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Support (M7-5-101202) Installation Guide for Automatic Strapping Machine

Edition B
050922 ARD

SUPPORT 24/7: Hallbrookcomponents.com support team is ready 24/7, use online Zendesk, phone, or email. Details later in this guide.

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1. GENERAL INFORMATION

This document is a guide for Support (M7-5-101202) installation. Listed below are the machines which Support (M7-5-101202) are compatible to.

- TP-702 Series

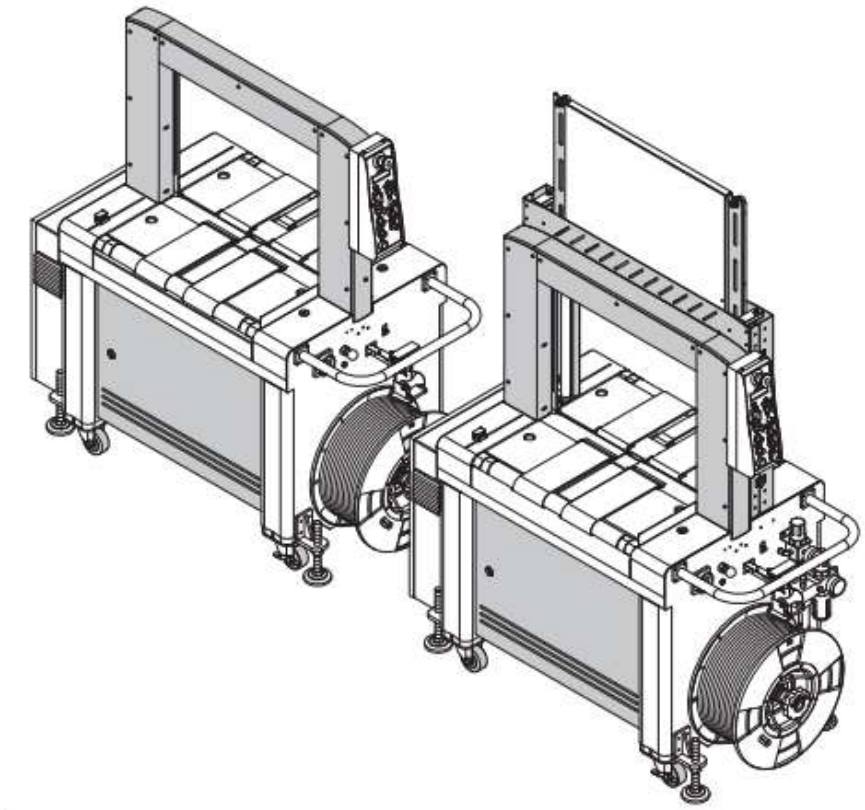


Figure A. TP-702 Series Machine

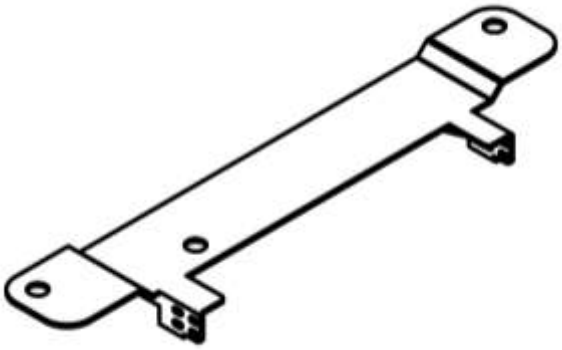


Figure B. M7-5-101202 Support

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2. SAFETY GUIDE

Before working on the machine secure that the machine is in a safe condition, turned off, and if equipped with CE main switch the main switch should locked with a pad lock indicating machine is under service and repair. Best is always to unplug the machine from the electrical supply outlet. All work must be carried out by authorised and qualified personnel. Before commencing work all personnel should be familiar with the machine, together with the installation, operation and user manual originally supplied with the machine and any relevant arrangement drawings. Ensure compliance with all relevant site and international safety requirements. Appropriate protective foot, hand, eye and head gear must always be worn. Use other protective equipment to protect against hazardous/toxic fluids.

3. REQUIREMENTS TO DO THE REPAIR AND ASSEMBLY OF NEW PART(S)

Tool must not be used or repaired by persons not properly trained or knowledgeable with the assembly. Failure to follow the operating and assembly instructions or improper load positioning could result in strap breakage. Become familiar with the tool and keep fingers away from areas that can pinch or cut.
If in doubt contact our support team for further guidance and advice.

4. TOOL LIST FOR THE JOB

- Cleaning cloth
- Philips screwdriver small/medium size

5. SPARE PARTS DISMANTLING AND ASSEMBLY

M7-5-101202 Support is part of the Body Frame Group and is connected to the spare parts shown in Figure D and Table A. Below are the different groups which the machine is composed of.

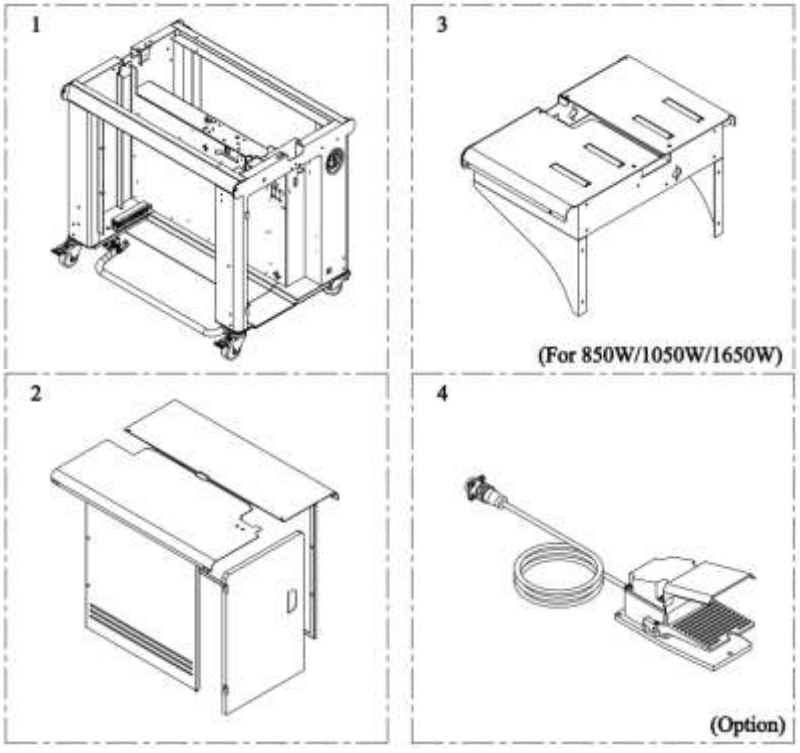


Figure C. TP-702 Parts Groups

1- Body Frame Group with Foot Bar Group
2 - Cover Group
3 - Extension Table Group
4 - Pedal Control Set

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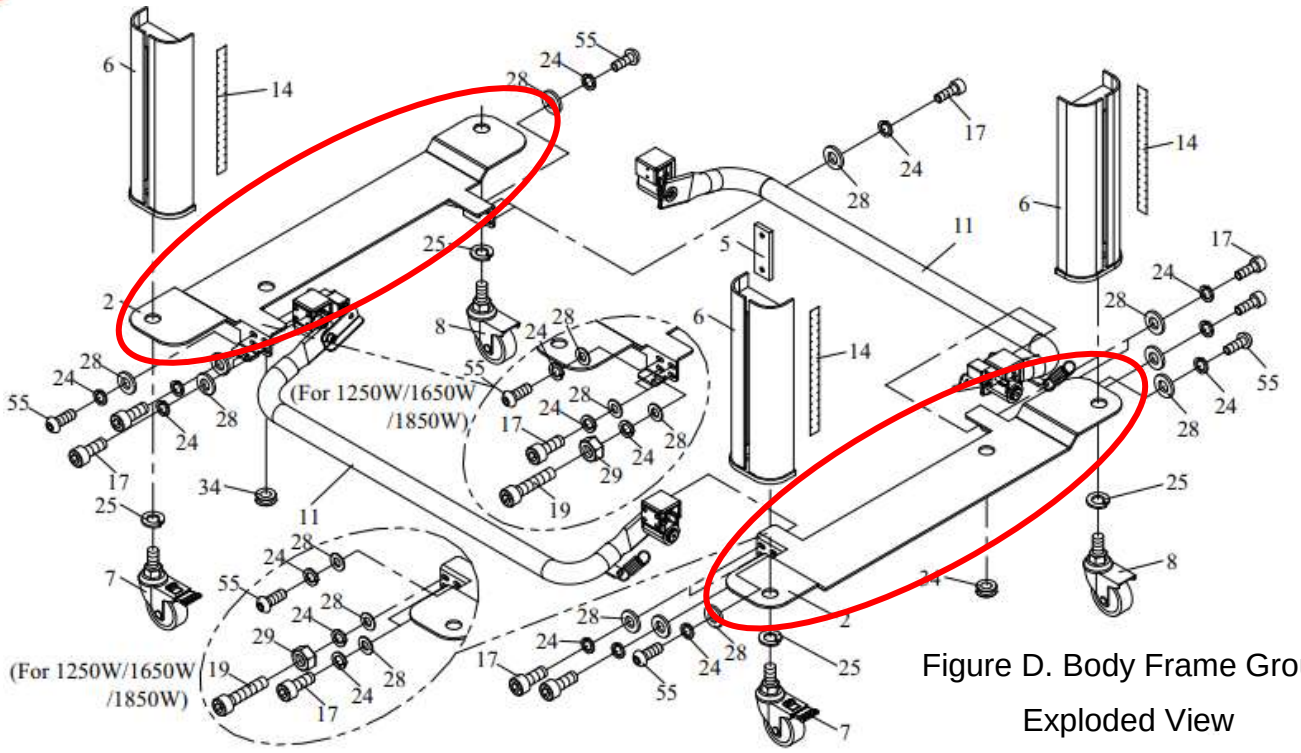


Figure D. Body Frame Group Exploded View

ITEM NO.	DESCRIPTION
6	Adjustment Leg
7	Caster (Brake)
8	Caster (Free)
2	Support
11	Foot Bar Ass'y
14	Label
17	HBS, M6x16 (N)
24	SW, M6
25	SW, M16
28	PW, M6 (A)
34	Grommet

Table A. Spare Parts M7-5-101202 Support is Connected To

To replace the old M7-5-101202 Support with a new one:

1. Carefully detach all the Spare Parts that are connected to the Support #2 (M7-5-101202). Specifically, the Adjustment Leg #6, Caster (Brake) #7, Caster (Free) #8, Foot Bar Ass'y #11, and the Body Frame. These can be done by unfastening the Screws #17 (HBS, M6x16 (N)), #55, #55, 34, along with the other connected spare parts.
2. Install the new Support #2 (M7-5-101202) to the Body Frame and reattach all the other Spare Parts.

6. TEST OF COMPLETED ASSEMBLY AND MACHINE

Once the machine is assembled, secure that the machine is clean, oiled, and ready to run. Plug the machine, turn on the main switch, and let the machine warm up.

Secure that the strap is loaded and that the machine is warm. Do a test strap and follow up at least 4-5 times more to secure that everything is working perfectly.

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7. ORDERING SPARE PARTS

Plan purchasing spare parts when replacing the M7-5-101202 Support.

Link to order:
https://hallbrookcomponents.com/tp-702-automatic-strapping-machine/5688-support.html?search_query=M7-5-101202&results=2

We advise to secure or order the following parts as well:

- M7-5-101700 (Adjustment Leg)
- T7-5-10170 Caster (Brake)
- T7-5-10180 Caster (Free)
- M7-5-110002 Foot Bar Ass'y
- Or sign up to our newsletter and get our service kit support bag for free.

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8. Hallbrookcomponents.com 24/7 SUPPORT & CONTACT INFORMATION

Hallbrookcomponents.com part of Salbæk Technology Group that operates worldwide with office in Many countries. Our 24/7 support and hotline via these channels:

- Email: support@hallbrookcomponents.com
- Zendesk: On our websites https:\\hallbrookcomponents.com
- Skype. Easy.packaging
- Denmark phone: +45 – 7027 2220 or 3695 9804
- USA phone: +1 – 310 773 3423
- Spain phone: +34 – 699 900 987
- Italy phone: +39 – 351 988 0682
- Sweden phone: +46 – 31 799 5398
- Philippines phone: +63 - 916 777 5299
- Hong Kong phone: +852 - 8170 1025

Always check the web for latest or updated phone numbers.



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