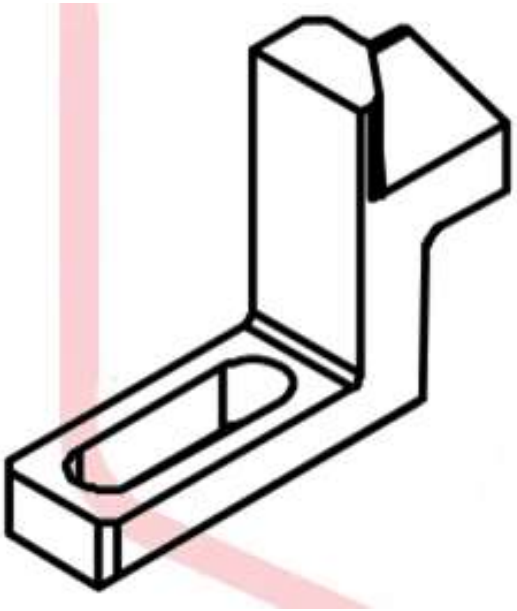


Figure B. M7-1-201400 Strap Guide

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2. SAFETY GUIDE

Before working on the machine secure that the machine is in a safe condition, turned off, and if equipped with CE main switch the main switch should locked with a pad lock indicating machine is under service and repair. Best is always to unplug the machine from the electrical supply outlet. All work must be carried out by authorised and qualified personnel. Before commencing work all personnel should be familiar with the machine, together with the installation, operation and user manual originally supplied with the machine and any relevant arrangement drawings. Ensure compliance with all relevant site and international safety requirements. Appropriate protective foot, hand, eye and head gear must always be worn. Use other protective equipment to protect against hazardous/toxic fluids.

3. REQUIREMENTS TO DO THE REPAIR AND ASSEMBLY OF NEW PART(S)

Tool must not be used or repaired by persons not properly trained or knowledgeable with the assembly. Failure to follow the operating and assembly instructions or improper load positioning could result in strap breakage. Become familiar with the tool and keep fingers away from areas that can pinch or cut.
If in doubt contact our support team for further guidance and advice.

4. TOOL LIST FOR THE JOB

- Cleaning cloth
- Philips screwdriver small/medium size

5. SPARE PARTS DISMANTLING AND ASSEMBLY

M7-1-201400 Strap Guide is part of the Bar Guide Group and is connected to the following parts as shown in Table A.

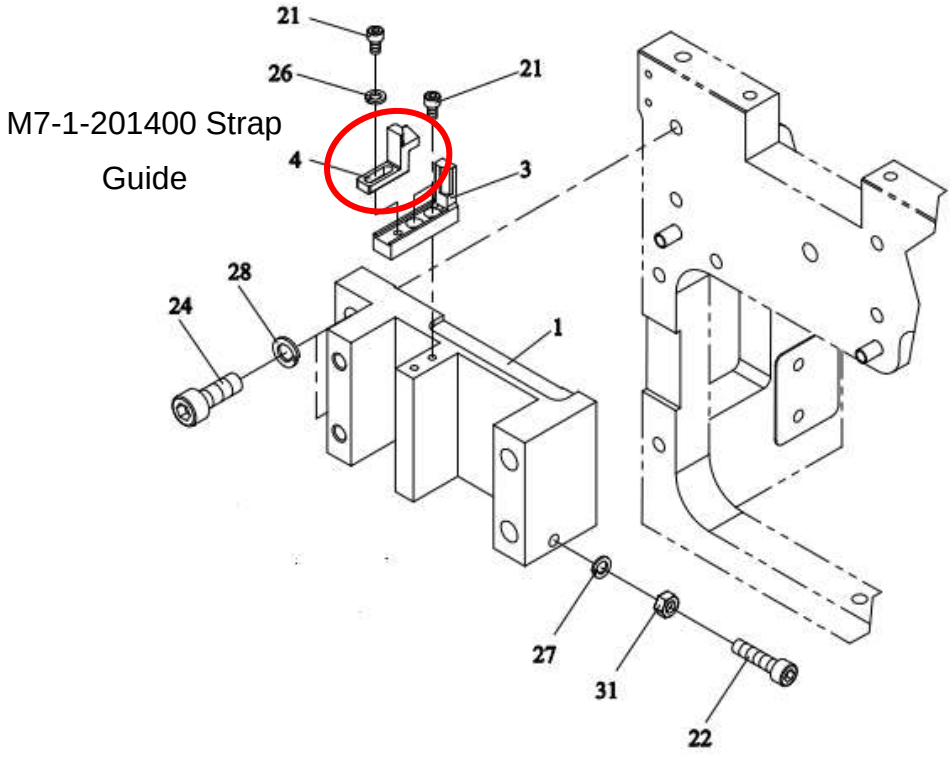


Figure C. Bar Guide Group

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ITEM NO.	DESCRIPTION
1	Bar Guide
3	Cutter Holder
4	Strap Guide
21	HBS, M3x8 (N)
22	HBS, M5x20 (N)
24	HBS, M6x20 (N)
26	SW, M3
27	SW, M5
28	SW, M6
31	HN, M5

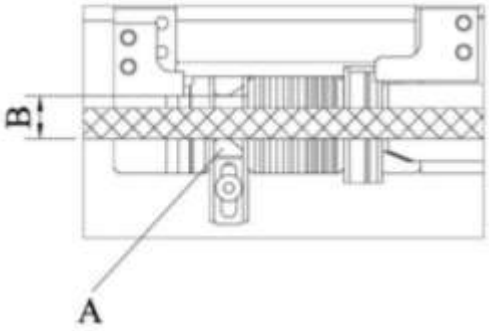
Table A. Bar Guide Group Spare Parts

To replace the old M7-1-201400 Strap Guide with a new one:

1. Carefully remove the Cover of the machine and locate the Bar Guide Group
2. Unfasten the Screws #21 (HBS, M3x8) and Washer #26 (SW, M3) and remove the old M7-1-201400 Strap Guide #4
3. Install the new M7-1-201400 Strap Guide and fasten the Washer #26 and Screws #21 back on.
4. Secure and put everything back in place. Make sure to adjust the M7-1-201400 Strap Guide as shown below.

6. TEST OF COMPLETED ASSEMBLY AND MACHINE

Adjusting the A (Strap Guide) according to the strap and make sure the width B is around 0.5mm (0.02") wider than the strap.



Caution:

If B is too wide, it would lead to sealing problem. However, if it's too narrow, it would lead to feeding problem.

Once the machine is assembled, secure that the machine is clean, oiled, and ready to run. Plug the machine, turn on the main switch, and let the machine warm up.

Secure that the strap is loaded and that the machine is warm. Do a test strap and follow up at least 4-5 times more to secure that everything is working perfectly.

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7. ORDERING SPARE PARTS

Plan purchasing spare parts when replacing the M7-1-201400 Strap Guide.

Link to order:
https://hallbrookcomponents.com/tp-702-automatic-strapping-machine/5191-m7-1-201400-strap-guide.html?search_query=M7-1-201400+&results=2

We advise to secure or order the following parts as well:

- M7-1-210001 Front Bar Ass'y
- M7-1-220000 Press Bar Ass'y
- M7-1-230000 Rear Bar Ass'y
- Or sign up to our newsletter and get our service kit support bag for free.

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- USA phone: +1 – 310 773 3423
- Spain phone: +34 – 699 900 987
- Italy phone: +39 – 351 988 0682
- Sweden phone: +46 – 31 799 5398
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