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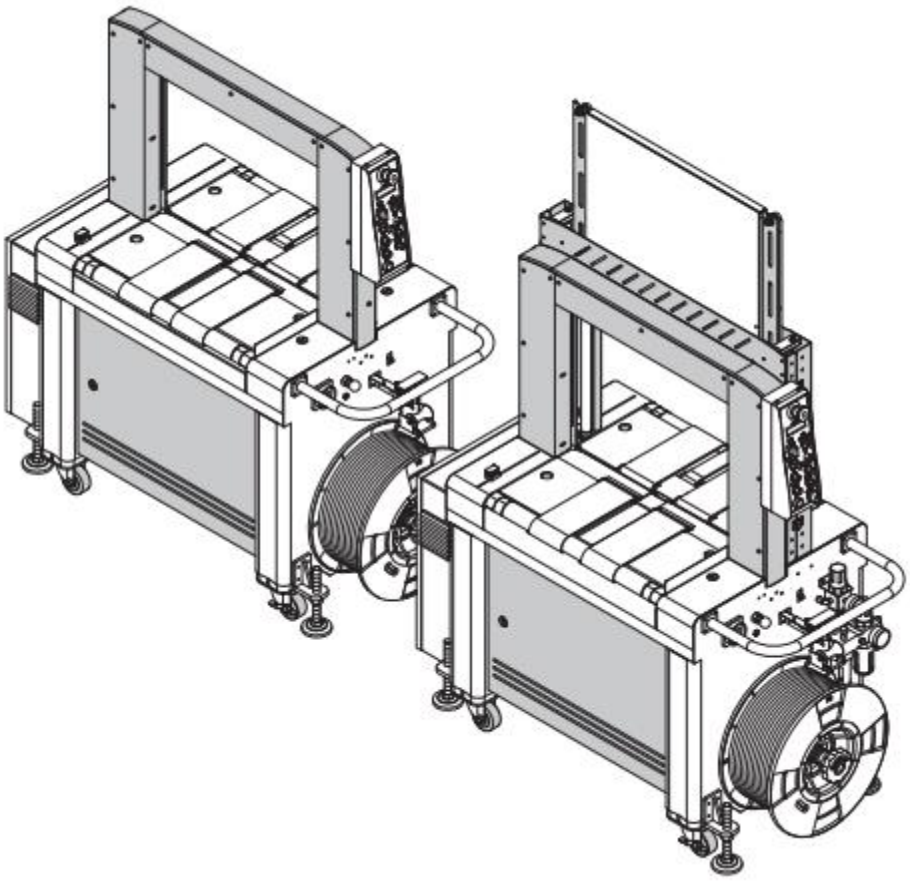
Brake For Reel (T7-4-20170)
Installation Guide
for
Automatic Strapping Machine

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General Information

This document is a guide for Brake for Reel Assembly. Listed below are the machines which are compatible to the T7-4-20170 Brake for Reel spare part:

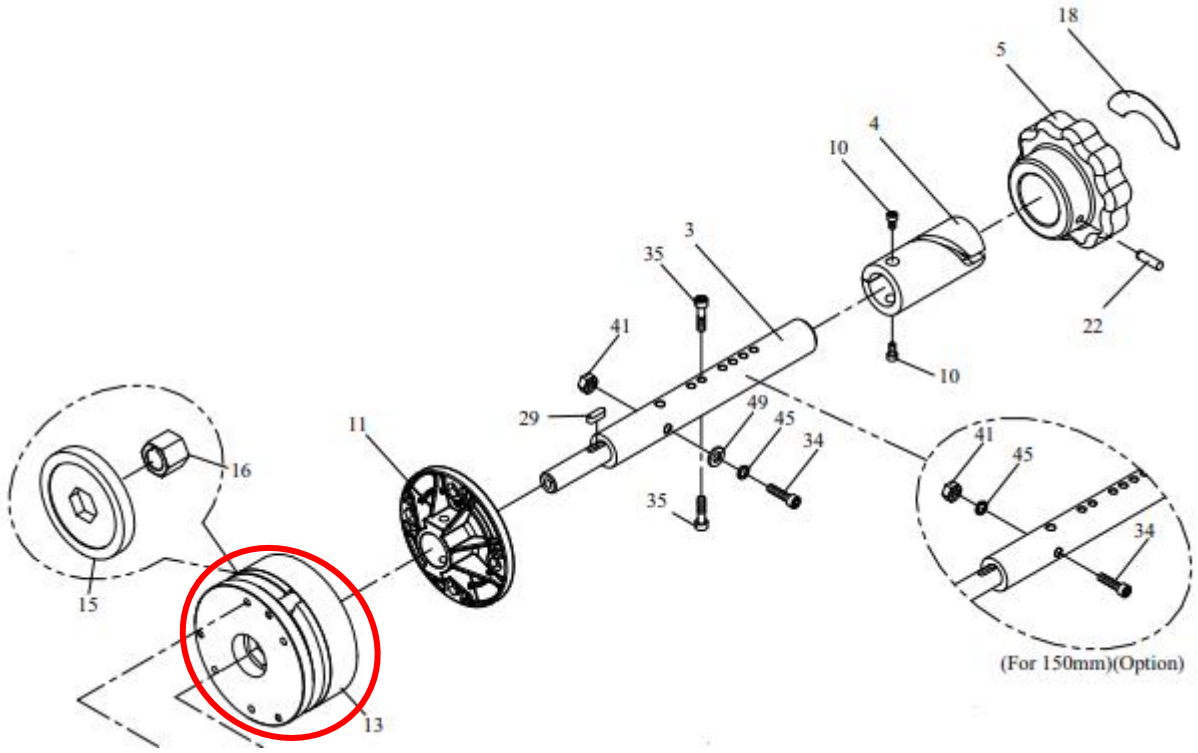
- TP-702-59
- TP-702B
- TP-702BP



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Spare Parts Assembly

T7-4-20170 Brake for Reel is a part for the Reel Control Group of the Automatic Strapping Machine. The Support is connected to the following spare parts:



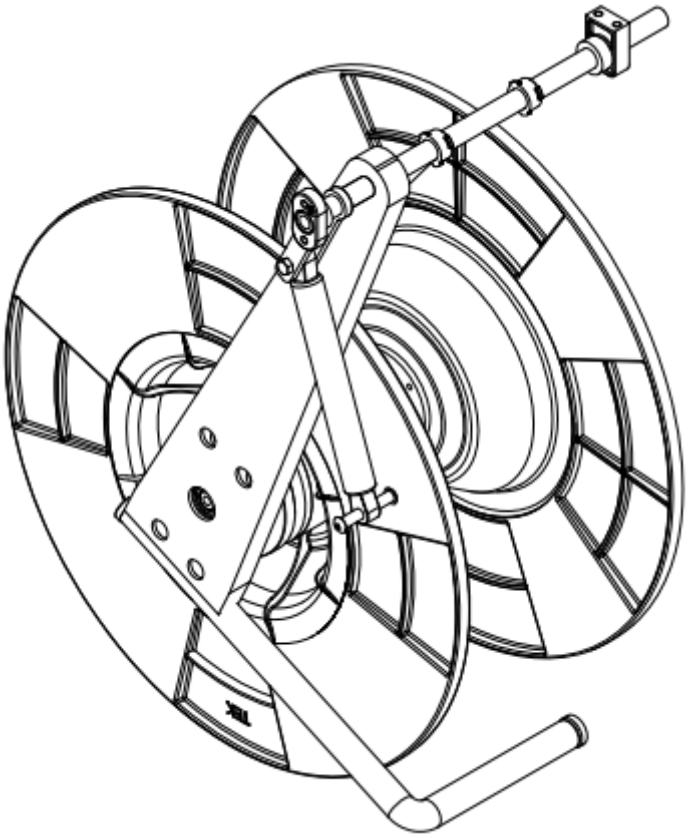
15 – Lining
16 – Hex. Nut
13 – Brake For Reel
11 – Plate
29 – Key, 5×5×15
35 – HBS, M6×40 (H)(N)
41 – HN, M6
49 – PW, M6 (A)
45 – SW, M6
34 – HBS, M6×45 (N)
3 – Shaft
10 – Screw, M6×8
4 – Shaft
5 – Reel Nut Handle
18 – Label
22 – Lock Pin. I6×20

T7-4-20170 Brake for Reel is installed and placed inside the Reel Crank Ass'y in the Reel Control Group (M7-4-100001/ M7-4-100011). It is attached in between the Plate (M7-4-122100/ T7-4-10140) and Bearing, 6002ZZ (BR6002ZZ).

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When the machine doesn’t work, check the following on the Brake for Reel (T7-4-20170):

- If the Brake for reel (T7-4-20170): is worn out and the timing set for T12 timer is at maximum position, the Brake for reel won’t be able tp stop the reel and it would need replacement.
- If the Brake For Reel (T7-4-20170) is defective, the Wire Ass'y X4 (for Reel) (EW720005BX04) is loose, or the connector inside the reel is loose, the Brake For Reel (T7-4-20170) may not release the strap for strap accumulation.
- If the Connector is loose, you have to re-install it. If the Brake For Reel (T7-4-20170) is defective, please replace a new one.

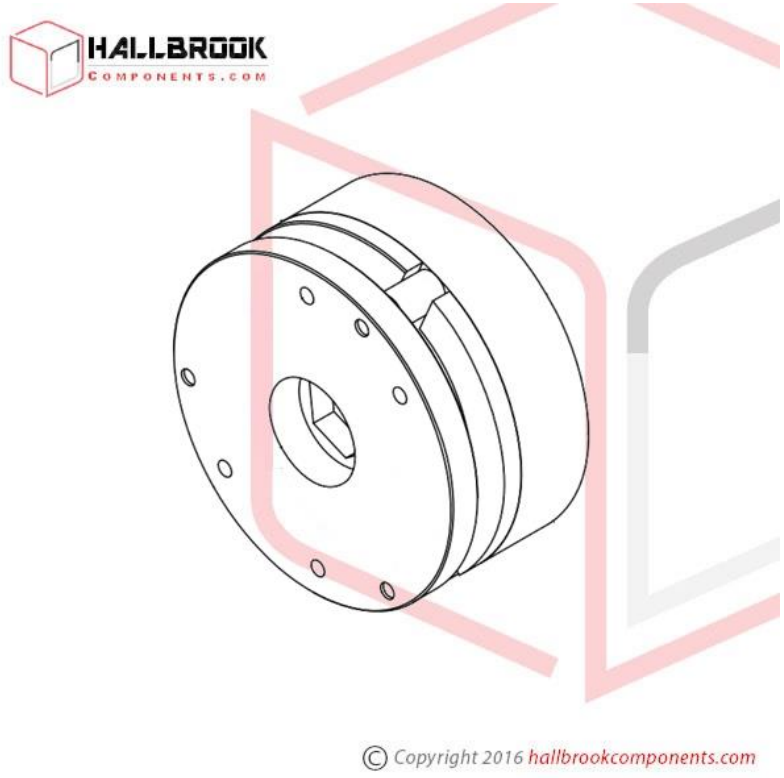


Reel Control Group

[Disclaimer: It is not the responsibility of HBC/STEP for the service you perform and the choice and securing of skills needed by person doing the service.]

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Images



[T7-4-20170 Brake for Reel Drawing]



[Actual Image]

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