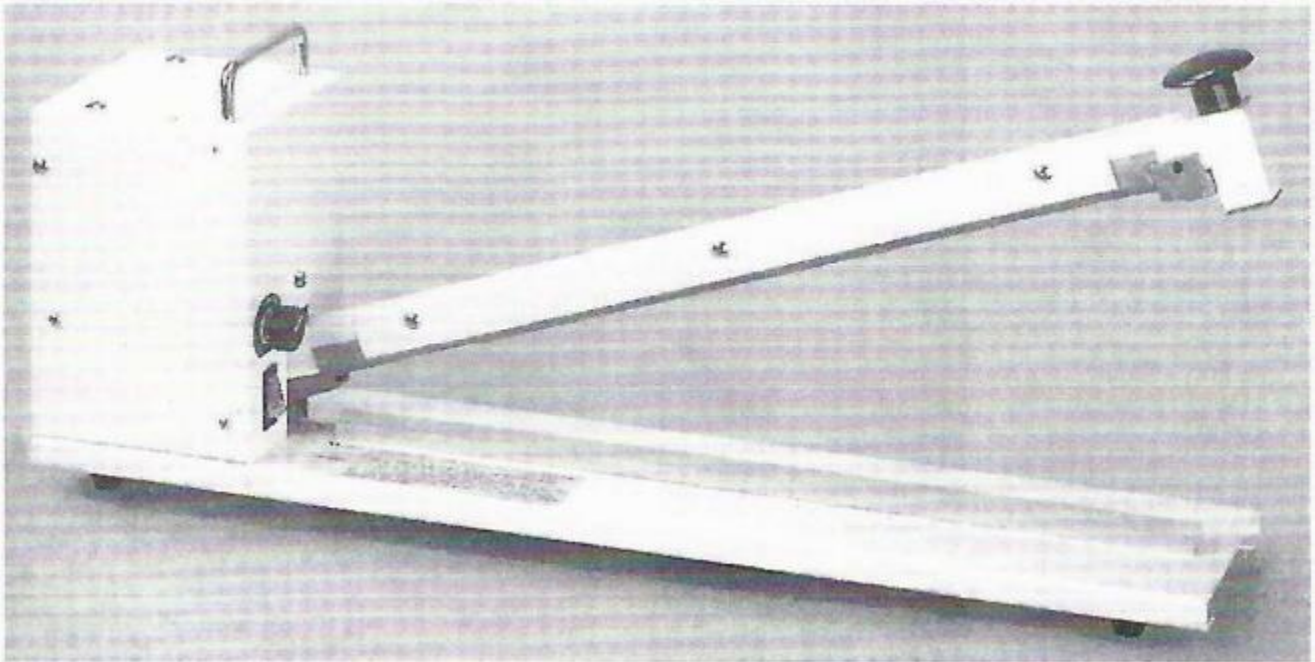


Repair Kit ME-400HI (ME-400HI-900) Installation Guide for Impulse Hand Sealer

General Information

This document is a guide for Repair Kit Assembly. Listed below are the machines which are compatible to the ME-400HI-900 Repair kit ME 400HI spare part:

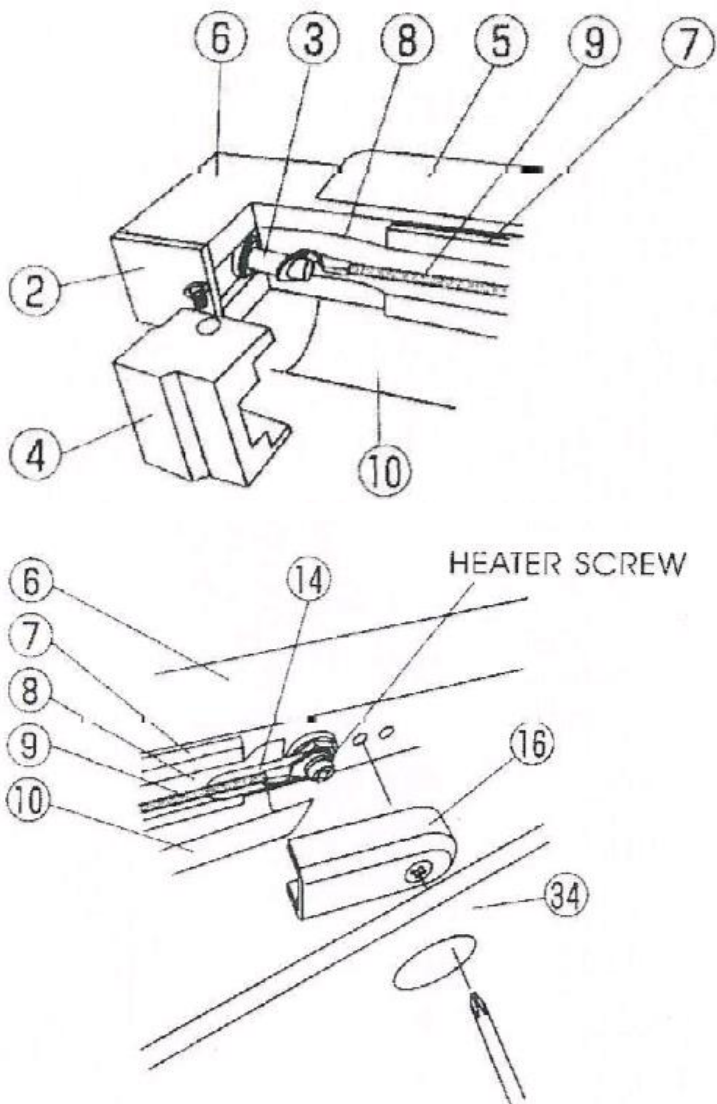
- ME-400HI Impulse Hand Sealer



Spare Parts Assembly

Replacing Heating Element Wire

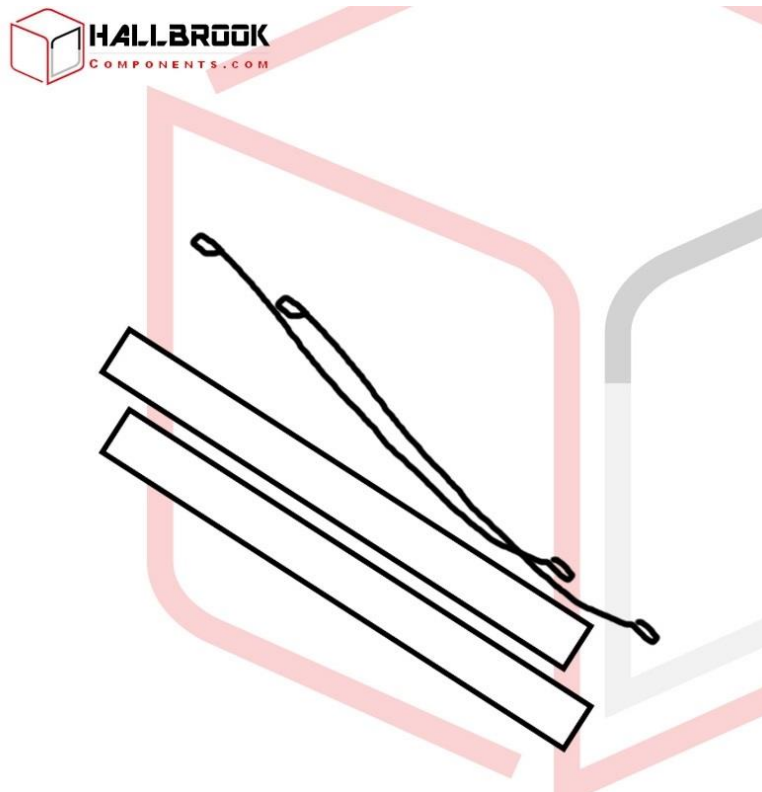
1. Remove the plug from the electric outlet.
2. Remove the Teflon by loosening it then remove the black end cap.
3. Lift the Teflon to remove the broken element wire.
4. Screw the heater wire terminal to put on platen arm.
5. Replace new element wire on heater spring and platen arm screw. Make sure to not bend or crimp the wire.
6. Replace the Teflon on the heater wire.



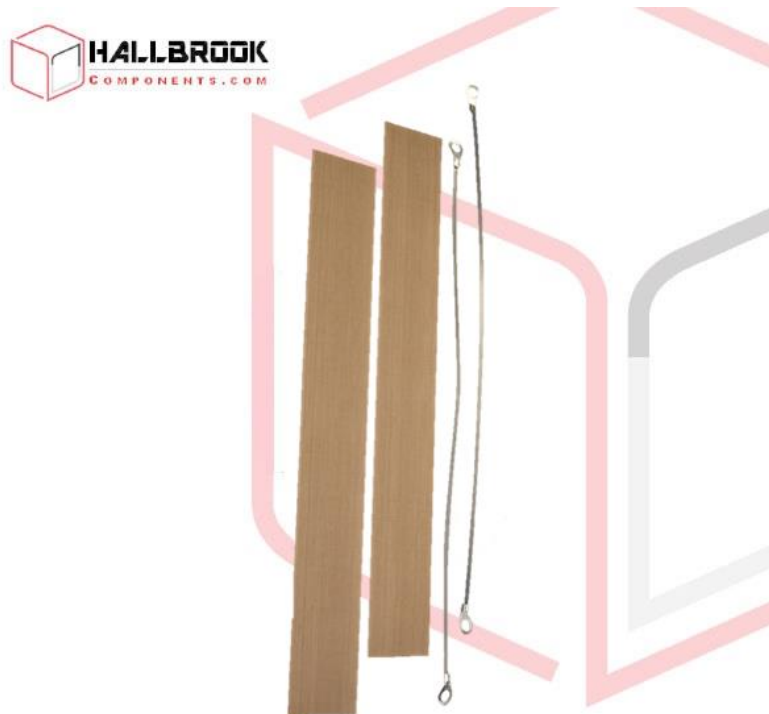
- 2 – End Cap
- 4 – Heater Fore Cover
- 6 – Platen Arm
- 3 – Heating Electric Attachment
- 8 – Lower Tape
- 5 – Fixed Teflon Plate
- 9 – Heater Element
- 7 – Heater Insulation Plate
- 10 – Teflon Cloth
- 14 – Heater Protection Plate
- 16 – Heater Back Cover
- 34 – Base Plate

[Disclaimer: It is not the responsibility of HBC/STEP for the service you perform and the choice and securing of skills needed by person doing the service.]

Images



[ME-400HI-900 Repair Kit Drawing]



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[Actual Image]