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T5-1-12002 Heater Ass'y Installation Guide for Polypropylene Strapping Machine

Edition A
050922 ARD

SUPPORT 24/7: Hallbrookcomponents.com support team is ready 24/7, use online Zendesk, phone, or email. Details later in this guide.

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1. GENERAL INFORMATION

This document is a guide for T5-1-12002 Heater Assembly installation. Listed below are the machines which T5-1-12002 Heater Assembly are compatible to.

- TP-501
- TP-502 Series

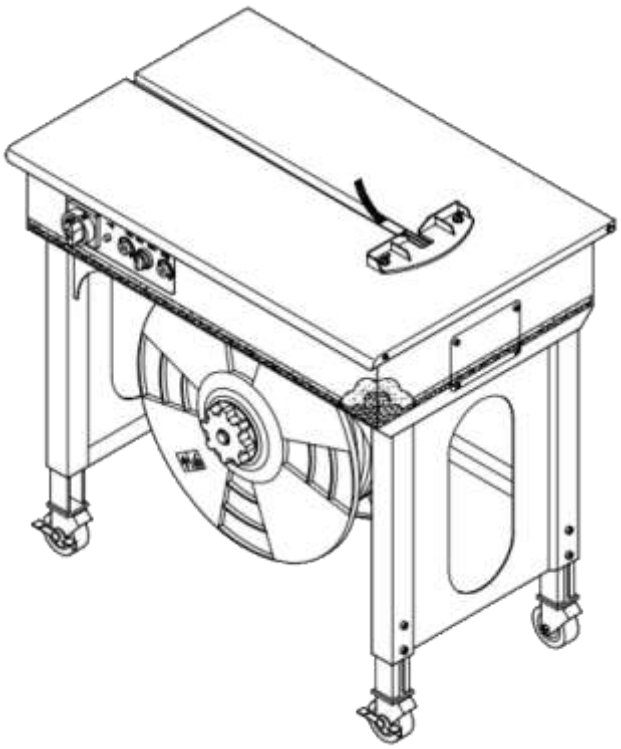


Figure A. TP-502 Series Machine



Figure B. T5-1-12002 Heater Ass'y

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2. SAFETY GUIDE

Before working on the machine secure that the machine is in a safe condition, turned off, and if equipped with CE main switch the main switch should locked with a pad lock indicating machine is under service and repair. Best is always to unplug the machine from the electrical supply outlet. All work must be carried out by authorised and qualified personnel. Before commencing work all personnel should be familiar with the machine, together with the installation, operation and user manual originally supplied with the machine and any relevant arrangement drawings. Ensure compliance with all relevant site and international safety requirements. Appropriate protective foot, hand, eye and head gear must always be worn. Use other protective equipment to protect against hazardous/toxic fluids.

3. REQUIREMENTS TO DO THE REPAIR AND ASSEMBLY OF NEW PART(S)

Tool must not be used or repaired by persons not properly trained or knowledgeable with the assembly. Failure to follow the operating and assembly instructions or improper load positioning could result in strap breakage. Become familiar with the tool and keep fingers away from areas that can pinch or cut.
If in doubt contact our support team for further guidance and advice.

4. TOOL LIST FOR THE JOB

- Cleaning cloth
- Philips screwdriver small/medium size

5. SPARE PARTS DISMANTLING AND ASSEMBLY

T5-1-12002 Heater Ass'y is part of the Strapping Head Group of the Polypropylene Machine and composed of the following spare parts.

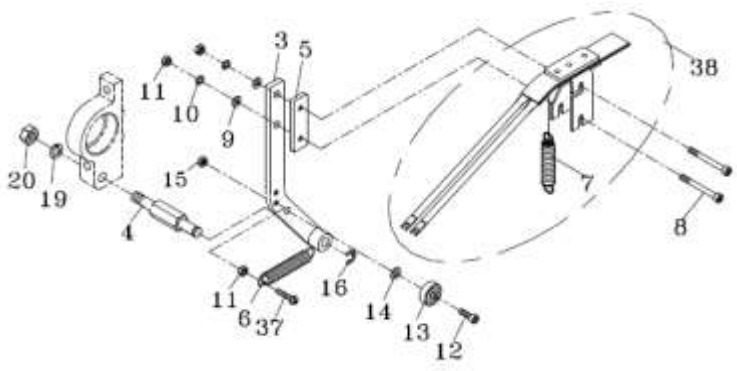


Figure C. T5-1-120002 Heater Ass'y

ITEM NO.	DESCRIPTION
3	Heater Arm
4	Pin
5	Side Plate
6	Return Spring
7	Spring
8	HBS, M4x40 (H)
9	PW, M4
10	SW, M4
11	HN, M4
12	HBS, M5x16
13	Bearing, 635ZZ
14	PW, M5
15	HN, M5
16	Snap Ring, E-6
19	SW, M8
20	HN, M8
37	PMS, M4x12
38	Heater Ass'y

Table A. Parts Shown in Figure

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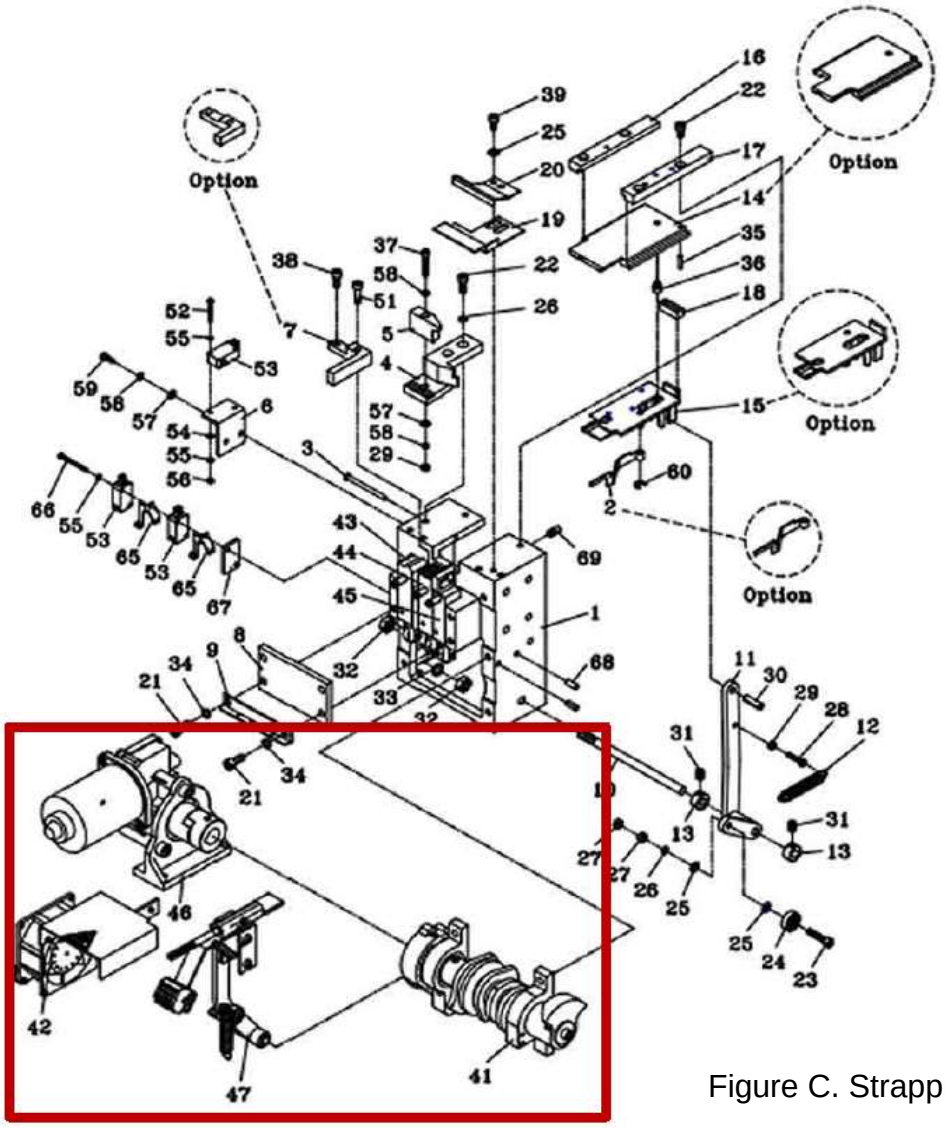


Figure C. Strapping Head Group

1. Remove the Cover of the Machine.
2. Locate the T5-1-12002 Heater Asss'y in the Strapping Head Group as emphasized in Figure C.
3. Remove the cover of the Fan Ass'y #42
4. Detach the Spring #6 from the Spring Hook #9.
5. Remove Heater Ass'y #47 from the Cam Group #41 and replace the new Heater Ass'y spare part.
6. Reattach the Spring #6 to the Spring Hook #9.
7. Cover the machine and secure everything is in place.

6. TEST OF COMPLETED ASSEMBLY AND MACHINE

Once the machine is assembled, secure that the machine is clean, oiled, and ready to run. Plug the machine, turn on the main switch, and let the machine warm up.

Secure that the strap is loaded and that the machine is warm. Do a test strap and follow up at least 4-5 times more to secure that everything is working perfectly.

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7. ORDERING SPARE PARTS

Plan purchasing spare parts when replacing the T5-1-12002 Heater Ass'y.

Link to order:
https://hallbrookcomponents.com/tp-502-semi-automatic-strapping-machine/1315-t5-1-12002-heater-assy.html?search_query=T5-1-12002&results=1

We advise to secure or order the following parts as well:

- T5-1-12001 Fan Ass'y
- T5-1-13000 Rear Bar Ass'y
- T5-1-14000 Press Bar Ass'y
- T5-1-15000 Front Bar Ass'y
- Or sign up to our newsletter and get our service kit support bag for free.

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- Spain phone: +34 – 699 900 987
- Italy phone: +39 – 351 988 0682
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