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Salbæk Technology Group
support@sal-tech.com
Skype: easy.packaging

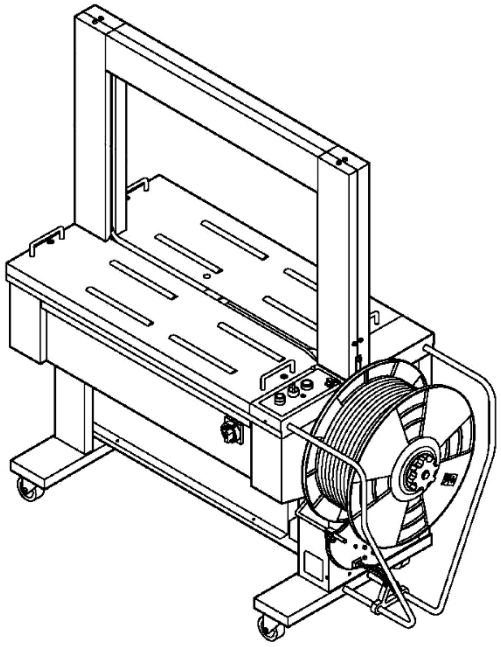
T5-4-10231 Variable Resistor Installation Guide For Automatic Strapping Machine

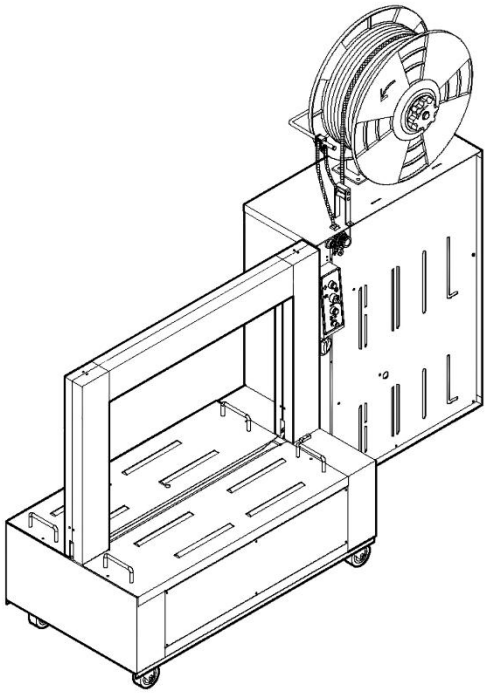
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GENERAL INFORMATION

This document is a guide for T5-4-10231 Variable Resistor Installation. Listed below are the machines which are compatible to the T5-4-10231 Variable Resistor spare part:

- TP-601D
- TP-601L



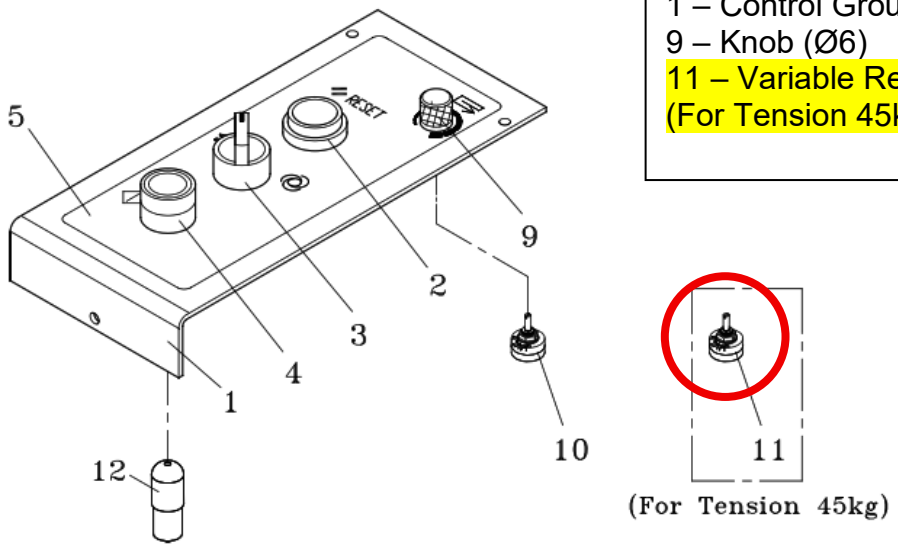


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Spare Parts Assembly

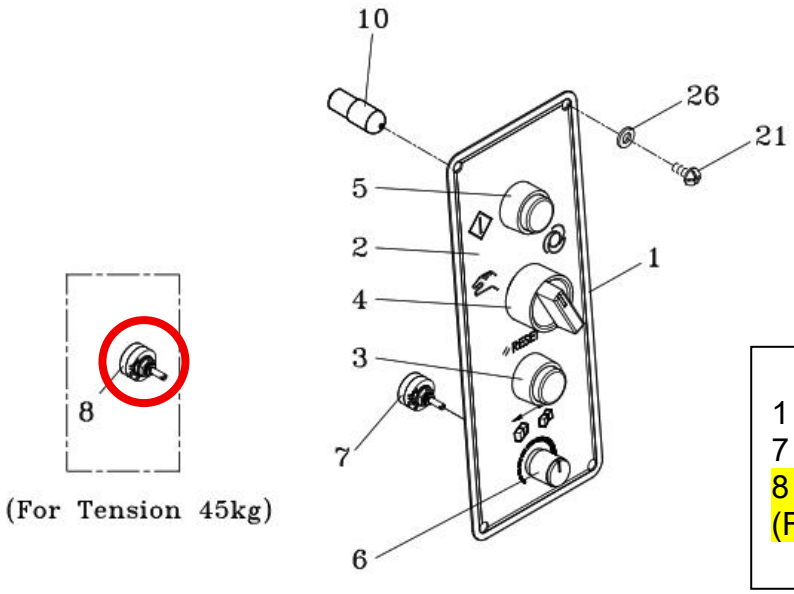
T5-4-10231 Variable Resistor is a part of the Automatic Strapping Machine. The Variable Resistor is connected to the following spare parts:

For TP-601D:



1 – Control Group
9 – Knob (Ø6)
11 – Variable Resistor (5K) (Ø3.2)
(For Tension 45kg)

For TP-601L:



1 – Control Group
7 – Knob (Ø6)
8 – Variable Resistor (5K) (Ø3.2)
(For Tension 45kg)

The T5-4-10231 Variable Resistor is installed in the Control Group (T6-8-30001) for the TP-601D and (T6-8-30002) for the TP-601L, located beneath the Knob Ø6 (T5-4-10222).

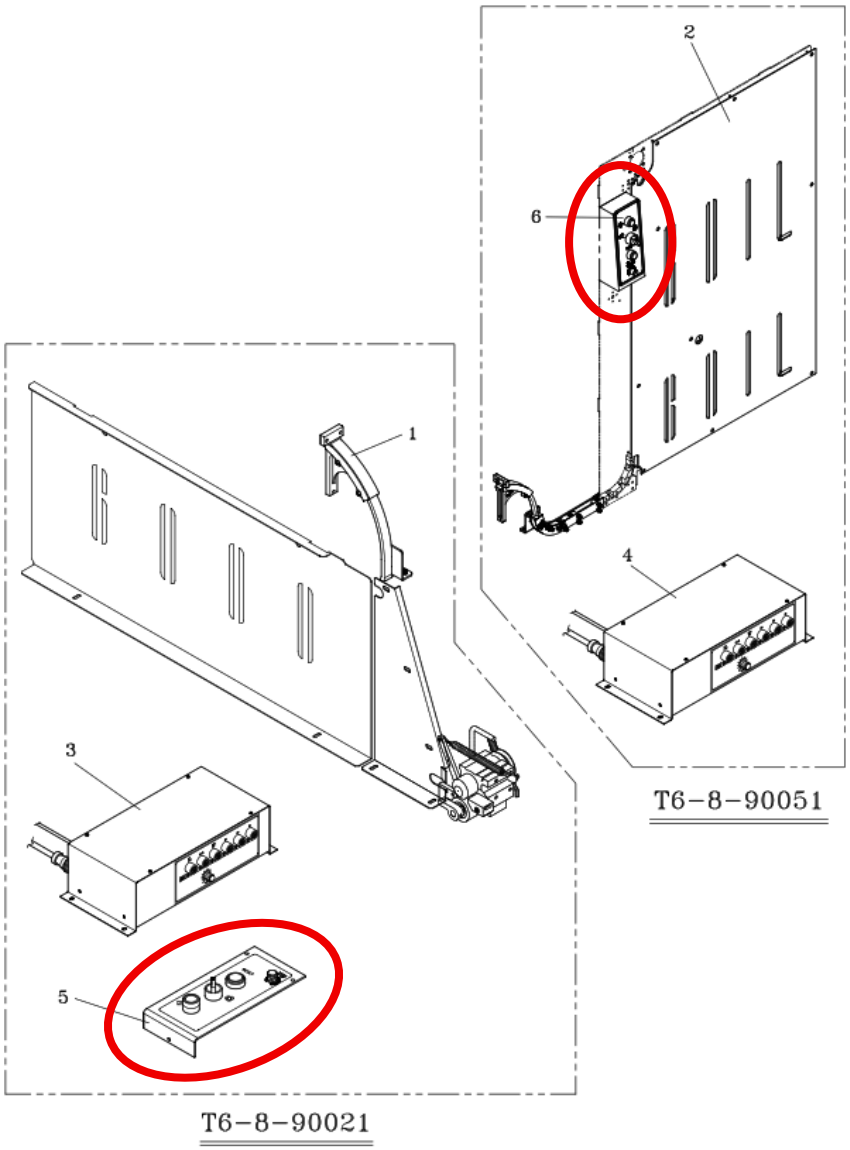
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T5-4-10231 Variable Resistor Function and Adjustment Procedure

This variable resistor is used to set the maximum strap tension. We use it to limit the machine's maximum tension to 45 kg.

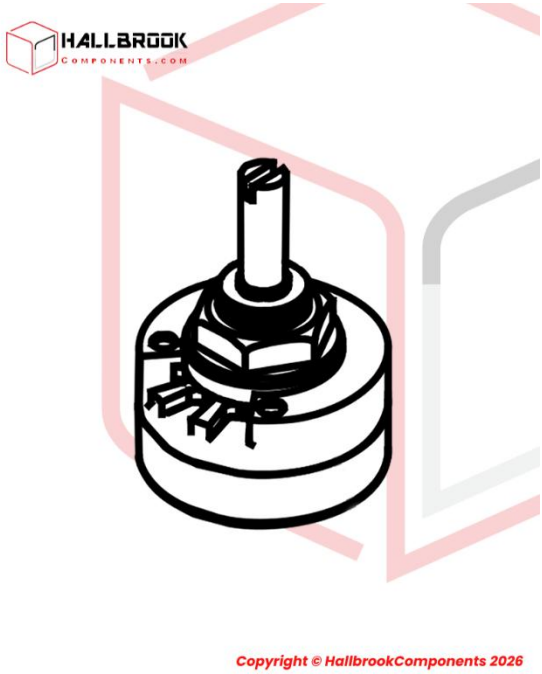
Please follow these steps to adjust it:

1. First, turn the variable resistor (T5-4-10231) under the control panel fully counterclockwise.
2. Next, set the tension knob (T5-4-10222) to 1 o'clock position.
3. Start a test strapping cycle and slowly turn the variable resistor on the control panel until the machine applies with just a very small tension. Once this point is reached, the adjustment is complete.



The Control Group is located at the Auto Strap Feeding Unit.

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[T5-4-10231 Variable Resistor Drawing]

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service and contact details.

www.sal-tech.com
support@sal-tech.com
+45 7027 2220