STEP MR36-16mm Tensioner Round Items 54PB

(Operation Manual)



CE

41270090 Manual UK 280223
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COMPANY INTRODUCTION

"We believe packaging solutions for our customers should be simple, easy to use, ergonomic and sustainable.

We offer a wide range of packaging products and solutions, and web design and engineer production lines specifically built to your needs.

Our motto is simple: Sal-Tech Easy Packaging makes your life simpler through engineering and good design, and your job less stressful. We Keep Things Together."

Gunnar Salbæk
Owner/CEO

About Sal-Tech Easy Packaging

Sal-Tech Easy Packaging offers a wide range of solutions for simple and reliable packaging of your products.

If it is a standard or a special solution that's needed for your assignment, we have a creative input to solve your needs, securing you an up-to-date packaging application.

Sal-Tech Easy Packaging is 100% owned by Gunnar Salbæk,

CVR no.: DK18429098 Salbæk Easy Packaging v/Gunnar Bjørn Salbæk.

Our team works together on a 100% virtual platform and therefore please forward all correspondence to support@sal-tech.com.

Bank connection: Nordea Denmark.

Table of Contents

1. Specification Details 3

2. Features 3

3. General Information 3

    3.1 Information on environmental protection 6

4. Safety Instructions 6

5. Operation Instructions 7

    5.1 Feeding the strapping 7

    5.2 Loading the strapping 8

    5.3 Tensioning the strapping 8

    5.4 Sealing the strapping 9

    5.5 Releasing the tool 9

6. Exploded View 10

7. Spare Parts Lists 11

1. SPECIFICATION DETAILS

SPECIFICATIONS	
Model	STEP MR36-16mm Tensioner Round Items 54PB
Weight	3.5kg
Sealing	Single Notch
Dimension	34cm(L) x 14cm(W) x 31cm(H)
Strap Thickness	0.4mm - 0.6mm
Strap Width	13mm, 16mm, 19mm
Push Type	13mm, 16mm, 19mm
Item Number	41270090

2. FEATURES

- Adjustment genius-tension mode.
- Lightweight and operation easy.
- Die easy and efficient.
- Strong Structure and durable life.
- Use for all type packing.

3. GENERAL INFORMATION

These operation instructions are intended to simplify familiarization with the Strapping tool and the possibilities of application for the intended purpose. The operating instructions contain important information concerning the safe, proper and efficient use of the strapping tool. Observation of the information will help to avoid danger, reduce repairs and stoppages and increase the reliability and service life of the strapping tool.

The operating instructions must always be available at the place of operation of the strapping tool. They must be read and observed by persons concerned with work on the strapping tool. This work specifically includes operation, refilling of operation material, fault elimination and maintenance.

In addition to the operating instruction and the regulations for accident prevention effective in the country of use and place of application, the recognized technical regulations for safety and proper working must also be observed.



CAUTION!

Used where there is danger to life and health.



WARNING!

Used for danger which can cause material damage.



NOTE!

Used for general information and information which if not followed can cause faults in the operating sequence.

3.1 INFORMATION ON ENVIRONMENTAL PROTECTION

This tool is manufactured without any physical or chemical substances which could be dangerous to health. For disposal of all the parts, the governmental instructions must be observed.

4. SAFETY INSTRUCTIONS

Use for the intended purpose

This tool was designated and manufactured for safe handing during the strapping operation.

The tool processes steel straps only.

Possible misuse

The use of plastic straps is not possible.



Before using the tool, read the operating instructions carefully.



Do not put your fingers into the tension wheel area.



When operating the tool, wear eye, face and hand protection (cut-proof gloves).



Do not put hands of other parts of the body between the strap and the package during the strapping process.



When cutting the strap hold the upper portion and stand safely away from the strap.
Caution: the lower strap will snap forward.



Do not stand in line with the strap while it is tensioned. The strap could break.

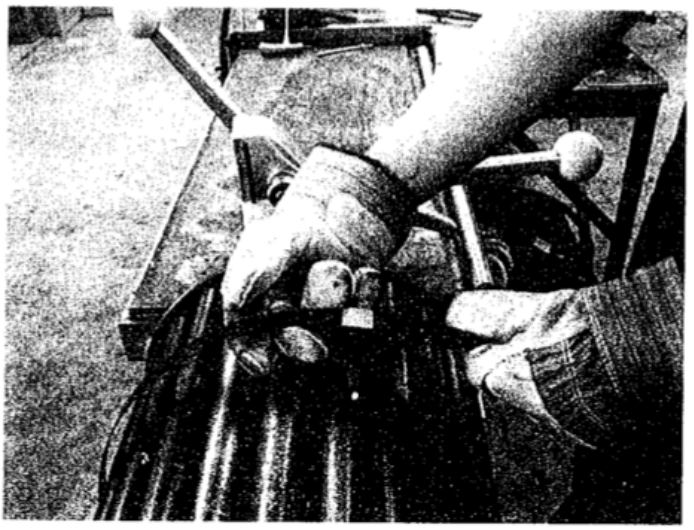


Original spare parts must be used exclusively. Not using Original spare parts will dissolve the warranty and the limited liability.

5. OPERATION INSTRUCTIONS

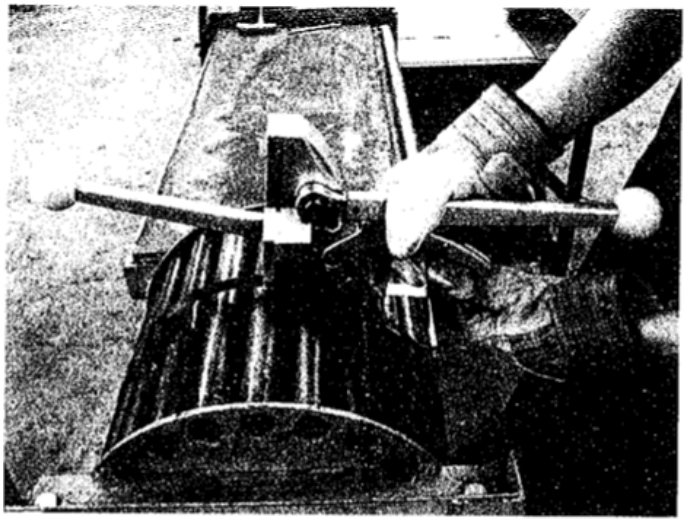
5.1 Feeding the strapping

The strap is through the seal, around the package to be strapped and pushed again through the seal and bent. Afterwards the operator tensions the loose hoop manually making sure that the bent strap end is adjacent to the package to be strapped.



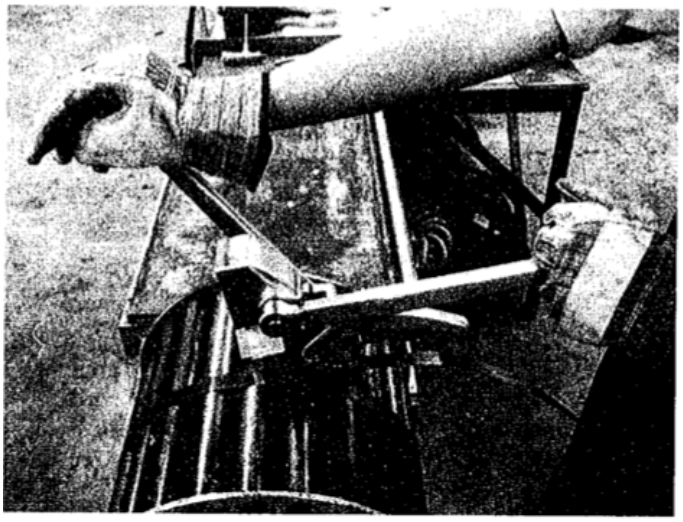
5.2 Loading the strapping

Hold the upper strap with the left hand, lift the feed wheel lifting handle with the right hand and slide the tool over the strap from the right to the left respectively from the rear to the front.



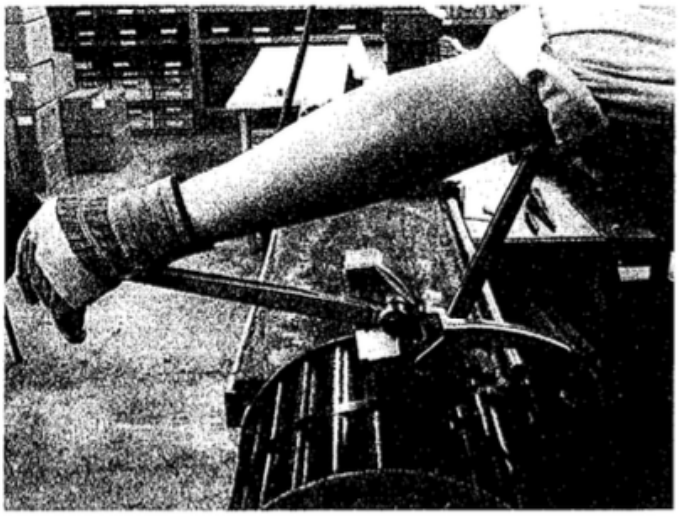
5.3 Tensioning the strapping

Hold the tool with the right hand grasps the tension is attained at the same time left hand being placed on the sealing handle.



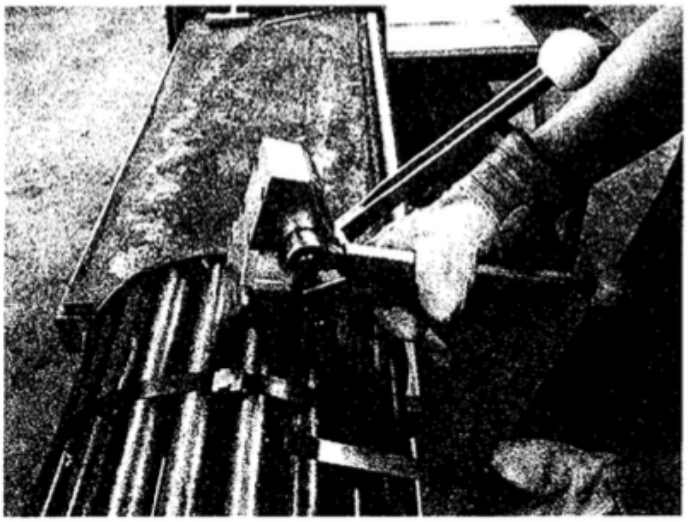
5.3 Sealing the strapping

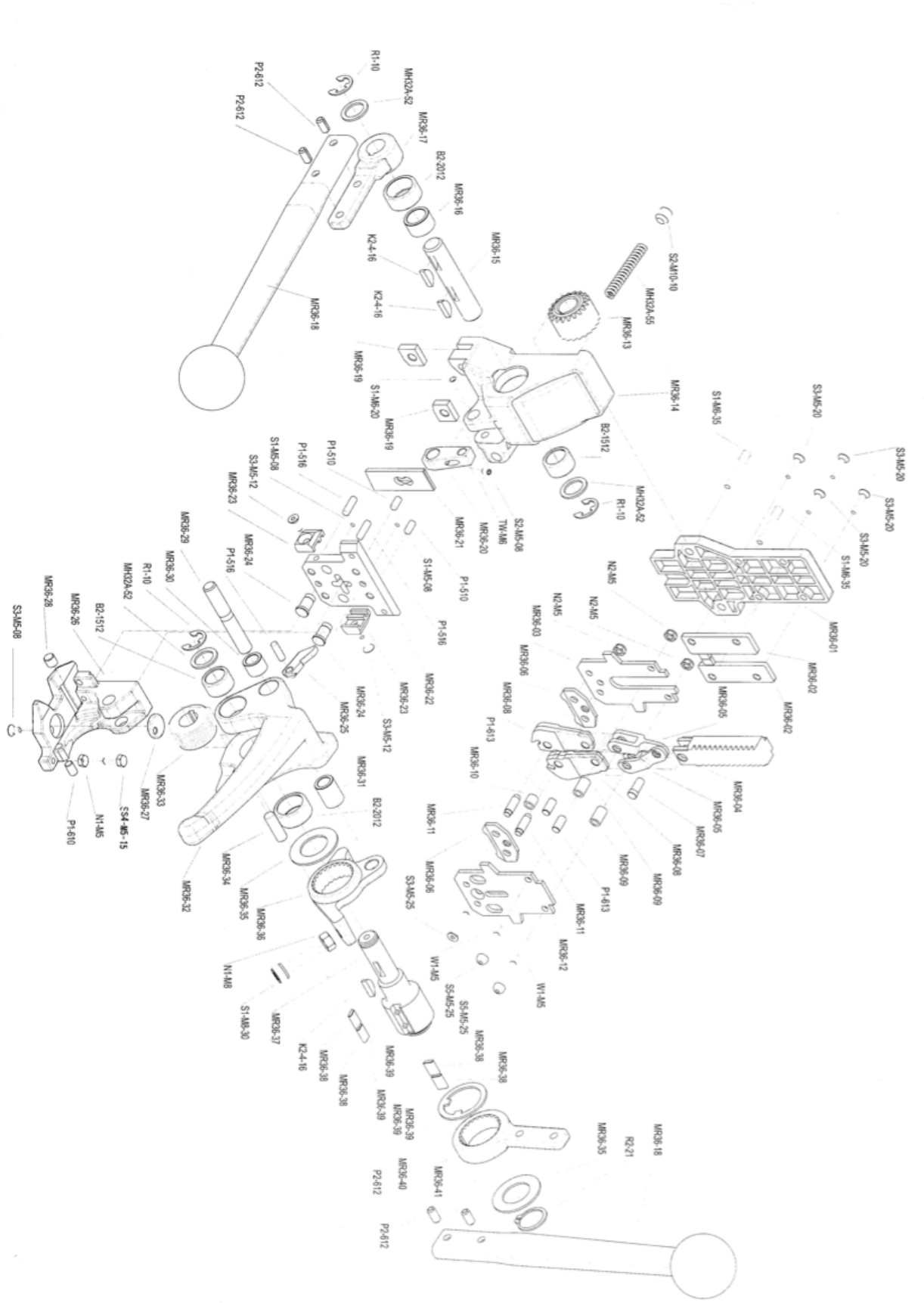
After strap tension. The right hand hold in back position, push sealing strap and backward info the initial position after completion of the sealing action.



5.3 Releasing the strapping

After completion of the sealing action, the tool can be released from the seal. By lifting handle the strap end be removed from the tool.




R1-10
P2-612
P2-612
MH32A-52
MR36-17
B2-2012
MR36-16
K2-4-16
MR36-15
K2-4-16
MR36-18
S2-M10-10
MH32A-55
MR36-13
MR36-19
S1-M6-20
MR36-19
MR36-14
S1-M6-35
S3-M5-20
S3-M5-20
S3-M5-20
S3-M5-20
B2-1512
MH32A-52
R1-10
S1-M6-35
S2-M5-08
TW-M6
MR36-20
MR36-21
P1-510
S1-M5-08
P1-516
S3-M5-12
MR36-23
MR36-24
P1-516
MR36-29
MR36-30
R1-10
MH32A-52
B2-1512
MR36-26
MR36-28
S3-M5-08
P1-610
N1-M5
S4-M5-15
MR36-33
MR36-27
MR36-32
MR36-34
MR36-35
MR36-36
N1-M8
S1-M8-30
MR36-37
K2-4-16
MR36-38
MR36-38
MR36-39
MR36-39
MR36-39
MR36-39
P2-612
MR36-40
MR36-41
P2-612
R2-21
MR36-18
MR36-35
N2-M5
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MR36-03
MR36-06
MR36-08
P1-613
MR36-10
MR36-11
MR36-06
S3-M5-25
S5-M5-25
S5-M5-25
W1-M5
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MR36-11
MR36-12
MR36-09
MR36-09
P1-613
MR36-08
MR36-07
MR36-05
MR36-04
MR36-02
MR36-05
MR36-02
MR36-01
MR36-22
MR36-23
S3-M5-12
MR36-24
MR36-25
MR36-31
B2-2012

7. SPARE PARTS LIST

PART NO.	DESCRIPTION	QUANTITY
MR36-01	COVER PLATE	1
MR36-02	SUPPORTING PLATE	2
MR36-03	SIDE PLATE	1
MR36-04	PISTON ROD	1
MR36-05	TOGGLE LINK	2
MR36-06-1	NOTCHING KNIFE 13mm	2
MR36-06-2	NOTCHING KNIFE 16mm	2
MR36-06-3	NOTCHING KNIFE 19mm	2
MR36-07	BOLT	1
MR36-08-1	JAW 13mm	2
MR36-08-2	JAW 16mm	2
MR36-08-3	JAW 19mm	2
MR36-09	BUSH	2
MR36-10	BUSH	1
MR36-11	JAW PIN	2
MR36-12	SIDE PLATE	1
MR36-13	GEAR WHEEL	1
MR36-14	SEALING BODY	1
MR36-15	SEALING SHAFT	1
MR36-16	INNER RACEWAY	1
MR36-17	SEALING CAM	1
MR36-18	TENSION HANDLE	2
MR36-19	JAW GUIDE PLATE	2
MR36-20	CONNECT STANCHION	1
MR36-21-1	CUTTER 13mm	1
MR36-21-2	CUTTER 16mm	1

MR36-21-3	CUTTER 19mm	1
MR36-22	CONNECTION PLATE	1
MR36-23	TONG GUIDE	2
MR36-24	BOLT	2
MR36-25	CUTTER JACK	1
MR36-26-1	BODY 13mm	1
MR36-26-2	BODY 16mm	1
MR36-26-3	BODY 19mm	1
MR36-27	SLIDE PLATE	1
MR36-28	BOLT	1
MR36-29	PIVOT PIN	1
MR36-30	BUSH	1
MR36-31	BUSH	1

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