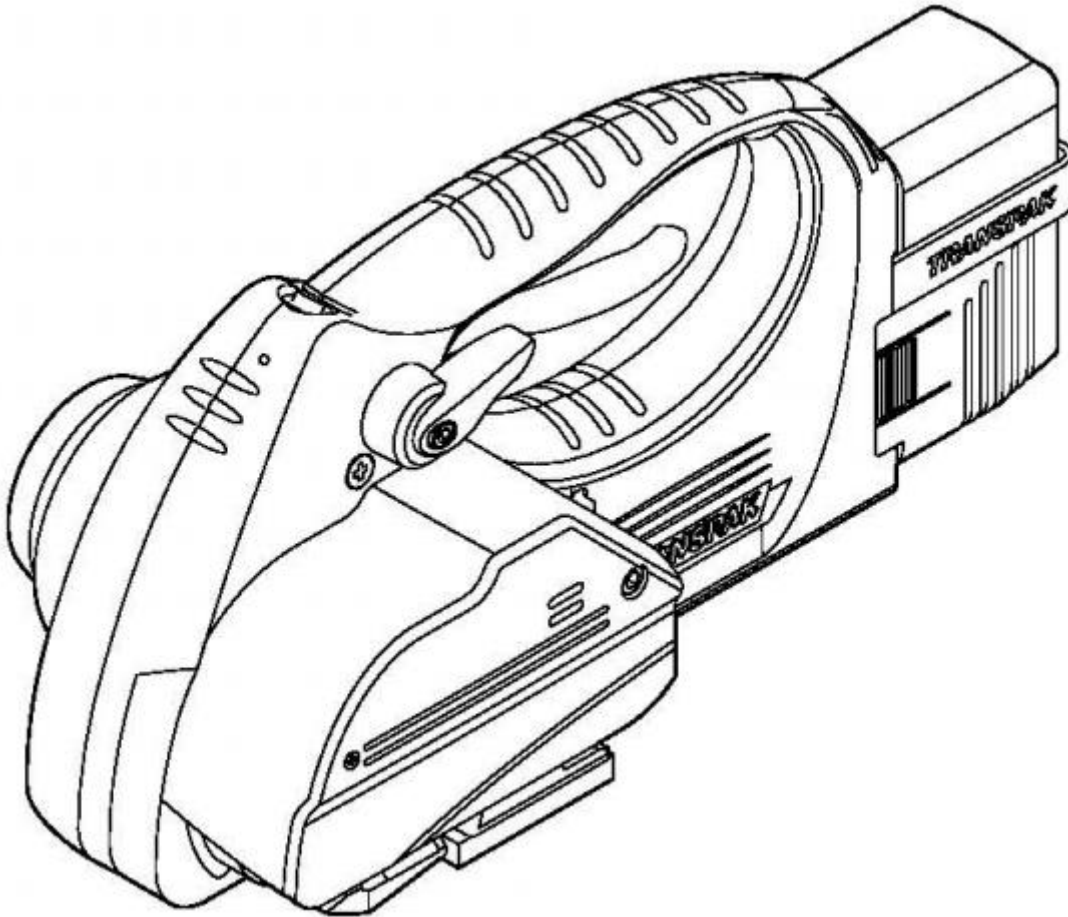


Snap Ring, S-5 (SR05) Installation Guide for Battery-Powered Strapping Tool

General Information

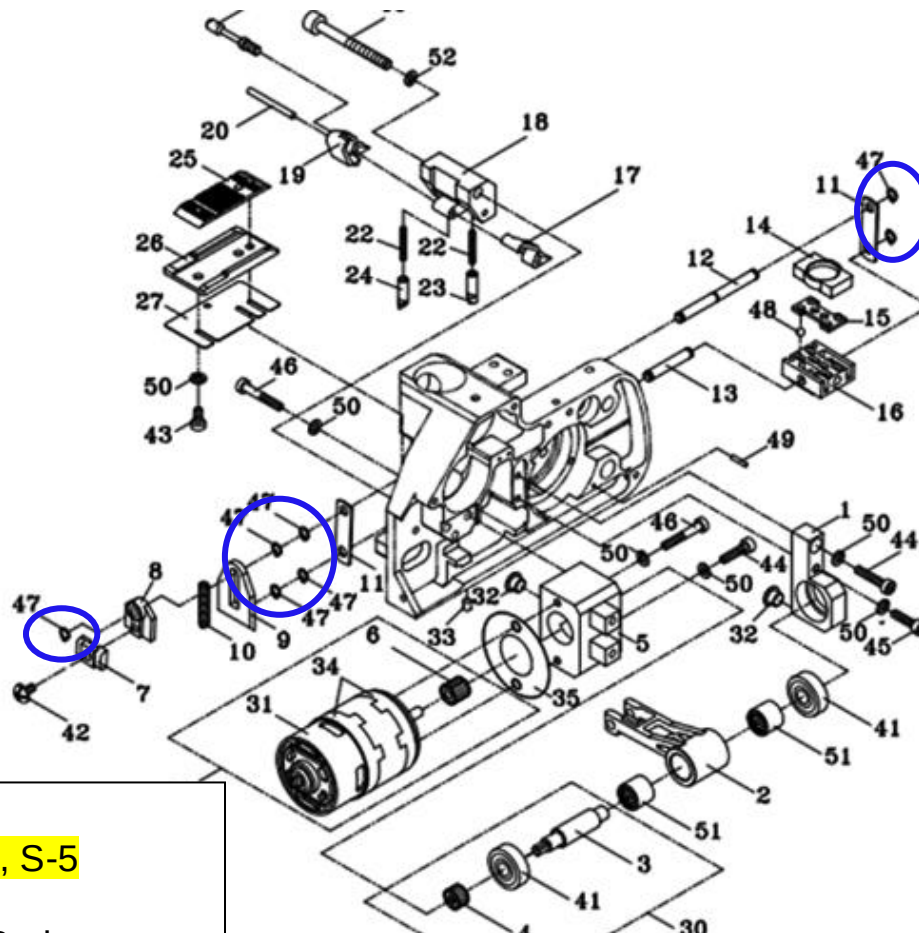
This document is a guide for Gripper Assembly. Listed below are the machines which are compatible to the SR05 Snap Ring, S-5 spare part:

- H-45



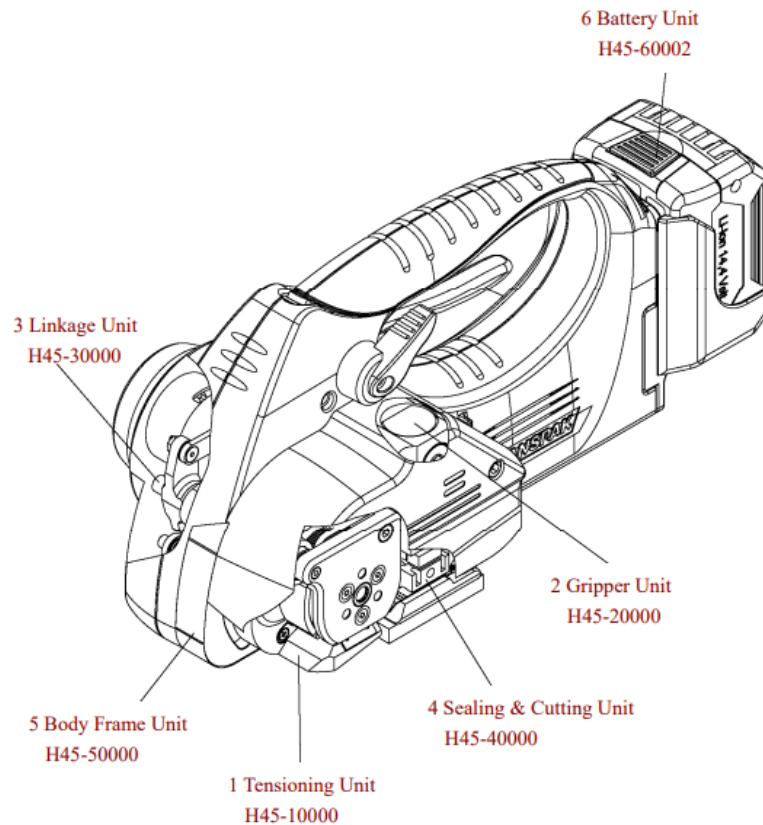
Spare Parts Assembly

SR05 Snap Ring, S-5 is a part for the Battery-Powered Strapping Tool. The Snap Ring, S-5 are connected to the following spare parts:



- 8 – Coupler
- 47 – Snap Ring, S-5
- 9 – Cutter
- 10 – Pressure Spring
- 11 – Driver
- 12 – Driver Pin
- 16 – Welding Gripper
- 7 – Thrust Piece
- 42 – TMS, M4x8

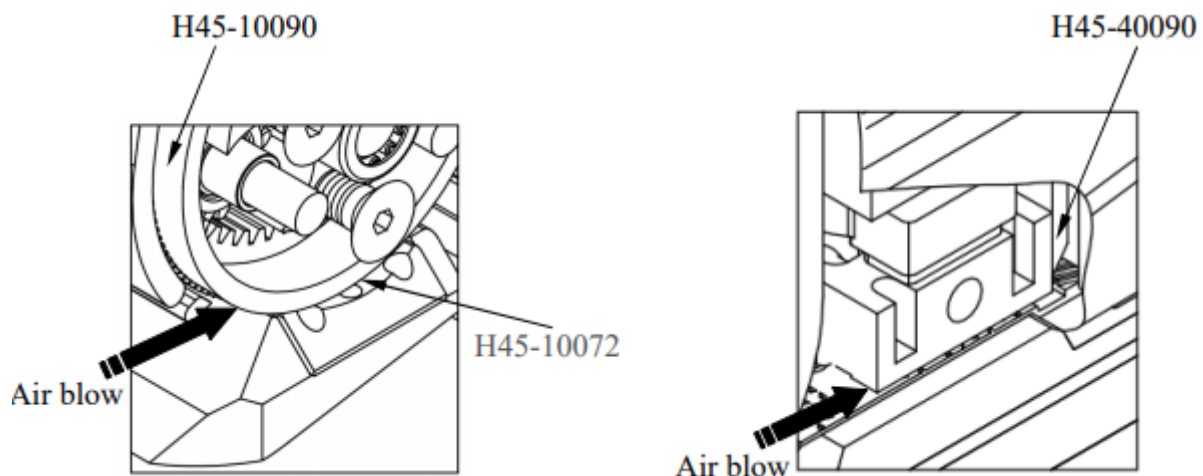
The 7 pcs of SR05 Snap Ring, S-5 were inside the Sealing & Cutting Unit (H45-40000). The 2 pcs are separately connected to the Driver (H45-40110) where the upper part is connected to Driver Pin (H45-40120) and the lower part with the Welding Gripper (H45-40160). On the cutter side 4 pcs are separately connected 2 pcs each on upper and the lower part, between the Driver (H45-40110) and Cutter (H45-40090). The other 1 pc is installed between Coupler (H45-40080) and upper part of the Thrust Piece (H45-40070) with the TMS, M4x8 (TMS0408) to secure.



Maintenance:

(Please take off battery before doing maintenance)

- Clean the area around the Tensioning Wheel (H45-10090), Gripper (H45-10072) and Cutter (H45-40090) daily using an air gun. Make sure to use the air gun to blow the debris from the left side to avoid any debris blowing to inside of the tool.



Troubleshooting:

- When the strap slips while tensioning, clean the debris on the teeth of the Tensioning Wheel (H45-10090) or Gripper (H45-10072). If the teeth are clean, check if the Tensioning Wheel (H45-10090) or Gripper (H45-10070) teeth is worn and need replacement.

Images



[SR05 Snap Ring, S-5 Drawing]

[Actual Image]