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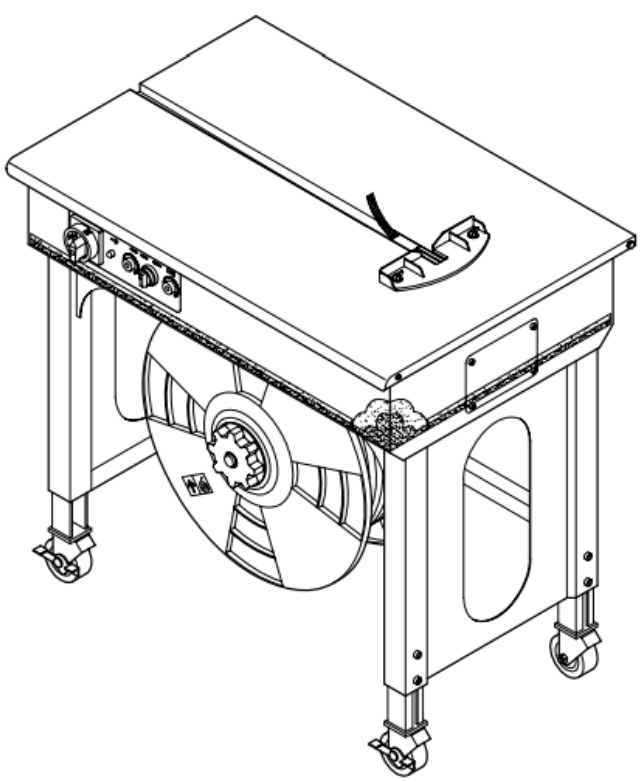
Heater (T5-1-12320) Installation Guide for Polypropylene Strapping Machine

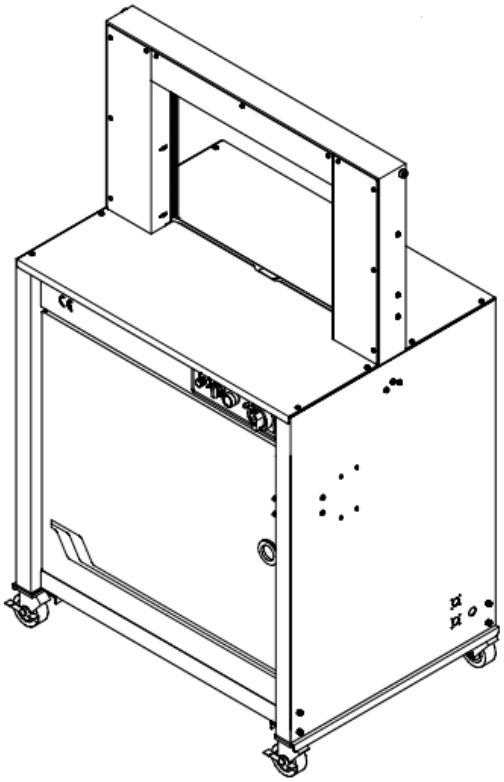
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General Information

This document is a guide for Heater Assembly. Listed below are the machines which are compatible to the T5-1-12320 Heater spare part:

- TP-501
- TP-502
- TP-701
- TP-701P

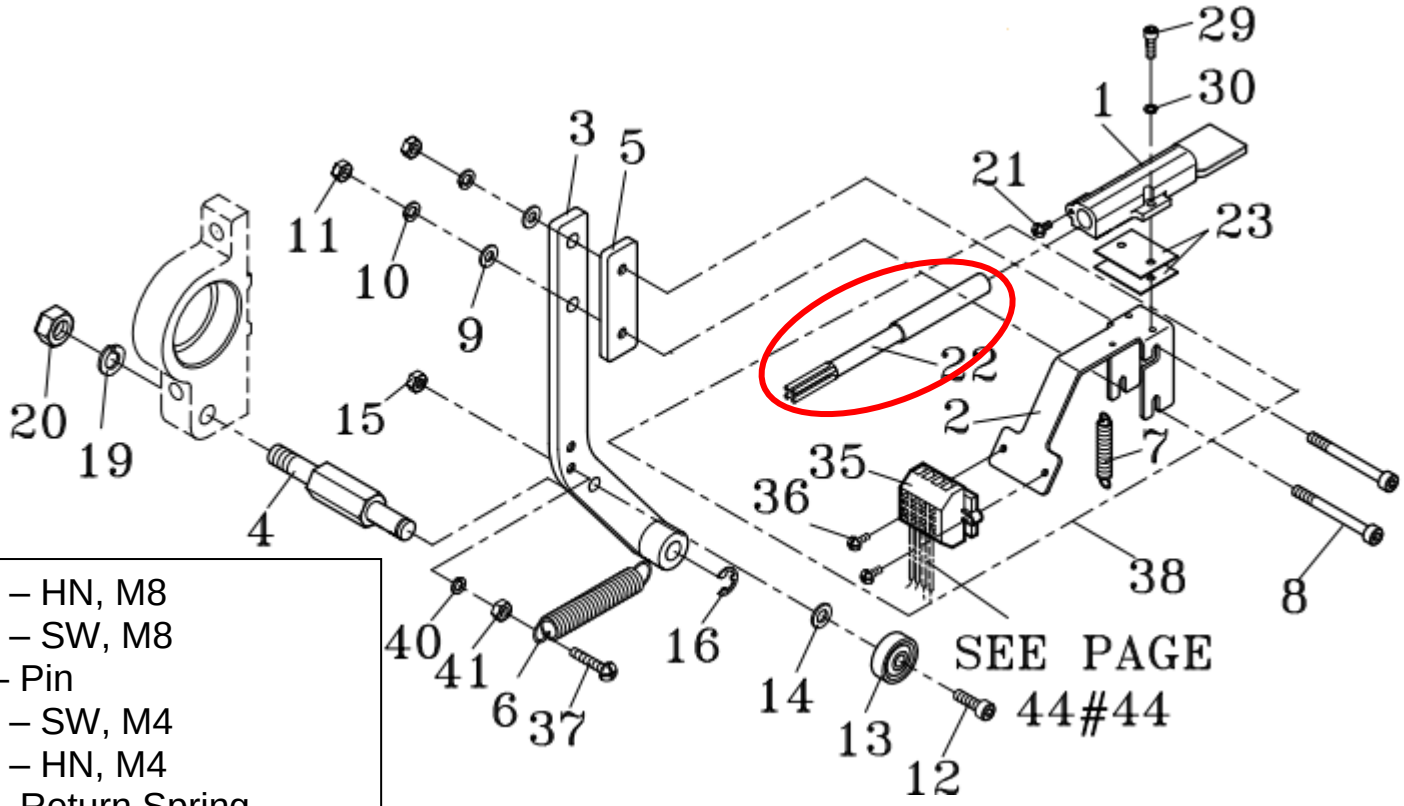




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Spare Parts Assembly

T5-1-12320 Heater is a part for the Strapping Head Group of the Polypropylene Strapping Machine. The Heater is connected to the following spare parts:



20 – HN, M8
19 – SW, M8
4 – Pin
40 – SW, M4
41 – HN, M4
6 – Return Spring
37 – PMS, M4×20
11 – HN, M4 (SUS)
5 – Side Plate
9 – PW, M4 (SUS)
15 – HN, M5
3 – Heater Arm
10 – SW, M4 (SUS)
21 – TMS, M3×8 (SUS)
1 – Heater Tongue

29 – HBS, M3×8 (SUS)
30 – SW, M3 (SUS)
23 – Heat-Insulation
22 – Heater
2 – Heater Bracket
7 – Spring
35 – Heater Terminal

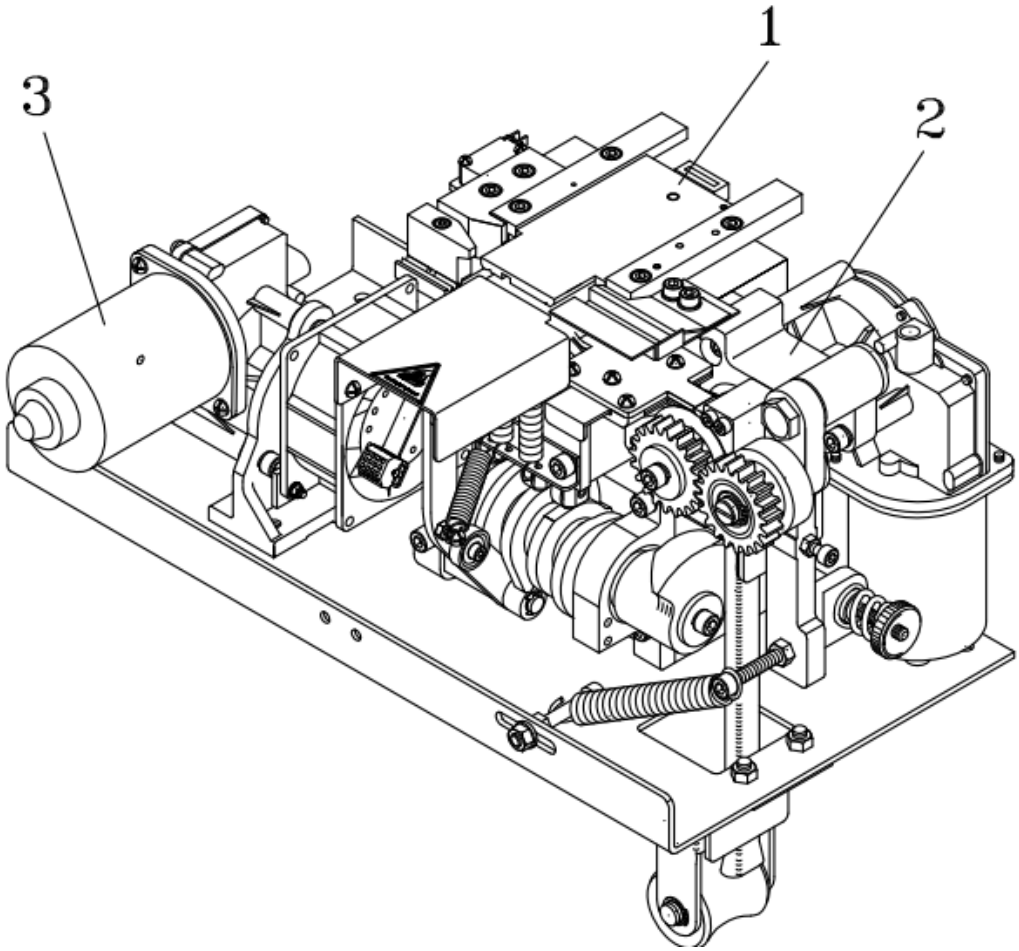
36 – PMS, M3×6
16 – Snap Ring, E-6
14 – PW, M5
13 – Bearing, 635ZZ
12 – HBS, M5×16
38 – Heater Ass'y
8 – HBS, M4×40 (H) (SUS)

T5-1-12320 Heater is installed and placed inside the Heater Ass'y (T5-1-12003) and Tension Arm Group (T6-1-61001). It is placed inside the Heater Tongue (T5-1-12110/T5-1-12280).

If the machine is out of service, check the following on the Heater (T5-1-12320):

- When the heater lamp (T5-4-10260) doesn't light after Heater (T5-1-12320) is being warmed up, replace the Heater (T5-1-12320).

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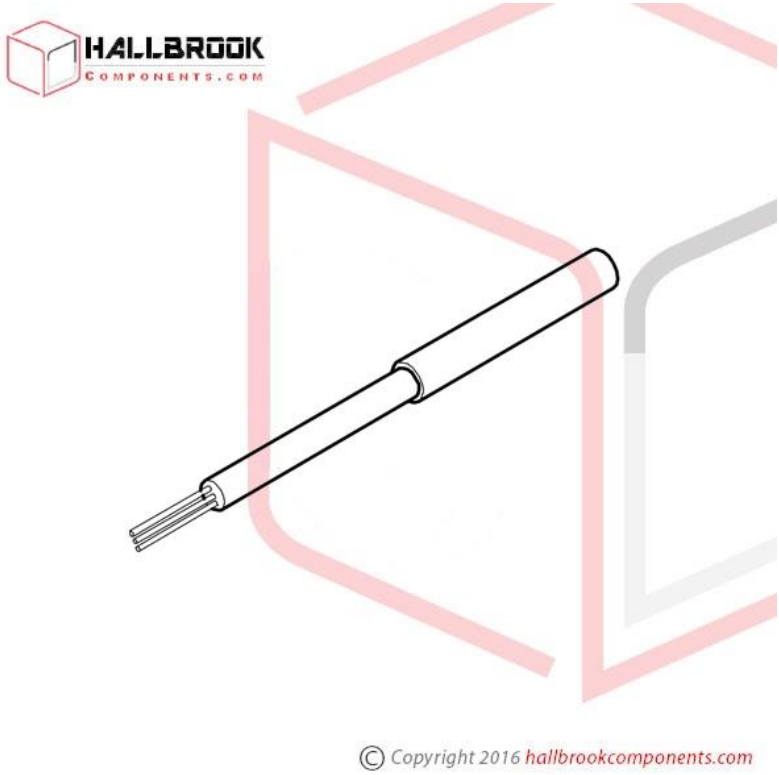


1 – Strapping Head Group
2 – Feed Group
3 – Transmission Group

[Disclaimer: It is not the responsibility of HBC/STEP for the service you perform and the choice and securing of skills needed by person doing the service.]

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Images



[T5-1-12320 Heater Drawing]



[Actual Image]

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