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EASY PACKAGING



STEP TP-6000CE1
STRAPPING MACHINE WITH ARCH

MANUAL-EN

CE

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Explanations For Each Model No. :

STEP TP-6000-1 : Single Phase Model

STEP TP-6000-3 : Three Phase Model

STEP TP-6000CE1 : Single Phase CE Version

STEP TP-6000CE3 : Three Phase CE Version

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1. Construction and Function of Units

1 Control unit

This unit is the most important part of the machine for cutting and sealing of P.P. strap.

2 Bandway unit

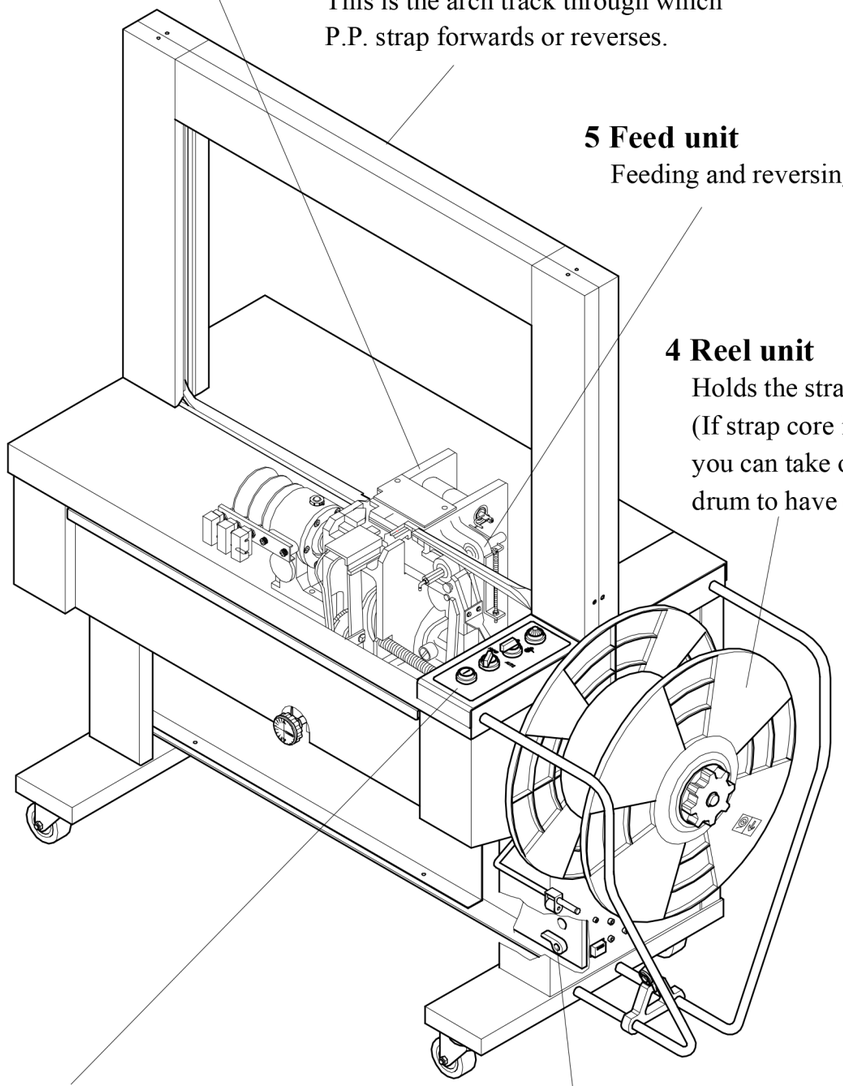
This is the arch track through which P.P. strap forwards or reverses.

5 Feed unit

Feeding and reversing of strap.

4 Reel unit

Holds the strap coil.
(If strap core is 280mm, you can take off the center drum to have core size 200mm.)



6 Electric control unit

3 Accumulator unit

This unit accumulates the quantity of strap required for smooth feeding into the chute track.

2. Control Panel (Standard Version)

① Start switch

This is the switch to start a strapping operation. A strapping cycle is completed only after actuation of this switch.

② Stop switch

Push the stop switch in case of emergency. Simply push this stop switch to completely stop the strapping operation.

*Lock stop switch if strapping has to be interrupted for a short period of time. The machine will stop but the heater element will maintain its temperature. The machine will then be immediately ready for operation without need for warming-up of the heater element.

③ F/R switch

(Feed and Reverse)
After P.P. strap is fed and the power supply switch is on, turn this switch counterclockwise to feed P.P. strap around arch.
When the switch is turned clockwise, P.P. strap feed reverses and returns strap from the arch track to the accumulator box.

④ Power supply switch and pilot lamp

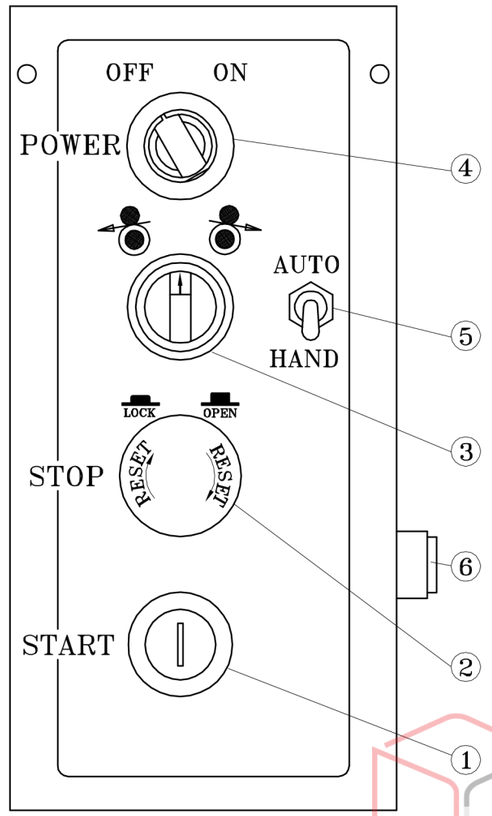
When the power supply switch is turned on, the pilot lamp lights up, showing that electric power is being supplide.

⑤ Auto/Hand selector switch

While selector switch is placed to the position "AUTO", the machine will automatically strap the package when it is placed on the table and passes the chute arch, (if the package remains under the arch, the strapping cycle will continue.) While the selector switch is placed to the position "HAND", after positioning the package under the arch, push the "START" switch, then one strap will be applied.

⑥ Reset switch (Option)

If the machine is with short feed sensor (Page 5 of part Ⅱ), This switch has reset function.



2. Control Panel (CE Version)

① Start switch

This is the switch to start a strapping operation
A strapping cycle is completed only after
actuation of this switch.

③ F/R switch

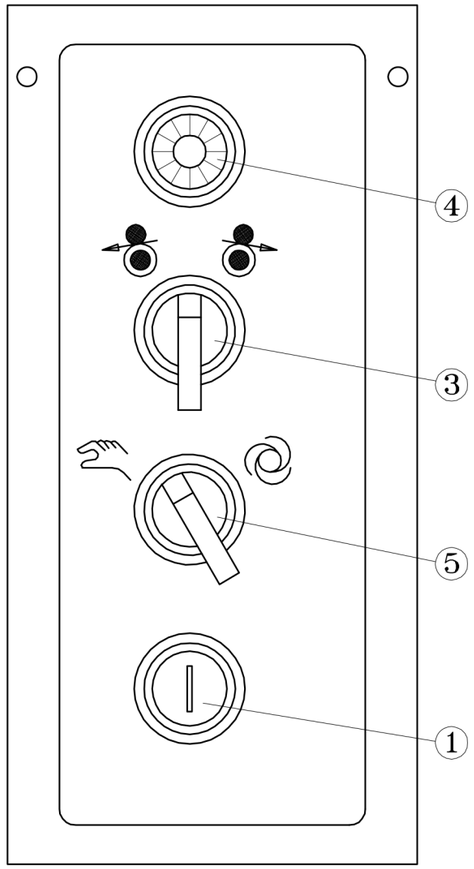
(Feed and Reverse)
After P.P. strap is fed and the power supply switch is on, turn this switch counterclockwise to feed P.P. strap around arch. When the switch is turned clockwise, P.P. strap feed reverses and returns strap from the arch track to the accumulator box.

④ Power pilot lamp

When the main power switch is turned on, the pilot lamp lights up, showing that electric power is being supplied. If the machine has the short feed sensor, this switch has reset function and lights up if under power.

⑤ Auto/Hand selector switch

While selector switch is placed to the position , the machine will automatically strap the package when it is placed on the table and passes the chute arch, (if the package remains under the arch, the strapping cycle will continue.) While the selector switch is placed to the position , after positioning the package under the arch, push the "START" switch, then one strap will be applied.



3. Electric Unit (Three Phase)

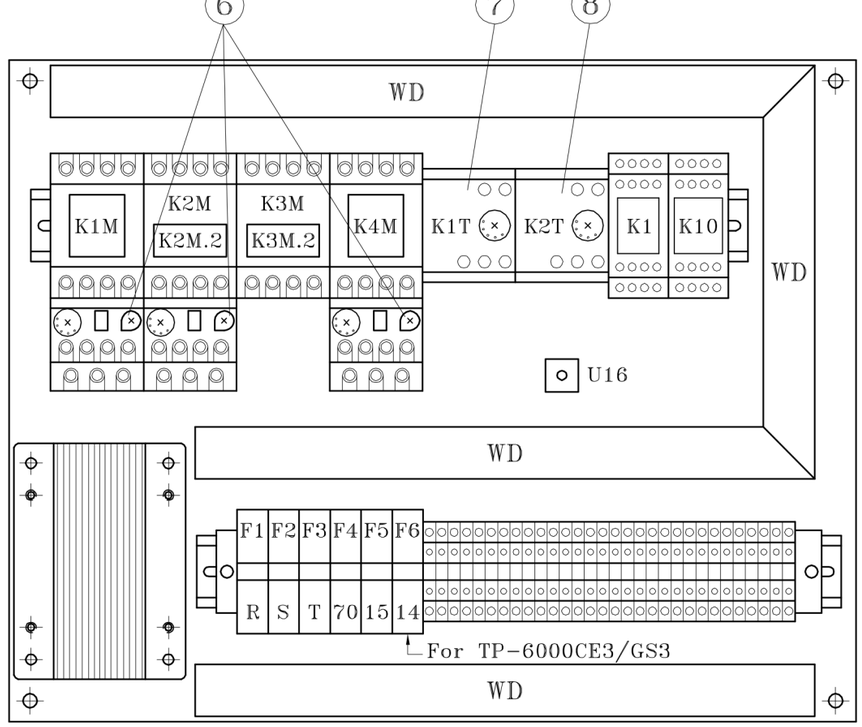
Magnetic switch ⑥

This is a current protection device.
In case of overload, the TH/OL (over heating sensor) will cut off power automatically. For normal operation, please actuate this switch.

Timers ⑦ & ⑧

Timer , T1 ⑦ : This Timer, T1, determines the time necessary for strap take-up
Set Timer, T1, bearing in mind the time required for strapping the minimum-size package. Normally, Timer T1 is set at about 0.4 seconds, but may have to be adjusted depending on a package size.

Timer , T2 ⑧ : This Timer, T2, determines the time necessary for strap feed
If the time selected for Timer T2 is too short, strap may not reach the stopper at the sealing head.
Normally, Timer T2 is set to about 0.8 seconds for standard arch (850x600), but may have to be adjusted depending on package size.



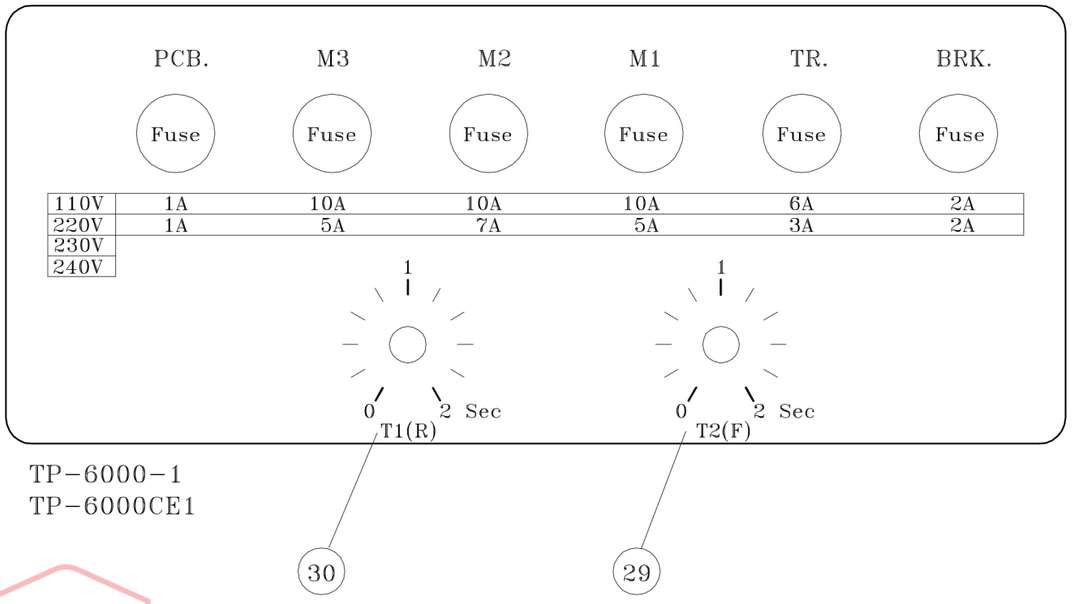
TP-6000-3
TP-6000CE3

3. Electric Unit (Single Phase)

Timers ㉚ & ㉙

Timer, T1㉚ : This Timer, T1, determines the time necessary for strap take-up. Set Timer, T1, bearing in mind the time required for strapping the minimum-size package. Normally, Timer T1 is set at about 0.3 seconds, but may have to be adjusted depending on a package size.

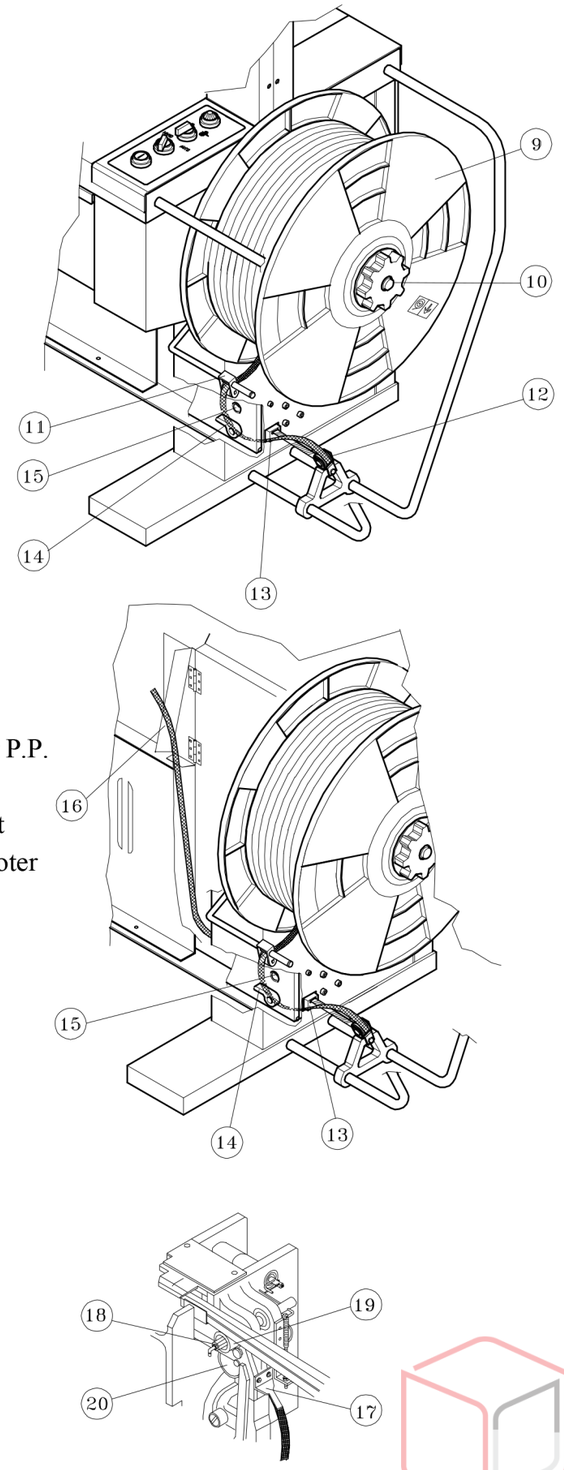
Timer, T2㉙ : This Timer, T2 determines the Time necessary for strap feed. If the time selected for Timer T2 is too short, strap may not reach the sealing position. Normally, Timer T2 is set to about 0.7 seconds for standard arch (850x600), but may have to be adjusted depending on arch size.



TP−6000−1
TP−6000CE1

4. How to Load P.P. Strap

· Ensure that the power supply switch is turned off before loading P.P. strap.



Step 1
Place a strap coil on the reel drum according to the arrow direction as indicated on the Outer Flange ⑨.
After sliding on the coil, put the Outer Flange on the strap coil and tighten it using the Reel Nut Handle ⑩.

Step 2
Thread the tip of the P.P. strap into the Strap Guide Roller ⑪. After that, push it through the Guiding Angle ⑫. At this moment, twist the strap so that the inside part of the P.P. strap turns out downward and the outside touches the roller. See drawing.

Step 3
Open the door of Accumulator Box ⑯. Insert P.P. strap into the Accumulator Feed Shooter ⑬, pushing the lever ⑭ downward. Pull out about 1 m of strap through the Accumulator Feed Shooter ⑬ and insert it into the narrow passage of the Accumulator Box.

Step 4
Turn the Upper Roller Grip ⑱ to the lefthand side, while pushing the strap tip of strap under the Strap Cover ⑰. By turning the upper roller grip, the strap will pass between the Upper Feed Roller ⑲ and the Feed Roller ⑳.

5. How to Operate

(1) For standard version ：
Turn the power supply switch on.
The pilot lamp lights up and the strap is automatically fed into the Accumulator Box. (See page 2no. ④)
For CE version：
Turn on the switch (make a 90-degree clockwise turn). The front door will lock at the same time and the strap will be automatically fed into the Accumulator Box. If you want to open the front door, turn off the switch first (make a 90-degree counterclockwise turn). The operator can now open the front door without risk. (See drawing below)

(2) Turn F/R switch counterclockwise.
P.P. strap is fed into the arch track.
Keep turning the F/R switch until the strap reaches the stopper.
Release the F/R switch when the strap stops. It is now ready for strapping.

(3) Wait for about 3 minutes until the heater element has reched its required operating temperature.

(4) Place a package on the center of the sealing head. Push the start switch ①(P.2), and the package is automatically strapped. The strapping operation is repeated if the start switch is pushed again.

(5) After operation, turn off the power supply switch.

6. Recommendations for Trouble-Free Operation

(1) Make sure to turn off the power supply switch , when maintenance and/or exchange of strap coil is required.

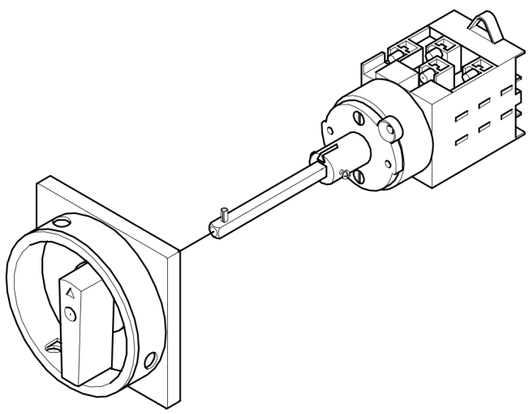
(2) Pull the strap out of the Accumulator Box and rewind it on the Reel Unit to prevent cambering, if the machine will not be used for long periods of time.

(3) In order to change the strap width, use the strap convesion kit which is sold as an option.

(4) When the electric plug receptacle has to be changed, check the revolving direction of motor. (P5 NO. ⑮).

(5) Always keep the machine clean, especially by removing dust and strap fluff in the vicinity of the sealing head and heater unit.

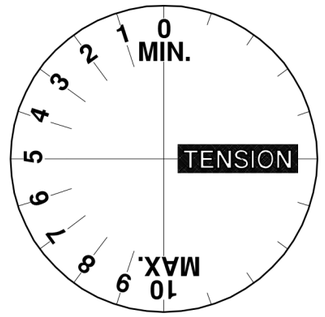
(6) Do not use extension cords.



7. Adjustments

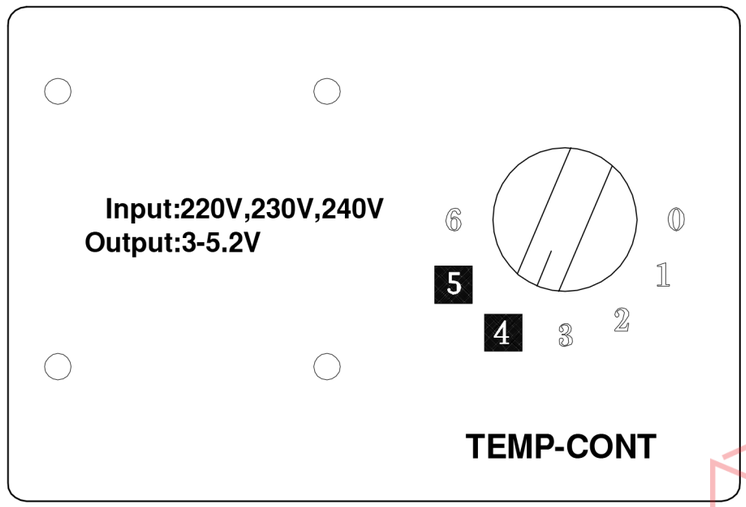
Tension strenght

The tension knob is used to adjust the tension strenght for strapping.
The range of strapping tension is 0-10, so that an ooperator can choose the adequate strapping tension for a package. Normally, the knob position 4 or 5 is suitable for a carton box.



Heater temperature

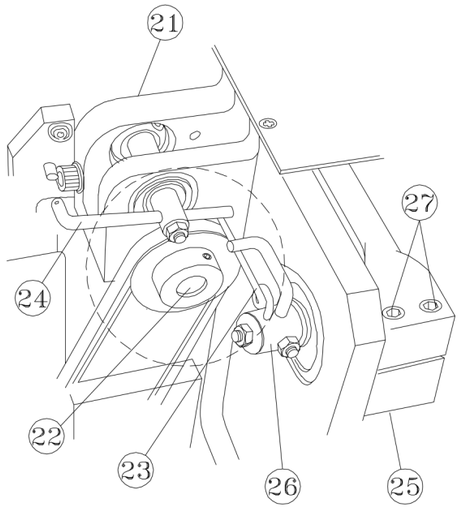
Set the knob to position 4 or 5.
Adjust the heater temperature by selecting a value between l and 6. Choose the suitable temperature, bearing in mind the environmental conditions of the machine. If the heater temperature is too high or too low, a proper seal will not be obtained. Gradually increase or reduce the heater-knob value until obtaining an optimum seal.

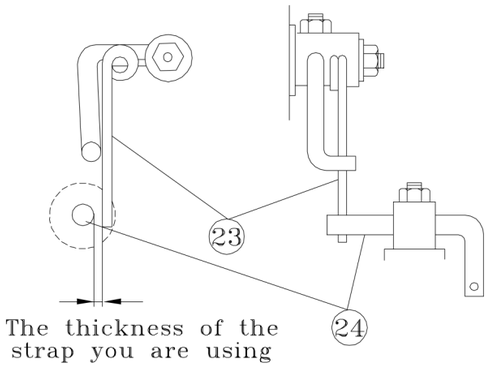


Feed and take-up mechanism

If this unit is not correctly adjusted, strap feed and take-up will become irregular.

Normally, this unit is set to accept P.P. strap with the thicknesses of 0.55mm-0.75mm
If a different strap thickness is used, adjust the section marked by a circle in the drawing so that the clearance between the Upper Roller Spring (23) and the Upper Shaft Spring Hook (24) should be the thickness of the strap you are using.
Strap can only be taken up properly if this unit is precisely adjusted. (If not, strap will be sealed before being tightened around the package) Moreover, strap will leave the chute arch track when feeding into it if there is no clearance.



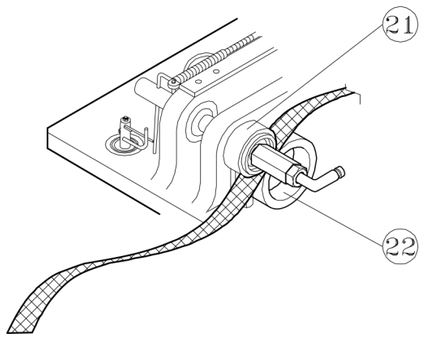


1. Check if the control unit returns to its original position. Insert the strap between Feed Roller (22) and Upper Feed Roller (21) .

2. Loosen 2 Bolts (27) holding the right-hand Block Arm (25) with the Press Arm Shaft (26) . Press Arm Shaft can then easily be moved by hand.

3. Adjust so that there is a clearance between the Upper Roller Spring (23) and the Upper Shaft Spring Hook (24) the same as the thickness of the strap you are using.

4. Tighten 2 Bolts (27) .



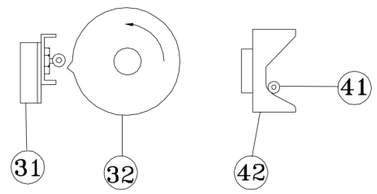
Limit switches (Movements of control unit)

LS3, (31) controls the machine to stop at home position and is adjusted by Limit Switch Contactor, (32) .

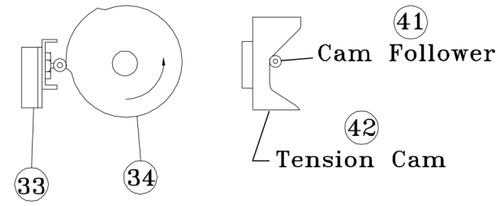
When LS1 is activated, the control unit stops and the strap starts reversing. In the control unit, the right Press Unit (37) rises up to the top and grips the strap under Slide Table, (38) . Strap Guide, (39) moves backward and LH Strap Guide Flap, (40) , opens completely. At this moment, cam follower , (41) stays at its position before it starts rising on the Tension Cam, (42) . The illustration shows the correct position of control unit with correct adjustment of LS1, (33) .
LS1 is adjusted by Limit Switch Contactor, (34) .

The strap feed cycle is triggered by LS2, (35)
To activated LS2, (35) , correctly, adjust limit switch contactor, (36) , so that the cam follower, (41) , strats descending along the tension cam, (42) .

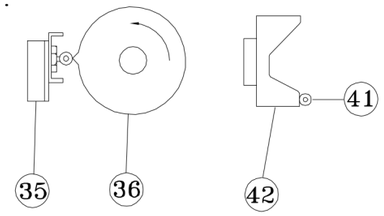
LS−3

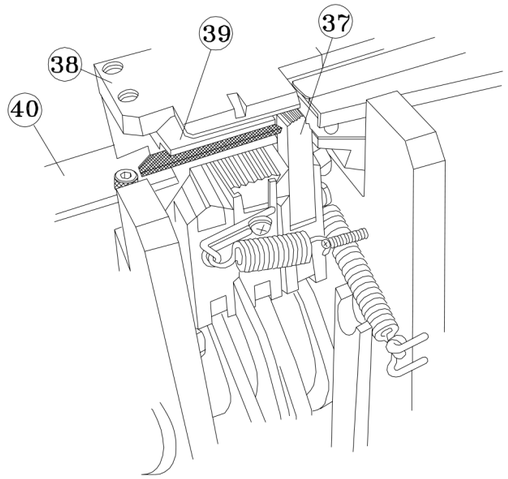


LS−1



LS−2





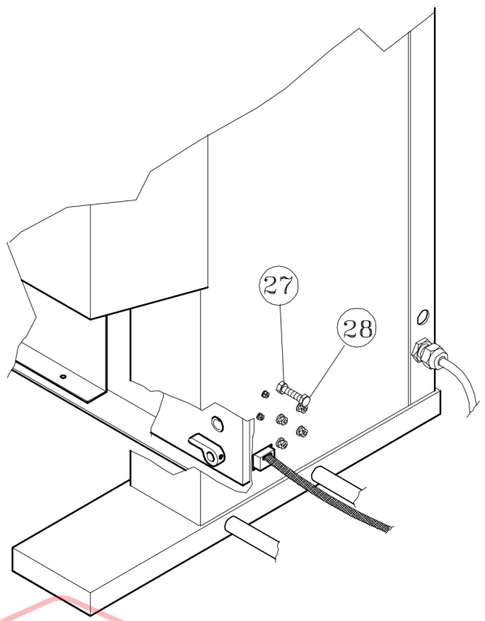
Amount of strap in Accumulator Box

The machine has already been set in its Accumulator Box.

However, some adjustment may be required, depending on the actual quality or thickness of the strap used. If adjustment is necessary, proceed as shown in the following drawing.

1. In case that there is an insufficient amount of strap in the Accumulator Box, loosen the Nut (27) and turn the Screw Bolt (28) counterclockwise.

2. In case that there is an excessive amount of strap in the Accumulator Box, loosen the Nut (27) and turn the Screw Bolt (28) clockwise.



8. Installation of Arch Unit

(1) Take the upper table (1), (15) off.
(2) Take the LH bandway (2) off.

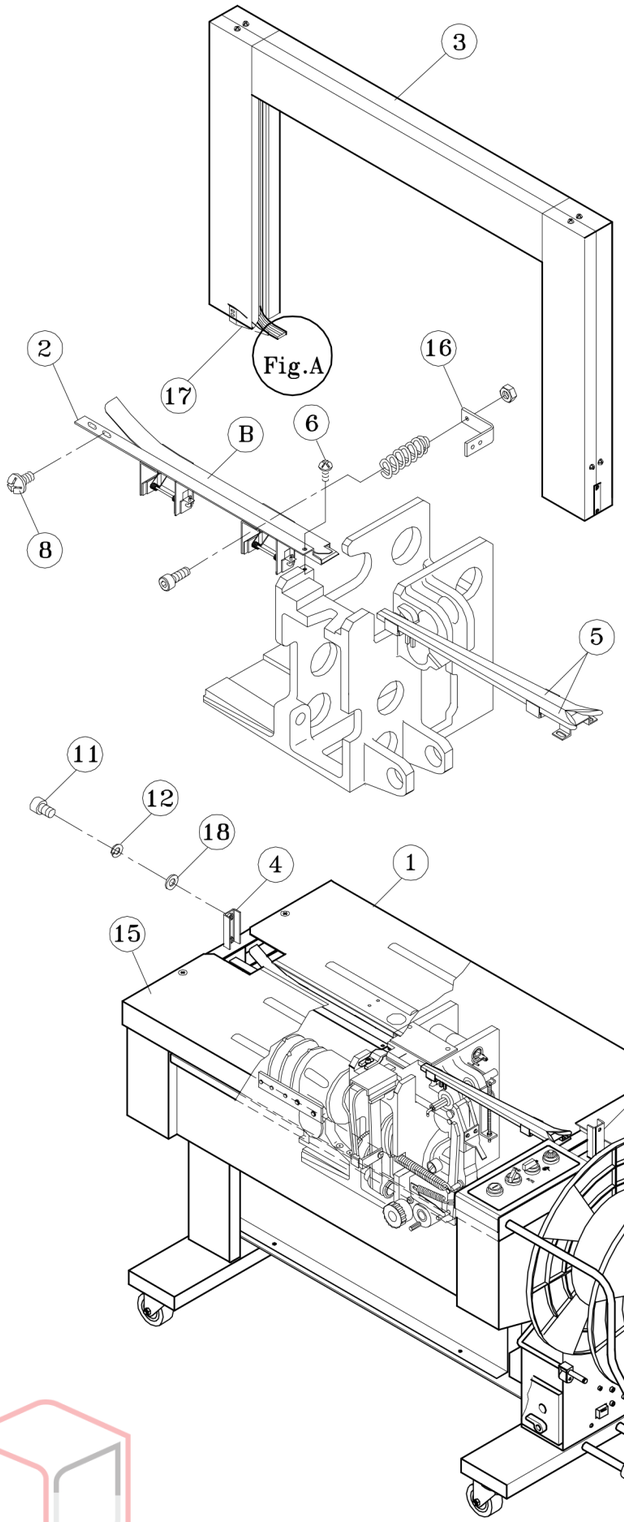
(6) TMS, M5x8	1PC	(8) TMS, M6x8	2PC
(11) HBS, M8x15	1PC	(12) SW, M8	1PC
(18) PW, M8 (A)	4PC		

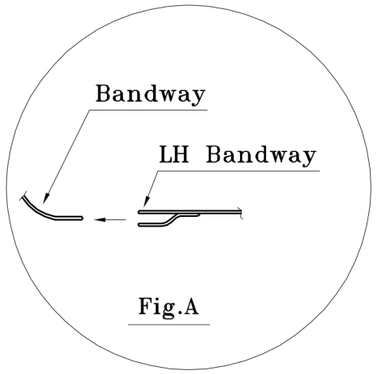
(3) Slide the the arch unit (3) into the fixing brackets (4) and fix both sides of the arch frame with (11) (12) (18).
* Please noto that is imperative to open the flaps of RH bandway (5) to protect them when installing the arch unit in. (open the flaps, before inserting the arch unit in)

(4) Set the LH bandway (2), with (6) and (8).
a. Please note that the arch bandway (refer Fig. A) should be positioned between LH bandway and its fixing bracket.
b. Please set the LH bandway (2) closely to (17) corner guide (PART NO. T6-2-21260).
c. Push the (16) Band guide Spring Bracket backward to check if B will be automatically turned open. If so, the installation is OK.

(5) Position the upper table (1) (15) onto the machine body.

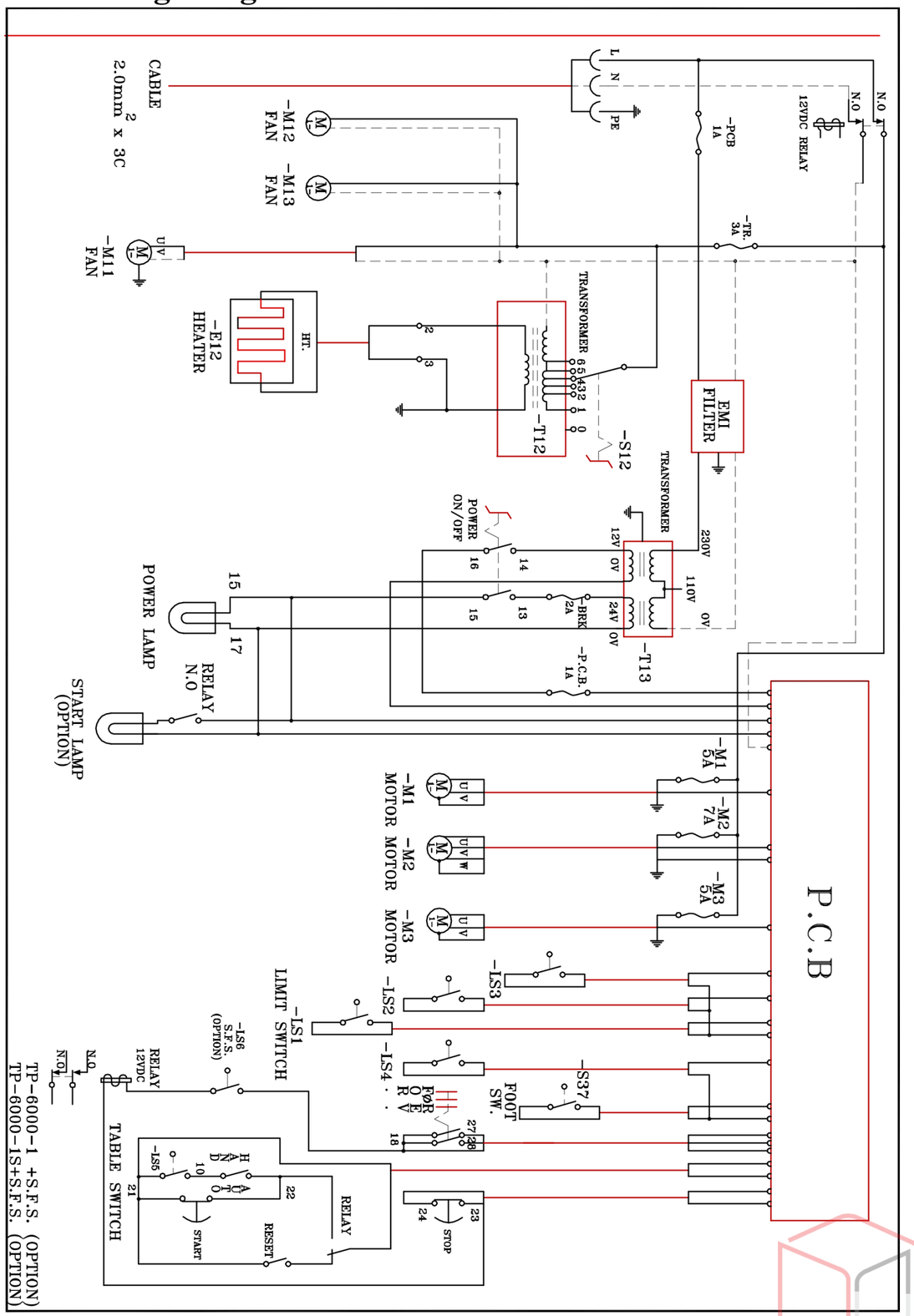
8. Installation of Arch Unit



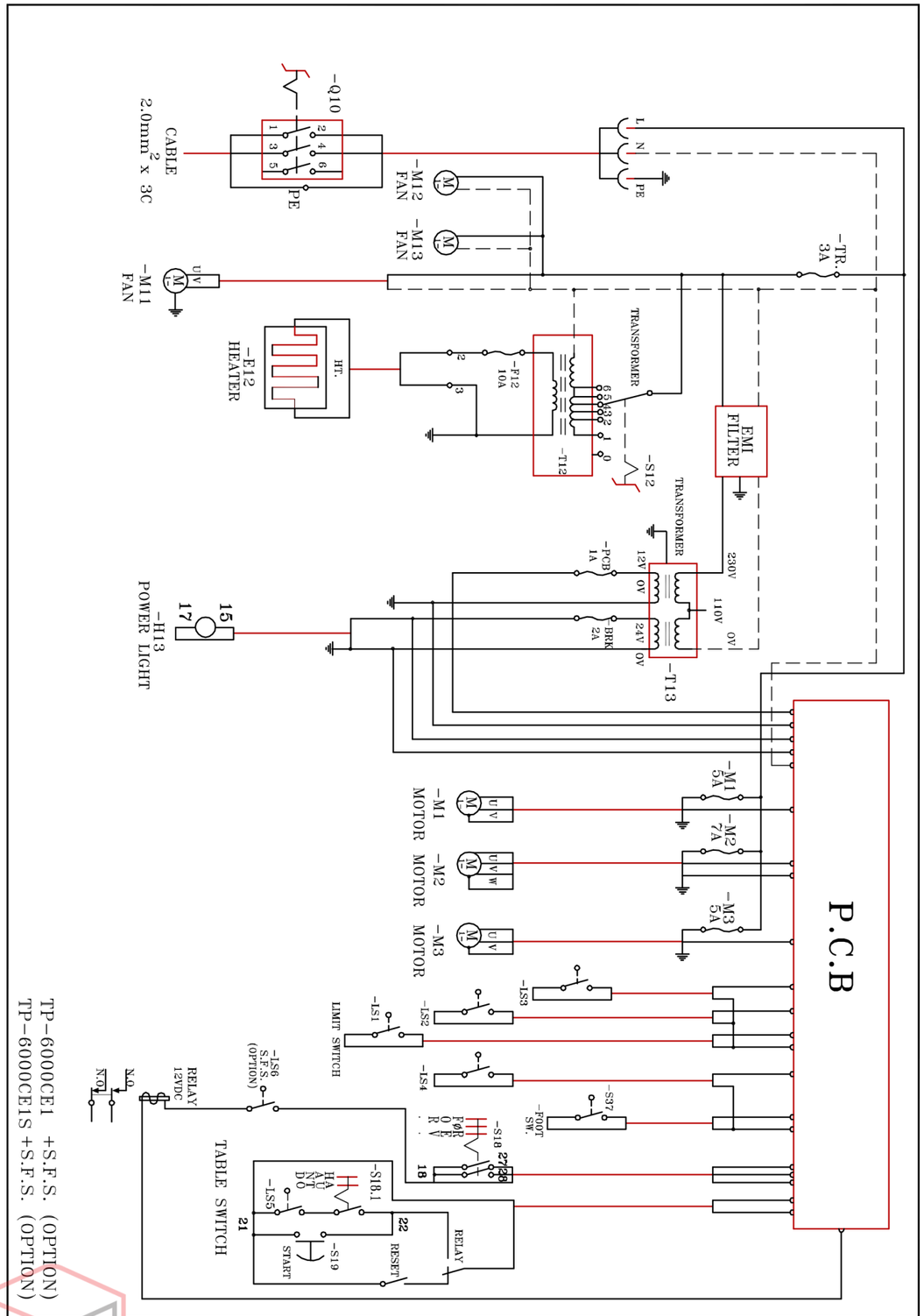


9. Wiring Diagram

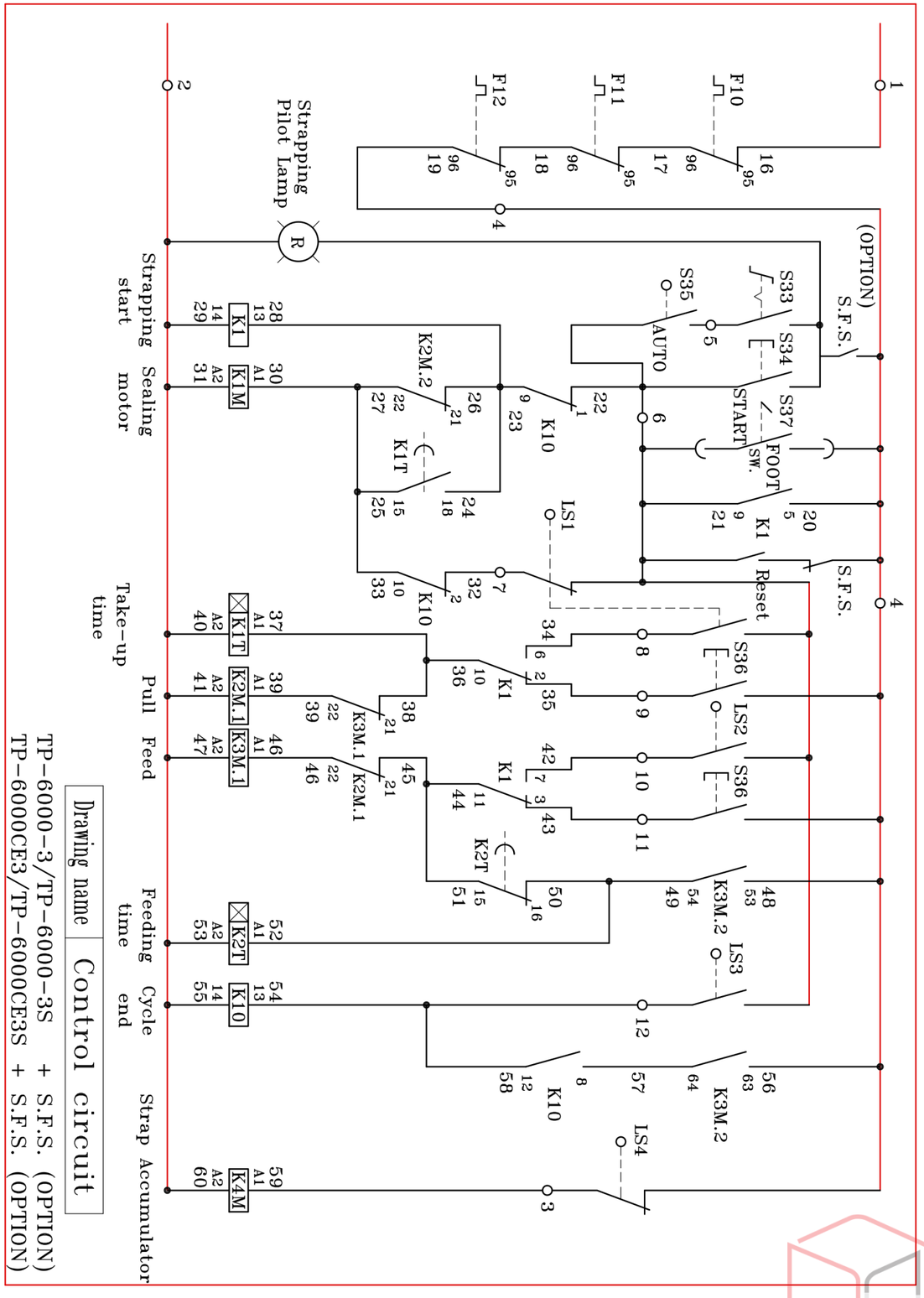
a. TP-6000-1/TP-6000-1S



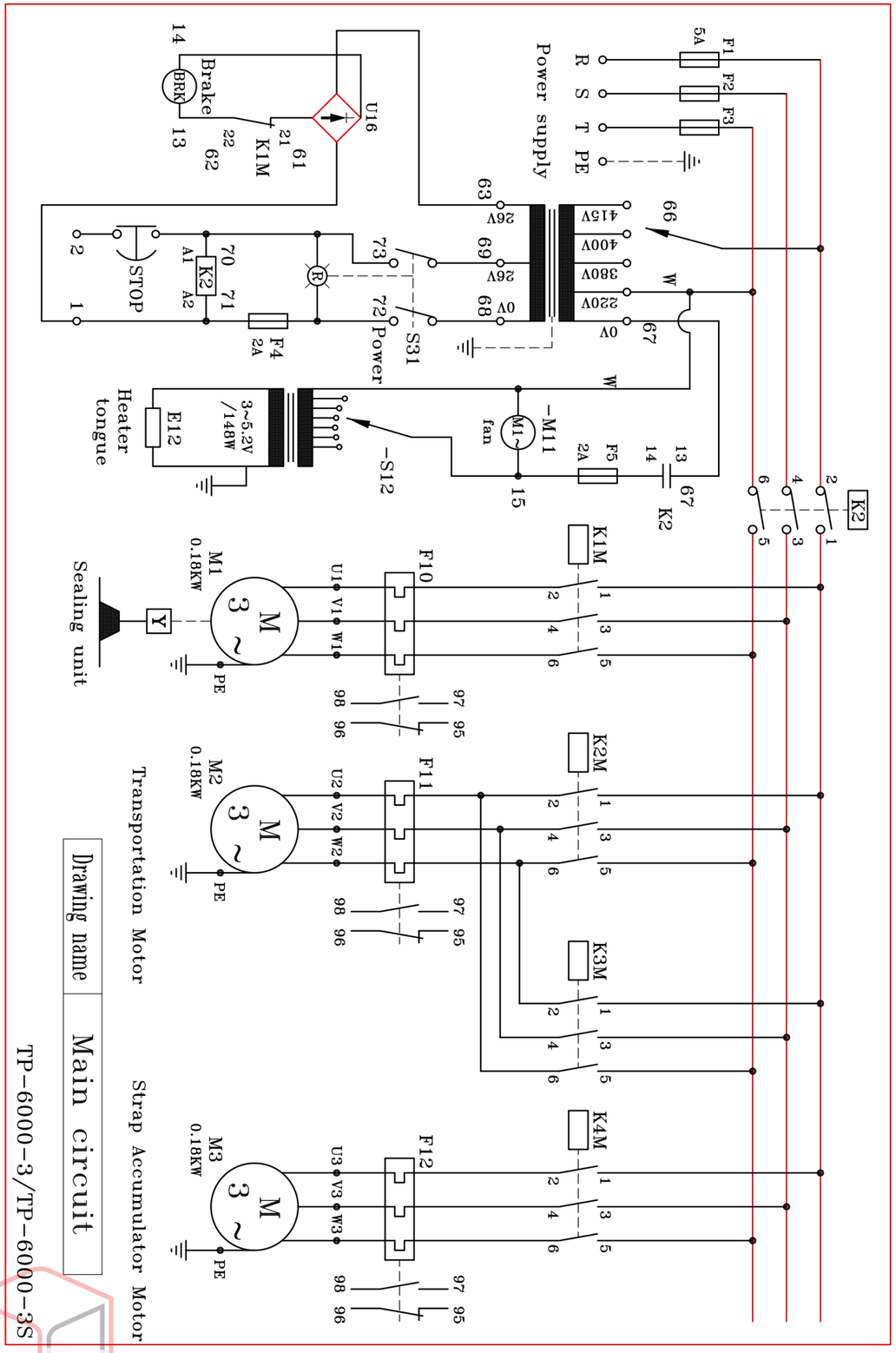
b. TP-6000CE1/TP-6000CE1S



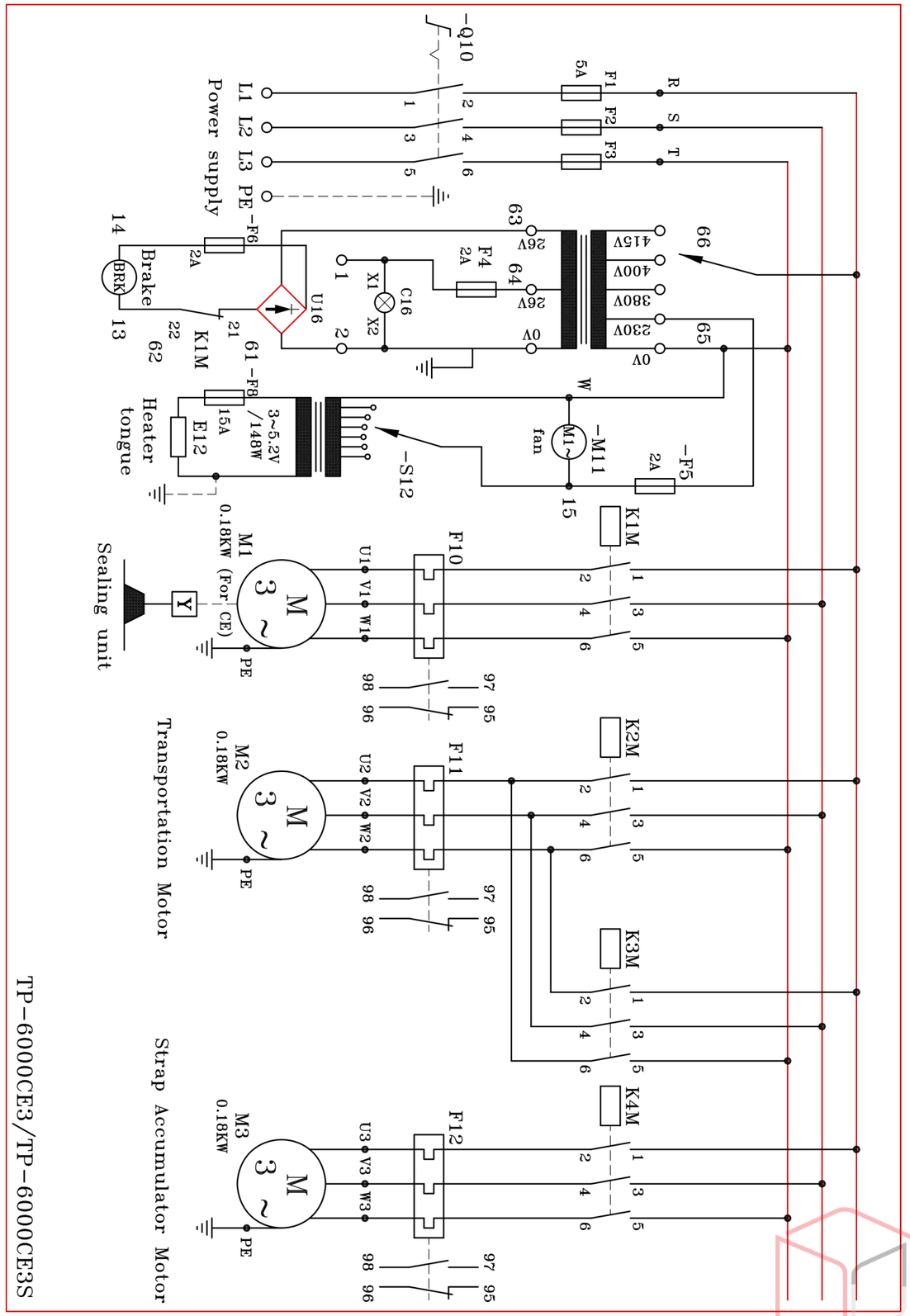
c. TP-6000-3/TP-6000-3S/TP-6000CE3/TP-6000CE3S



d. TP-6000-3/TP-6000-3S

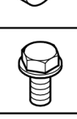


e. TP-6000CE3/TP-6000CE3S



10. Troubleshooting

Problems		Probable Causes	Remedy
Machine does not work	Pilot Lamp does "NOT LIGHT UP"	1. No electrical supply 2. Fuse is blown or dislodged 3. Wire broken or disconnected	1. Check electrical power source 2. Check electrical unit 3. Check wire
	Pilot Lamp is "NO"	4. Stop switch remains locked 5. Poor contact or break down of Start Switch or Stop Switch 6. One of 3 wires broken or disconnected 7. Belt of Motors is loose or is broken	5. Change switch 6. Check wire or connector 7. Check and adjust or change belt
Machine works	Incorrect strap feed and take-up	8. Incorrect strap threading direction on reel holder 9. Incorrect loading of strap 10. Strap gets in between strap coil and Reel Flange 11. Insufficient or excessive strap 12. Dust and strap residues in Feed Unit 13. Strap end is split 14. Loose strap at Reel Unit 15. Strap jumps out of arch track 16. Poor quality of strap 17. Improper positioning of package on Table Top 18. Tension Jaw does not return to its original position 19. Value set for Timer T2 is too small	8. Reload strap correctly (see P5) 9. Check if strap is twisted in loading section (see P5) 10. Reload strap 11. Adjust amount of strap accumulated (see P10) 12. Check and clean unit 13. Adjust Cutter Tension Spring or change cutter 14. Adjust or change Brake Tension Arm Spring 15. Adjust F/R mechanism (see P8) 16. Cut off the damaged part of strap or change the roll 17. Replace the package in the center of the Sealing Head 18. Change or reset Tension Jaw Spring 19. Adjust Timer T2 (see P3 or P4)
	Strap unsealed	20. Wire inside or outside of Heater of Heater is broken, loose or out of connect 21. Improper setting of temperature 22. Strap does not reach the sealing point completely 23. Value set at Tension knob is too high	20. Check wire or change Heater 21. Adjust Heater Temperature (see P7) 22. Adjust Limit Switch LS-3 (see P9) 23. Adjust Tension knob (see P7) or increase weld cooling time
	Improper strap tensioniog	24. Tension Adjusting Arm Spring broken or worn 25. Tension Jaw Spring is worn-out or dislodged 26. Value set for Timer T1 is too short	24. Change Tension Adjusting Arm Spring 25. Change or reset Tension Jaw Spring 26. Adjust Timer T1 (see P3 or P4)

shape	classification	shape	classification
	HBS		ER
	TMS		RR
	PMS		SR
	FMS		SP
	HB		BR
	THS		MB
	HSS		KYA
	CAP		KYB
	HN		KYC
	WN		HBW
	FLG		PWA ϕ 8x ϕ 12~ ϕ 16x0.4~0.8t ϕ 6x ϕ 13~ ϕ 14x0.8~1.5t
	NTE		PWB ϕ 8x ϕ 14~ ϕ 16x1.3~1.5t ϕ 6x ϕ 15~ ϕ 16x1.0~1.5t
	PN		PWC ϕ 8x ϕ 20~ ϕ 23x2.0t ϕ 6x ϕ 16~ ϕ 19x2.0t
	PW		PWD
	SW		DS
	TW		TTP
	BWW		FTP

This bill of material, with the aid of illustrations, all the parts used in the TP-6000. When ordering, kindly submit a list using the descriptions, part no.s, and quantities as indicated.

EXPLANATION OF BILL OF MATERIAL

The following instructions are designed to assist you when ordering parts.

1. The parts are illustrated, with indication of their part no.s.
2. As far as the contents or the book are concerned, only the assembly parts are described, e.g. unit, group, set ,etc.

3

A. If you want to order the control unit on page 1, please indicate the no. at the top of the page. (T6-1-90000)

B. If you would like to order the tension group (in the control unit), indicate the no. on page 1 corresponding to tension group. (T6-1-60000) For further details on the tension group see page 21.

C. If you would like to order the whole tension arm assembly, then indicate no. (T6-1-61000) on top of page 22.

D. If you would like to order a tension jaw spring only, then indicate the no. corresponding to the spring on page 22. (T6-1-61140)

4. Part no.s are to be understood as follows (parts exclusively used for TP-6000 machine.)

Please find T6-1-10110 as an example below:

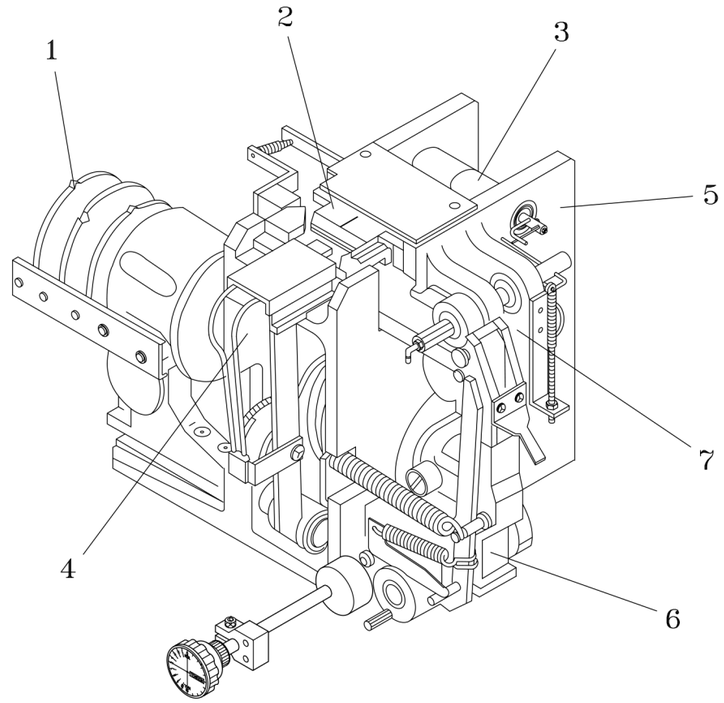
T6……MODEL NO. (TP-6000)

1……UNIT NO. (CONTROL UNIT)

10110……PART NO. (TENSION CAM)

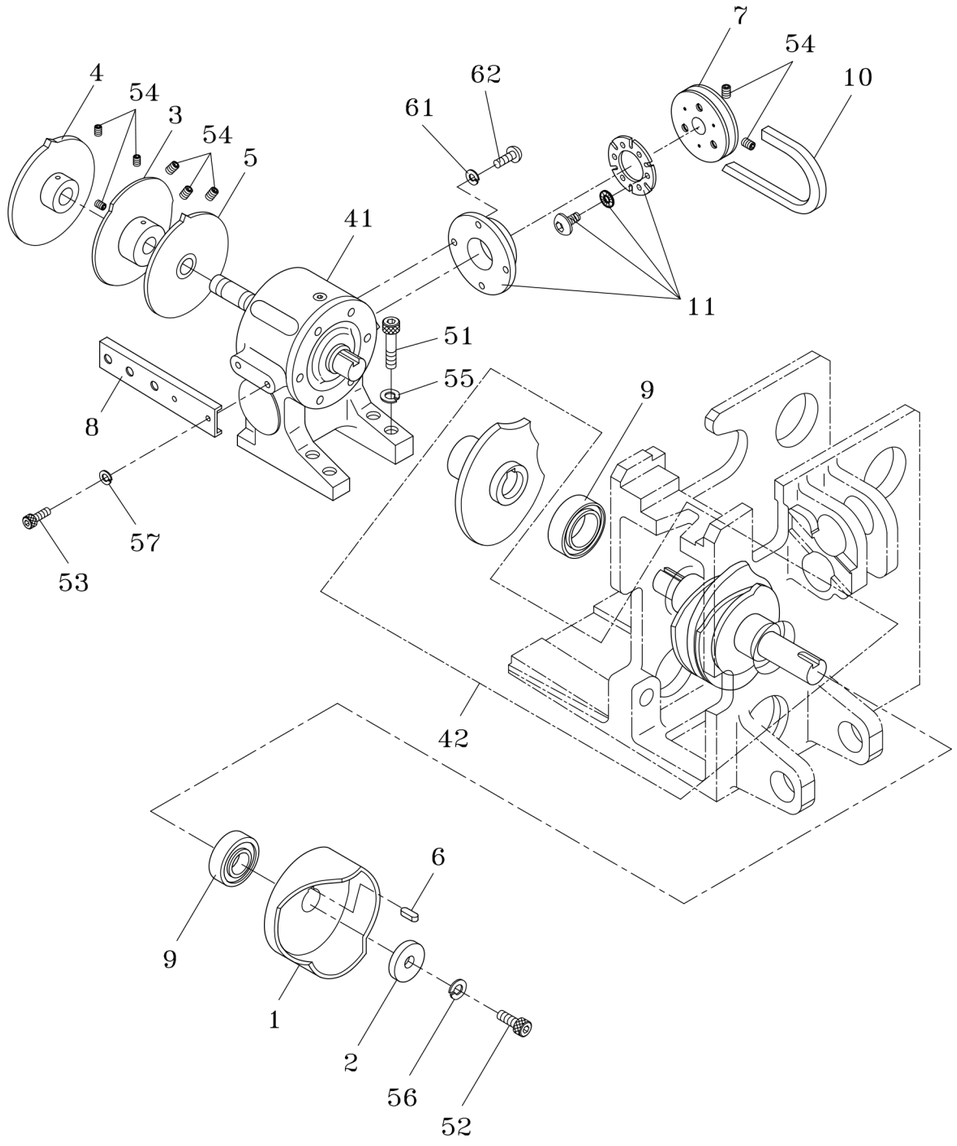
1 CONTROL UNIT

T6-1-90000
T6-1-90012
T6-1-90013



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-1-90000	Control Unit (For 12mm)	1	
	T6-1-90012	Control Unit (For 9mm)	1	
	T6-1-90013	Control Unit (For 15mm)	1	
1	T6-1-10000	Cam Group	1	SEE PAGE 2
2	T6-1-20000	Slide Table Group	1	SEE PAGE 5
3	T6-1-30000	Press Group	1	SEE PAGE 9
4	T6-1-40000	Heater Group	1	SEE PAGE 14
5	T6-1-50000	Control Frame Group	1	SEE PAGE 18
6	T6-1-60000	Tension Group	1	SEE PAGE 20
7	T6-1-70000	Feed Group	1	SEE PAGE 27

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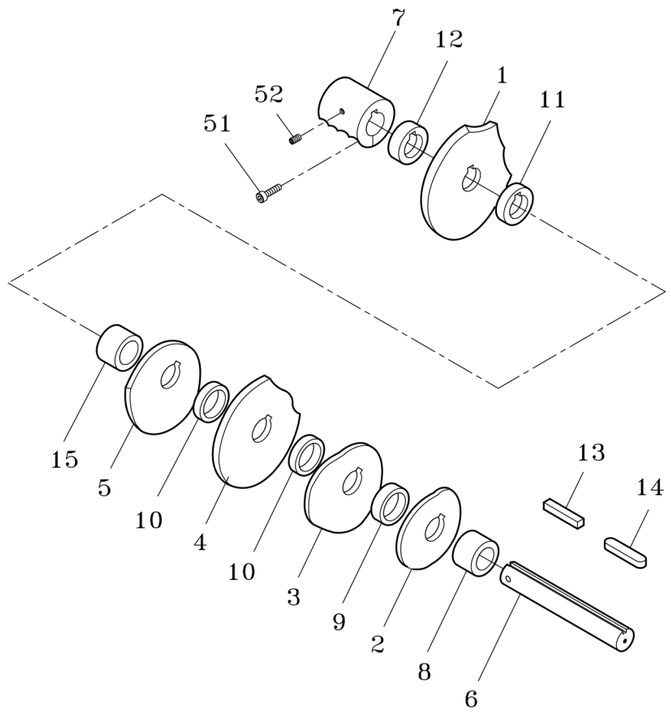


1-1 CAM GROUP T6-1-10000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-10110	Tension Cam	1	
2	T6-1-10120	Cam Shaft End Plate	1	
3	T6-1-10130	Limit Cam (LS1)	1	
4	T6-1-10140	Limit Switch Contactor A (LS3)	1	
5	T6-1-10150	Limit Switch Contactor B (LS2)	1	
6	KYA070720	Key, 7x7x20	2	
7	T6-6-30004	Gear Box Pulley	1	
8	T6-1-10180	Limit Switch Bracket	1	
9	BR6205ZZ	Bearing, 6205ZZ	2	
10	T6-1-10200	V-Belt (A26, For TP-6000-1/TP-6000CE1)	1	
	T6-1-10201	V-Belt (A25, For TP-6000-3/TP-6000CE3)	1	
11	T6-6-10180	Magnet Brake	1	
41	T6-1-11000	Gear Box	1	
42	T6-1-12000	Cam Ass'y	1	SEE PAGE 4
51	HBS0845H	HBS, M8x45 (H)	4	
52	HBS0825	HBS, M8x25	1	
53	HBS0615	HBS, M6x15	2	
54	HSS0610	HSS, M6x10	8	
55	PW08	PW, M8	4	
56	SW08	SW, M8	1	
57	SW06	SW, M6	2	
61	SW04	SW, M4	4	
62	PMS0412	PMS, M4x12	4	

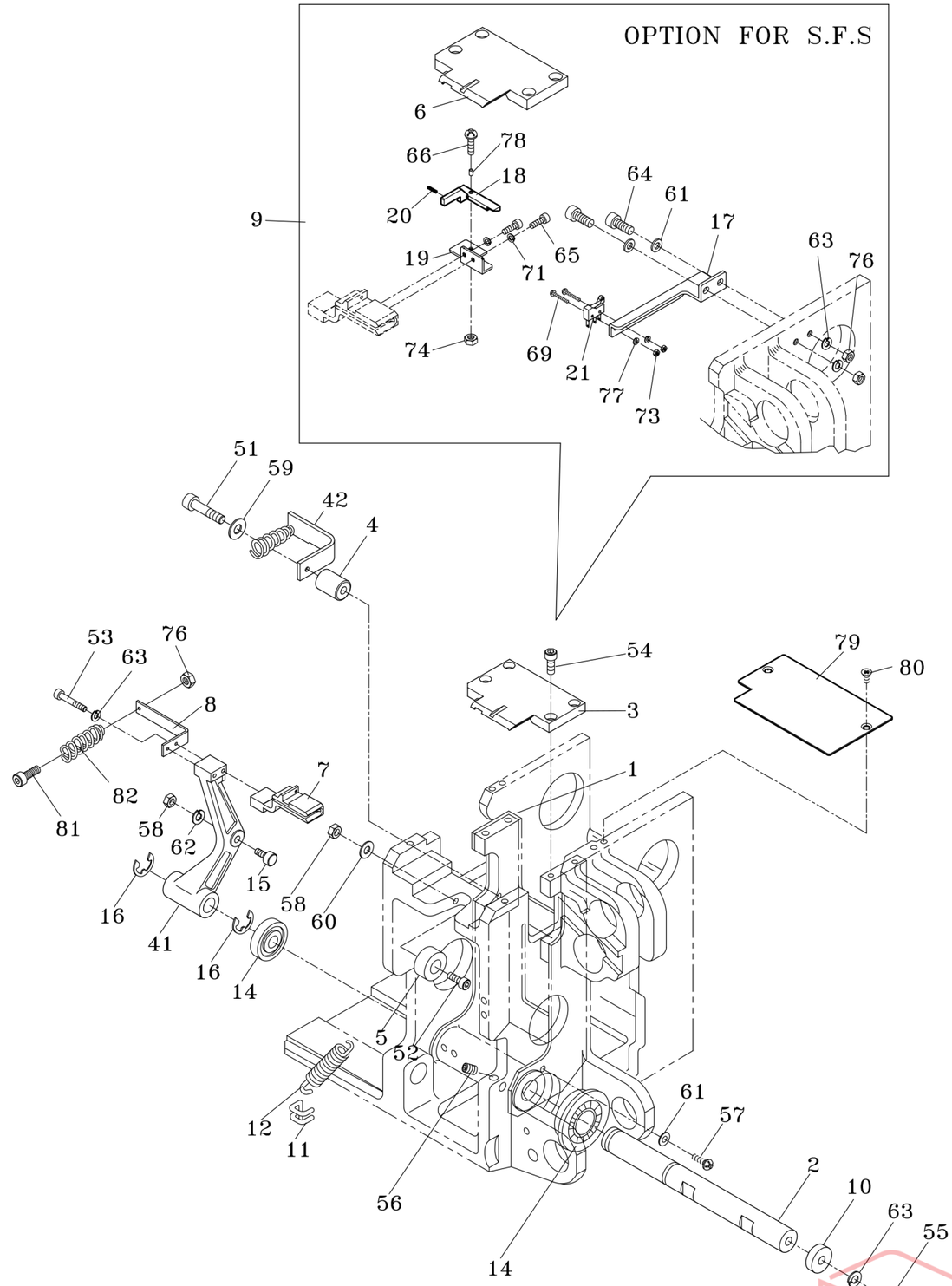
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1-1-1 CAM ASS'Y T6-1-12000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-12110	Slide Table Cam	1	
2	T6-1-12120	RH Press Cam	1	
3	T6-1-12130	Center Press Cam	1	
4	T6-1-12140	Heater Cam	1	
5	T6-1-12150	LH Press Cam	1	
6	T6-1-12160	Cam Shaft	1	
7	T6-1-12170	Cam Shaft Coupling	1	
8	T6-1-12180	Collar, 28.8x34x28.3	1	
9	T6-1-12190	Collar, 28.8x34x21	1	
10	T6-1-12210	Collar, 28.8x34x8	2	
11	T6-1-12220	Collar, 28.8x34x4.5	1	
12	T6-1-12230	Collar, 28.8x34x15	1	
13	KYB070748	Key, 7x7x48	1	
14	KYA070790	Key, 7x7x90	1	
15	T6-1-12350	Collar, 28.8x34x27.8	1	
14	HBS0620	HBS, M6x20	4	
15	HSS0810	HSS, M8x10	1	

1-2 SLIDE TABLE GROUP T6-1-20000



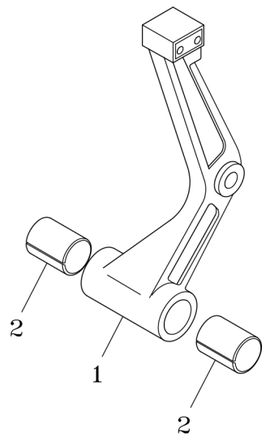
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-20110	Slide Table Frame	1	
2	T6-1-20120	Slide Table Frame Shaft	1	
3	T6-1-20130	Slide Table (For 12mm)	1	
	T6-1-20130S	Slide Table (For 12mm)(Stainless Steel Model)	1	
	T6-1-20133	Slide Table (For 9mm)	1	
	T6-1-20133S	Slide Table (For 9mm)(Stainless Steel Model)	1	
	T6-1-20132	Slide Table (For 15mm)	1	
	T6-1-20132S	Slide Table (For 15mm)(Stainless Steel Model)	1	
4	T6-1-20140	Slide Table Back Adjusting	1	
5	T6-1-20150	Slide Table Stopper	1	
6	T6-1-20160	Slide Table (For S.F.S, 12mm)	1	
	T6-1-20160S	Slide Table (For S.F.S, 12mm)(Stainless Steel Model)	1	
	T6-1-20161	Slide Table (For S.F.S, 9mm)	1	
	T6-1-20161S	Slide Table (For S.F.S, 9mm)(Stainless Steel Model)	1	
	T6-1-20162	Slide Table (For S.F.S, 15mm)	1	
	T6-1-20162S	Slide Table (For S.F.S, 15mm)(Stainless Steel Model)	1	
7	T6-1-20170	Strap Guide (For 12mm,9mm)	1	
	T6-1-20172	Strap Guide (For 15mm)	1	
8	T6-1-20180	Flap Connecting Spring Bracket	1	
9	T6-1-20194	S.F.S Ass'y (For 12mm)	1	
	T6-1-20191	S.F.S Ass'y (For 9mm)	1	
	T6-1-20192	S.F.S Ass'y (For 15mm)	1	
10	T6-1-20210	End Plate	1	
11	T6-1-20220	Slide Table Spring Hook	1	
12	T6-1-20230	Slide Table Tension Spring	1	
14	BR6304ZZ	Bearing, 6304ZZ	2	
15	T6-1-20250	Cam Follower, KR22xLL	1	
16	ER15	Snap Ring, E-15	2	
17	T6-1-20310	Support	1	
18	T6-1-20320	Lever	1	
19	T6-1-20340	Bracket	1	
20	T6-1-20351	Spring	1	
21	T6-1-20360	Limit Switch	1	
41	T6-1-21000	Strap Guide Arm Ass'y	1	SEE PAGE 7
42	T6-1-22000	Strap Guide Spring Ass'y	1	SEE PAGE 8
51	HBS1050H	HBS, M10x50 (H)	1	
52	HBS0830	HBS, M8x30	1	
53	HBS0650H	HBS, M6x50 (H)	1	
54	HBS0620N	HBS, M6x20 (N)	4	
	HBS0620S	HBS, M6x20 (Stainless Steel Model)	4	
55	HBS0620	HBS, M6x20	1	
56	HSS0810	HSS, M8x10	4	
57	TMS0610	TMS, M6x10	2	
58	HN10	HN, M10	1	
60	PW08	PW, M8	1	
61	PW06	PW, M6	4	
62	SW10	SW, M10	1	
63	SW06	SW, M6	4	
64	HBS0620	HBS, M6x20	2	
65	HBS0408	HBS, M4x8	2	
66	TMS0412	TMS, M4x12	1	

1-2 SLIDE TABLE GROUP T6-1-20000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
69	PMS0212	PMS, M2x12	2	
71	SW04	SW, M4	2	
73	HN02	HN, M2	2	
74	NTE04	NTE, M4	1	
76	HN06	HN, M6	3	
77	SW02	SW, M2	2	
78	T6-1-20880	Bush	1	
79	T6-1-20890	Cover	1	
	T6-1-20890S	Cover(Stainless Steel Model)	1	
80	FMS0510	FMS, M5x10	2	
	FMS0510S	FMS, M5x10 (Stainless Steel Model)	2	
81	HBS0615	HBS, M6x15	1	
82	T6-2-10130	LH Bandway Stop Spring	1	

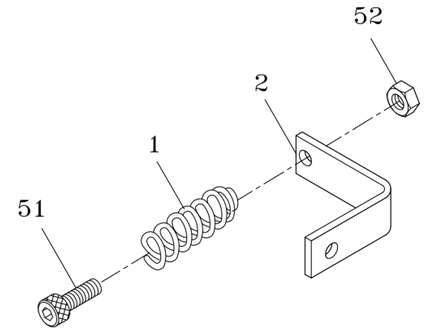
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1-2-1 STRAP GUIDE ARM ASS'Y T6-1-21000



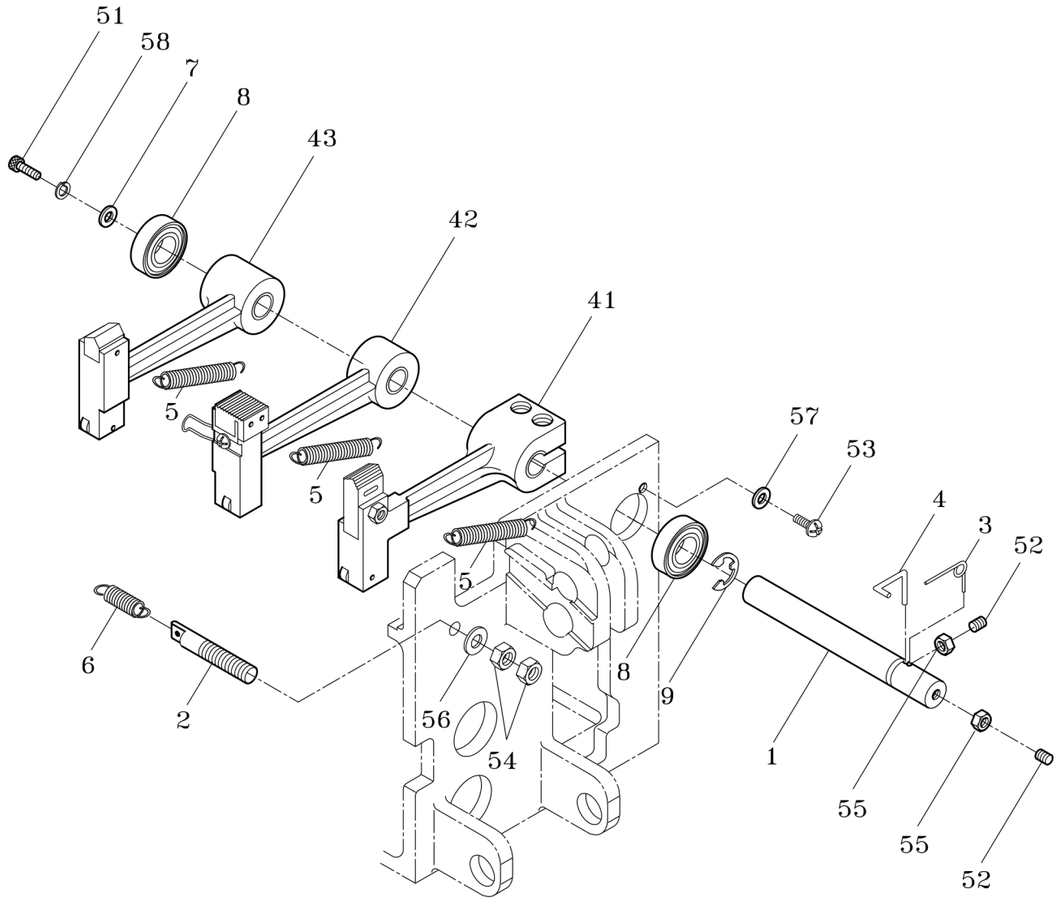
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-21110	Strap Guide Arm	1	
2	MB2025	Metal Bush, 2025	2	

1-2-2 STRAP GUIDE SPRING ASS'Y T6-1-22000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-22110	Strap Guide Spring	1	
2	T6-1-22120	Strap Guide Spring Bracket	1	
51	HBS0615	HBS, M6x15	1	
52	HN06	HN, M6	1	

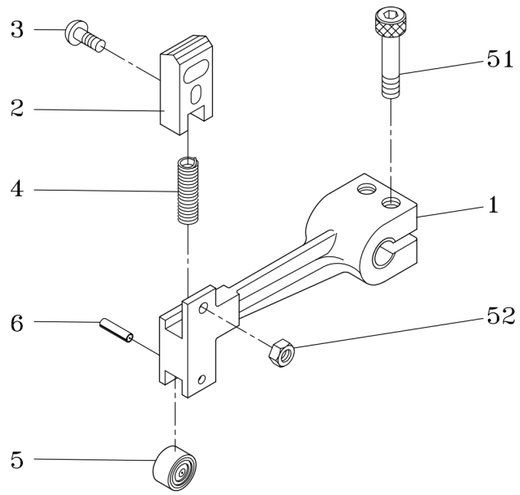
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1-3 PRESS GROUP T6-1-30000

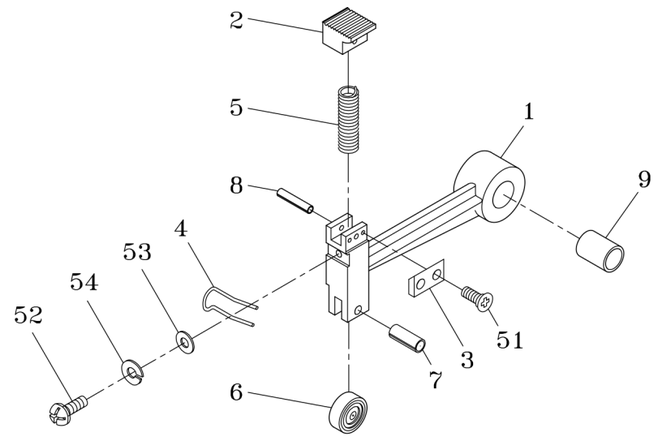
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-30110	Press Arm Shaft	1	
2	T6-1-30120	Cutter Tension Spring Hook	1	
3	T6-1-30130	Upper Roller Spring	1	
4	T6-1-30140	Upper Shaft Spring Adjuster	1	
5	T6-1-30150	Press Tension Spring	3	
6	T6-1-30160	Cutter Tension Spring	1	
7	T6-1-30170	Press Arm End Plate	1	
8	BR6304ZZ	Bearing, 6304ZZ	2	
9	ER15	Snap Ring, E-15	1	
41	T6-1-31000	RH, Block Arm Ass'y	1	SEE PAGE 11
42	T6-1-32000	Center Block Arm Ass'y	1	SEE PAGE 12
43	T6-1-33000	LH, Block Arm Ass'y	1	SEE PAGE 13
51	HBS0620	HBS, M6x20	1	
52	HSS0615	HSS, M6x15	2	
53	TMS0610	TMS, M6x10	2	
54	HN08	HN, M8	2	
55	HN06	HN, M6	2	
56	PW08	PW, M8	1	
57	PW06	PW, M6	2	
58	SW06	SW, M6	1	

1-3-1 RH, BLOCK ARM ASS'Y T6-1-31000



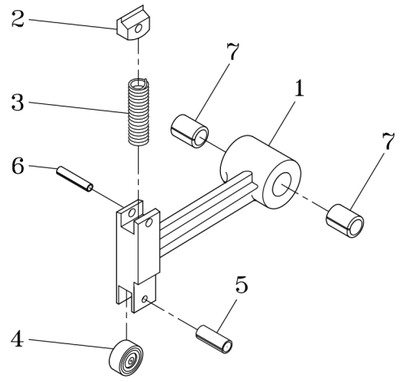
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-31110	RH, Block Arm	1	
2	T6-1-31120	Upper Cutter	1	
	T6-1-31120S	Upper Cutter (Stainless Steel Model)	1	
3	T6-1-31130	Upper Cutter Pin	1	
4	T6-1-31140	RH, Block Spring	1	
5	BR628ZZ	Bearing, 628ZZ	1	
6	SP0824	Spring Pin, 8x24	1	
51	HBS0835H	HBS, M8x35 (H)	2	
52	HN10	HN, M10	1	

1-3-2 CENTER BLOCK ARM ASS'Y T6-1-32000

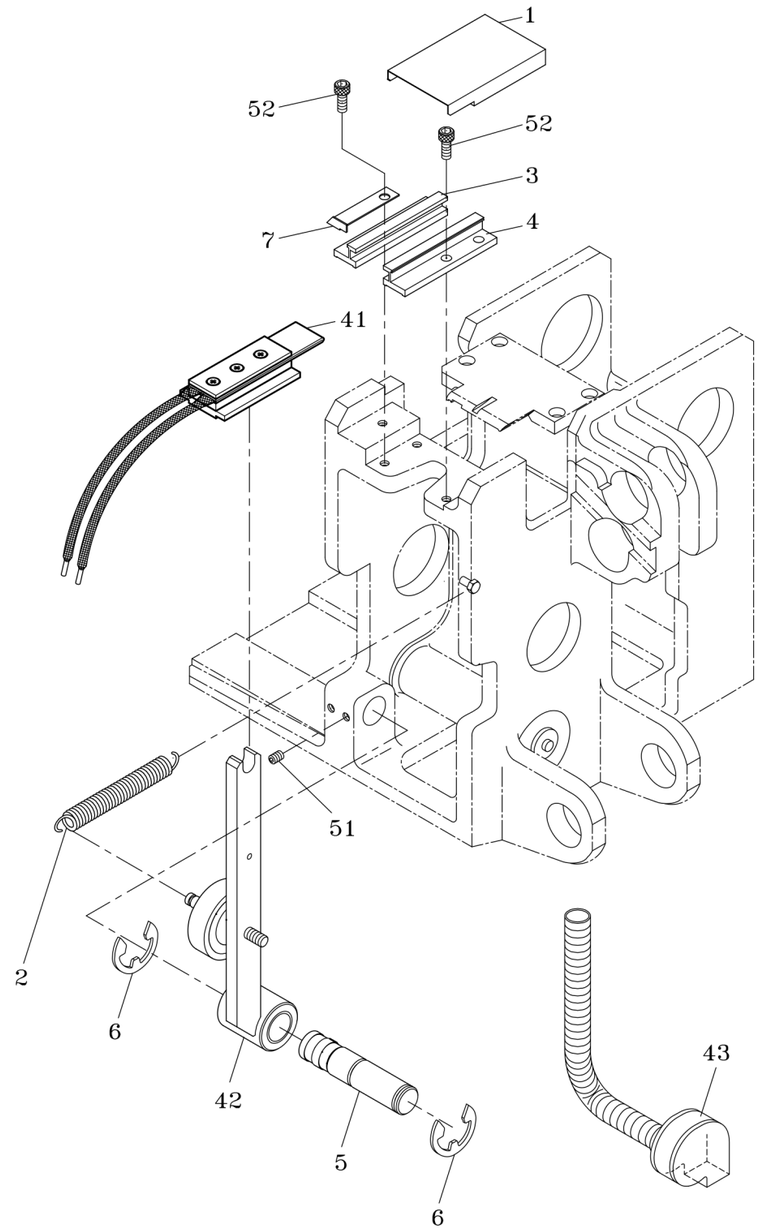


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-32110	Center Block Arm	1	
2	T6-1-32120	Universal Press	1	
	T6-1-32120S	Universal Press (Stainless Steel Model)	1	
3	T6-1-32130	Lower Cutter	1	
	T6-1-32130S	Lower Cutter (Stainless Steel Model)	1	
4	T6-1-32140	Cutter Spring Hook	1	
5	T6-1-32150	LH & Center Block Spring	1	
6	BR628ZZ	Bearing, 628ZZ	1	
7	SP0820	Spring Pin, 8x20	1	
8	SP0622	Spring Pin, 6x22	1	
9	MB2025	Metal Bush, 2025	1	
51	FMS0510S	FMS, M5x10 (SUS)	2	
52	PMS0610	PMS, M6x10	1	
53	PW06	PW, M6	1	
54	SW06	SW, M6	1	

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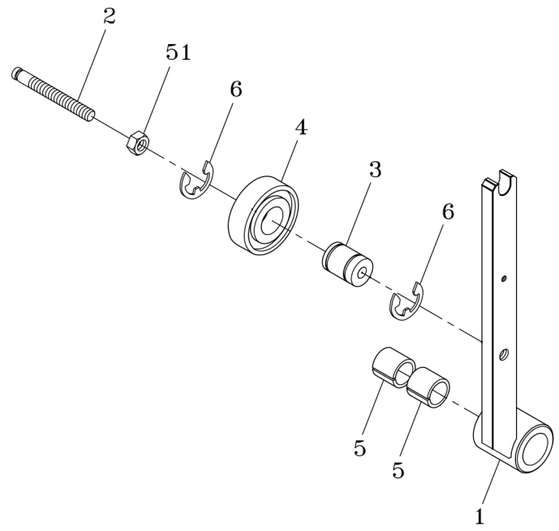


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-33110	LH, Block Arm	1	
2	T6-1-33120	Jaw Left	1	
3	T6-1-32150	LH & Center Block Spring	1	
4	BR628ZZ	Bearing, 628ZZ	1	
5	SP0820	Spring Pin, 8x20	1	
6	SP0622	Spring Pin, 6x22	1	
7	MB2020	Metal Bush, 2020	2	



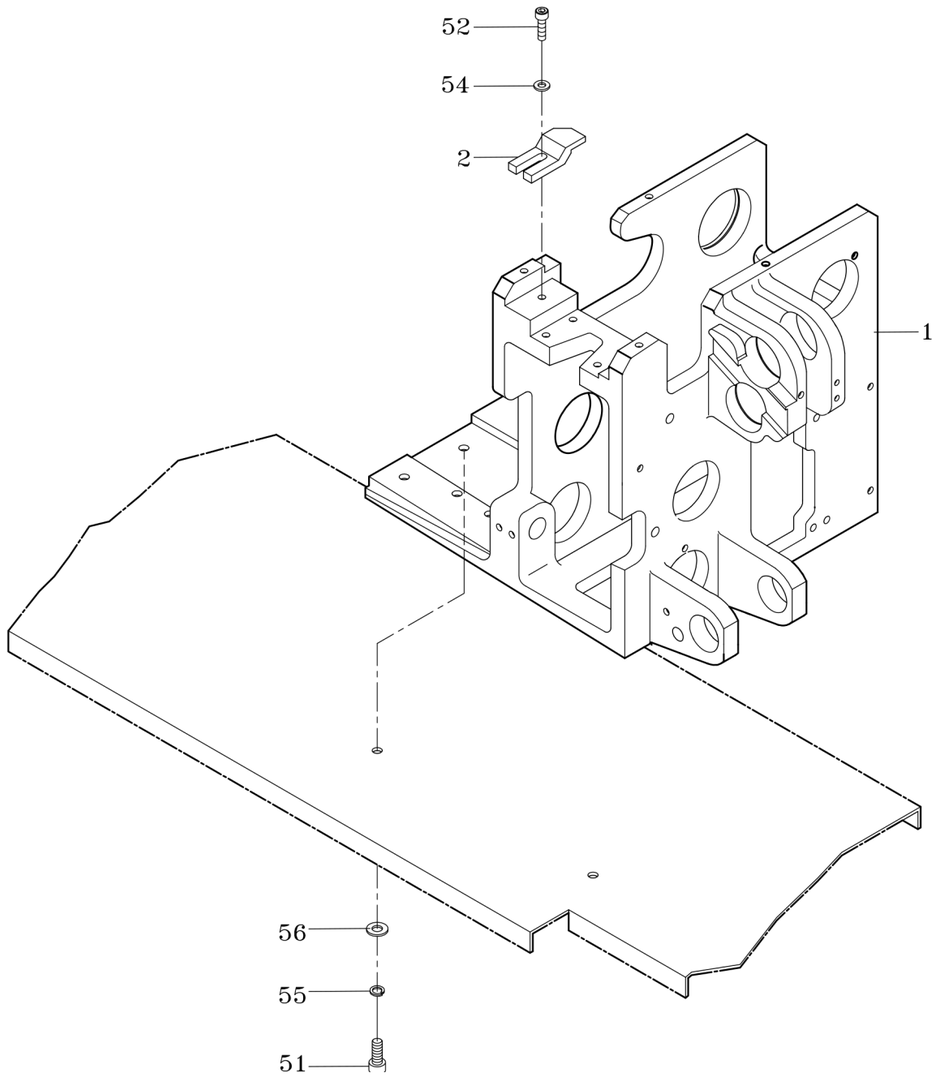
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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-40110	Heater Cover	1	
2	T6-1-40120	Heater Crank Spring	1	
3	T6-1-40130	Heater Slider Guide (L)	1	
4	T6-1-40140	Heater Slider Guide (R)	1	
5	T6-1-40150	Heater Crank Shaft	1	
6	ER15	Snap Ring, E-15	2	
7	T6-1-40170	Heater Stopper	1	
41	T6-1-41000	Heater Set	1	
42	T6-1-42000	Heater Crank Set	1	SEE PAGE 17
43	T6-1-43000	Smoke-exhaustion system, with active carbon filter. (OPTION)	1	SEE PAGE 63
	T6-1-43001	Smoke-exhaustion system, without active carbon filter. (OPTION)	1	SEE PAGE 63
51	HSS0610	HSS, M6x10	2	
52	HBS0615	HBS, M6x15	4	



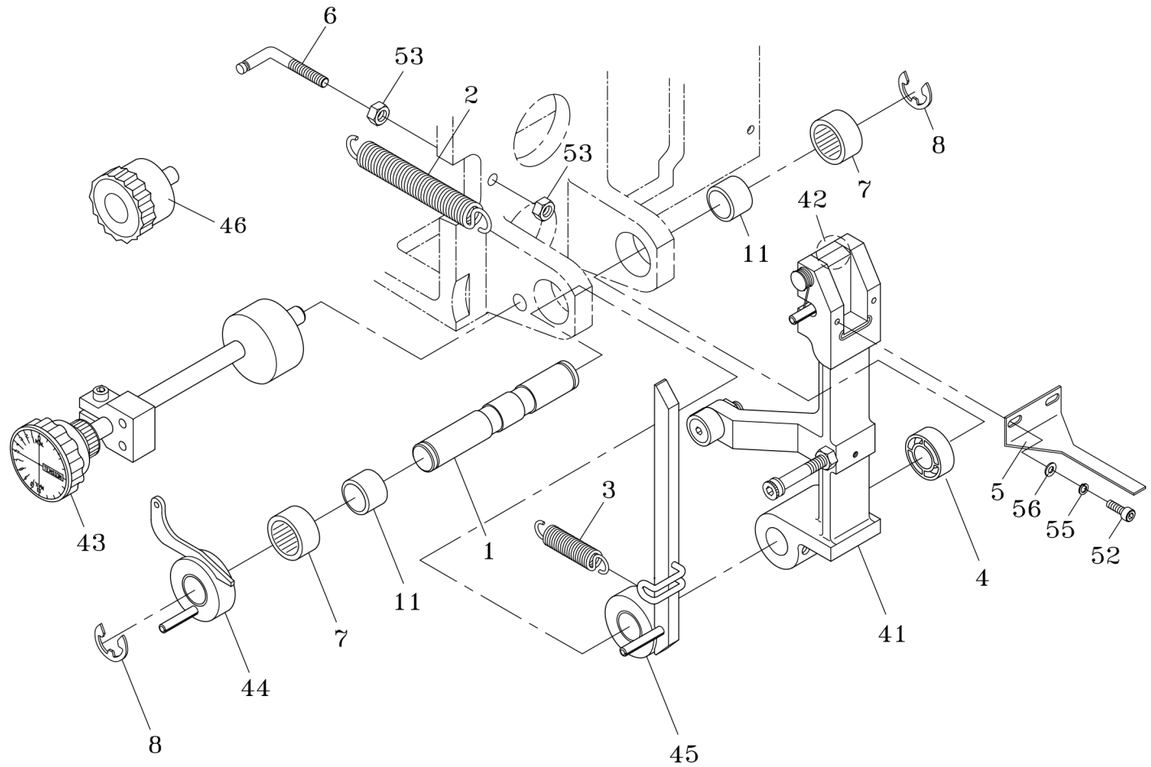
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-42110	Heater Crank	1	0000
2	T6-1-42120	Heater Bearing Shaft	1	
3	T6-1-42130	Heater Crank Collar	1	
5	BR6304ZZ	Bearing, 6304ZZ	1	
6	MB2015	Metal Bush, 2015	2	
7	ER15	Snap Ring, E-15	2	
51	HN08	HN, M8	1	

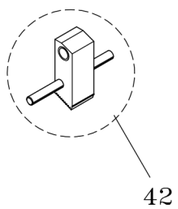
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1-5 CONTROL FRAME GROUP T6-1-50000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-50100	Control Frame	1	
2	T6-1-50110	Strap Width Block	1	
51	HBS0820	HBS, M8x20	4	
52	HBS0620	HBS, M6x20	1	
54	PW06	PW, M6	1	
55	SW08	SW, M8	4	
56	PW08	PW, M8	4	

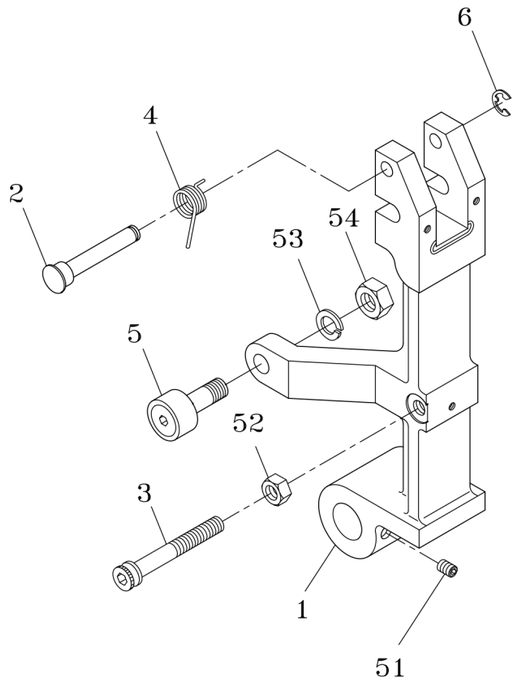




1-6 TENSION GROUP T6-1-60000

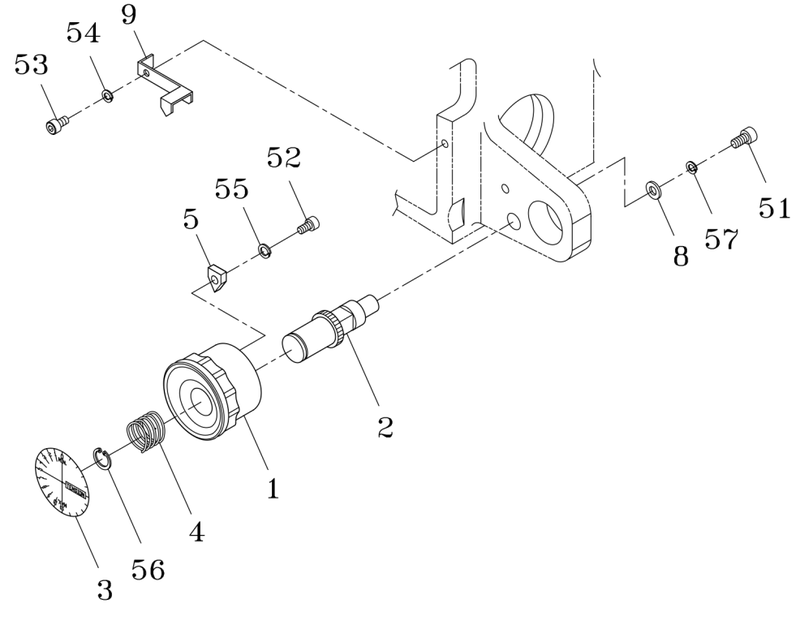
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-60110	Tension Arm Shaft	1	
2	T6-1-60120	Tension Arm Spring	1	
3	T6-1-60130	Tension Adjusting Arm Spring	1	
4	T6-1-60140	Tension Arm Spacer	1	
5	T6-1-60150	Strap Cover (For TP-6000)	1	
6	T6-1-60160	Tension Arm Spring Hook L-Type	1	
7	BRHK2516	Bearing, HK2516	2	
8	ER15	Snap Ring, E-15	2	
11	BRIR202517	Bearing, IR202517	2	
41	T6-1-61000	Tension Arm Ass'y	1	SEE PAGE 22
42	T6-1-62000	Tension Jaw Set	1	
	T6-1-62000S	Tension Jaw Set (Stainless Steel Model)	1	
43	T6-1-63001	Tension Adjusting Cam Ass'y	1	SEE PAGE 24
44	T6-1-64000	Tension Adjusting Set	1	SEE PAGE 25
45	T6-1-65000	Tension Adjusting Arm Set	1	SEE PAGE 26
46	T6-1-63000	Tension Adjusting Cam Ass'y (OPTION)	1	SEE PAGE 23
52	HBS0512	HBS, M5x12	2	
53	HN08	HN, M8	2	
55	SW05	SW, M5	2	
56	PW05	PW, M5	2	

1-6-1 TENSION ARM ASS'Y T6-1-61000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-61110	Tension Arm	1	
2	T6-1-61120	Tension Jaw Shaft	1	
3	T6-1-61130	Tension Arm Spring Hook I-Type	1	
4	T6-1-61140	Tension Jaw Spring	1	
5	T6-1-20250	Cam Follower, KR22xLL	1	
6	ER06	Snap Ring, E-6	1	
51	HSS0810	HSS, M8x10	2	
52	HN08	HN, M8	1	
53	SW10	SW, M10	1	
54	HN10	HN, M10	1	

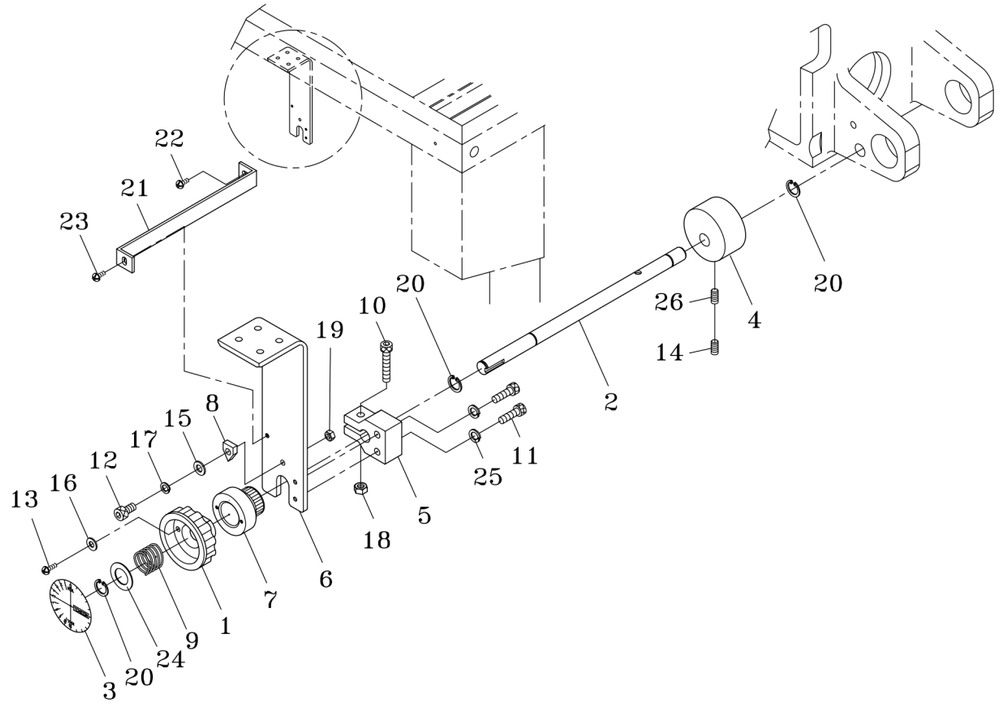
1-6-3 TENSION ADJUSTING ASS'Y T6-1-63000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-63110	Tension Adjusting Cam	1	
2	T6-1-63120	Tension Adjusting Shaft	1	
3	T6-1-63130	Plate (Tension Selector Knob)	1	
4	T6-1-63140	Tension Adjusting Cam Spring	1	
5	T6-1-63018	Tension Adjusting Cam Lock	1	
8	T6-1-63170	Tension ADJ Bolt Spacer	1	
9	T6-1-63180	Tension Indicated Arm	1	
51	HBS0620	HBS, M6x20	1	
52	HBS0515	HBS, M5x15	2	
53	PMS0408	PMS, M4x8	1	
54	SW04	SW, M4	1	
55	SW05	SW, M5	1	
56	SR20	Stop Ring, S-20	1	
57	SW06	SW, M6	1	

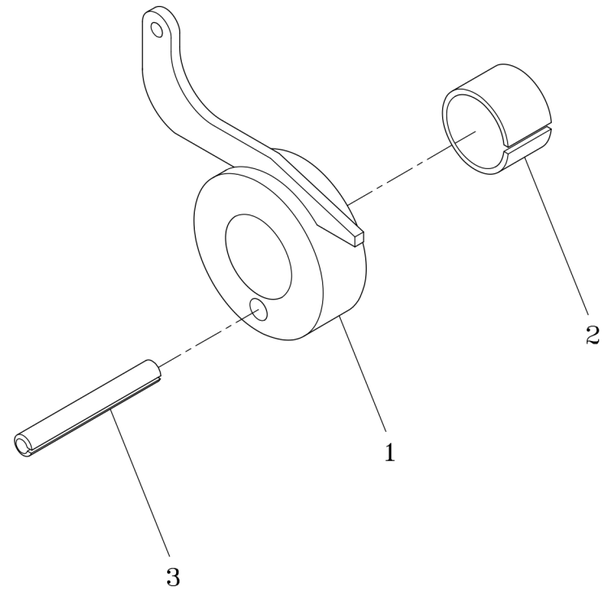
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1-6-3 TENSION ADJUSTING CAM ASS'Y T6-1-63001



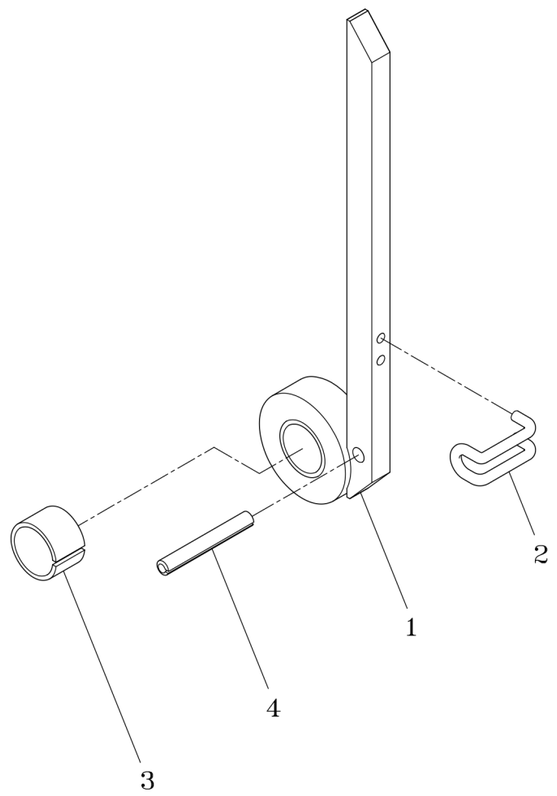
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-63011	Tension Adjusting Handle	1	
2	T6-1-63012	Tension Adjusting Shaft	1	
3	T6-1-63130	Plate (Tension Selector Knob)	1	
4	T6-1-63014	Tension Adjusting Cam	1	
5	T6-1-63015	Bush	1	
6	T6-1-63016	Support	1	
7	T6-1-63017	Stopper	1	
8	T6-1-63018	Tension Adjusting Cam Lock	1	
9	T6-1-63019	Spring	1	
10	HBS0625	HBS, M6x25	1	
11	HBS0620	HBS, M6x20	2	
12	HBS0516	HBS, M5x16	1	
13	PMS0412	PMS, M4x12	2	
14	HSS0608	HSS, M6x8	1	
15	PW05	PW, M5	1	
16	PW04	PW, M4	2	
17	SW05	SW, M5	1	
18	NTE06	NTE, M6	1	
19	HN05	HN, M5	1	
20	SR12	Stop Ring, S-12	3	
21	T6-1-63031	Bracket	1	
	T6-1-63031S	Bracket (Stainless Steel Model)	1	
22	PMS0408	PMS, M4x8	1	
23	PMS0508	PMS, M5x8	1	
24	T6-1-63034	Washer	1	
25	SW06	SW, M6	2	
26	HBS0610	HBS, M6x10	1	

1-6-4 TENSION ADJUSTING SET T6-1-64000

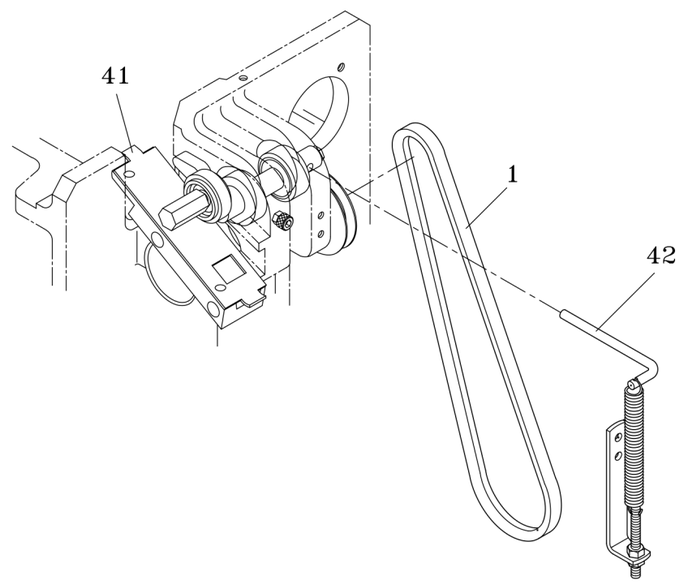


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-64110	Tension Adjusting	1	
2	MB2015	Metal Bush, 2015	1	
3	SP0645	Spring Pin, 6x45	1	

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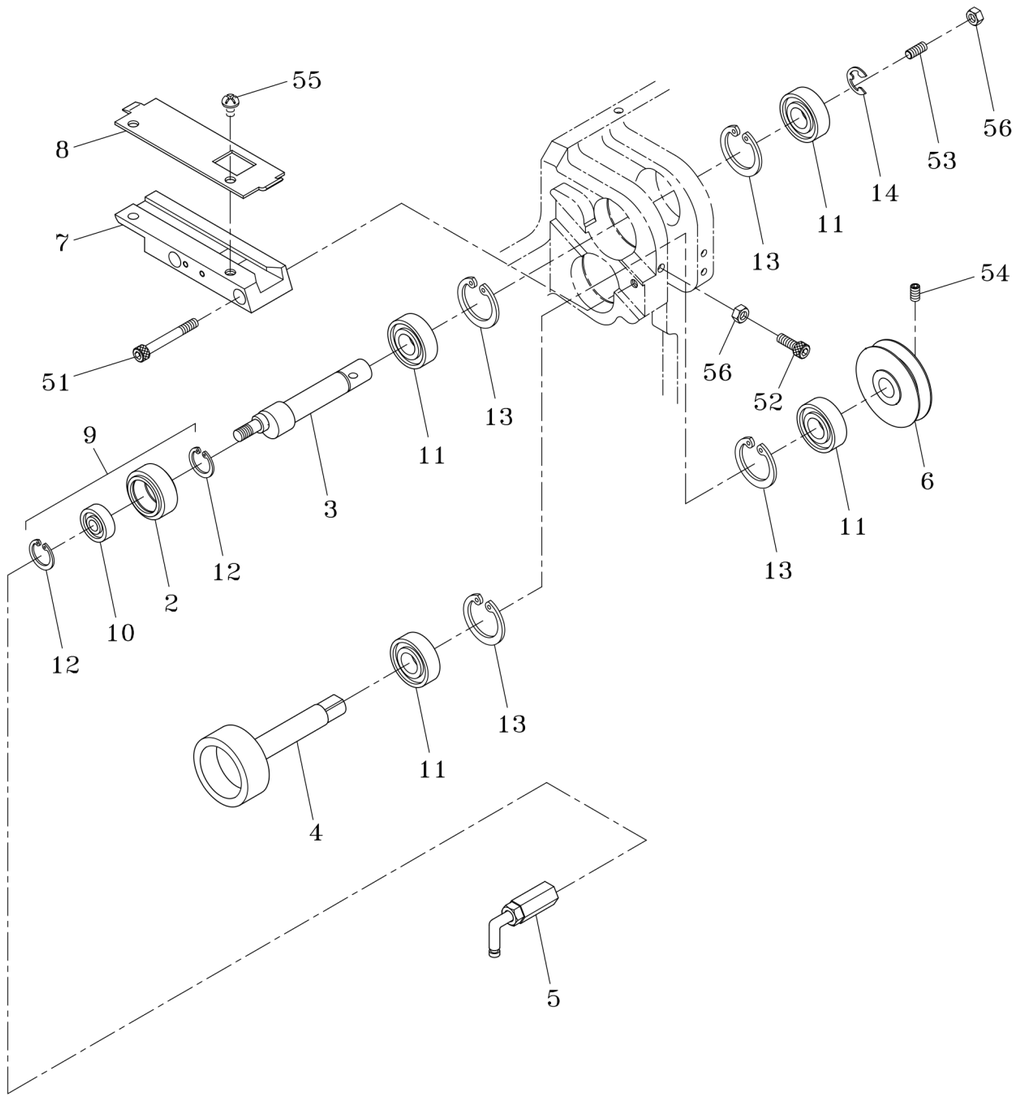


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-65110	Tension Adjusting Arm	1	
2	T6-1-65120	Tension Adjusting Arm Spring Hook	1	
3	MB2015	Metal Bush, 2015	1	
4	SP0645	Spring Pin, 6x45	1	



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-70110	V-Belt M-21	1	
41	T6-1-71000	Feed Ass'y (For 12mm)	1	SEE PAGE 28
	T6-1-71004	Feed Ass'y (For 9mm)	1	
	T6-1-71005	Feed Ass'y (For 15mm)	1	
42	T6-1-72000	Upper Adjusting Weight Set	1	SEE PAGE 30

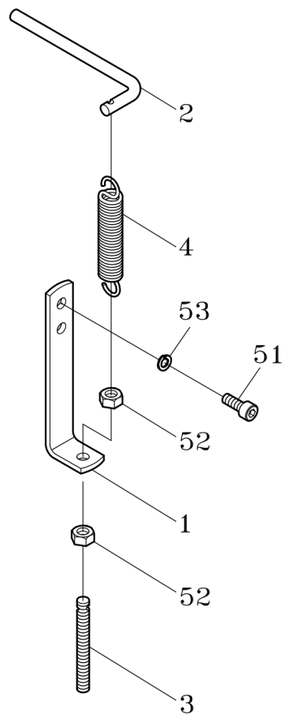
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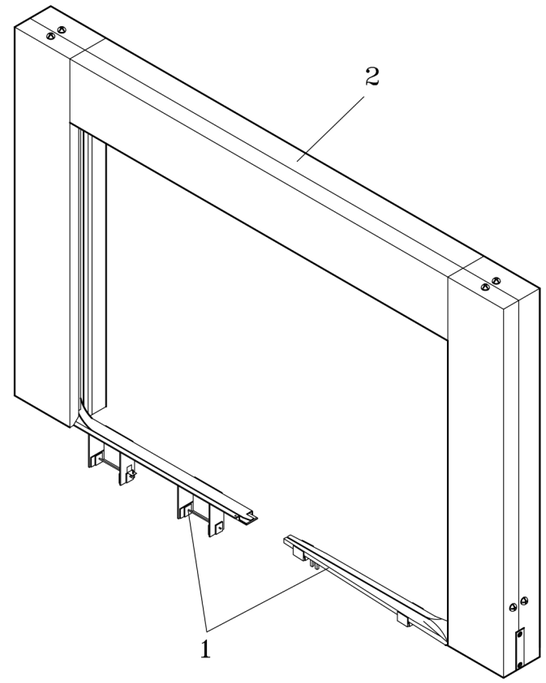
1-7-1 FEED ASS'Y T6-1-71000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-1-71000	Feed Ass'y (For 12mm)	1	
	T6-1-71004	Feed Ass'y (For 9mm)	1	
	T6-1-71005	Feed Ass'y (For 15mm)	1	
2	T6-1-71120	Upper Feed Roller (For 12mm)	1	
	T6-1-71120S	Upper Feed Roller (For 12mm)(Stainless Steel Model)	1	
	T6-1-71121	Upper Feed Roller (For 9mm)	1	
	T6-1-71121S	Upper Feed Roller (For 9mm)(Stainless Steel Model)	1	
	T6-1-71122	Upper Feed Roller (For 15mm)	1	
	T6-1-71122S	Upper Feed Roller (For 15mm)(Stainless Steel Model)	1	
3	T6-1-71130	Upper Feed Roller Shaft	1	
4	T6-1-71140	Feed Roller	1	
	T6-1-71140S	Feed Roller(Stainless Steel Model)	1	
5	T6-1-71150	Lever Holder	1	
6	T6-1-71160	Feed Roller Pulley	1	
7	T6-1-71170	Feed Shooter (For 12mm)	1	
	T6-1-71170S	Feed Shooter (For 12mm)(Stainless Steel Model)	1	
	T6-1-71171	Feed Shooter (For 9mm)	1	
	T6-1-71171S	Feed Shooter (For 9mm)(Stainless Steel Model)	1	
	T6-1-71172	Feed Shooter (For 15mm)	1	
	T6-1-71172S	Feed Shooter (For 15mm)(Stainless Steel Model)	1	
8	T6-1-71180	Feed Shooter Cover	1	
	T6-1-71180S	Feed Shooter Cover(Stainless Steel Model)	1	
9	T6-1-71190	Upper Feed Roller Ass'y (For 12mm)	1	
	T6-1-71191	Upper Feed Roller Ass'y (For 9mm)	1	
	T6-1-71192	Upper Feed Roller Ass'y (For 15mm)	1	
10	BR628ZZ	Bearing, 628ZZ	1	
11	BR6202ZZ	Bearing, 6202ZZ	4	
12	RR24	Snap Ring, H-24	2	
13	RR35	Snap Ring, H-35	4	
14	ER12	Snap Ring, E-12	1	
51	HBS0645H	HBS, M6x45 (H)	2	
	HBS0645HS	HBS, M6x45 (H)(Stainless Steel Model)	2	
52	HBS0615	HBS, M6x15	1	
53	HSS0615	HSS, M6x15	1	
54	HSS0610	HSS, M6x10	2	
55	PMS0610	PMS, M6x10	2	
	PMS0610S	PMS, M6x10(Stainless Steel Model)	2	
56	HN06	HN, M6	2	

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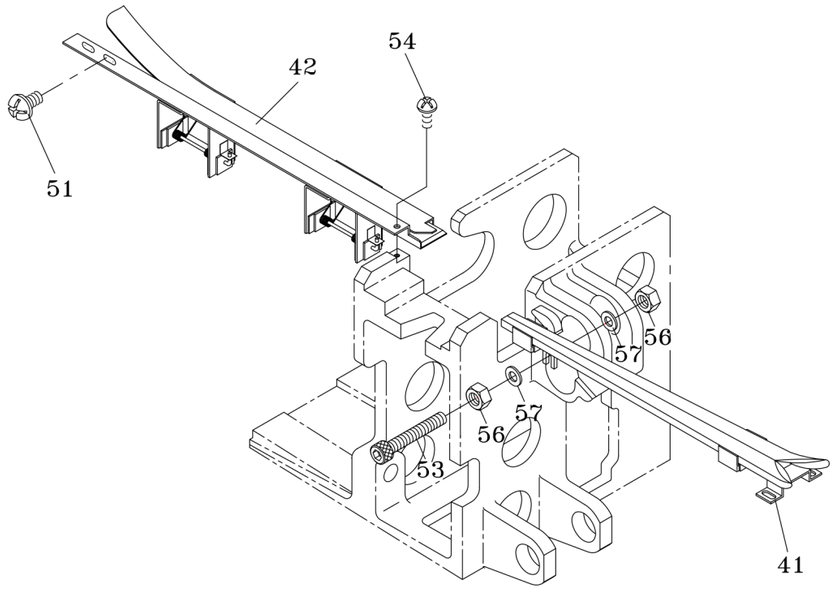


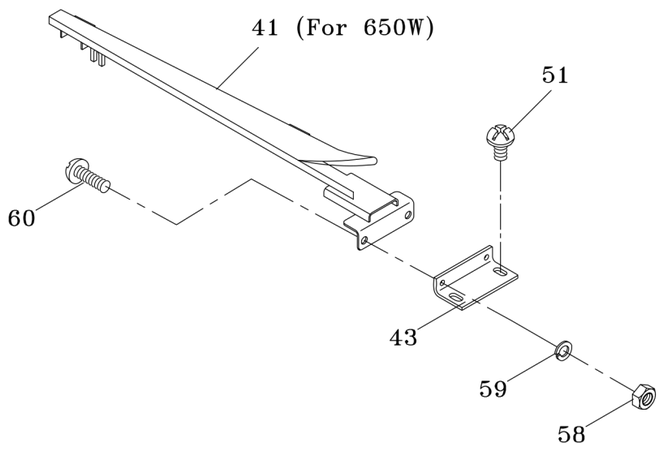
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-1-72110	Upper Adjusting Base	1	
2	T6-1-72120	Upper Adjusting Spring Hook	1	
3	T6-1-72130	Upper Adjusting Spring Rod	1	
4	T6-1-72140	Spring	1	
51	HBS0512	HBS, M5x12	2	
52	HN06	HN, M6	2	
53	SW05	SW, M5	2	



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-2-10000	Bandway Group (For 12mm)	1	SEE PAGE 32
	T6-2-10004	Bandway Group (For 9mm)	1	
	T6-2-10010	Bandway Group (For 15mm)	1	
2	T6-2-20000	Chute Arch Group	1	SEE PAGE 35

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2-1 BANDWAY GROUP T6-2-10000

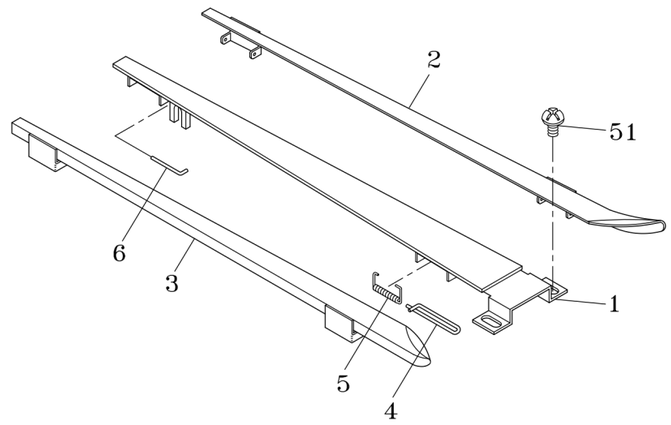
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-2-10000	Bandway Group (For 12mm)	1	
	T6-2-10004	Bandway Group (For 9mm)	1	
	T6-2-10010	Bandway Group (For 15mm)		
41	T6-2-11000	RH Bandway Ass'y (For 850W, 12mm)	1	SEE PAGE 33
	T6-2-11001	RH Bandway Ass'y (For 850W, 9mm)	1	
	T6-2-11002	RH Bandway Ass'y (For 850W, 15mm)	1	
	T6-2-11010	RH Bandway Ass'y (For 650W, 12mm)	1	
	T6-2-11011	RH Bandway Ass'y (For 650W, 9mm)	1	
	T6-2-11012	RH Bandway Ass'y (For 650W, 15mm)	1	
42	T6-2-12000	LH Bandway Ass'y (For 850W, 12mm,15mm)	1	SEE PAGE 34
	T6-2-12001	LH Bandway Ass'y (For 850W, 9mm)	1	
	T6-2-12010	LH Bandway Ass'y (For 650W, 12mm, 15mm)	1	
	T6-2-12011	LH Bandway Ass'y (For 650W, 9mm)	1	
	T6-2-12020	LH Bandway Ass'y (For 1050W, 12mm, 15mm)	1	
	T6-2-12021	LH Bandway Ass'y (For 1050W, 9mm)	1	
	T6-2-12030	LH Bandway Ass'y (For 1250W, 12mm, 15mm)	1	
	T6-2-12031	LH Bandway Ass'y (For 1250W, 9mm)	1	
	T6-2-12040	LH Bandway Ass'y (For 1450W, 12mm, 15mm)	1	
	T6-2-12041	LH Bandway Ass'y (For 1450W, 9mm)	1	
	T6-2-12050	LH Bandway Ass'y (For 1650W, 12mm, 15mm)	1	
	T6-2-12051	LH Bandway Ass'y (For 1650W, 9mm)	1	
	T6-2-12060	LH Bandway Ass'y (For 1850W, 12mm, 15mm)	1	
	T6-2-12061	LH Bandway Ass'y (For 1850W, 9mm)	1	
	T6-2-12070	LH Bandway Ass'y (For 2050W, 12mm, 15mm)	1	
	T6-2-12071	LH Bandway Ass'y (For 2050W, 9mm)	1	
	T6-2-12080	LH Bandway Ass'y (For 2250W, 12mm, 15mm)	1	
	T6-2-12081	LH Bandway Ass'y (For 2250W, 9mm)	1	
43	T6-2-10670	Bracket (For 650W)	1	

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2-1 BANDWAY GROUP T6-2-10000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
51	TMS0608	TMS, M6x8	2	
	TMS0608	TMS, M6x8 (For 650W)	4	
53	HBS0650	HBS, M6x50	1	
54	TMS0508	TMS, M5x8	1	
56	HN06	HN, M6	2	
	HN06	HN, M6 (For 650W)	4	
57	PW06A	PW, M6(A)	2	
58	NTE06	NTE, M6	2	
	NTE06S	NTE, M6 (Stainless Steel Model)	2	
59	SW06	SW, M6 (For 650W)	2	
	SW06S	SW, M6 (For 650W) (Stainless Steel Model)	2	
60	TMS0612	TMS, M6x12 (For 650W)	2	
	TMS0612S	TMS, M6x12 (For 650W) (Stainless Steel Model)	2	

2-1-1 RH BANDWAY ASS'Y T6-2-11000

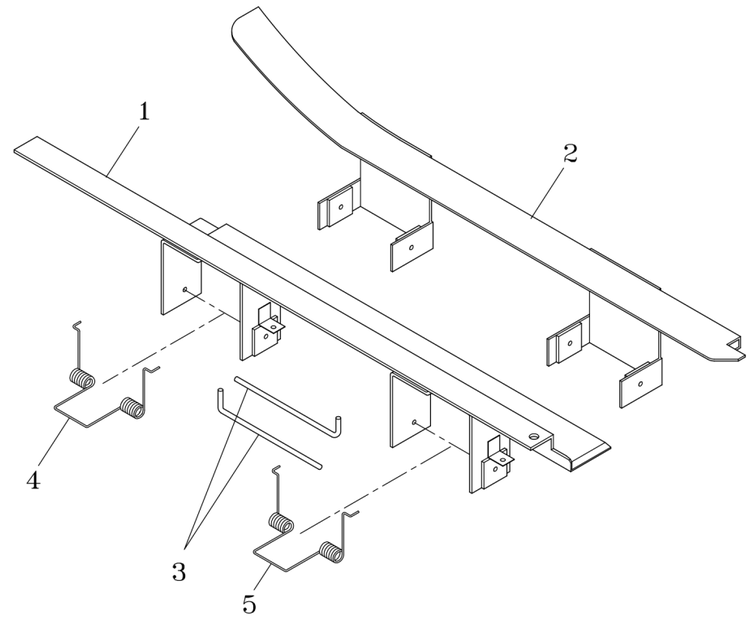


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-2-11000	RH Bandway Ass'y (For 850W, 12mm)	1	
	T6-2-11001	RH Bandway Ass'y (For 850W, 9mm)	1	
	T6-2-11002	RH Bandway Ass'y (For 850W, 15mm)	1	
	T6-2-11010	RH Bandway Ass'y (For 650W, 12mm)	1	
	T6-2-11011	RH Bandway Ass'y (For 650W, 9mm)	1	
	T6-2-11012	RH Bandway Ass'y (For 650W, 15mm)	1	
1	T6-2-11110	RH Bandway (For 850W, 12mm)	1	
	T6-2-11111	RH Bandway (For 850W, 9mm)	1	
	T6-2-11114	RH Bandway (For 850W, 15mm)	1	
	T6-2-11112	RH Bandway (For 650W, 12mm)	1	
	T6-2-11113	RH Bandway (For 650W, 9mm)	1	
	T6-2-11115	RH Bandway (For 650W, 15mm)	1	
2	T6-2-11120	RH Bandway Rear Flap (For 850W, 12mm)	1	
	T6-2-11121	RH Bandway Rear Flap (For 850W, 9mm)	1	
	T6-2-11124	RH Bandway Rear Flap (For 850W, 15mm)	1	
	T6-2-11122	RH Bandway Rear Flap (For 650W, 12mm)	1	
	T6-2-11123	RH Bandway Rear Flap (For 650W, 9mm)	1	
	T6-2-11125	RH Bandway Rear Flap (For 650W, 15mm)	1	
3	T6-2-11130	RH Bandway Front Flap (For 850W, 12mm)	1	
	T6-2-11131	RH Bandway Front Flap (For 850W, 9mm)	1	
	T6-2-11134	RH Bandway Front Flap (For 850W, 15mm)	1	
	T6-2-11132	RH Bandway Front Flap (For 650W, 12mm)	1	
	T6-2-11133	RH Bandway Front Flap (For 650W, 15mm)	1	

2-1 BANDWAY GROUP T6-2-11000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
4	T6-2-11140	RH Bandway Flap Pin (Rear)	2	
5	T6-2-11150	RH Bandway Flap Spring (For 850W)	4	
		RH Bandway Flap Spring (For 650W)	2	
6	T6-2-11160	RH Bandway Flap Pin (Front) (For 850W)	4	
		RH Bandway Flap Pin (Front) (For 650W)	2	
51	TMS0608	TMS, M6x8	2	

2-1-2 LH BANDWAY ASS'Y T6-2-12000

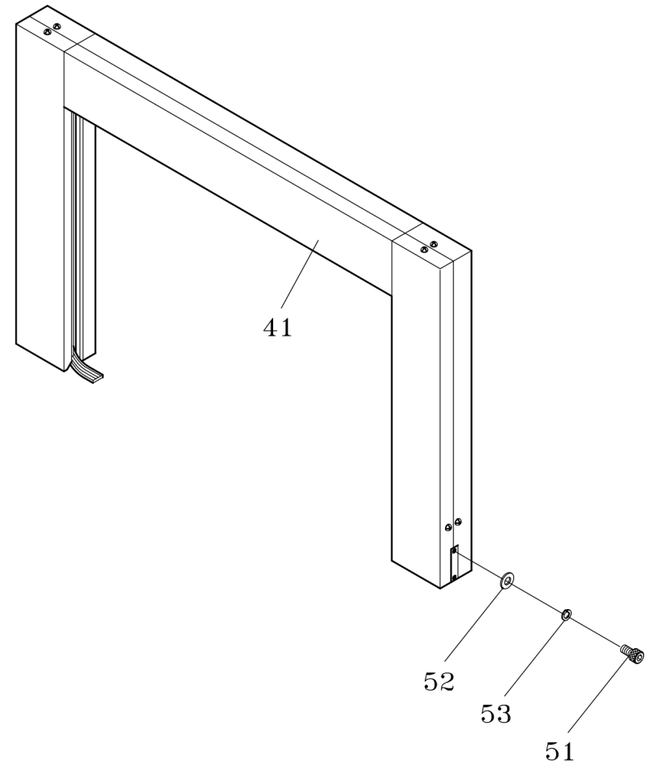


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-2-12110	LH Bandway (For 850W, 12mm, 15mm)	1	
	T6-2-12200	LH Bandway (For 850W, 9mm)	1	
	T6-2-12111	LH Bandway (For 650W, 12mm, 15mm)	1	
	T6-2-12201	LH Bandway (For 650W, 9mm)	1	
	T6-2-12112	LH Bandway (For 1050W, 12mm, 15mm)	1	
	T6-2-12202	LH Bandway (For 1050W, 9mm)	1	
	T6-2-12113	LH Bandway (For 1250W, 12mm, 15mm)	1	
	T6-2-12203	LH Bandway (For 1250W, 9mm)	1	
	T6-2-12114	LH Bandway (For 1450W, 12mm, 15mm)	1	
	T6-2-12204	LH Bandway (For 1450W, 9mm)	1	
	T6-2-12115	LH Bandway (For 1650W, 12mm, 15mm)	1	
	T6-2-12205	LH Bandway (For 1650W, 9mm)	1	
	T6-2-12116	LH Bandway (For 1850W, 12mm, 15mm)	1	
	T6-2-12206	LH Bandway (For 1850W, 9mm)	1	
	T6-2-12117	LH Bandway (For 2050W, 12mm, 15mm)	1	
	T6-2-12207	LH Bandway (For 2050W, 9mm)	1	
	T6-2-12118	LH Bandway (For 2250W, 12mm, 15mm)	1	
	T6-2-12208	LH Bandway (For 2250W, 9mm)	1	

2-1-2 LH BANDWAY ASS'Y T6-2-12000

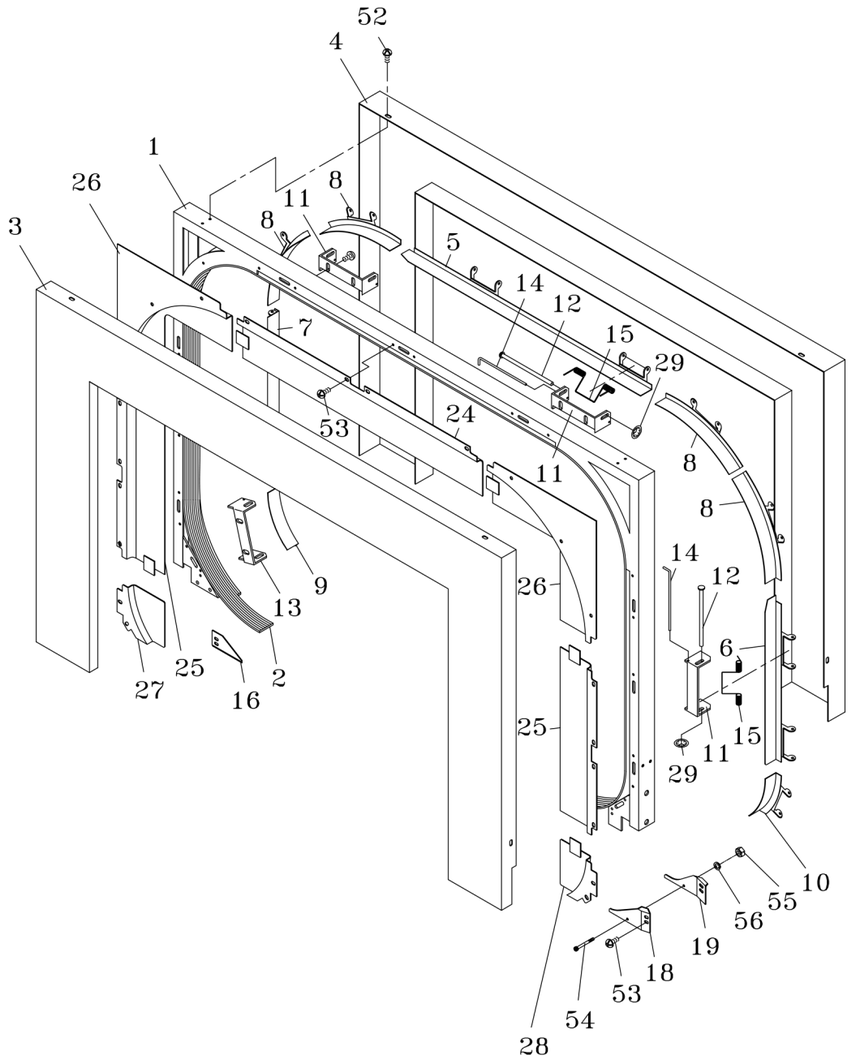
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
2	T6-2-12120	LH Bandway Flap (For 850W, 12mm, 15mm)	1	
	T6-2-12210	LH Bandway Flap (For 850W, 9mm)	1	
	T6-2-12121	LH Bandway Flap (For 650W, 12mm, 15mm)	1	
	T6-2-12211	LH Bandway Flap (For 650W, 9mm)	1	
	T6-2-12122	LH Bandway Flap (For 1050W, 12mm, 15mm)	1	
	T6-2-12212	LH Bandway Flap (For 1050W, 9mm)	1	
	T6-2-12123	LH Bandway Flap (For 1250W, 12mm, 15mm)	1	
	T6-2-12213	LH Bandway Flap (For 1250W, 9mm)	1	
	T6-2-12124	LH Bandway Flap (For 1450W, 12mm, 15mm)	1	
	T6-2-12214	LH Bandway Flap (For 1450W, 9mm)	1	
	T6-2-12125	LH Bandway Flap (For 1650W, 12mm, 15mm)	1	
	T6-2-12215	LH Bandway Flap (For 1650W, 9mm)	1	
	T6-2-12126	LH Bandway Flap (For 1850W, 12mm, 15mm)	1	
	T6-2-12216	LH Bandway Flap (For 1850W, 9mm)	1	
	T6-2-12127	LH Bandway Flap (For 2050W, 12mm)	1	
	T6-2-12217	LH Bandway Flap (For 2050W, 9mm)	1	
	T6-2-12128	LH Bandway Flap (For 2250W, 12mm, 15mm)	1	
	T6-2-12218	LH Bandway Flap (For 2250W, 9mm)	1	
3	T6-2-12130	LH Bandway Flap Pin (For 650W~1050W)	2	
		LH Bandway Flap Pin (For 1250W~1450W)	3	
		LH Bandway Flap Pin (For 1650W~2250W)	4	
4	T6-2-12140	LH Bandway Flap Spring (For 650~1050W)	1	
		LH Bandway Flap Spring (For 1250~1450W)	2	
		LH Bandway Flap Spring (For 1650~2250W)	3	
5	T6-2-12150	LH Bandway Flap Spring	1	

2-2 CHUTE ARCH GROUP T6-2-20000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
41	T6-2-21000	Arch Ass'y	1	SEE PAGE 36
51	HBS0816	HBS, M8x16	4	
	HBS0816S	HBS, M8x16 (Stainless Steel Model)	4	
52	PW08A	PW, M8 (A)	4	
	PW08AS	PW, M8 (A) (Stainless Steel Model)	4	
53	SW08	SW, M8	4	
	SW08S	SW, M8 (Stainless Steel Model)	4	

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2-2-1 ARCH ASS'Y T6-2-21000

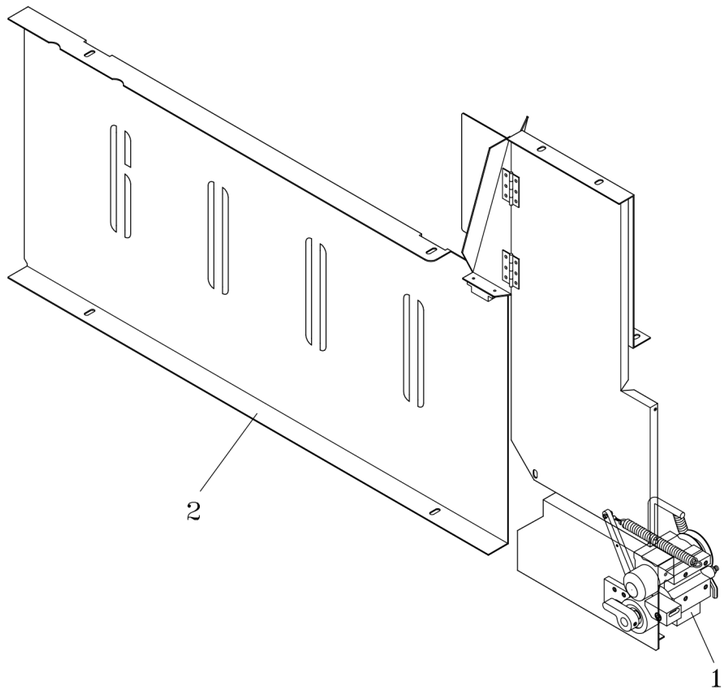
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-2-20110	Arch Frame (850W x 600H)	1	
	T6-2-20110S	Arch Frame (850W x 600H)(Stainless Steel Model)	1	
2	T6-2-20120	Arch Bandway (850W x 600H)	1	
3	T6-2-20130	Arch Cover, Front (850W x 600H)	1	
	T6-2-20130S	Arch Cover, Front (850W x 600H) (Stainless Steel Model)	1	
4	T6-2-20140	Arch Cover, Rear (850W x 600H)	1	
	T6-2-20140S	Arch Cover, Rear (850W x 600H) (Stainless Steel Model)	1	
5	T6-2-20150	Upper Guide Rail (850W)	1	
	T6-2-20150S	Upper Guide Rail (850W) (Stainless Steel Model)	1	
	T6-2-20151	Upper Guide Rail (1050W)	1	
	T6-2-20151S	Upper Guide Rail (1050W) (Stainless Steel Model)	1	
	T6-2-20152	Upper Guide Rail (1250W)	1	
	T6-2-20152S	Upper Guide Rail (1250W) (Stainless Steel Model)	1	
	T6-2-20153	Upper Guide Rail (1450W)	1	
	T6-2-20153S	Upper Guide Rail (1450W)(Stainless Steel Model)	1	
	T6-2-20154	Upper Guide Rail (1650W)	1	
	T6-2-20154S	Upper Guide Rail (1650W)(Stainless Steel Model)	1	
	T6-2-20155	Upper Guide Rail (1850W)	1	
	T6-2-20155S	Upper Guide Rail (1850W) (Stainless Steel Model)	1	
	T6-2-20156	Upper Guide Rail (2050W)	1	
	T6-2-20156S	Upper Guide Rail (2050W)(Stainless Steel Model)	1	
	T6-2-20157	Upper Guide Rail (2250W)	1	
	T6-2-20157S	Upper Guide Rail (2250W) (Stainless Steel Model)	1	
	T6-2-20159	Upper Guide Rail (650W)	1	
	T6-2-20159S	Upper Guide Rail (650W) (Stainless Steel Model)	1	
6	T6-2-20160	RH Side Guide Rail (600H)	1	
	T6-2-20160S	RH Side Guide Rail (600H) (Stainless Steel Model)	1	
	T6-2-20161	RH Side Guide Rail (800H)	1	
	T6-2-20161S	RH Side Guide Rail (800H) (Stainless Steel Model)	1	
	T6-2-20162	RH Side Guide Rail (1000H)	1	
	T6-2-20162S	RH Side Guide Rail (1000H) (Stainless Steel Model)	1	
	T6-2-20163	RH Side Guide Rail (1200H)	1	
	T6-2-20163S	RH Side Guide Rail (1200H) (Stainless Steel Model)	1	
	T6-2-20164	RH Side Guide Rail (1400H)	1	
	T6-2-20164S	RH Side Guide Rail (1400H) (Stainless Steel Model)	1	
	T6-2-20169	RH Side Guide Rail (400H)	1	
	T6-2-20169S	RH Side Guide Rail (400H) (Stainless Steel Model)	1	
7	T6-2-20170	LH Side Guide Rail (600H)	1	
	T6-2-20170S	LH Side Guide Rail (600H) (Stainless Steel Model)	1	
	T6-2-20171	LH Side Guide Rail (800H)	1	
	T6-2-20171S	LH Side Guide Rail (800H) (Stainless Steel Model)	1	
	T6-2-20172	LH Side Guide Rail (1000H)	1	

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-2-20172S	LH Side Guide Rail (1000H) (Stainless Steel Model)	1	
	T6-2-20173	LH Side Guide Rail (1200H)	1	
	T6-2-20173S	LH Side Guide Rail (1200H) (Stainless Steel Model)	1	
	T6-2-20174	LH Side Guide Rail (1400H)	1	
	T6-2-20174S	LH Side Guide Rail (1400H) (Stainless Steel Model)	1	
	T6-2-20179	LH Side Guide Rail (400H)	1	
	T6-2-20179S	LH Side Guide Rail (400H) (Stainless Steel Model)	1	
8	T6-2-20180	Corner Guide Rail, Upper	4	
	T6-2-20180S	Corner Guide Rail, Upper (Stainless Steel Model)	4	
9	T6-2-20190	Corner Guide Rail, Lower (LH)	1	
	T6-2-20190S	Corner Guide Rail, Lower (LH) (Stainless Steel Model)	1	
10	T6-2-20200	Corner Guide Rail, Lower (RH)	1	
	T6-2-20200S	Corner Guide Rail, Lower (RH) (Stainless Steel Model)	1	
11	T6-2-20210	Guide Rail Hinge (1)	11	
12	T6-2-20220	K-Type Guide Rail Hinge Shaft	12	
13	T6-2-20230	Guide Rail Hinge (2)	1	
14	T6-2-20240	Guide Rail Hinge Shaft	11	
15	T6-2-21250	Arch Guide Rail Spring	11	
16	T6-2-21260	Guiding Angle, LH Front	1	
	T6-2-21260S	Guiding Angle, LH Front (Stainless Steel Model)	1	
18	T6-2-21280	Guiding Angle, RH Front	1	
	T6-2-21280S	Guiding Angle, RH Front (Stainless Steel Model)	1	
19	T6-2-21290	Guiding Angle, RH Rear	1	
	T6-2-21290S	Guiding Angle, RH Rear (Stainless Steel Model)	1	
24	T6-2-20340	Back Guide Plate, Upper (850W)	1	
	T6-2-20340S	Back Guide Plate, Upper (850W)(Stainless Steel Model)	1	
	T6-2-20341	Back Guide Plate, Upper (1050W)	1	
	T6-2-20341S	Back Guide Plate, Upper (1050W) (Stainless Steel Model)	1	
	T6-2-20342	Back Guide Plate, Upper (1250W)	1	
	T6-2-20342S	Back Guide Plate, Upper (1250W) (Stainless Steel Model)	1	
	T6-2-20343	Back Guide Plate, Upper (1450W)	1	
	T6-2-20343S	Back Guide Plate, Upper (1450W) (Stainless Steel Model)	1	
	T6-2-20344	Back Guide Plate, Upper (1650W)	1	
	T6-2-20344S	Back Guide Plate, Upper (1650W) (Stainless Steel Model)	1	
	T6-2-20345	Back Guide Plate, Upper (1850W)	1	
	T6-2-20345S	Back Guide Plate, Upper (1850W) (Stainless Steel Model)	1	
	T6-2-20346	Back Guide Plate, Upper (2050W)	1	
	T6-2-20346S	Back Guide Plate, Upper (2050W) (Stainless Steel Model)	1	
	T6-2-20347	Back Guide Plate, Upper (2250W)	1	
	T6-2-20347S	Back Guide Plate, Upper (2250W) (Stainless Steel Model)	1	

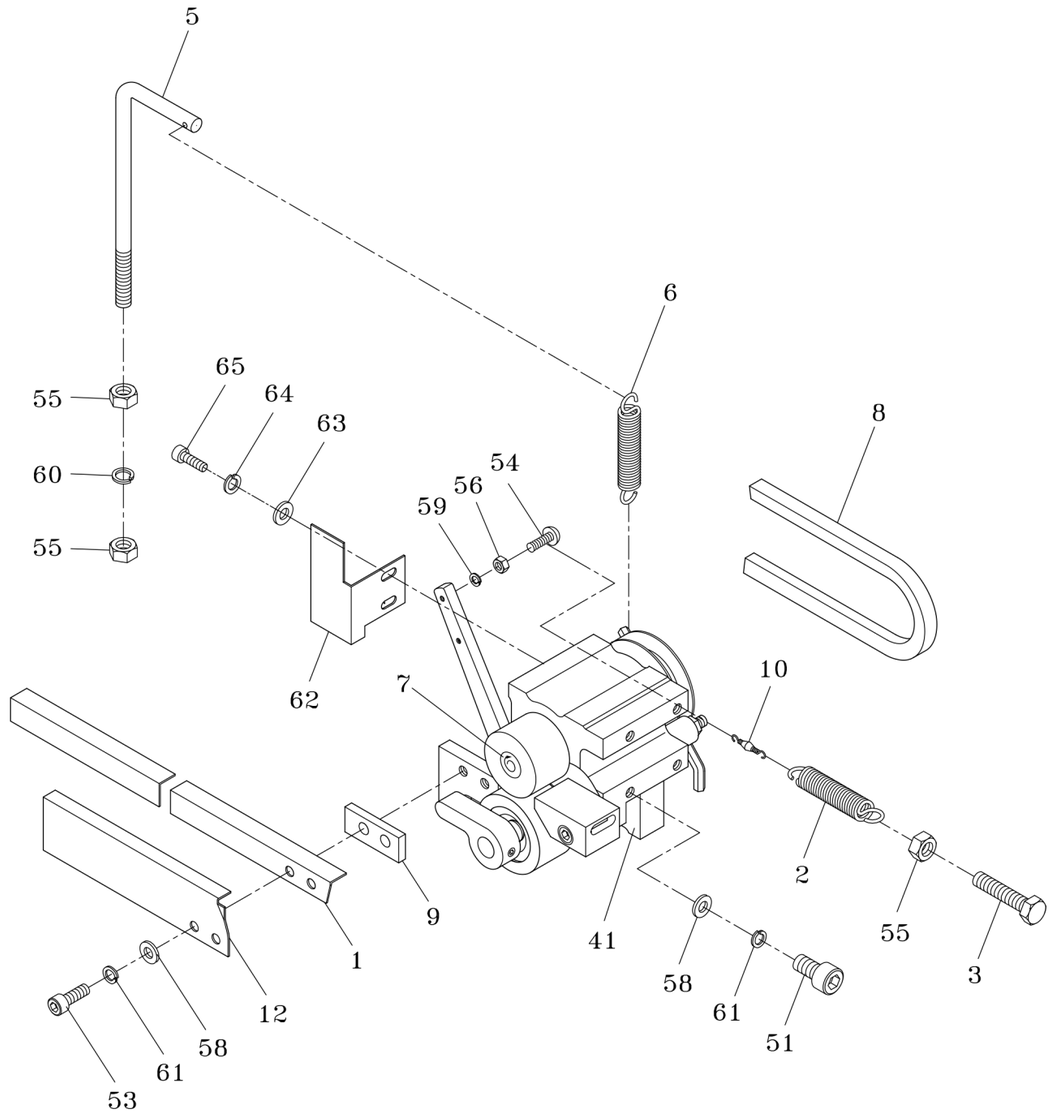
2-2-1 ARCH ASS'Y T6-2-21000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
25	T6-2-21350	Back Guide Plate, Side (600H)	2	
	T6-2-21350S	Back Guide Plate, Side (600H) (Stainless Steel Model)	2	
	T6-2-21351	Back Guide Plate, Side (800H)	2	
	T6-2-21351S	Back Guide Plate, Side (800H) (Stainless Steel Model)	2	
	T6-2-21352	Back Guide Plate, Side (1000H)	2	
	T6-2-21352S	Back Guide Plate, Side (1000H) (Stainless Steel Model)	2	
	T6-2-21353	Back Guide Plate, Side (1200H)	2	
	T6-2-21353S	Back Guide Plate, Side (1200H) (Stainless Steel Model)	2	
	T6-2-21354	Back Guide Plate, Side (1400H)	2	
	T6-2-21354S	Back Guide Plate, Side (1400H) (Stainless Steel Model)	2	
	T6-2-21359	Back Guide Plate, Side (400H)	2	
	T6-2-21359S	Back Guide Plate, Side (400H) (Stainless Steel Model)	2	
26	T6-2-21360	Back Guide Plate, Corner Upper	2	
	T6-2-21360S	Back Guide Plate, Corner Upper (Stainless Steel Model)	2	
27	T6-2-21370	Back Guide Plate, LH Lower	1	
	T6-2-21370S	Back Guide Plate, LH Lower (Stainless Steel Model)	1	
28	T6-2-21380	Back Guide Plate, RH Lower	1	
	T6-2-21380S	Back Guide Plate, RH Lower (Stainless Steel Model)	1	
29	PN04	PN, ∮4	12	
	PN04S	PN, ∮4 (SUS) (Option)	12	
	PN04S	PN, ∮4 (Stainless Steel Model)	12	
52	TMS0508S	TMS, M5x8 (SUS)	8	
53	TMS0408	TMS, M4x8	72	
	TMS0408S	TMS, M4x8 (Stainless Steel Model)	72	
54	HBS0440H	HBS, M4x40 (H)	1	
	HBS0440HS	HBS, M4x40 (H) (Stainless Steel Model)	1	
55	HN04	HN, M4	1	
	HN04S	HN, M4 (Stainless Steel Model)	1	
56	SW04	SW, M4	1	
	SW04S	SW, M4 (Stainless Steel Model)	1	

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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-3-90004	Accumulator Unit (For 12mm)	1	
	T6-3-90005	Accumulator Unit (For 15mm)	1	
	T6-3-90008	Accumulator Unit (For 9mm)	1	
1	T6-3-10000	Accumulator Group (For 12mm)	1	SEE PAGE 39
	T6-3-10003	Accumulator Group (For 9mm)	1	
	T6-3-10004	Accumulator Group (For 15mm)	1	
2	T6-3-20000	Accumulator Box Group (For 12mm)	1	SEE PAGE 43
	T6-3-20003	Accumulator Box Group (For 9mm)	1	
	T6-3-20004	Accumulator Box Group (For 15mm)	1	

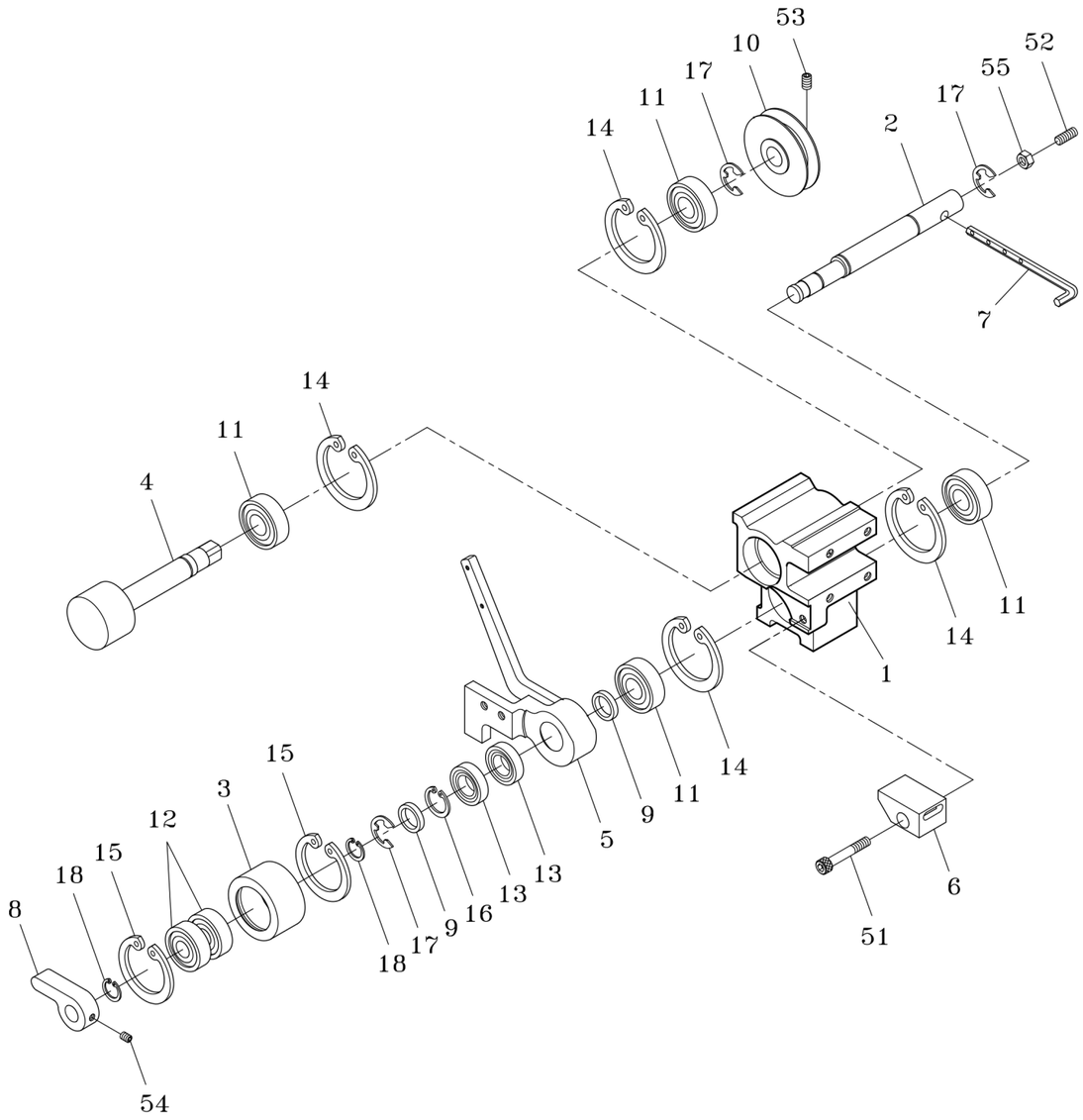


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3-1 ACCUMULATOR GROUP T6-3-10000

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-3-10000	Accumulator Group (For 12mm)	1	
	T6-3-10003	Accumulator Group (For 9mm)	1	
	T6-3-10004	Accumulator Group (For 15mm)	1	
1	T6-3-10110	Balance Bar (For 12mm)	1	
	T6-3-10111	Balance Bar (For 9mm)	1	
	T6-3-10112	Balance Bar (For 15mm)	1	
2	T6-3-10120	Accumulator Balance Spring	1	
3	T6-3-10130	Accumulator Adjusting Bolt	1	
	T6-3-10130S	Accumulator Adjusting Bolt (Stainless Steel Model)	1	
5	T6-3-10150	Accumulator Spring Adjusting	1	
6	T6-1-72140	Spring	1	
7	T6-3-10170	Label (Direction)	1	
8	T6-3-10181	V-Belt, M-27	1	
9	T6-3-10190	Balance Bar Spacer (For12mm,15mm)	1	
10	T6-3-10200	Twist Stopper	1	
12	T6-3-10220	Guide Cover (For 12mm)	1	
	T6-3-10221	Guide Cover (For 9mm)	1	
	T6-3-10222	Guide Cover (For 15mm)	1	
41	T6-3-11000	Accumulator Ass'y (For 12mm)	1	SEE PAGE 41
	T6-3-11001	Accumulator Ass'y (For 9mm)	1	
	T6-3-11002	Accumulator Ass'y (For 15mm)	1	
51	HBS0620	HBS, M6x20	4	
	HBS0620S	HBS, M6x20 (Stainless Steel Model)	4	
53	HBS0612	HBS, M6x12 (For 9mm)	2	
	HBS0616	HBS, M6x16 (For 12mm)	2	
	HBS0620	HBS, M6x20 (For 15mm)	2	
54	PMS0315	PMS, M3x15	1	
55	HN08	HN, M8	3	
	HN08S	HN, M8 (Stainless Steel Model)	3	
56	HN03	HN, M3	1	
58	PW06A	PW, M6 (A)	4	
	PW06AS	PW, M6 (A) (Stainless Steel Model)	4	
59	PW03	PW, M3	1	
60	SW08	SW, M8	1	
61	SW06	SW, M6	4	
	SW06S	SW, M6 (Stainless Steel Model)	4	
62	T6-3-10321	Cover	1	
63	PW05	PW, M5	2	
64	SW05	SW, M5	2	
65	HBS0510	HBS, M5x10	2	

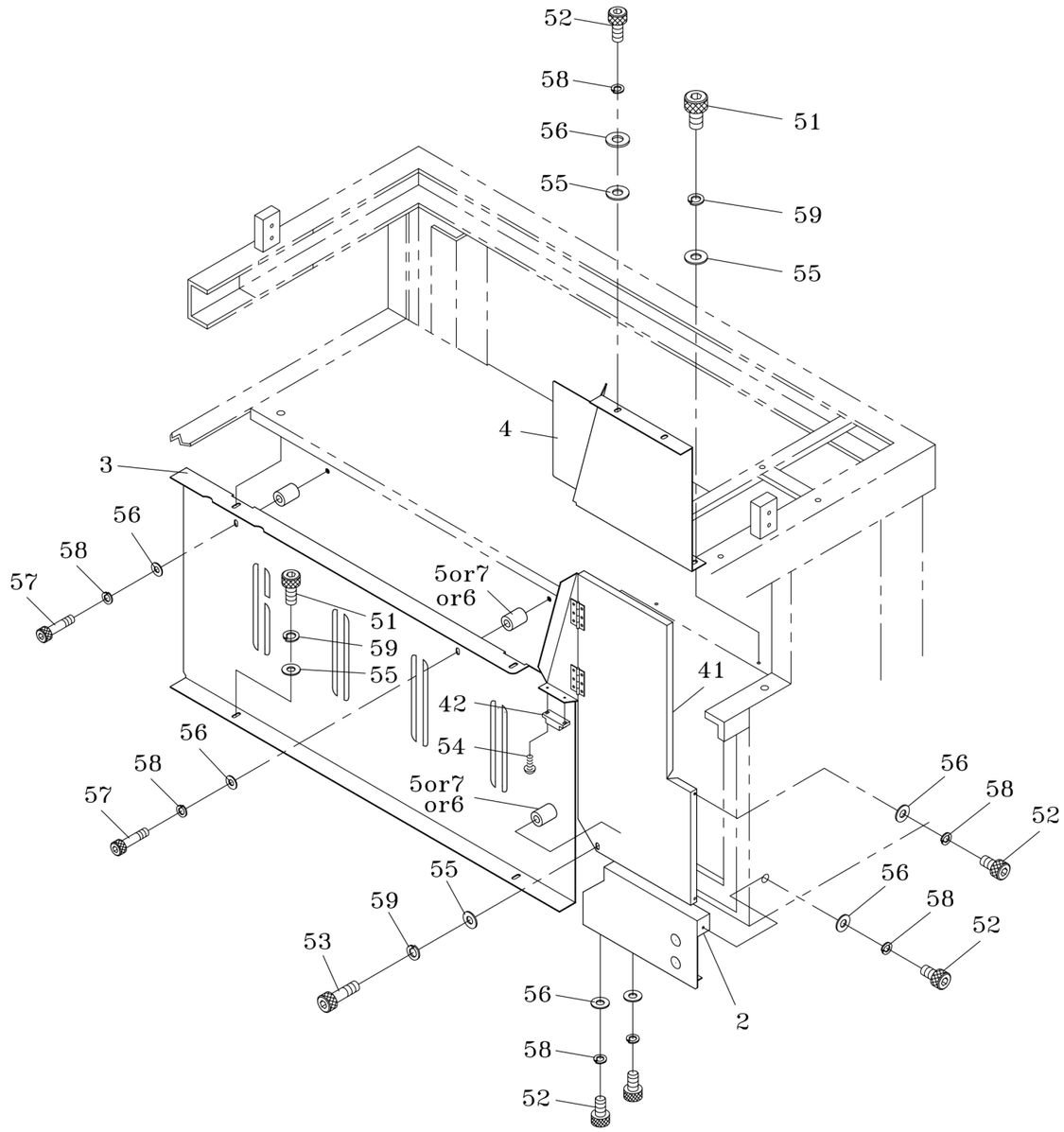
3-1-1 ACCUMULATOR ASS'Y T6-3-11000 T6-3-11001 T6-3-11002



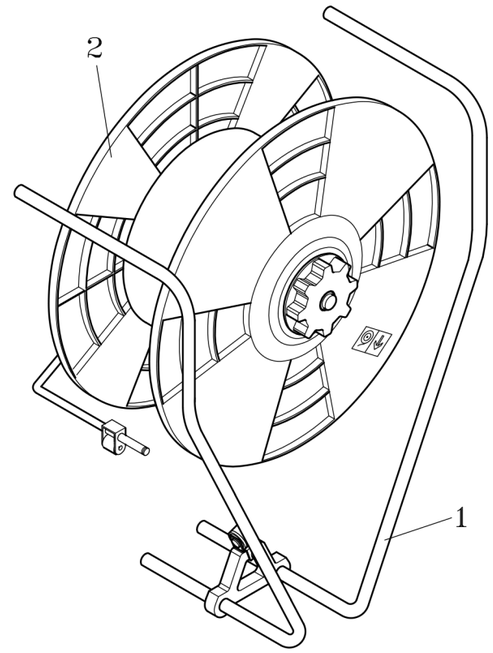
3-1-1 ACCUMULATOR ASS'Y T6-3-11000 T6-3-11001 T6-3-11002

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-3-11000	Accumulator Ass'y (For 12mm)	1	
	T6-3-11001	Accumulator Ass'y (For 9mm)	1	
	T6-3-11002	Accumulator Ass'y (For 15mm)	1	
1	T6-3-11110	Accumulator Bearing Case	1	
2	T6-3-11120	Accumulator Lower Shaft	1	
3	T6-3-11130	Accumulator Lower Roller	1	
4	T6-3-11140	Accumulator Main Roller & Shaft	1	
5	T6-3-11150	Accumulator Balance Bar Holder	1	
6	T6-3-11160	Accumulator Feed Shooter (For 12mm)	1	
	T6-3-11161	Accumulator Feed Shooter (For 9mm)	1	
	T6-3-11162	Accumulator Feed Shooter (For 15mm)	1	
7	T6-3-11170	Accumulator Lower Shaft Spring Hook	1	
8	T6-3-11180	Knob	1	
9	T6-3-11190	Bearing Collar	2	
10	T6-1-71160	Feed Roller Pulley	1	
11	BR6202ZZ	Bearing, 6202ZZ	4	
12	BR6201ZZ	Bearing, 6201ZZ	2	
13	BR6902ZZ	Bearing, 6902ZZ	2	
14	RR35	Snap Ring, H-35	4	
15	RR32	Snap Ring, H-32	2	
16	RR28	Snap Ring, H-28	1	
17	ER12	Snap Ring, E-12	3	
18	SR12	Stop Ring, S-12	1	
51	HBS0635H	HBS, M6x35 (H)	1	
52	HSS0615	HSS, M6x15	1	
53	HSS0610	HSS, M6x10	2	
54	HSS0506	HSS, M5x6	1	
55	HN06	HN, M6	1	

3-2 ACCUMULATOR BOX GROUP T6-3-20000



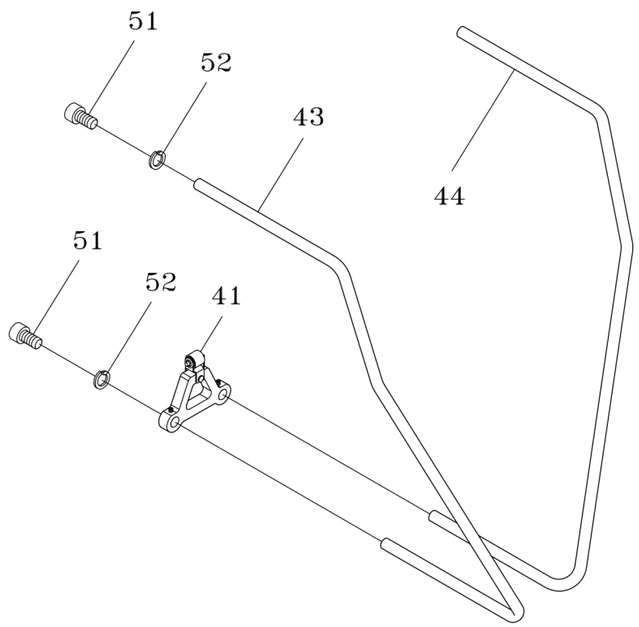
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-3-20000	Accumulator Box Group(For 12mm)	1	
	T6-3-20003	Accumulator Box Group(For 9mm)	1	
	T6-3-20004	Accumulator Box Group(For 15mm)	1	
2	T6-3-20120	Accumulator Box Front, RH	1	
	T6-3-20120S	Accumulator Box Front, RH (Stainless Steel Model)	1	
3	T6-3-20130	Accumulator Box Front, LH	1	
	T6-3-20130S	Accumulator Box Front, LH (Stainless Steel Model)	1	
4	T6-3-20140	Accumulator Box Rear	1	
	T6-3-20140S	Accumulator Box Rear (Stainless Steel Model)	1	
5	T6-3-20150	Spacer 9 mm	3	
6	T6-3-20160	Spacer 12 mm	3	
7	T6-3-20170	Spacer 15 mm	3	
41	T6-3-20510	Accumulator Box Front, RH Upper (With Door)	1	
	T6-3-20510S	Accumulator Box Front, RH Upper (With Door) (Stainless Steel Model)	1	
42	T6-3-20520	Magnet Catch	1	
51	HBS0510	HBS, M5x10	4	
	HBS0510S	HBS, M5x10 (Stainless Steel Model)	4	
52	HBS0408	HBS, M4x8	7	
	HBS0408S	HBS, M4x8 (Stainless Steel Model)	7	
53	HBS0525H	HBS, M5x25 (H)	1	
	HBS0525HS	HBS, M5x25 (H) (Stainless Steel Model)	1	
54	TMS0308	TMS, M3x8	2	
55	PW05	PW, M5	7	
	PW05S	PW, M5 (Stainless Steel Model)	7	
56	PW04	PW, M4	9	
	PW04S	PW, M4 (Stainless Steel Model)	9	
57	HBS0430H	HBS, M4x30 (H)	2	
	HBS0430HS	HBS, M4x30 (H) (Stainless Steel Model)	2	
58	SW04	SW, M4	7	
	SW04S	SW, M4 (Stainless Steel Model)	7	
59	SW05	SW, M5	4	
	SW05S	SW, M5 (Stainless Steel Model)	4	



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-4-10000	Reel Guard Group	1	SEE PAGE 46
2	T6-4-20000	Reel Control Group	1	SEE PAGE 48
	T6-4-20000S	Reel Control Group (Stainless Steel Model)	1	SEE PAGE 48

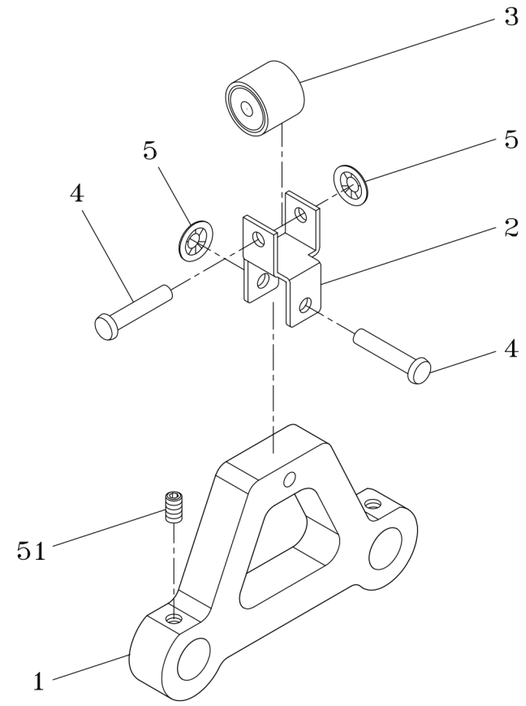
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4-1 REEL GUARD GROUP T6-4-10000



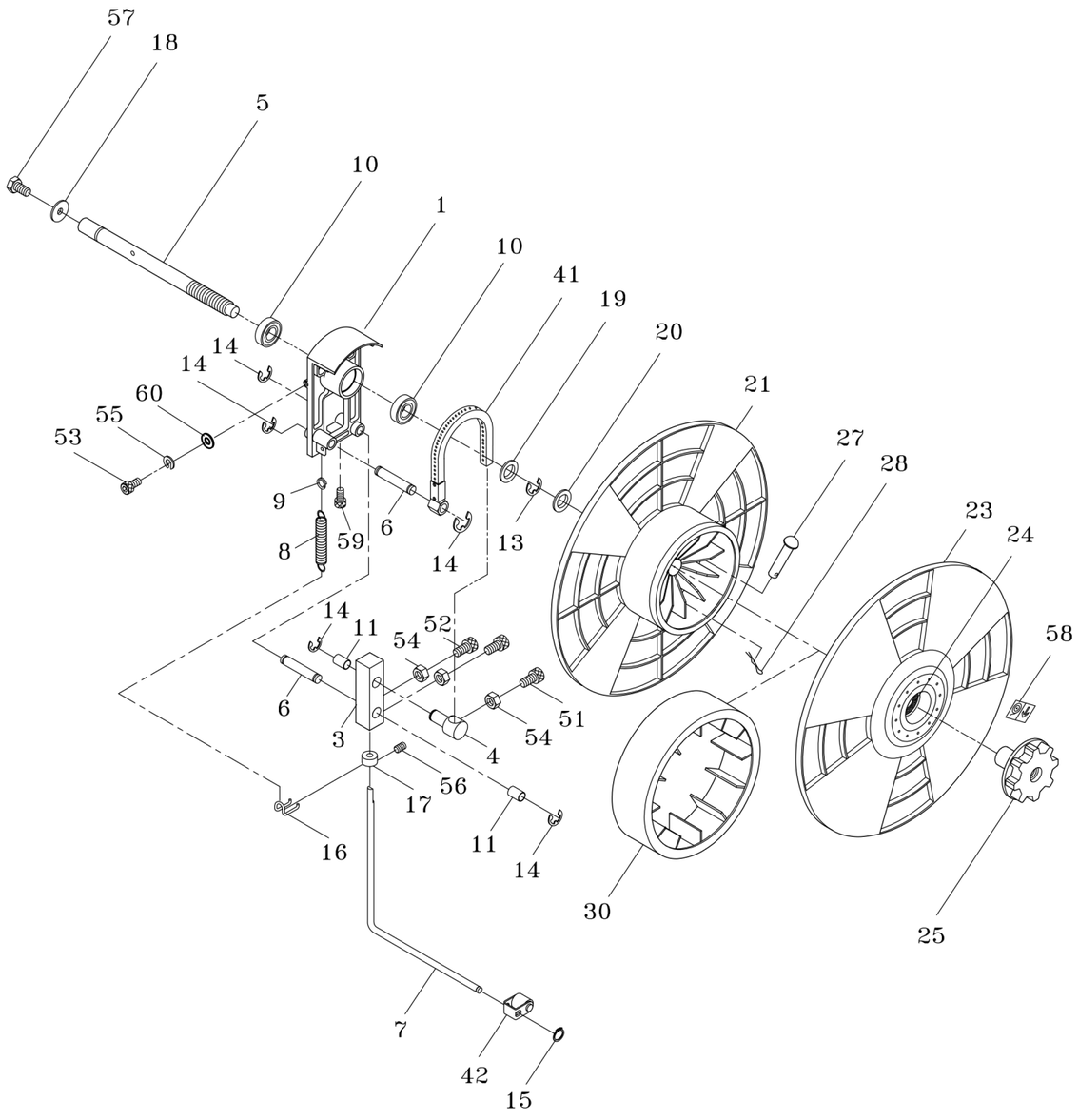
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
41	T6-4-11000	Free Angle Bracket Holder Ass'y	1	SEE PAGE 47
43	T6-4-10530	Reel Guard (Front)	1	
	T6-4-10530S	Reel Guard (Front) (Stainless Steel Model)	1	
44	T6-4-10540	Reel Guard (Rear)	1	
	T6-4-10540S	Reel Guard (Rear) (Stainless Steel Model)	1	
51	HBS1020	HBS, M10x20	4	
	HBS1020S	HBS, M10x20 (Stainless Steel Model)	4	
52	SW10	SW, M10	4	
	SW10S	SW, M10 (Stainless Steel Model)	4	

4-1-1 FREE ANGLE BRACKET HOLDER ASS'Y T6-4-11000



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-4-11110	Free Angle Bracket Holder	1	
2	T6-4-11120	Free Angle Roller Bracket	1	
3	T6-4-11130	Strap Guide Roller	1	
4	T6-4-11140	Rivet, ∮6x30	2	
5	PN06	PN, ∮6	2	
51	HSS0610	HSS, M6x10	2	
	HSS0610S	HSS, M6x10 (Stainless Steel Model)	2	

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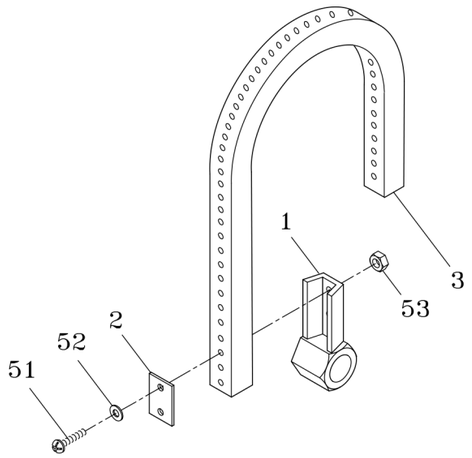


4-2 REEL CONTROL GROUP T6-4-20000 T6-4-20000S

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-4-20000	Reel Control Group	1	
	T6-4-20000S	Reel Control Group (Stainless Steel Model)	1	
1	T6-4-20110	Reel Unit Base	1	
3	T6-4-20130	Brake Tension Holder	1	
4	T6-4-20140	Brake Belt Tightener	1	
	T6-4-20140S	Brake Belt Tightener (Stainless Steel Model)	1	
5	T6-4-20150	Reel Shaft	1	
	T6-4-20150S	Reel Shaft (Stainless Steel Model)	1	
6	T6-4-20160	Holder Shaft	2	
	T6-4-20160S	Holder Shaft (Stainless Steel Model)	2	
7	T6-4-20170	Reel Brake Arm	1	
	T6-4-20170S	Reel Brake Arm (Stainless Steel Model)	1	
8	T6-4-20180	Brake Tension Arm Spring	1	
	T6-4-20180S	Brake Tension Arm Spring (Stainless Steel Model)	1	
9	T6-4-20190	Brake Tension Spring Ring	1	
10	BR6205ZZ	Bearing, 6205ZZ	2	
11	MB1525	Metal Bush, 1525	2	
13	ER19	Snap Ring, E-19	1	
	ER19S	Snap Ring, E-19 (Stainless Steel Model)	1	
14	ER12	Snap Ring, E-12	5	
	ER12S	Snap Ring, E-12 (Stainless Steel Model)	5	
15	SR08	Stop Ring, S-8	1	
	SR08S	Stop Ring, S-8 (Stainless Steel Model)	1	
16	T6-4-20260	Spring Hook	1	
17	T6-4-20270	Set Block	1	
	T6-4-20270S	Set Block (Stainless Steel Model)	1	
18	T6-4-20280	Washer	1	
	T6-4-20280S	Washer (Stainless Steel Model)	1	
19	T6-4-20290	Collar	1	
20	T6-4-20300	Collar	1	
21	TC-013	Inner Flange	1	
23	TC-014	Outer Flange	1	
24	TC-015	Protector	1	
25	TC-016	Reel Nut Handle	1	
27	TC-020	Pin	1	
28	TC-021	Split Pin	1	
30	TC-075	Center Drum 280MM (OPTION)	1	
41	T6-4-21000	Brake Belt Ass'y	1	
42	T6-4-22000	Free Slide Roller Set	1	

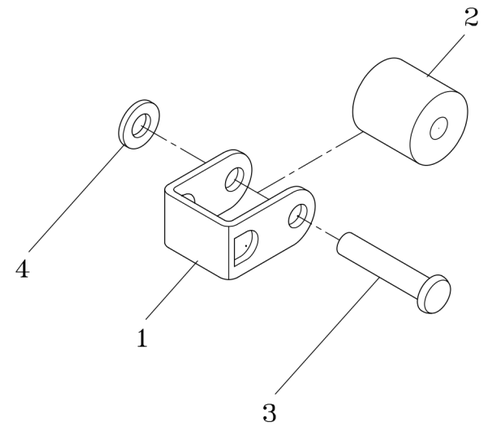
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4-2-1 BRAKE BELT ASS'Y T6-4-21000



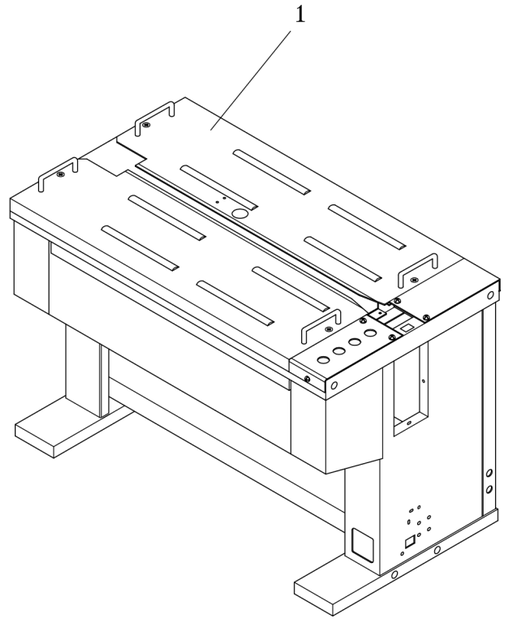
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-4-21110	Brake Belt Holder	1	
2	T6-4-21120	Brake Holder Plate	1	
2	T6-4-21130	Brake V-Belt	1	
51	PMS0420	PMS, M4x20	2	
52	PW04	PW, M4	2	
53	HN04	HN, M4	2	

4-2-2 FREE SLIDE ROLLER SET T6-4-22000

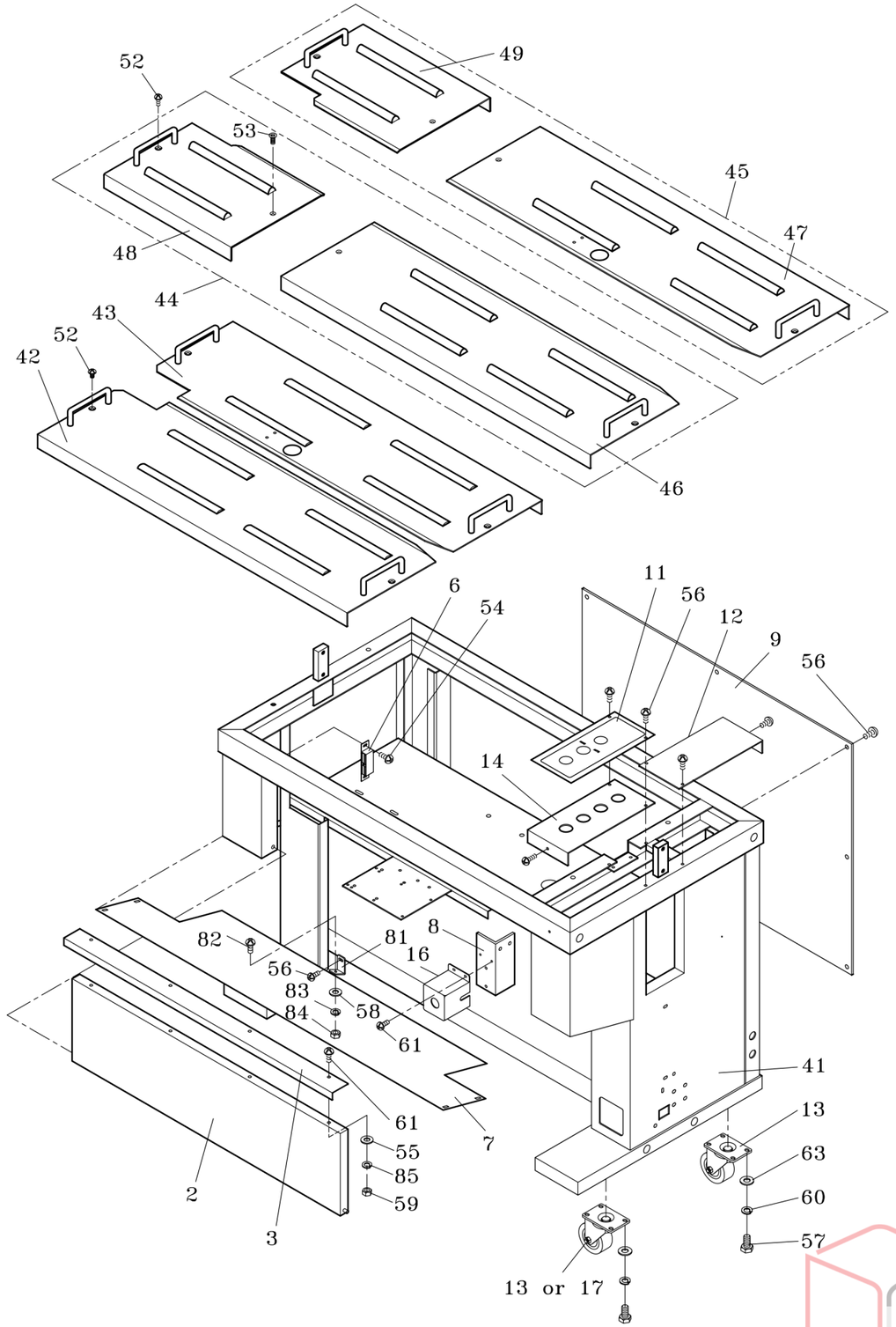


REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-4-22110	Free Slide Roller Bracket	1	
	T6-4-22110S	Free Slide Roller Bracket (Stainless Steel Model)	1	
2	TE-028	Roller	1	
3	T6-4-11140	Rivet, § 6x30	1	
	T6-4-11140S	Rivet, § 6x30 (Stainless Steel Model)	1	
4	PN06	PN, § 6	1	
	PN06S	PN, § 6 (Stainless Steel Model)	1	

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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-10014	Body Group	1	SEE PAGE 53
	T6-5-10014S	Body Group (Stainless Steel Model)	1	



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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-5-10014	Body Group	1	
	T6-5-10014S	Body Group (Stainless Steel Model)	1	
2	T6-5-10047	Front Door (For Non CE Only)	1	
	T6-5-10047S	Front Door (For Non CE Only) (Stainless Steel Model)	1	
	T6-5-10127	Front Door (For Non CE Only, Outside Tension)	1	
	T6-5-10127S	Front Door (For Non CE Only, Outside Tension) (Stainless Steel Model)	1	
	T6-5-10129	Front Door (For CE)	1	
	T6-5-10129S	Front Door (For CE) (Stainless Steel Model)	1	
	T6-5-10128	Front Door (For CE,Outside Tension)	1	
	T6-5-10128S	Front Door (For CE,Outside Tension) (Stainless Steel Model)	1	
3	T6-5-10130	Front Door Handle	1	
	T6-5-10130S	Front Door Handle (Stainless Steel Model)	1	
6	T6-5-10160	Magnet Catch	2	
7	T6-5-40009	Enclosed Bottom Plate	1	
8	T6-5-40020	Power Switch Bracket	1	
9	T6-5-10190	Rear Plate	1	
	T6-5-10190S	Rear Plate (Stainless Steel Model)	1	
11	T6-5-10210	Control Panel	1	
	T6-5-10211	Control Panel (For CE)	1	
12	T6-5-10220	Rear Cover	1	
	T6-5-10220S	Rear Cover (Stainless Steel Model)	1	
13	T6-5-10230	Caster (Free, TP-6000/CE)	4	
	T6-5-10232	Caster (Free, SUS)	2	
14	T6-5-10244	Control Plate	1	
	T6-5-10244S	Control Plate (Stainless Steel Model)	1	
16	T6-5-10260	Cover	1	
17	T6-5-10271	Caster (Brake, SUS)	2	
41	T6-5-13000	Body Frame	1	
	T6-5-13000S	Body Frame (Stainless Steel Model)	1	
42	T6-5-11000	Upper Table, Front Set (850W)	1	SEE PAGE 56
	T6-5-11000S	Upper Table, Front Set (850W) (Stainless Steel Model)	1	SEE PAGE 56
43	T6-5-12000	Upper Table, Rear Set (850W)	1	SEE PAGE 57
	T6-5-12000S	Upper Table, Rear Set (850W) (Stainless Steel Model)	1	SEE PAGE 57
44	T6-5-11002	Upper Table, Front Set (1050W)	1	
	T6-5-11003	Upper Table, Front Set (1250W)	1	
	T6-5-11004	Upper Table, Front Set (1450W)	1	
	T6-5-11005	Upper Table, Front Set (1650W)	1	

5-1 BODY GROUP T6-5-10014 T6-5-10014S

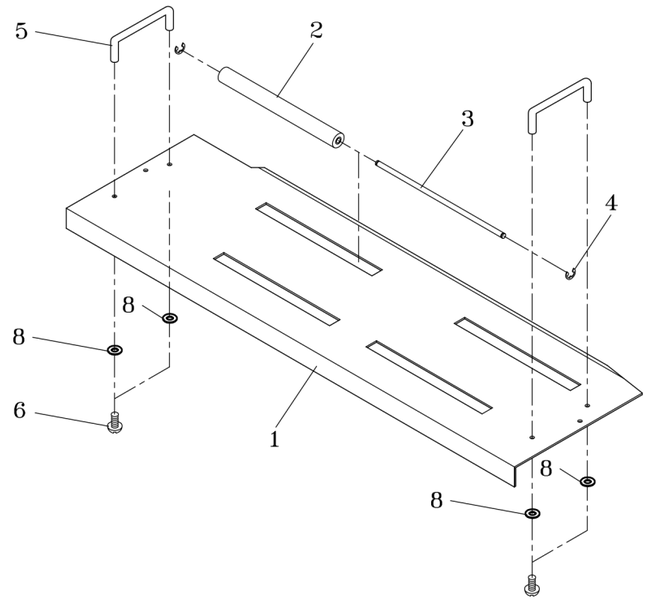
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-5-11006	Upper Table, Front Set (1850W)	1	
	T6-5-11007	Upper Table, Front Set (2050W)	1	
	T6-5-11008	Upper Table, Front Set (2250W)	1	
45	T6-5-12006	Upper Table, Rear Set (1050W)	1	
	T6-5-12007	Upper Table, Rear Set (1250W)	1	
	T6-5-12008	Upper Table, Rear Set (1450W)	1	
	T6-5-12012	Upper Table, Rear Set (1650W)	1	
	T6-5-12013	Upper Table, Rear Set (1850W)	1	
	T6-5-12014	Upper Table, Rear Set (2050W)	1	
	T6-5-12015	Upper Table, Rear Set (2250W)	1	
46	T6-5-10540	Upper Right Table, Front Set (1050~2250W)	1	SEE PAGE 58
47	T6-5-10582	Upper Right Table, Rear Set (1050W~2250W)	1	SEE PAGE 59
48	T6-5-10550	Upper Left Table, Front Set (1050W)	1	SEE PAGE 60
	T6-5-10560	Upper Left Table, Front Set (1250W)	1	
	T6-5-10570	Upper Left Table, Front Set (1450W)	1	
	T6-5-10571	Upper Left Table, Front Set (1650W)	1	
	T6-5-10572	Upper Left Table, Front Set (1850W)	1	
	T6-5-10573	Upper Left Table, Front Set (2050W)	1	
	T6-5-10574	Upper Left Table, Front Set (2250W)	1	
49	T6-5-10590	Upper Left Table, Rear Set (1050W)	1	SEE PAGE 61
	T6-5-10600	Upper Left Table, Rear Set (1250W)	1	
	T6-5-10850	Upper Left Table, Rear Set (1450W)	1	
	T6-5-10851	Upper Left Table, Rear Set (1650W)	1	
	T6-5-10852	Upper Left Table, Rear Set (1850W)	1	
	T6-5-10853	Upper Left Table, Rear Set (2050W)	1	
	T6-5-10854	Upper Left Table, Rear Set (2250W)	1	
52	TMS0615S	TMS, M6x15 (SUS)	4	
53	FMS0615S	FMS, M6x15 (SUS) (1050~2250W)	4	
54	TMS0308	TMS, M3x8	2	
55	PW04	PW, M4	4	
	PW04S	PW, M4 (Stainless Steel Model)	4	
56	TMS0508	TMS, M5x8	15	
	TMS0508S	TMS, M5x8 (Stainless Steel Model)	15	
57	HB0616	HB, M6x16	16	
	HB0616S	HB, M6x16 (Stainless Steel Model)	16	
58	PW05	PW, M5	1	
59	HN04	HN, M4	4	
	HN04S	HN, M4 (Stainless Steel Model)	4	
60	SW06	SW, M6	16	
	SW06S	SW, M6 (Stainless Steel Model)	16	
61	TMS0408	TMS, M4x8	6	
	TMS0408S	TMS, M4x8 (Stainless Steel Model)	6	
63	PW06C	PW, M6 (C)	16	

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5-1 BODY GROUP T6-5-10014 T6-5-10014S

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	PW06S	PW, M6 (Stainless Steel Model)	16	
81	T6-5-10910	Bracket	1	
82	TMS0512	TMS, M5x12	1	
83	SW05	SW, M5	1	
84	HN05	HN, M5	1	
85	SW04	SW, M4	4	
	SW04S	SW, M4 (Stainless Steel Model)	4	

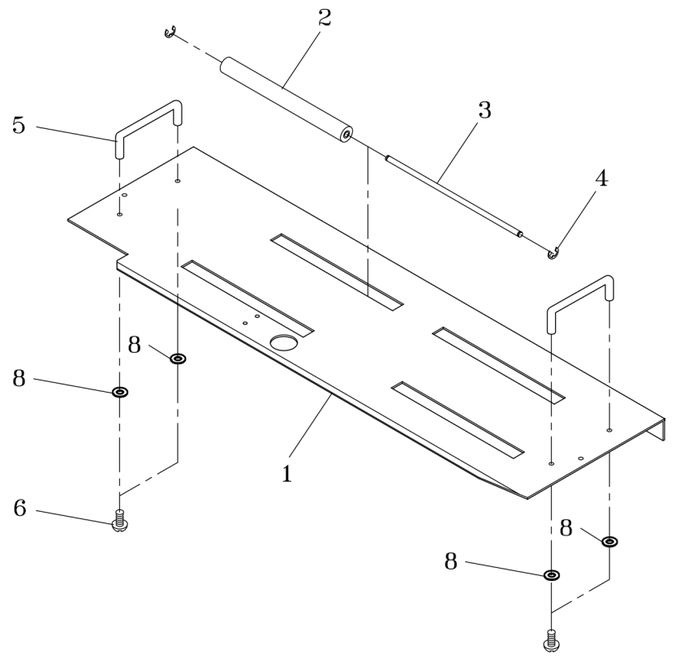
5-1-1 UPPER TABLE, FRONT SET T6-5-11000 T6-5-11000S



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-5-11000	Upper Table, Front Set (850W)	1	
	T6-5-11000S	Upper Table, Front Set (850W) (Stainless Steel Model)	1	
1	T6-5-11110	Upper Table Front (850W)	1	
	T6-5-11110S	Upper Table Front (850W) (Stainless Steel Model)	1	
2	T6-5-11120	Table Roller	4	
	T6-5-11121	Table Roller (Stainless Steel Model)	4	
3	T6-5-11130	Table Roller Shaft	4	
	T6-5-11131	Table Roller Shaft (Stainless Steel Model)	4	
4	ER07	Snap Ring, E-7	8	
	ER07S	Snap Ring, E-7 (Stainless Steel Model)	8	
5	T6-5-11150	Table Handle	2	
	T6-5-11150S	Table Handle (Stainless Steel Model)	2	
6	TMS0612	TMS, M6x12	4	
	TMS0612S	TMS, M6x12 (Stainless Steel Model)	4	
8	SW06	SW, M6	4	
	SW06S	SW, M6 (Stainless Steel Model)	4	

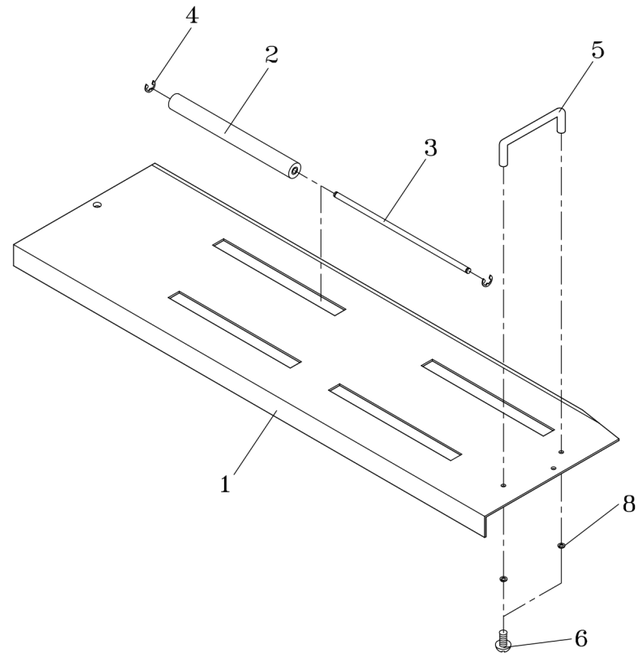
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5-1-2 UPPER TABLE, REAR SET T6-5-12000 T6-5-12000S



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-5-12000	Upper Table, Rear Set (850W)	1	
	T6-5-12000S	Upper Table, Rear Set (850W) (Stainless Steel Model)	1	
1	T6-5-12110	Upper Rear (850W)	1	
	T6-5-12110S	Upper Rear (850W) (Stainless Steel Model)	1	
2	T6-5-11120	Table Roller	4	
	T6-5-11121	Table Roller (Stainless Steel Model)	4	
3	T6-5-11130	Table Roller Shaft	4	
	T6-5-11131	Table Roller Shaft (Stainless Steel Model)	4	
4	ER07	Snap Ring, E-7	8	
	ER07S	Snap Ring, E-7 (Stainless Steel Model)	8	
5	T6-5-11150	Table Handle	2	
	T6-5-11150S	Table Handle (Stainless Steel Model)	2	
6	TMS0612	TMS, M6x12	4	
	TMS0612S	TMS, M6x12 (Stainless Steel Model)	4	
8	SW06	SW, M6	4	
	SW06S	SW, M6 (Stainless Steel Model)	4	

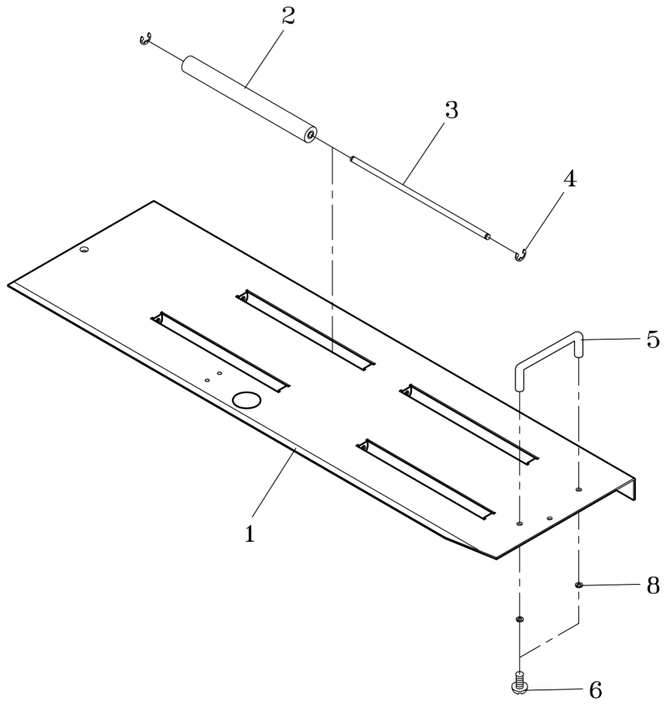
5-1-3 UPPER RIGHT TABLE, FRONT SET T-6-5-10540



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-11020	Upper Right Table Front (1050~2250W)	1	
	T6-5-11020S	Upper Right Table Front (1050~2250W) (Stainless Steel Model)	1	
2	T6-5-11120	Table Roller	4	
	T6-5-11121	Table Roller (Stainless Steel Model)	4	
3	T6-5-11130	Table Roller Shaft	4	
	T6-5-11131	Table Roller Shaft (Stainless Steel Model)	4	
4	ER07	Snap Ring, E-7	8	
	ER07S	Snap Ring, E-7 (Stainless Steel Model)	8	
5	T6-5-11150	Table Handle	1	
	T6-5-11150S	Table Handle (Stainless Steel Model)	1	
6	TMS0612	TMS, M6x12	2	
	TMS0612S	TMS, M6x12 (Stainless Steel Model)	2	
8	SW06	SW, M6	2	
	SW06S	SW, M6 (Stainless Steel Model)	2	

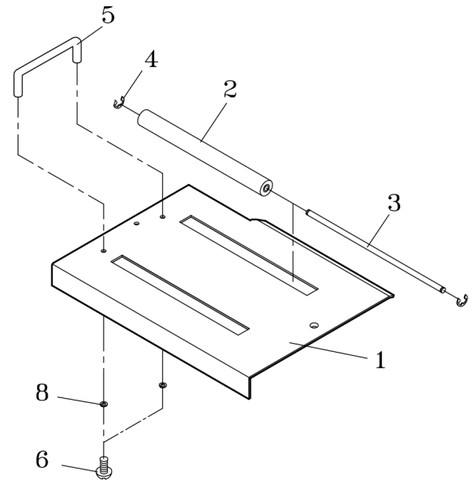
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5-1-4 UPPER RIGHT TABLE, REAR SET T6-5-10582



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-5-12022	Upper Right Rear (1050~2250W)	1	
	T6-5-12022S	Upper Right Rear (1050~2250W) (Stainless Steel Model)	1	
2	T6-5-11120	Table Roller	4	
	T6-5-11121	Table Roller (Stainless Steel Model)	4	
3	T6-5-11130	Table Roller Shaft	4	
	T6-5-11131	Table Roller Shaft (Stainless Steel Model)	4	
4	ER07	Snap Ring, E-7	8	
	ER07S	Snap Ring, E-7 (Stainless Steel Model)	8	
5	T6-5-11150	Table Handle	1	
	T6-5-11150S	Table Handle (Stainless Steel Model)	1	
6	TMS0612	TMS,M6x12	2	
	TMS0612S	TMS,M6x12 (Stainless Steel Model)	2	
8	SW06	SW,M6	2	
	SW06S	SW,M6 (Stainless Steel Model)	2	

5-1-5 UPPER LEFT TABLE, FRONT SET T6-5-10550



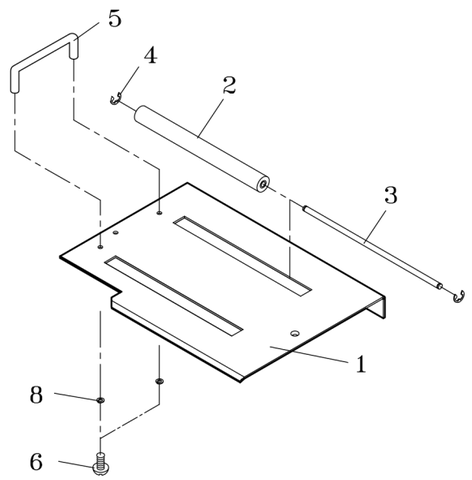
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-5-10550	Upper Left Table, Front Set (1050W)	1	
	T6-5-10560	Upper Left Table, Front Set (1250W)	1	
	T6-5-10570	Upper Left Table, Front Set (1450W)	1	
	T6-5-10571	Upper Left Table, Front Set (1650W)	1	
	T6-5-10572	Upper Left Table, Front Set (1850W)	1	
	T6-5-10573	Upper Left Table, Front Set (2050W)	1	
	T6-5-10574	Upper Left Table, Front Set (2250W)	1	
1	T6-5-11030	Upper Left Table Front (1050W)	1	
	T6-5-11030S	Upper Left Table Front (1050W) (Stainless Steel Model)	1	
	T6-5-11040	Upper Left Table Front (1250W)	1	
	T6-5-11040S	Upper Left Table Front (1250W) (Stainless Steel Model)	1	
	T6-5-11050	Upper Left Table Front (1450W)	1	
	T6-5-11050S	Upper Left Table Front (1450W) (Stainless Steel Model)	1	
	T6-5-11060	Upper Left Table Front (1650W)	1	
	T6-5-11060S	Upper Left Table Front (1650W) (Stainless Steel Model)	1	
	T6-5-11070	Upper Left Table Front (1850W)	1	
	T6-5-11070S	Upper Left Table Front (1850W) (Stainless Steel Model)	1	
	T6-5-11080	Upper Left Table Front (2050W)	1	
	T6-5-11080S	Upper Left Table Front (2050W) (Stainless Steel Model)	1	
	T6-5-11090	Upper Left Table Front (2250W)	1	
	T6-5-11090S	Upper Left Table Front (2250W) (Stainless Steel Model)	1	

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5-1-5 UPPER LEFT TABLE, FRONT SET T6-5-10550

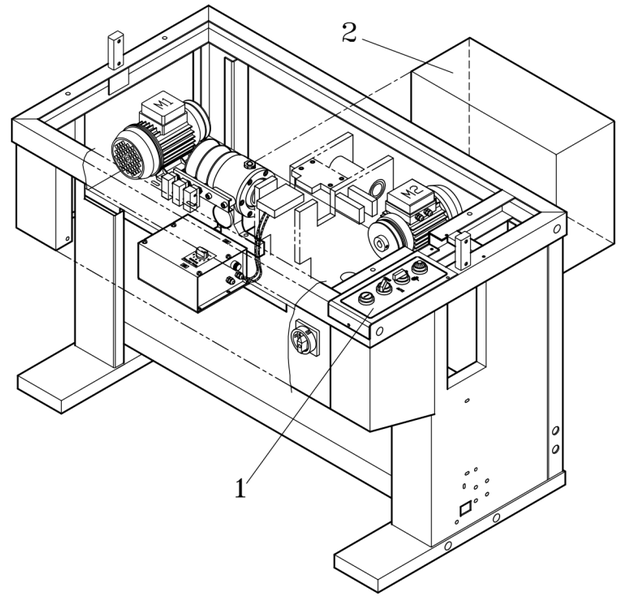
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
2	T6-5-11120	Table Roller (1250,1450W)	2	
		Table Roller (1650,1850W)	4	
		Table Roller (2050,2250W)	6	
	T6-5-11121	Table Roller (Stainless Steel Model) (1250,1450W)	2	
		Table Roller (Stainless Steel Model) (1650,1850W)	4	
		Table Roller (Stainless Steel Model) (2050,2250W)	6	
3	T6-5-11130	Table Roller Shaft (1250,1450W)	2	
		Table Roller Shaft (1650,1850W)	4	
		Table Roller Shaft (2050,2250W)	6	
	T6-5-11131	Table Roller Shaft (Stainless Steel Model) (1250,1450W)	2	
		Table Roller Shaft (Stainless Steel Model) (1650,1850W)	4	
		Table Roller Shaft (Stainless Steel Model) (2050,2250W)	6	
4	ER07	Snap Ring, E-7 (1250,1450W)	4	
		Snap Ring, E-7 (1650,1850W)	8	
		Snap Ring, E-7 (2050,2250W)	12	
	ER07S	Snap Ring, E-7 (1250,1450W) (Stainless Steel Model)	4	
		Snap Ring, E-7 (1650,1850W) (Stainless Steel Model)	8	
		Snap Ring, E-7 (2050,2250W) (Stainless Steel Model)	12	
5	T6-5-11150	Table Handle	1	
	T6-5-11150S	Table Handle (Stainless Steel Model)	1	
6	TMS0612	TMS, M6x12	2	
	TMS0612S	TMS, M6x12 (Stainless Steel Model)	2	
8	SW06	SW, M6	2	
	SW06S	SW, M6 (Stainless Steel Model)	2	

5-1-6 UPPER LEFT TABLE, REAR SET T6-5-10590



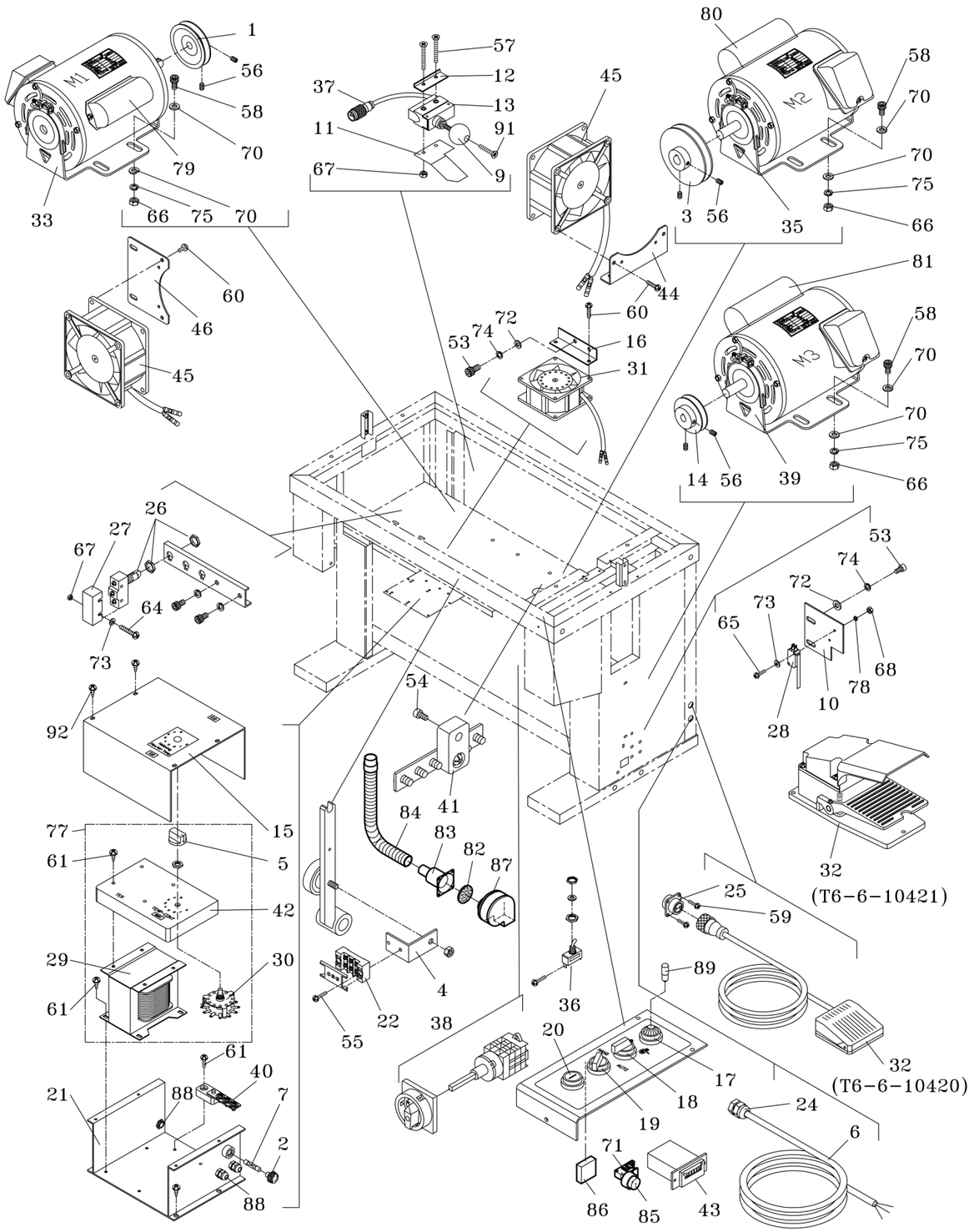
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-5-10590	Upper Left Table, Rear Set (1050W)	1	
	T6-5-10600	Upper Left Table, Rear Set (1250W)	1	
	T6-5-10850	Upper Left Table, Rear Set (1450W)	1	
	T6-5-10851	Upper Left Table, Rear Set (1650W)	1	
	T6-5-10852	Upper Left Table, Rear Set (1850W)	1	
	T6-5-10853	Upper Left Table, Rear Set (2050W)	1	
	T6-5-10854	Upper Left Table, Rear Set (2250W)	1	
1	T6-5-12030	Upper Left Table Rear (1050W)	1	
	T6-5-12030S	Upper Left Table Rear (1050W) (Stainless Steel Model)	1	
	T6-5-12040	Upper Left Table Rear (1250W)	1	
	T6-5-12040S	Upper Left Table Rear (1250W) (Stainless Steel Model)	1	
	T6-5-12050	Upper Left Table Rear (1450W)	1	
	T6-5-12050S	Upper Left Table Rear (1450W) (Stainless Steel Model)	1	
	T6-5-12060	Upper Left Table Rear (1650W)	1	
	T6-5-12060S	Upper Left Table Rear (1650W) (Stainless Steel Model)	1	
	T6-5-12070	Upper Left Table Rear (1850W)	1	
	T6-5-12070S	Upper Left Table Rear (1850W) (Stainless Steel Model)	1	
	T6-5-12080	Upper Left Table Rear (2050W)	1	
	T6-5-12080S	Upper Left Table Rear (2050W) (Stainless Steel Model)	1	
	T6-5-12090	Upper Left Table Rear (2250W)	1	
	T6-5-12090S	Upper Left Table Rear (2250W) (Stainless Steel Model)	1	

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
2	T6-5-11120	Table Roller (1250,1450W)	2	
		Table Roller (1650,1850W)	4	
		Table Roller (2050,2250W)	6	
	T6-5-11121	Table Roller (Stainless Steel Model) (1250,1450W)	2	
		Table Roller (Stainless Steel Model) (1650,1850W)	4	
		Table Roller (Stainless Steel Model) (2050,2250W)	6	
3	T6-5-11130	Table Roller Shaft (1250,1450W)	2	
		Table Roller Shaft (1650,1850W)	4	
		Table Roller Shaft (2050,2250W)	6	
	T6-5-11131	Table Roller Shaft (Stainless Steel Model) (1250,1450W)	2	
		Table Roller Shaft (Stainless Steel Model) (1650,1850W)	4	
		Table Roller Shaft (Stainless Steel Model) (2050,2250W)	6	
4	ER07	Snap Ring, E-7 (1250,1450W)	4	
		Snap Ring, E-7 (1650,1850W)	8	
		Snap Ring, E-7 (2050,2250W)	12	
	ER07S	Snap Ring, E-7 (1250,1450W) (Stainless Steel Model)	4	
		Snap Ring, E-7 (1650,1850W) (Stainless Steel Model)	8	
		Snap Ring, E-7 (2050,2250W) (Stainless Steel Model)	12	
5	T6-5-11150	Table Handle	1	
	T6-5-11150S	Table Handle (Stainless Steel Model)	1	
6	TMS0612	TMS, M6x12	2	
	TMS0612S	TMS, M6x12 (Stainless Steel Model)	2	
8	SW06	SW, M6	2	
	SW06S	SW, M6 (Stainless Steel Model)	2	



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	T6-6-10030	Electric Group (1PH, 220V, For TP-6000-1/TP-6000CE1)	1	
	T6-6-10008	Electric Group (1PH, 100V, For TP-6000-1/TP-6000CE1)	1	
	T6-6-10009	Electric Group (1PH, 110V, For TP-6000-1/TP-6000CE1)	1	
	T6-6-10019	Electric Group (1PH, 240V, For TP-6000-1/TP-6000CE1)	1	
	T6-6-10026	Electric Group (3PH, 220V, For TP-6000-3/TP-6000CE3)	1	
	T6-6-10027	Electric Group (3PH, 380V, For TP-6000-3/TP-6000CE3)	1	
	T6-6-10028	Electric Group (3PH, 415V, For TP-6000-3/TP-6000CE3)	1	
2	T6-6-30024	Control Group (For TP-6000-1)	1	
	T6-6-40027	Control Group (For TP-6000CE1)	1	
	T6-6-50001	Control Group (For TP-6000-3)	1	
	T6-6-50002	Control Group (For TP-6000CE3)	1	

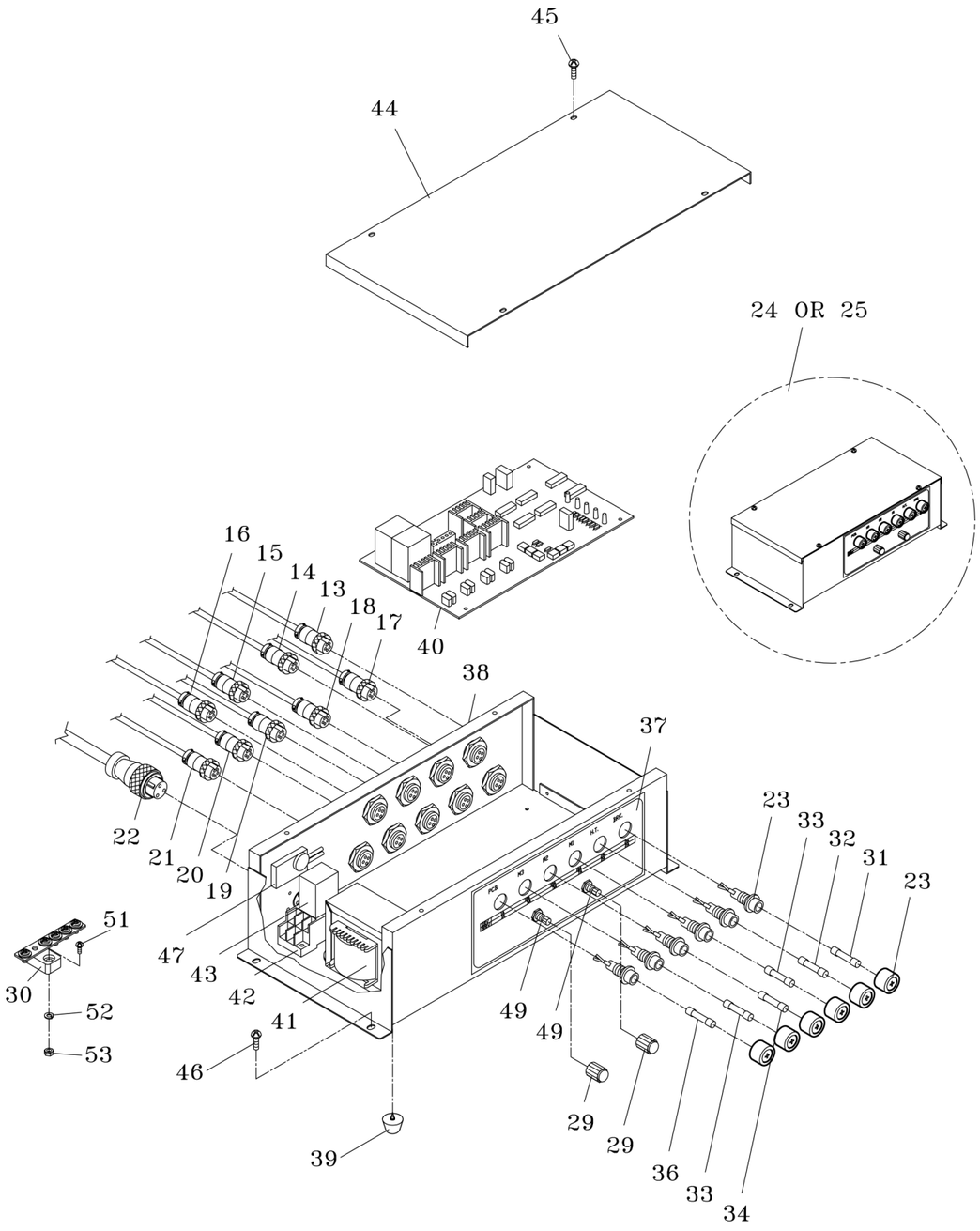
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REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-6-10030	Electric Group (1PH, 220V, For TP-6000-1/TP-6000CE1)	1	
	T6-6-10008	Electric Group (1PH, 100V, For TP-6000-1/TP-6000CE1)	1	
	T6-6-10009	Electric Group (1PH, 110V, For TP-6000-1/TP-6000CE1)	1	
	T6-6-10019	Electric Group (1PH, 110V, For TP-6000-1/TP-6000CE1)	1	
	T6-6-10026	Electric Group (3PH, 220V, For TP-6000-3/TP-6000CE3)	1	
	T6-6-10027	Electric Group (3PH, 380V, For TP-6000-3/TP-6000CE3)	1	
	T6-6-10028	Electric Group (3PH, 415V, For TP-6000-3/TP-6000CE3)	1	
1	T6-6-10110	Motor (M1) Pulley (For 3Phase)	1	
	T6-6-30002	Motor (M1) Pulley (For 1Phase)	1	
2	TG-013	Fuse Holder (For TP-6000CE)	1	
3	T6-6-10130	Motor (M2) Pulley (For TP-6000-3/TP-6000CE3)	1	
	T6-6-30005	Motor (M2) Pulley (For TP-6000-1/TP-6000CE1)	1	
4	T6-6-10140	Heater Terminal Bracket	1	
5	TF-025	Knob	1	
6	T6-6-10163	Cap Tire (For TP-6000-3/TP-6000CE3)	1	
	T6-6-10161	Cap Tire (Europe Plug) (For TP-6000-1/TP-6000CE1)	1	
	T6-6-10162	Cap Tire (America Plug) (For TP-6000-1/TP-6000CE1)	1	
7	T6-6-40007	Fuse 15A (For TP-6000CE)	1	
8	T6-6-30200	Earth Plate (3P)	1	
9	T6-6-10190	Limit Switch Ball	1	
10	T6-6-10200	Limit Switch Base	1	
11	T6-6-10210	Limit Switch Fixing Plate	1	
12	T6-6-10220	Limit Switch Cover	1	
13	T6-6-10230	ML, Limit Switch	1	
14	T6-1-71160	Feed Roller Pulley	1	
15	T6-6-40002	Transformer Box Cover	1	
16	T6-6-10260	Smoke Fan Bracket	1	
17	T6-6-30011	Power Selector Switch	1	
	T6-6-40018	Power Light (For TP-6000CE)	1	
18	T6-6-30010	Selector Switch (Feed/Reverse)	1	
19	T6-6-30009	Stop Switch	1	
	T6-6-40016	Selector Switch (Auto/Hand) (For TP-6000CE)	1	
20	T6-6-30008	Start Switch	1	
	T6-6-40015	Push Button (Strap Feed Button) (For TP-6000CE)	1	
	T6-6-10301	Start Switch (For S.F.S)	1	
21	T6-6-40006	Transformer Box	1	
22	T6-6-10320	Heater Terminal	1	
24	T6-6-10340	Grommet (PG13.5)	1	
25	T6-6-10350	Foot Switch Consent (TP-6000/TP-6000CE Only)	1	
26	T6-6-10360	Limit Switch (LS1-3)	3	
27	T6-6-10370	Limit Switch Cover (LS1-3)	3	
28	T6-6-10380	Limit Switch (LS4)	1	
29	T6-6-10392	Heater Transformer (For 110V)	1	
	T6-6-10391	Heater Transformer (For 220V/230V/240V)	1	
30	TF-027	Selector Switch	1	
31	TF-021	Fan (For 110V)	1	
	TF-021-1	Fan (For 220V/230V/240V)	1	

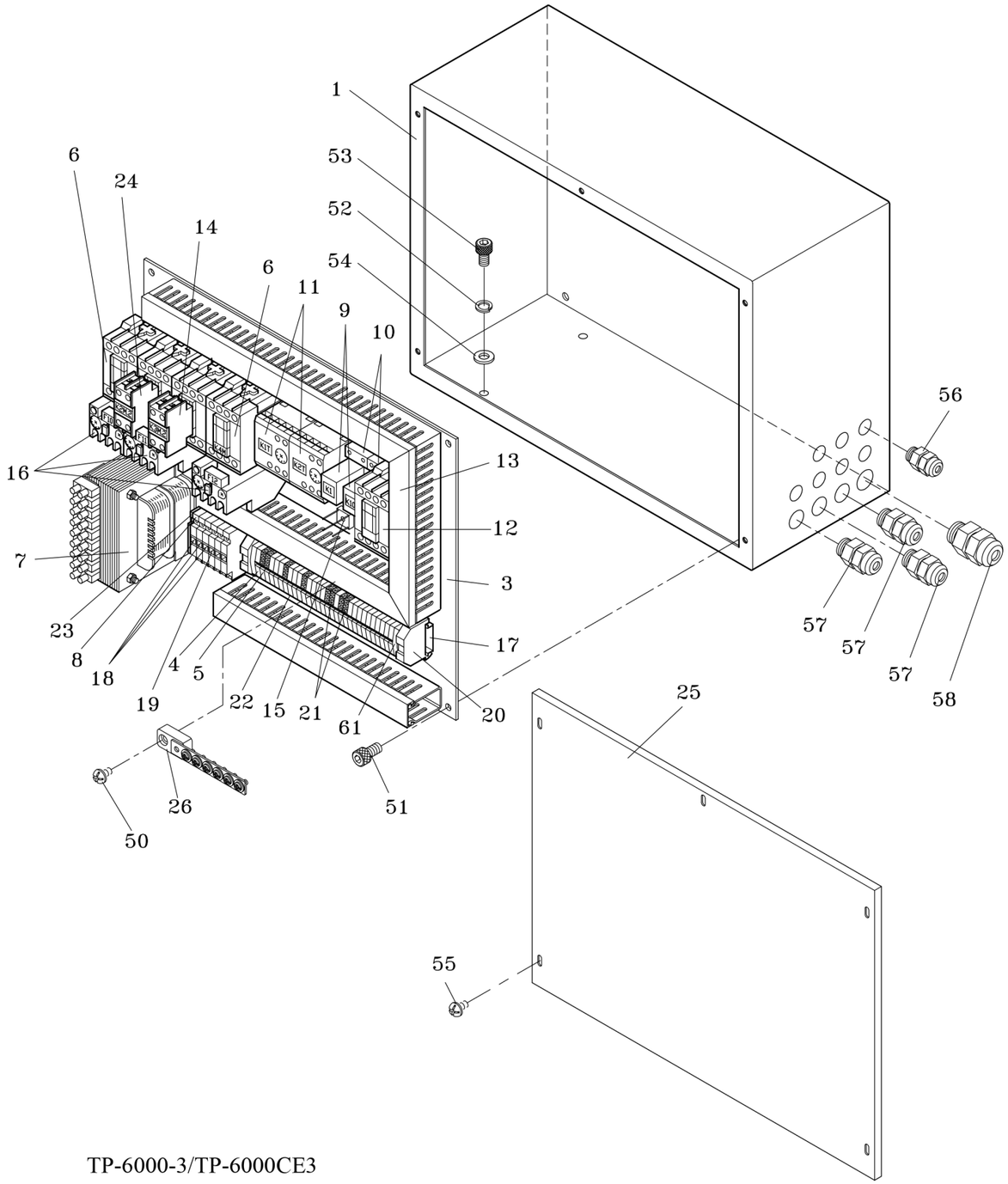
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
32	T6-6-10420	Foot Selector Switch (TP-6000/TP-6000CE Only)	1	
33	T6-6-30060	Motor (M1,1PH, 220V)(For TP-6000-1TP-6000CE1)	1	
	T6-6-30050	Motor (M1,1PH, 100V)(For TP-6000-1/TP-6000CE1)	1	
	T6-6-30051	Motor (M1,1PH, 110V)(For TP-6000-1/TP-6000CE1)	1	
	T6-6-30052	Motor (M1,1PH, 240V)(For TP-6000-1/TP-6000CE1)	1	
	T6-6-10442	Motor (M1, 3PH, 220V)(For TP-6000-3/TP-6000CE3	1	
	T6-6-10444	Motor (M1, 3PH, 380V)(For TP-6000-3/TP-6000CE3	1	
	T6-6-10445	Motor (M1, 3PH, 415V)(For TP-6000-3/TP-6000CE3	1	
35	T6-6-30070	Motor (M2, 1PH, 220V)(For TP-6000-1/TP-6000CE1	1	
	T6-6-30053	Motor (M2, 1PH, 100V)(For TP-6000-1/TP-6000CE1	1	
	T6-6-30054	Motor (M2, 1PH, 110V)(For TP-6000-1/TP-6000CE1	1	
	T6-6-30055	Motor (M2, 1PH, 240V)(For TP-6000-1/TP-6000CE1	1	
	T6-6-10442	Motor (M2, 3PH, 220V)(For TP-6000-3/TP-6000CE3	1	
	T6-6-10444	Motor (M2, 3PH, 380V)(For TP-6000-3/TP-6000CE3	1	
	T6-6-10445	Motor (M2, 3PH, 415V)(For TP-6000-3/TP-6000CE3	1	
36	T6-6-10460	Snap Switch (For Non TP-6000CE Only)	1	
37	T6-6-40023	Switch Connector (For TP-6000CE)	1	
38	T6-6-40010	Main Power Switch (For TP-6000CE)	1	
39	T6-6-30080	Motor (M3,1PH, 220V)(For TP-6000-1/TP-6000CE1)	1	
	T6-6-30056	Motor (M3,1PH, 100V)(For TP-6000-1/TP-6000CE1)	1	
	T6-6-30057	Motor (M3,1PH, 110V)(For TP-6000-1/TP-6000CE1)	1	
	T6-6-30058	Motor (M3,1PH, 240V)(For TP-6000-1/TP-6000CE1)	1	
	T6-6-10442	Motor (M3,3 PH, 220V)(For TP-6000-3/TP-6000CE3)	1	
	T6-6-10444	Motor (M3, 3PH, 380V)(For TP-6000-3/TP-6000CE3	1	
	T6-6-10445	Motor (M3, 3PH, 415V)(For TP-6000-3/TP-6000CE3	1	
40	T6-6-30200	Earth Plate (3P) (For TP-6000CE)	1	
41	T5-4-10310	Earth Plate (5P) (For TP-6000CE)	1	
42	TF-024	Transformer Cover	1	
43	T6-6-10530	Counter (OPTION)	1	
44	T6-6-10540	Bracket (For M2 Motor, 1Phase, TP-6000-1/TP-6000CE)	1	
45	T6-6-10550	Fan (For M1,M2 Motor,1Phase, TP-6000-1/TP-6000CE)(110V)	2	
	T6-6-10551	Fan (For M1,M2 Motor,1Phase, TP-6000-1/TP-6000CE)(230V)	2	
46	T6-6-10560	Bracket (For M1 Motor, 1 Phase, TP-6000-1/TP-6000CE)	1	
53	HBS0510	HBS, M5x10	4	
54	HBS0512	HBS, M5x12 (For TP-6000CE)	1	
55	PMS0410	PMS, M4x10	2	
56	HSS0610	HSS, M6x10	4	
57	FMS0435S	FMS, M4x35 (SUS)	2	
58	HBS0620	HBS, M6x20	10	
	HBS0625	HBS, M6x25	2	
59	TMS0308	TMS, M3x8 (TP-6000, TP-6000CE Only)	4	
60	TMS0508	TMS, M5x8	6	
61	TMS0408	TMS, M4x8	13	
64	PMS0425	PMS, M4x25	6	
65	PMS0315	PMS, M3x15	2	
66	HN06	HN, M6	12	

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
67	HN04	HN, M4	8	
68	HN03	HN, M3	2	
70	PW06C	PW, M6 (C)	22	
	PW06D	PW, M6 (D)	2	
71	TF-006	Micro Switch	1	
72	PW05	PW, M5	4	
73	PW04	PW, M4	14	
74	SW05	SW, M5	3	
75	SW06	SW, M6	12	
77	T6-6-10172	Heater Transformer (For 110V)	1	
	T6-6-10171	Heater Transformer (For 220V/230V/240V)	1	
78	SW03	SW, M3	2	
79	T6-6-10895	Motor starting capacitor (For M1,220V)(For TP-6000-1/TP-6000CE1)	1	
	T6-6-10892	Motor starting capacitor (For M1,100V)(For TP-6000-1/TP-6000CE1)	1	
	T6-6-10893	Motor starting capacitor (For M1,110V)(For TP-6000-1/TP-6000CE1)	1	
	T6-6-10894	Motor starting capacitor (For M1,240V)(For TP-6000-1/TP-6000CE1)	1	
80	T6-6-10905	Motor starting capacitor (For M2,220V)(For TP-6000-1/TP-6000CE1)	1	
	T6-6-10902	Motor starting capacitor (For M2,100V)(For TP-6000-1/TP-6000CE1)	1	
	T6-6-10903	Motor starting capacitor (For M2,110V)(For TP-6000-1/TP-6000CE1)	1	
	T6-6-10904	Motor starting capacitor (For M2,240V)(For TP-6000-1/TP-6000CE1)	1	
81	T6-6-10915	Motor starting capacitor (For M3,220V)(For TP-6000-1/TP-6000CE1)	1	
	T6-6-10912	Motor starting capacitor (For M3,100V)(For TP-6000-1/TP-6000CE1)	1	
	T6-6-10913	Motor starting capacitor (For M3,110V)(For TP-6000-1/TP-6000CE1)	1	
	T6-6-10914	Motor starting capacitor (For M3,240V)(For TP-6000-1/TP-6000CE1)	1	
82	T6-6-10920	Active Carbon Filter (OPTION)	1	
83	T6-6-10930	Nipple (OPTION)	1	
84	T6-6-10940	Smoke-Exhaustion Pipe (OPTION)	1	
85	T6-6-10950	Reset Switch (For S.F.S)	1	
86	T6-6-10960	Relay (For S.F.S)	1	
87	T6-6-10970	Fan (For Smoke, OPTION)	1	
88	T6-6-10980	Grommet (PG11)	3	
89	T6-6-30135	Lamp	1	
91	FTP0416A	FTP, 4x16 (A)	1	
92	TMS0408	TMS, M4x8	4	
	TMS0408S	TMS, M4x8 (Stainless Steel Model)	4	



TP-6000-1/TP-6000CE1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-6-30024	Control Group (For TP-6000-1)	1set	1 Phase
	T6-6-40027	Control Group (For TP-6000CE1)	1set	1 Phase
13	T6-6-30013	Connector (LS1.2.3.)	1	
14	T6-6-30014	Connector (Switch 2)	1	
15	T6-6-30015	Connector (Switch 1)	1	
16	T6-6-30016	Connector (LS4/Foot)	1	
17	T6-6-30017	Connector (Braker)	1	
18	T6-6-30018	Connector (Heater)	1	
19	T6-6-30019	Connector (M1)	1	
20	T6-6-30020	Connector (M2)	1	
21	T6-6-30021	Connector (M3)	1	
22	T6-6-30022	Connector (Power)	1	
23	T5-4-10160	Fuse Holder	6	
24	T6-6-30137	Electric Control Unit (For Non CE Only)	1	
25	T6-6-40053	Electric Control Unit (For TP-6000CE)	1	
29	T6-6-30029	Knob	2	
30	T5-4-10310	Earth Plate (5P) (For TP-6000CE)	1	
31	T6-6-30031	Fuse (2A/220V/230V/240V)	1	
32	T6-6-30032	Fuse (3A/220V/230V/240V)	1	
	T6-6-30134	Fuse (6A/110V)	1	
33	T6-6-30033	Fuse (5A/220V,230V,240V)	2	
	T6-6-30133	Fuse (10A/110V)	2	
34	T6-6-30034	Fuse (7A/220V,230V,240V)	1	
	T6-6-30133	Fuse (10A/110V)	1	
36	T6-6-30036	Fuse (1A)	1	
37	T6-6-30037	Panel	1	
38	T6-6-30038	Box	1	
39	T6-6-30039	Cushion	4	
40	T6-6-30040	P.C. Board	1	
41	T6-6-30041	Transformer	1	
42	T6-6-30042	Relay Socket (For Non TP-6000CE Only)	1	
43	T6-6-30043	Relay (For Non CE Only)	1	
44	T6-8-20120	Cover	1	
45	PMS0306	PMS, M3x6	8	
46	TMS0508	TMS, M5x8	4	
47	T6-6-30047	EMI Filter	1	
49	T6-6-30049	Variable Resistor (1M)	2	
51	TMS0412	TMS, M4x12 (For TP-6000CE)	1	
52	SW04	SW, M4 (For TP-6000CE)	1	
53	HN04	HN, M4 (For TP-6000CE)	1	



TP-6000-3/TP-6000CE3

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
	T6-6-50001	Control Group (For TP-6000-3)	1set	3Phase
	T6-6-50002	Control Group (For TP-6000CE3)	1set	3Phase
1	T6-6-50110	Control Box	1	
3	T6-6-50130	Panel	1	
4	T6-6-50140	Terminal (Ground)	5	
5	T6-6-50150	Terminal (Control)(Single in, single out)	22	
6	T6-6-50160	Magnetic Switch	4	
7	T6-6-50170	Transformer (For 220V,380V,400V,415V/24V) (For TP-6000/TP-6000CE)	1	
8	T6-6-50180	Fuse Holder	5	
	T6-6-50181	Brake Fuse Holder (For TP-6000CE only)	1	
9	T6-6-50190	Relay	2	
10	T6-6-50200	Relay Socket	2	
11	T6-6-50210	Timer	2	
12	T6-6-50220	Magnetic Switch (For non TP-6000CE only)	1	
13	T6-6-50230	Wire Duct 25x45	1set	
14	T6-6-50240	ADD-ON Contact (M2F) (2a)	1	
15	T6-6-50250	Rectifier	1	
16	T6-6-50260	Over Load Relay	3	
17	T6-6-50270	Terminal Guide	1	
18	T6-6-50280	Fuse (5A)	3	
19	T6-6-50290	Fuse (2A)	2	
20	T6-6-50300	End Stop	2	
21	T6-6-50310	Terminal (Control)(Two in, two out)	2	
22	T6-6-50320	Group Marker Carrier	4	
23	T6-6-50330	End Plate (Fuse)	1	
24	T6-6-50340	ADD-ON Contact (M2R) (1a1b)	1	
25	T6-6-50350	Cover	1	
26	T6-6-10250	Earth Plate (6P) (For TP-6000CE)	1	
50	TMS0512	TMS, M5x12 (For TP-6000CE)	1	
51	HBS0615	HBS, M6x15	4	
52	SW05	SW, M5	3	
53	HBS0510	HBS, M5x10	3	
54	PW05	PW, M5	3	
55	TMS0508	TMS, M5x8	5	
56	T5-2-10500	Grommet (PG9)	7	
57	T6-6-10980	Grommet (PG11)	3	
58	T6-6-10340	Grommet (PG13.5)	1	
59	SW06	SW, M6	4	
60	HN06	HN, M6	4	
61	T6-6-50410	End Plate (Control)	4	

Sal-Tech Easy Packaging part of Salbæk Technology Group

www.sal-tech.com
Skype: easy.packaging
support@sal-tech.com
+45 7027 2220

Sal-Tech Worldwide
Int'l Customer Support 24/7:
Skype: easy.packaging
Telephone: +45 – 7027 2220
support@sal-tech.com

Denmark Jutland
Warehouse, Showroom, Service Sal-Tech Easy Packaging
Eggebækvej 10, Kravlund
DK 6360 Tinglev
Reg. no.: DK18429098
+45 – 7027 2230 (8-16 CEU)

Sweden
Sales & Service
Sal-Tech Easy Packaging Sweden
+46 - 31 799 5398

Denmark Zealand
Sales & Service:
Sal-Tech Easy Packaging
DK 2000 Frederiksberg
+45 – 7027 2230 (8-16 CEU)

Hong Kong
Sales, Purchase & Service:
Sal-Tech HKG Ltd.
Tai Hong Wai, Third Lane
28A-G/F
Kam Tin, Yuen Long, N.T. Hong Kong
+852 - 8170 1025
Reg. no.: 1553382

Italy Site Office
Sales & Service
Sal-Tech Easy Italy
Via de Amicis 52,
Somma Lombardo 21019 (VA)
Milano, Italy
+39 – 351 988 0682

Spain Malaga
Sales, Showroom & Service
Sal-Tech Emballage SL
Calle Ardales 105B
29130 Alhaurin de la Torre, Pinos
Malaga, Spain
Reg. No.B01970045
+34 – 699 900 987

Philippines Manila/Cebu
Sales & Marketing
Sal-Tech Marketing Service
+63 - 916 777 5299

USA Hurst Texas
Sales & Service
Sal-Tech Easy Packaging USA
225 Ridgecrest Dr.
Hurst, Texas 76053 USA
+1 – 310 773 3423

USA Los Angeles
Sales & Service
Sal-Tech Easy Packaging USA
+1 – 310 773 3423

Salbæk Technology Group
HQ-DK Eggebækvej 10,
6360 Tinglev Denmark
HQ-ES C.Ardalves 105B
Alhaurin de la Torre, Malaga
Telephone: +45 – 7027 2220
Skype: easy.packaging
Skype line: +45 - 3695 9804