Hallbrookcomponents.com
Salbæk Technology Group
support@sal-tech.com
Skype: easy.packaging

T7-6-10690 Magnetic Switch Installation Guide for Automatic Strapping Machine

Edition B
050922 ARD

SUPPORT 24/7: Hallbrookcomponents.com support team is ready 24/7, use online Zendesk, phone, or email. Details later in this guide.

© Copyright 2022 Salbæk Technology Group

INDEX

1. General Information
2. Safety Guide
3. Requirement to do the Installation
4. Tools
5. Spare Part Removal and Installation
6. Test of Completed Assembly and Machine
7. Ordering Spare Parts
8. Hallbrookcomponents.com 24/7 Support and Contact Information
9. Hallbrookcomponents.com Your Partner in Packaging
10. Disclaimer

© Copyright 2022 Salbæk Technology Group

1. GENERAL INFORMATION

This document is a guide for T7-6-10690 Magnetic Switch installation. Listed below are the machines which T7-6-10690 Magnetic Switch are compatible to.

- TP-702-59
- TP-702B
- TP-702BP
- TP-701C Series
- TP-711N Series

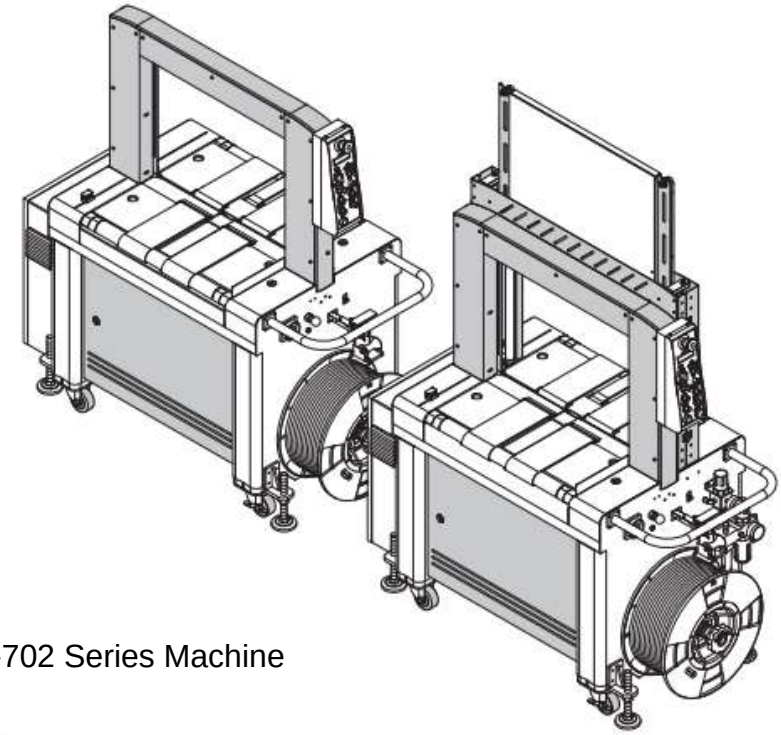


Figure A. TP-702 Series Machine

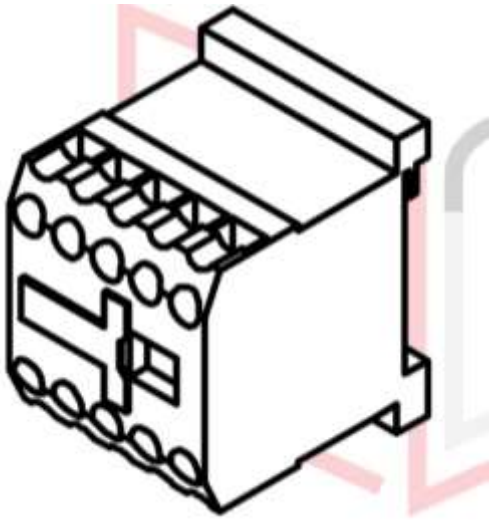


Figure B. T7-6-10690 Magnetic Switch

© Copyright 2022 Salbæk Technology Group

2. SAFETY GUIDE

Before working on the machine secure that the machine is in a safe condition, turned off, and if equipped with CE main switch the main switch should locked with a pad lock indicating machine is under service and repair. Best is always to unplug the machine from the electrical supply outlet. All work must be carried out by authorised and qualified personnel. Before commencing work all personnel should be familiar with the machine, together with the installation, operation and user manual originally supplied with the machine and any relevant arrangement drawings. Ensure compliance with all relevant site and international safety requirements. Appropriate protective foot, hand, eye and head gear must always be worn. Use other protective equipment to protect against hazardous/toxic fluids.

3. REQUIREMENTS TO DO THE REPAIR AND ASSEMBLY OF NEW PART(S)

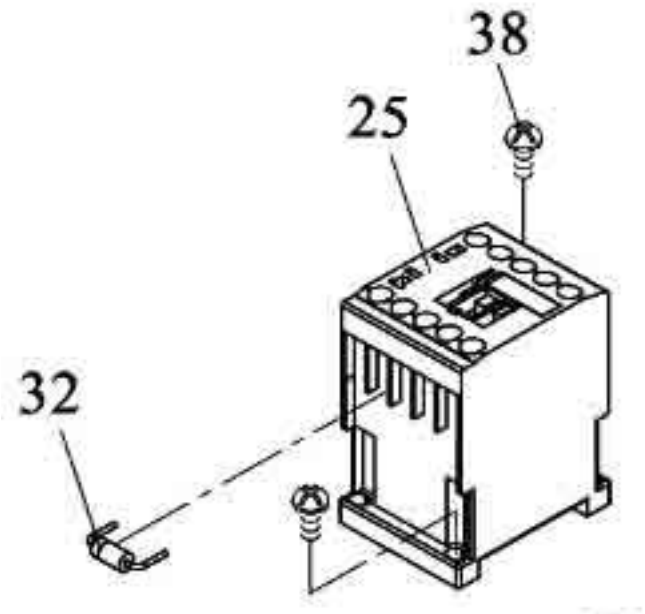
Tool must not be used or repaired by persons not properly trained or knowledgeable with the assembly. Failure to follow the operating and assembly instructions or improper load positioning could result in strap breakage. Become familiar with the tool and keep fingers away from areas that can pinch or cut.
If in doubt contact our support team for further guidance and advice.

4. TOOL LIST FOR THE JOB

- Cleaning cloth
- Philips screwdriver small/medium size
- Pliers

5. SPARE PARTS DISMANTLING AND ASSEMBLY

T7-6-10690 Magnetic Switch is part of the M7-6-200003/M7-6-200013 Electric Control Group and is connected to the follow spare parts.



ITEM NO.	DESCRIPTION
25	Magnetic Switch
32	Diode
38	TMS, M3x12

Table A. Spare Parts

Figure C. Magnetic Switch and its Connected Spare Parts

© Copyright 2022 Salbæk Technology Group

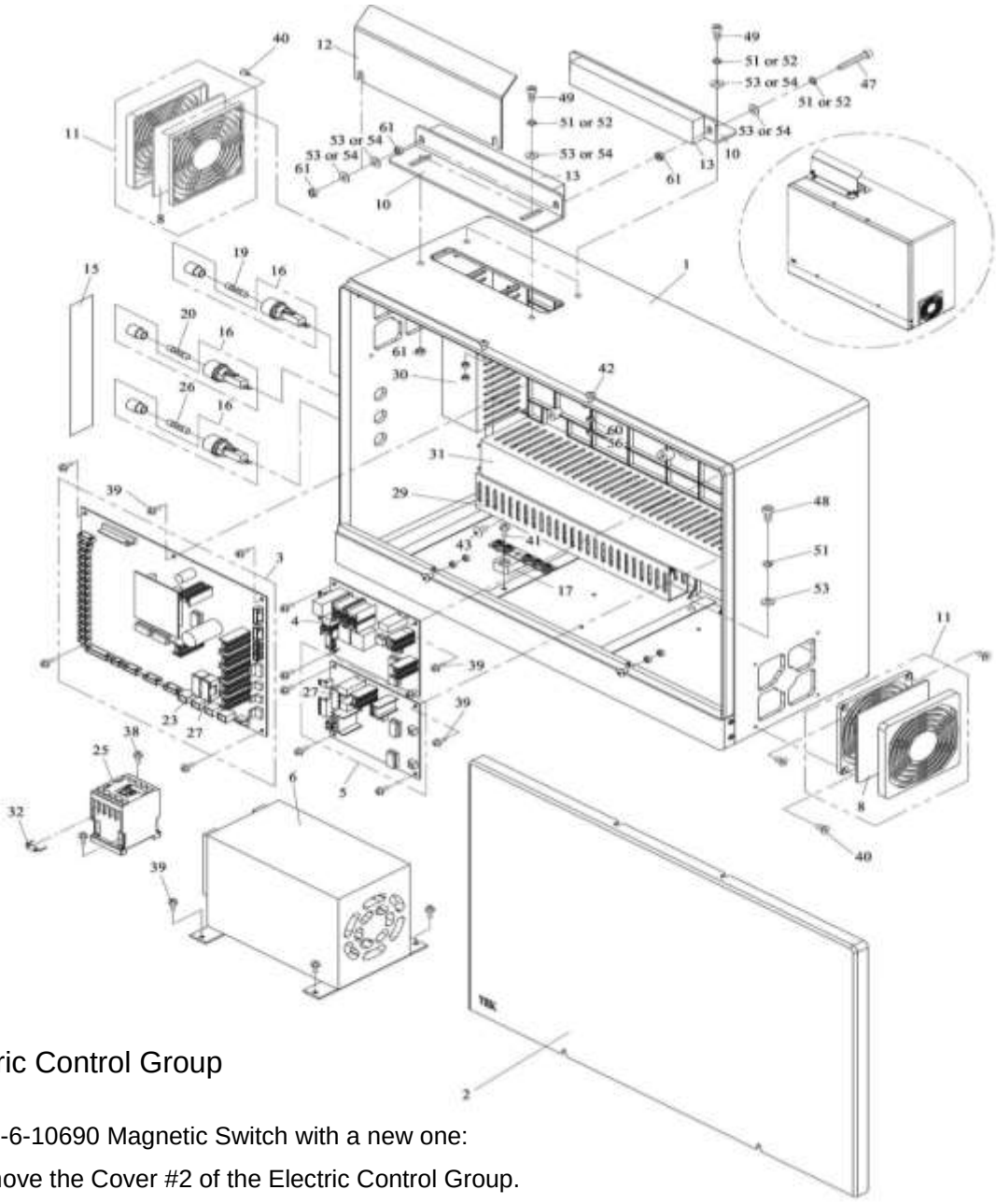


Figure D. Electric Control Group

To replace the old T7-6-10690 Magnetic Switch with a new one:

1. Carefully remove the Cover #2 of the Electric Control Group.
2. Unfasten the Screws #38 (TMS, M3x12) and remove the old Magnetic Switch #25 (T7-6-10690).
3. Install the new Magnetic Switch #25 (T7-6-10690) and tighten the Screws #38 (TMS, M3x12) back on.
4. Put the Cover #2 back on and secure everything is in its place.

6. TEST OF COMPLETED ASSEMBLY AND MACHINE

Once the machine is assembled, secure that the machine is clean, oiled, and ready to run. Plug the machine, turn on the main switch, and let the machine warm up.

Secure that the strap is loaded and that the machine is warm. Do a test strap and follow up at least 4-5 times more to secure that everything is working perfectly.

© Copyright 2022 Salbæk Technology Group

7. ORDERING SPARE PARTS

Plan purchasing spare parts when replacing the T7-6-10690 Magnetic Switch.

Link to order:
https://hallbrookcomponents.com/tp-702-automatic-strapping-machine/3869-t7-6-10690-magnetic-switch-.html?search_query=T7-6-10690&results=1

We advise to secure or order the following parts as well:

- M7-1-210001 Front Bar Ass'y
- M7-1-220000 Press Bar Ass'y
- M7-1-230000 Rear Bar Ass'y
- M7-6-201800 Power Supply
- Or sign up to our newsletter and get our service kit support bag for free.

© Copyright 2022 Salbæk Technology Group

8. Hallbrookcomponents.com 24/7 SUPPORT & CONTACT INFORMATION

Hallbrookcomponents.com part of Salbæk Technology Group that operates worldwide with office in Many countries. Our 24/7 support and hotline via these channels:

- Email: support@hallbrookcomponents.com
- Zendesk: On our websites https:\\hallbrookcomponents.com
- Skype. Easy.packaging
- Denmark phone: +45 – 7027 2220 or 3695 9804
- USA phone: +1 – 310 773 3423
- Spain phone: +34 – 699 900 987
- Italy phone: +39 – 351 988 0682
- Sweden phone: +46 – 31 799 5398
- Philippines phone: +63 - 916 777 5299
- Hong Kong phone: +852 - 8170 1025

Always check the web for latest or updated phone numbers.



Easy Packaging since 1995.

9. Hallbrookcomponents.com – YOUR PACKAGING SOLUTION PARTNER

SAL-TECH EASY PACKAGING: STRAPPING - WRAPPING - BANDING - CARTON ERECTING/CLOSING - WEIGHING - FORM, FILL & SEAL

WE ARE A INTERNATIONAL DANISH COMPANY - DANISH DESIGN, ENGINEERING & QUALITY - INTERNATIONAL SALES, PRODUCTION AND SERVICE



10. DISCLAIMER

[Disclaimer: It is not the responsibility of HBC/STEP for the service you perform and the choice and securing of skills needed by person doing the service.] All service provided under our sales & delivery terms and conditions, available on our websites.

© Copyright 2022 Salbæk Technology Group